



Hartzell Propeller Overhaul Kits

The following pages contain bills of material for Hartzell propeller overhaul kits that can be purchased from Hartzell Propeller.

IMPORTANT:

The overhaul kit information contained in this report is FOR REFERENCE ONLY and must not be assumed to include all mandatory overhaul replacement parts defined in the Illustrated Parts Lists of the applicable propeller overhaul manual.

The propeller overhaul kit bills of material listed here do not contain all propeller parts that are required to be replaced at overhaul.

Refer to the Illustrated Parts List chapter of the applicable propeller overhaul manual for a complete list of mandatory overhaul replacement parts.

NOTE 1: The Information in the following pages is sorted according to the Overhaul Kit Number. Each Overhaul kit contains a list of components that is sorted according to part number.

NOTE 2: Some overhaul kit bills of material contained in this report may be more than one page in length.

Contact the Hartzell Product Support Department with any questions regarding mandatory replacement parts or propeller overhaul kits.

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<u>O/H Kit Number:</u>	<u>Additional Kit Information:</u>	<u>Revision:</u>
A-224-4-OH	-	K
BHC-92WF-3LG-OH	-	AI
BHC-A2MVF-1A-OH	-	AT
BHC-C2YF-1BF-OH	-	DJ
BHC-C2YF-2CHUF	-	AT
BHC-C2YF-2CKUF	-	AT
BHC-C2YF-2CLKUF	-	AT
BHC-G2YF-1BF-OH	-	DJ
BHC-L2YF-1BF-OH	-	DK
EHC-G3YF-2UF-OH	-	CU
HC-92WK-2B-OH	-	AR
HC-92WK-8L-OH	-	AY
HC-A2MV20-1A-OH	-	U
HC-A2MV20-4A1	-	BG
HC-A2MV20-5L-OH	-	M
HC-A2MVF-1A-OH	-	AT
HC-A2MVF-2-OH	-	AU
HC-A2MVK-1-OH	-	AS
HC-A2MVK-2-OH	-	AU
HC-A2MVL-1-OH	-	AS
HC-A2MVL-2-OH	-	AU
HC-A3MV20-1D-OH	-	M
HC-A3MV20-1F-OH	-	M
HC-A3MV20-2-OH	-	AB
HC-A3MV20-2L-OH	-	AA
HC-A3MV20-3L-OH	-	S
HC-A3MVF-2-OH	-	AT
HC-A3MVF-2A-OH	-	AT
HC-A3MVF-2D-OH	-	AT
HC-A3MVF-3L-OH	-	T
HC-A3MVF-5AL-OH	-	Q
HC-A3MVF-7B-OH	-	AC
HC-A3MVK-2A-OH	-	AW
HC-A3MVK-4-OH	-	AD
HC-A6A-3-OH	-	AB
HC-B3R30-2EA-OH	-	AP
HC-B3R30-4-OH	-	N
HC-B3R30-4B-OH	-	N
HC-B3TF-7A-OH	-	AU
HC-B3TN-2-OH	-	AX
HC-B3TN-3AF-OH	-	EG
HC-B3TN-3B-OH	-	EA
HC-B3TN-3BY-OH	A-3044 CARBON BLOCK	EA
HC-B3TN-3BY-OH1	A-3074 CARBON BLOCK	EA

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<u>O/H Kit Number:</u>	<u>Additional Kit Information:</u>	<u>Revision:</u>
HC-B3TN-3BY-OH2	A-4731 CARBON BLOCK	EA
HC-B3TN-3D-OH	-	EA
HC-B3TN-3DL-OH	-	EA
HC-B3TN-3DY-OH	A-3044 CARBON BLOCK	EA
HC-B3TN-3DY-OH1	A-3074 CARBON BLOCK	EA
HC-B3TN-3DY-OH2	A-4731 CARBON BLOCK	EA
HC-B3TN-3G-OH	-	EA
HC-B3TN-3H-OH	-	EB
HC-B3TN-3K-OH	-	EA
HC-B3TN-3M-OH	-	EA
HC-B3TN-3N-OH	-	EA
HC-B3TN-5E-OH	-	CG
HC-B3TN-5M-OH	-	AG
HC-B3TN-5NL-OH	-	AH
HC-B4MN-5B-OH	-	V
HC-B4MN-5BL-OH	-	V
HC-B4MP-3A-OH	-	AI
HC-B4MP-3B-OH	-	AI
HC-B4MP-3C-OH	-	AI
HC-B4TN-5(J,M)L	-	CD
HC-B4TN-5F-OH	-	CB
HC-B4TN-5FL-OH	-	CB
HC-B4TN-5GL-OH	-	CB
HC-B4TN-5KL-OH	-	CC
HC-B4TN-5NL-OH	-	CC
HC-B4TN-5PL-OH	-	CD
HC-B4TN-5QL-OH	-	CD
HC-B5MA-2-OH	-	H
HC-B5MA-3-OH	-	T
HC-B5MA-3B-OH	-	S
HC-B5MA-3D-OH	-	O
HC-B5MA-3GX1-OH	-	J
HC-B5MA-3M-OH	-	N
HC-B5MA-5A-OH	-	K
HC-B5MA-5H-OH	-	F
HC-B5MP-3A-OH	-	AV
HC-B5MP-3AL-OH	-	AV
HC-B5MP-3C-OH	-	AW
HC-B5MP-3D-OH	-	AV
HC-B5MP-3F-OH	-	AV
HC-B5MP-3G-OH	-	AU
HC-B5MP-5BL-OH	-	H
HC-C2YF-1BF-OH	-	DJ

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<u>O/H Kit Number:</u>	<u>Additional Kit Information:</u>	<u>Revision:</u>
HC-C2YF-2CUF-OH	-	AU
HC-C2YK-1BF-OH	-	DJ
HC-C2YK-1BLF-OH	-	DJ
HC-C2YK-2CEUF	-	AT
HC-C2YK-2CGUF	-	AU
HC-C2YK-2CLEUF	-	AU
HC-C2YK-2CUF-OH	-	AU
HC-C2YK-4BF-OH	-	BG
HC-C2YK-4CF-OH	-	BH
HC-C2YL-1BF-OH	-	DK
HC-C2YL-2CUF-OH	-	AV
HC-C2YL-4BF-OH	-	BG
HC-C2YR-1BF-OH	-	DK
HC-C2YR-2CEUF	-	AT
HC-C2YR-2CLEUF	-	AT
HC-C2YR-4BF-OH	-	BG
HC-C2YR-4CF-OH	-	BG
HC-C3YF-1RF-OH	-	BH
HC-C3YF-5F-OH	-	O
HC-C3YN-5A-OH	-	N
HC-C3YR-1A-OH	-	T
HC-C3YR-1RF-OH	-	BH
HC-C3YR-2LUF-OH	-	CU
HC-C3YR-2UF-OH	-	CU
HC-C3YR-4A-OH	-	M
HC-C3YR-4BF-OH	-	AE
HC-C4YF-1E-OH	-	R
HC-C4YF-2E-OH	-	AA
HC-C4YR-2-OH	-	AA
HC-C4YR-2L-OH	-	AA
HC-D2MV20-3-OH	-	R
HC-D2MV20-7-OH	-	AE
HC-D2MV20-8-OH	-	AE
HC-D3MV20-6L-OH	-	R
HC-D3MV20-8D-OH	-	F
HC-D4N-2A-OH	-	AK
HC-D4N-2D(A)-OH	-	Q
HC-D4N-2E-OH	-	I
HC-D4N-2F-OH	-	K
HC-D4N-2G-OH	-	I
HC-D4N-3A-OH	-	AH
HC-D4N-3C-OH	-	AH
HC-D4N-3E-OH	-	U

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<u>O/H Kit Number:</u>	<u>Additional Kit Information:</u>	<u>Revision:</u>
HC-D4N-3N-OH	-	Q
HC-D4N-3R-OH	-	P
HC-D4N-3T-OH	-	H
HC-D4N-5AL-OH	-	Z
HC-D4N-5C-OH	-	AE
HC-D4N-5E-OH	-	J
HC-E2YL-2BLSF	-	BN
HC-E2YL-2BSF-OH	-	BN
HC-E2YR-1BF-OH	-	AF
HC-E2YR-2RBSF	-	BN
HC-E3YR-1RF-OH	-	AK
HC-E3YR-1RLF-OH	-	AK
HC-E3YR-2ALTF	-	BL
HC-E3YR-2ATF-OH	-	BL
HC-E4A-2-OH	-	O
HC-E4A-2A-OH	-	J
HC-E4A-3D-OH	-	AE
HC-E4A-3I-OH	PK and PB BLADE SUFFIX	AC
HC-E4A-3I-OH*1	PC(K,B) BLADE SUFFIX	AC
HC-E4A-3I-OH*2	P(K,B) and PC(K,B) BLADE SUFFIX	AC
HC-E4A-3J-OH	P(K,B) BLADE SUFFIX	O
HC-E4A-3J-OH*1	PC(K,B) BLADE SUFFIX	K
HC-E4A-3J-OH*2	P(K,B) and PC(K,B) BLADE SUFFIX	F
HC-E4N-2-OH	-	L
HC-E4N-3-OH	-	X
HC-E4N-3G-OH	-	T
HC-E4N-3I-OH	-	I
HC-E4N-3N-OH	-	N
HC-E4N-3Q-OH	-	L
HC-E4N-5A-OH	-	U
HC-E4N-5B-OH	-	U
HC-E4N-5D-OH	-	H
HC-E4P-5E-OH	-	L
HC-E5A-2-OH	-	S
HC-E5B-5-OH	-	V
HC-E5B-5-OH*1	-	Y
HC-E5N-3A-OH	D-5527-1P SPINNER	Y
HC-E5N-3A-OH*1	D-5505-1P SPINNER	Y
HC-E5N-3A-OH*2	D-5527-1P SPINNER	Z
HC-E5N-3A-OH*3	D-5505-1P SPINNER	Z
HC-E5N-3C-OH	-	I
HC-F2YL-1F-OH	-	AM
HC-F2YR-1F-OH	-	AM

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<u>O/H Kit Number:</u>	<u>Additional Kit Information:</u>	<u>Revision:</u>
HC-F2YR-2UF-OH	-	AW
HC-F3YR-1ARF-OH	-	P
HC-F3YR-1RF-OH	-	P
HC-F3YR-2UF-OH	-	AG
HC-F4YR-1-OH	-	H
HC-H3YF-1RF-OH	-	AM
HC-I2YR-1BF-OH	-	DJ
HC-I3Y1R-1N-OH	-	B
HC-I3YR-1E-OH	-	V
HC-I3YR-1RF-OH	-	L
HC-M2YR-1BF-OH	-	DJ
HC-M2YR-2CEUF	-	AV
HC-M2YR-2CLEUF	-	AU
PHC-C3YF-1RF*1	w/o SLIMSERTS	BI
PHC-C3YF-1RF-OH	-	BI
PHC-C3YF-2KUF	-	CT
PHC-C3YF-2LKUF	-	CT
PHC-C3YF-2UF*1	w/o SLIMSERTS	CU
PHC-C3YF-2UF-OH	-	CV
PHC-G3YF-1RF-OH	-	BH
PHC-G3YF-2UF-OH	-	CU
PHC-H3YF-1RF-OH	-	AL
PHC-I3YF-2AL-OH	-	M
PHC-J3YF-1MF-OH	-	H
PHC-J3YF-1N-OH	-	H
PHC-J3YF-1RF-OH	-	AK
PHC-J3YF-2UF-OH	-	BL
PHC-L3YF-1RF-OH	-	BH
! 5D3-N338A(1,2)-OH	-	D

A-224-4-OH	O/H Kit	Rev. K
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
B-6674	SEAL, LIP, RING	1
B-6629-43PP	RING, RETAINING, INTERNAL	1
A-135	GASKET, HYDRAULIC	1
A-4255	GASKET, CONE	1
C-3317-011	O - RING	2
B-7288	RING, BACKUP	1
B-3851-0563	WASHER	4

BHC-92WF-3LG-OH	O/H Kit	Rev. AI
Component	Description	Quantity
B-6144-2	BALL,BEARING,9/16" DIA	38
A-1306	GASKET, CLAMP	4
A-1372	BOLT,7/16-20,12 POINT	4
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	4
A-1381	WASHER, 1/2 " CRES	6
A-1464	LINK PIN UNIT	2
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	4
A-2051-1	BOLT, 5/16-24, HEX HEAD	4
A-2069	NUT, MOUNTING, CASTELLATED	6
A-2986	STUD, MOUNTING, 1/2-20	6
A-3026	CARBON BLOCK - UNIT	1
A-4543	COTTER PIN, T HEAD	1
B-3843-25PP	SNAP RING,EXTERNAL	1
B-3844-53	CLEVIS PIN	1
A-3099	SPRING, COMPRESSION, BETA	4
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	4
A-3439	NUT,3/8-24,HEX,THIN	4
A-3482	RING,RETAINING,CRIMPED	8
A-858	KEEPER, SPLIT	1
A-880-2	NUT,HEX,SELF-LOCKING,THIN	1
A-944	SLEEVE, LINKSCREW	2
B-1843	SEAL, DUST, PISTON	1
B-3384-21H	BOLT, 1/4-28, HEX HEAD	4
B-3742	BALL SPACER	2
B-3808-4	NUT,HEX,SELF-LOCKING	4
B-3838-3-2	COTTER PIN	4
B-3838-3-3	COTTER PIN	2
B-3840-6	SCREW, 10-32, FILLISTER HEAD	2
B-3840-6	SCREW, 10-32, FILLISTER HEAD	4
B-3843-56ZD	SNAP RING,EXTERNAL	4
B-6138-8-9	DOWEL PIN	4
B-6544	CAP, FITTING, LUBRICATION	4
C-3317-024	O - RING	1
C-3317-045	O - RING	2
C-3317-228	O - RING	2
C-3317-229	O - RING	2
C-3317-235	O - RING	1
C-3317-343-1	O - RING	1
A-285	SPRING PIN, 3/32 ", CRES	6
A-304	LINKSCREW, 1/2-20	2
B-6588-1	FITTING, LUBRICATION	4
B-3897-1	PLUG,EXPANSION	2
A-957-2	PIN, 1/2 ", ALUMINUM	2
107995-16	BOLT, 7/16-20, 12 POINT	4
A-2036-16	SCREW, 7/16-20, CAP, MODIFIED	4
A-2038-10	SCREW, 1/4-28, CAP	2
A-6119	BUSHING, LINK ARM	2

BHC-92WF-3LG-OH	O/H Kit	Rev. A1
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
B-7400-9	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
100059	LABEL, WARNING	1
B-6684	BEARING, NEEDLE	2
A-1347	BLADE BUSHING, "W" SHANK	2
A-1331	PCP: BEARING RETAINER, SPLIT	2

BHC-A2MVF-1A-OH	O/H Kit	Rev. AT
Component	Description	Quantity
A-1328-1	BOLT,MOUNTING,1/2-20,12 POINT	6
A-1381	WASHER, 1/2 " CRES	6
A-2017	BOLT,3/8-24,12 POINT	4
A-2027	RETAINER,BEARING,WIRE	2
A-2031	WASHER, 3/8 "	4
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	4
A-2051-1	BOLT, 5/16-24, HEX HEAD	4
A-311	BALL SPACER	2
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	4
A-6871-1	GASKET, CLAMP	4
A-848-2	NUT,7/16-20,HEX,SELF-LOCKING	2
A-2039	SCREW, SET, 10-32	2
A-95-A	BLOCK, PITCH CHANGE	2
A-965	WASHER, 7/16, CRES	2
A-974	RETAINER,RING,WIRE	2
B-1843	SEAL, DUST, PISTON	1
B-3838-3-2	COTTER PIN	4
B-6138-8-8	DOWEL PIN	2
B-6144-2	BALL,BEARING,9/16" DIA	34
B-6544	CAP, FITTING, LUBRICATION	4
C-3317-228	O - RING	1
C-3317-230	O - RING	2
C-3317-235	O - RING	1
C-3317-343-1	O - RING	1
107995-30	BOLT, 7/16-20, 12 POINT	4
A-2036-30	SCREW, 7/16-20, CAP, MODIFIED	4
A-285	SPRING PIN, 3/32 ", CRES	6
A-295	LINKSCREW, 1/2-20	2
B-6588-1	FITTING, LUBRICATION	4
A-957	PIN, 1/2 ", ALUMINUM	2
A-2038-10	SCREW, 1/4-28, CAP	2
B-7070-17	PLUG,CUPPED,STEEL	2
A-1599	SPACER, "V","MV" BLADE SHANK	2
B-7400-9	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
100059	LABEL, WARNING	1
B-6681	BEARING,NEEDLE	2
A-1497	BUSHING, BLADE, "V" SHANK	2

BHC-C2YF-1BF-OH	O/H Kit	Rev. DJ
Component	Description	Quantity
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
A-1381	WASHER, 1/2 " CRES	6
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	6
A-2044	NUT,1/2-20,HEX,SELF-LOCKING	6
A-2211	NUT,.718-20,CASTELLATED,THIN	1
A-2245-2	HUB BUSHING, ROD	1
A-2249	HUB BUSHING, GUIDE	1
A-279	FITTING, LUBRICATION	2
A-3204	SCREW, SET, 5/16-24	2
A-3212-1	BUTTON, BLOCK, PITCH CHANGE	2
A-867	PCP:KEEPER, SPLIT	1
B-3211	BALL SPACER	2
B-3323	PLATE, ANTI-ROTATION	2
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	1
B-3368	NUT, 5/16-24, HEX, THIN	2
B-3834-0632	WASHER	6
B-3838-3-5	COTTER PIN	1
B-3883-4339	QUAD-RING	2
B-6138-8-9	DOWEL PIN	2
B-6144	BALL,BEARING,1/2" DIA	50
B-6544	CAP, FITTING, LUBRICATION	2
B-6680	BEARING,NEEDLE,CLOSED END	2
B-6747	SEAL, WASHER	1
C-3317-018	O - RING	1
C-3317-115-1	O - RING	1
C-3317-228	O - RING	1
C-3317-247	O - RING	1
C-3317-348-1	O - RING	1
C-7645-1	BUSHING, KNOB, PITCH CHANGE	2
B-7400-7	CARD, COMMENTS, OVERHAUL KIT	1
106545	PLUG, LUBRICATION	2

BHC-C2YF-2CHUF	O/H Kit	Rev. AT
Component	Description	Quantity
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
B-7588	TAG, WARNING, AIR PRESSURE	1
A-1381	WASHER, 1/2 " CRES	6
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	6
A-2044	NUT,1/2-20,HEX,SELF-LOCKING	6
A-2411-1	WASHER	1
A-279	FITTING, LUBRICATION	4
A-3205	SCREW, 5/16-24, CAP	1
A-3212-1	BUTTON, BLOCK, PITCH CHANGE	2
B-1938	VALVE ASSEMBLY	1
A-3204	SCREW, SET, 5/16-24	2
B-3368	NUT, 5/16-24, HEX, THIN	2
B-3323	PLATE, ANTI-ROTATION	2
B-3211	BALL SPACER	2
B-3807	NUT,5/8-18,HEX,SELF-LOCKING	1
B-3834-0632	WASHER	6
B-3837-0563	WASHER, CORROSION RESISTANT	4
B-3883-4339	QUAD-RING	2
B-6138-8-9	DOWEL PIN	2
B-6144	BALL,BEARING,1/2" DIA	50
B-6544	CAP, FITTING, LUBRICATION	4
C-3317-115-1	O - RING	1
C-3317-117	O - RING	1
C-3317-210-1	O - RING	2
C-3317-228	O - RING	1
C-3317-247	O - RING	1
C-3317-427-1	O - RING	1
A-1595	SCREW, SHOULDER, 1/4"	4
A-1596	SPRING,EXTENSION	1
B-1592-1	GUIDE, SPRING, PLASTIC	1
B-3841-8	SCREW, 1/4-28, FILLISTER HEAD	4
A-2249	HUB BUSHING, GUIDE	1
A-285	SPRING PIN, 3/32 ", CRES	4
A-3208	BOLT,7/16-20,12 POINT	4
A-65	DOWEL PIN, 1/4	2
B-6680	BEARING,NEEDLE,CLOSED END	2
C-7645-1	BUSHING, KNOB, PITCH CHANGE	2

BHC-C2YF-2CKUF	O/H Kit	Rev. AT
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
B-7588	TAG, WARNING, AIR PRESSURE	1
A-1381	WASHER, 1/2 " CRES	6
A-1595	SCREW, SHOULDER, 1/4"	4
A-1596	SPRING,EXTENSION	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	6
A-2044	NUT,1/2-20,HEX,SELF-LOCKING	6
A-2249	HUB BUSHING, GUIDE	1
A-2411-1	WASHER	1
A-279	FITTING, LUBRICATION	4
A-285	SPRING PIN, 3/32 ", CRES	4
A-3204	SCREW, SET, 5/16-24	2
A-3205	SCREW, 5/16-24, CAP	1
A-3208	BOLT,7/16-20,12 POINT	4
A-3212-1	BUTTON, BLOCK, PITCH CHANGE	2
A-65	DOWEL PIN, 1/4	2
B-1592-1	GUIDE, SPRING, PLASTIC	1
B-1938	VALVE ASSEMBLY	1
B-3211	BALL SPACER	2
B-3323	PLATE, ANTI-ROTATION	2
B-3368	NUT, 5/16-24, HEX, THIN	2
B-3807	NUT,5/8-18,HEX,SELF-LOCKING	1
B-3834-0632	WASHER	6
B-3837-0563	WASHER, CORROSION RESISTANT	4
B-3841-8	SCREW, 1/4-28, FILLISTER HEAD	4
B-3883-4339	QUAD-RING	2
B-6138-8-9	DOWEL PIN	2
B-6144	BALL,BEARING,1/2" DIA	50
B-6544	CAP, FITTING, LUBRICATION	4
B-6680	BEARING,NEEDLE,CLOSED END	2
C-3317-115-1	O - RING	1
C-3317-117	O - RING	1
C-3317-210-1	O - RING	2
C-3317-228	O - RING	1
C-3317-247	O - RING	1
C-3317-427-1	O - RING	1
C-7645-1	BUSHING, KNOB, PITCH CHANGE	2
B-7400-7	CARD, COMMENTS, OVERHAUL KIT	1

BHC-C2YF-2CLKUF	O/H Kit	Rev. AT
Component	Description	Quantity
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
B-7588	TAG, WARNING, AIR PRESSURE	1
A-1381	WASHER, 1/2 " CRES	6
A-1595	SCREW, SHOULDER, 1/4"	4
A-1596	SPRING,EXTENSION	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	6
A-2044	NUT,1/2-20,HEX,SELF-LOCKING	6
A-2249	HUB BUSHING, GUIDE	1
A-2411-1	WASHER	1
A-279	FITTING, LUBRICATION	4
A-285	SPRING PIN, 3/32 ", CRES	4
A-3204	SCREW, SET, 5/16-24	2
A-3205	SCREW, 5/16-24, CAP	1
A-3208	BOLT,7/16-20,12 POINT	4
A-3212-1	BUTTON, BLOCK, PITCH CHANGE	2
A-65	DOWEL PIN, 1/4	2
B-1592-1	GUIDE, SPRING, PLASTIC	1
B-1938	VALVE ASSEMBLY	1
B-3211	BALL SPACER	2
B-3323	PLATE, ANTI-ROTATION	2
B-3368	NUT, 5/16-24, HEX, THIN	2
B-3807	NUT,5/8-18,HEX,SELF-LOCKING	1
B-3834-0632	WASHER	6
B-3837-0563	WASHER, CORROSION RESISTANT	4
B-3841-8	SCREW, 1/4-28, FILLISTER HEAD	4
B-3883-4339	QUAD-RING	2
B-6138-8-9	DOWEL PIN	2
B-6144	BALL,BEARING,1/2" DIA	50
B-6544	CAP, FITTING, LUBRICATION	4
B-6680	BEARING,NEEDLE,CLOSED END	2
C-3317-115-1	O - RING	1
C-3317-117	O - RING	1
C-3317-210-1	O - RING	2
C-3317-228	O - RING	1
C-3317-247	O - RING	1
C-3317-427-1	O - RING	1
C-7645-1	BUSHING, KNOB, PITCH CHANGE	2
B-7400-7	CARD, COMMENTS, OVERHAUL KIT	1

BHC-G2YF-1BF-OH	O/H Kit	Rev. DJ
Component	Description	Quantity
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
A-1381	WASHER, 1/2 " CRES	6
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	6
A-2044	NUT,1/2-20,HEX,SELF-LOCKING	6
A-2245-2	HUB BUSHING, ROD	1
A-2249	HUB BUSHING, GUIDE	1
A-279	FITTING, LUBRICATION	2
A-3204	SCREW, SET, 5/16-24	2
A-3212-1	BUTTON, BLOCK, PITCH CHANGE	2
B-3211	BALL SPACER	2
B-3323	PLATE, ANTI-ROTATION	2
B-3368	NUT, 5/16-24, HEX, THIN	2
B-3834-0632	WASHER	6
B-3883-4339	QUAD-RING	2
B-6138-8-9	DOWEL PIN	2
B-6144	BALL,BEARING, 1/2" DIA	50
B-6544	CAP, FITTING, LUBRICATION	2
C-3317-115-1	O - RING	1
C-3317-228	O - RING	1
C-3317-247	O - RING	1
B-6747	SEAL, WASHER	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	1
C-3317-348-1	O - RING	1
C-3317-018	O - RING	1
A-867	PCP:KEEPER, SPLIT	1
A-2211	NUT,.718-20,CASTELLATED,THIN	1
B-3838-3-5	COTTER PIN	1
B-6680	BEARING,NEEDLE,CLOSED END	2
C-7645-1	BUSHING, KNOB, PITCH CHANGE	2
B-7400-7	CARD, COMMENTS, OVERHAUL KIT	1
106545	PLUG, LUBRICATION	2

BHC-L2YF-1BF-OH	O/H Kit	Rev. DK
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	6
A-2211	NUT,.718-20,CASTELLATED,THIN	1
A-2245-2	HUB BUSHING, ROD	1
A-2249	HUB BUSHING, GUIDE	1
A-279	FITTING, LUBRICATION	2
A-867	PCP:KEEPER, SPLIT	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	1
B-3834-0632	WASHER	6
B-3838-3-5	COTTER PIN	1
B-3883-4339	QUAD-RING	2
B-6544	CAP, FITTING, LUBRICATION	2
B-6747	SEAL, WASHER	1
C-3317-018	O - RING	1
C-3317-115-1	O - RING	1
C-3317-348-1	O - RING	1
A-2429-4	STUD, MOUNTING, 1/2-20	6
A-1381	WASHER, 1/2 " CRES	6
A-2044	NUT,1/2-20,HEX,SELF-LOCKING	6
C-3317-228	O - RING	1
B-6138-8-9	DOWEL PIN	2
A-3212-1	BUTTON, BLOCK, PITCH CHANGE	2
B-3368	NUT, 5/16-24, HEX, THIN	2
A-3204	SCREW, SET, 5/16-24	2
B-6144	BALL,BEARING,1/2" DIA	50
B-3211	BALL SPACER	2
B-3323	PLATE, ANTI-ROTATION	2
C-3317-247	O - RING	1
B-6680	BEARING,NEEDLE,CLOSED END	2
C-7645-1	BUSHING, KNOB, PITCH CHANGE	2
B-7400-7	CARD, COMMENTS, OVERHAUL KIT	1
106545	PLUG, LUBRICATION	2

EHC-G3YF-2UF-OH	O/H Kit	Rev. CU
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
B-7588	TAG, WARNING, AIR PRESSURE	1
B-7589	SCREW, SET, 1/4-28, DRILLED	1
A-1381	WASHER, 1/2 " CRES	6
A-1595	SCREW, SHOULDER, 1/4"	4
A-1596	SPRING,EXTENSION	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	9
A-2044	NUT,1/2-20,HEX,SELF-LOCKING	6
A-2249	HUB BUSHING, GUIDE	1
A-2411-1	WASHER	1
A-279	FITTING, LUBRICATION	3
A-285	SPRING PIN, 3/32 ", CRES	6
A-3204	SCREW, SET, 5/16-24	3
A-3205	SCREW, 5/16-24, CAP	1
A-3208	BOLT,7/16-20,12 POINT	6
A-3256	BUMPER, FORK	3
A-65	DOWEL PIN, 1/4	3
B-1592-1	GUIDE, SPRING, PLASTIC	1
B-1938	VALVE ASSEMBLY	1
B-3211	BALL SPACER	3
B-3368	NUT, 5/16-24, HEX, THIN	3
B-3807	NUT,5/8-18,HEX,SELF-LOCKING	1
B-3834-0632	WASHER	9
B-3837-0563	WASHER, CORROSION RESISTANT	4
B-3841-8	SCREW, 1/4-28, FILLISTER HEAD	4
B-3883-4339	QUAD-RING	3
B-6138-8-9	DOWEL PIN	2
B-6144	BALL,BEARING,1/2" DIA	75
B-6544	CAP, FITTING, LUBRICATION	3
B-6680	BEARING,NEEDLE,CLOSED END	3
C-3317-115-1	O - RING	1
C-3317-117	O - RING	1
C-3317-210-1	O - RING	2
C-3317-228	O - RING	1
C-3317-247	O - RING	1
C-3317-427-1	O - RING	1
C-7645-1	BUSHING, KNOB, PITCH CHANGE	3
B-7400-7	CARD, COMMENTS, OVERHAUL KIT	1
106545	PLUG, LUBRICATION	3

HC-92WK-2B-OH	O/H Kit	Rev. AR
Component	Description	Quantity
B-6144-2	BALL,BEARING,9/16" DIA	38
A-1306	GASKET, CLAMP	4
A-1328	BOLT,MOUNTING,1/2-20,12 POINT	4
A-1372	BOLT,7/16-20,12 POINT	4
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	4
A-1464	LINK PIN UNIT	2
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	4
A-858	KEEPER, SPLIT	1
A-880-2	NUT,HEX,SELF-LOCKING,THIN	1
A-884	SPRING, COMPRESSION	2
A-944	SLEEVE, LINKSCREW	2
B-1322	SHIM, MOUNTING,"K" FLANGE	1
B-1843	SEAL, DUST, PISTON	1
B-3384-4H	BOLT, 1/4-28, HEX HEAD	4
B-3742	BALL SPACER	2
B-3838-3-2	COTTER PIN	4
B-3838-3-3	COTTER PIN	4
B-3851-N832	WASHER	2
B-3897-1	PLUG,EXPANSION	2
B-6544	CAP, FITTING, LUBRICATION	4
C-3317-024	O - RING	1
C-3317-045	O - RING	2
C-3317-228	O - RING	2
C-3317-229	O - RING	2
C-3317-235	O - RING	1
C-3317-329	O - RING	1
C-3317-343-1	O - RING	1
107995-30	BOLT, 7/16-20, 12 POINT	4
A-2036-30	SCREW, 7/16-20, CAP, MODIFIED	4
A-285	SPRING PIN, 3/32 ", CRES	6
A-304	LINKSCREW, 1/2-20	2
B-6588-1	FITTING, LUBRICATION	4
B-3851-0332	WASHER	4
B-3840-6	SCREW, 10-32, FILLISTER HEAD	10
A-1333	BOLT,MOUNTING,1/2-20,HEX HEAD	2
B-7400-9	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
100059	LABEL, WARNING	1
B-6684	BEARING, NEEDLE	2
A-1347	BLADE BUSHING,"W" SHANK	2
A-1331	PCP: BEARING RETAINER, SPLIT	2

HC-92WK-8L-OH	O/H Kit	Rev. AY
Component	Description	Quantity
B-6144-2	BALL,BEARING,9/16" DIA	38
A-1306	GASKET, CLAMP	4
A-1372	BOLT,7/16-20,12 POINT	4
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	4
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	4
A-95-A	BLOCK, PITCH CHANGE	2
B-1322	SHIM, MOUNTING,"K" FLANGE	1
B-1843	SEAL, DUST, PISTON	1
B-3742	BALL SPACER	2
B-3838-3-2	COTTER PIN	4
B-6544	CAP, FITTING, LUBRICATION	4
A-2039	SCREW, SET, 10-32	2
A-848-2	NUT,7/16-20,HEX,SELF-LOCKING	2
A-965	WASHER, 7/16, CRES	2
C-3317-045	O - RING	2
C-3317-229	O - RING	2
C-3317-235	O - RING	1
C-3317-329	O - RING	1
C-3317-343-1	O - RING	1
A-285	SPRING PIN, 3/32 ", CRES	2
A-295	LINKSCREW, 1/2-20	2
B-6588-1	FITTING, LUBRICATION	4
A-1332-2	PIN, 3/8 " , ALUMINUM	2
A-1333-3	BOLT,MOUNTING,1/2-20,HEX HEAD	2
A-1333-6	BOLT,MOUNTING,1/2-20,HEX HEAD	2
B-3897-1	PLUG,EXPANSION	2
A-2038-10	SCREW, 1/4-28, CAP	2
A-1333	BOLT,MOUNTING,1/2-20,HEX HEAD	2
B-7400-9	CARD, COMMENTS, OVERHAUL KIT	1
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
B-6684	BEARING, NEEDLE	2
A-1347	BLADE BUSHING,"W" SHANK	2
A-1331	PCP: BEARING RETAINER, SPLIT	2

HC-A2MV20-1A-OH	O/H Kit	Rev. U
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
A-2017	BOLT,3/8-24,12 POINT	4
A-2027	RETAINER,BEARING,WIRE	2
A-2031	WASHER, 3/8 "	4
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	4
A-311	BALL SPACER	2
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	4
A-6871-1	GASKET, CLAMP	4
A-95-A	BLOCK, PITCH CHANGE	2
A-974	RETAINER,RING,WIRE	2
B-1843	SEAL, DUST, PISTON	1
B-3838-3-2	COTTER PIN	4
B-6144-2	BALL,BEARING,9/16" DIA	34
B-6544	CAP, FITTING, LUBRICATION	4
A-2039	SCREW, SET, 10-32	2
A-848-2	NUT,7/16-20,HEX,SELF-LOCKING	2
A-965	WASHER, 7/16, CRES	2
C-3317-229	O - RING	1
C-3317-230	O - RING	2
C-3317-235	O - RING	1
C-3317-343-1	O - RING	1
107995-32	BOLT, 7/16-20, 12 POINT	4
A-2036-32	SCREW, 7/16-20, CAP, MODIFIED	4
A-285	SPRING PIN, 3/32 ", CRES	6
A-295	LINKSCREW, 1/2-20	2
B-6588-1	FITTING, LUBRICATION	4
A-2038-12	SCREW, 1/4-28, CAP	2
B-7070-17	PLUG,CUPPED,STEEL	2
A-1599	SPACER, "V","MV" BLADE SHANK	2
B-7400-9	CARD, COMMENTS, OVERHAUL KIT	1
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
B-6681	BEARING,NEEDLE	2
A-1497	BUSHING, BLADE, "V" SHANK	2

HC-A2MV20-4A1	O/H Kit	Rev. BG
Component	Description	Quantity
C-3317-231	O - RING	1
C-3317-232	O - RING	1
B-3838-3-3	COTTER PIN	1
B-6144-2	BALL,BEARING,9/16" DIA	34
A-974	RETAINER,RING,WIRE	2
A-311	BALL SPACER	2
C-3317-230	O - RING	2
A-2027	RETAINER,BEARING,WIRE	2
A-95-A	BLOCK, PITCH CHANGE	2
C-3317-235	O - RING	1
B-1843	SEAL, DUST, PISTON	1
A-848-2	NUT,7/16-20,HEX,SELF-LOCKING	2
A-965	WASHER, 7/16, CRES	2
A-2039	SCREW, SET, 10-32	2
C-3317-343-1	O - RING	1
107995-30	BOLT, 7/16-20, 12 POINT	4
A-2036-30	SCREW, 7/16-20, CAP, MODIFIED	4
A-285	SPRING PIN, 3/32 ", CRES	6
A-295	LINKSCREW, 1/2-20	2
B-6588-1	FITTING, LUBRICATION	4
B-3838-3-2	COTTER PIN	4
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	4
A-6871-1	GASKET, CLAMP	4
A-2017	BOLT,3/8-24,12 POINT	4
A-2031	WASHER, 3/8 "	4
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	4
B-6544	CAP, FITTING, LUBRICATION	4
B-3840-6	SCREW, 10-32, FILLISTER HEAD	4
B-3386-14H	BOLT,3/8-24,HEX HEAD	2
A-1599	SPACER, "V","MV" BLADE SHANK	2
B-7070-17	PLUG,CUPPED,STEEL	2
B-7400-9	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
100059	LABEL, WARNING	1
A-249	SLEEVE, PROPELLER SHAFT	1
B-6681	BEARING,NEEDLE	2
A-1497	BUSHING, BLADE, "V" SHANK	2

HC-A2MV20-5L-OH	O/H Kit	Rev. M
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
A-1444	WASHER, 5/16 "	2
A-1464	LINK PIN UNIT	2
A-2017	BOLT,3/8-24,12 POINT	4
A-2027	RETAINER,BEARING,WIRE	2
A-2031	WASHER, 3/8 "	4
A-2037	SCREW, 5/16-24, CAP	2
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	4
A-311	BALL SPACER	2
A-321	SCREW,3/8-24 DOUBLE 60ø HEAD	4
A-6119	BUSHING, LINK ARM	2
A-6871-1	GASKET, CLAMP	4
A-867	PCP:KEEPER, SPLIT	1
A-880-1	NUT,HEX,SELF-LOCKING,THIN	1
A-944	SLEEVE, LINKSCREW	2
A-974	RETAINER,RING,WIRE	2
B-1843	SEAL, DUST, PISTON	1
B-3368	NUT, 5/16-24, HEX, THIN	2
B-3838-3-2	COTTER PIN	4
B-3838-3-3	COTTER PIN	2
B-6144-2	BALL,BEARING,9/16" DIA	34
B-6544	CAP, FITTING, LUBRICATION	4
C-3317-020	O - RING	1
C-3317-229	O - RING	1
C-3317-230	O - RING	2
C-3317-235	O - RING	1
C-3317-343-1	O - RING	1
107995-16	BOLT, 7/16-20, 12 POINT	4
A-2036-16	SCREW, 7/16-20, CAP, MODIFIED	4
A-285	SPRING PIN, 3/32 ", CRES	6
A-304	LINKSCREW, 1/2-20	2
B-6588-1	FITTING, LUBRICATION	4
A-2038-12	SCREW, 1/4-28, CAP	2
B-7070-17	PLUG,CUPPED,STEEL	2
A-1599	SPACER, "V","MV" BLADE SHANK	2
B-3840-6	SCREW, 10-32, FILLISTER HEAD	6
B-7400-9	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
100059	LABEL, WARNING	1
B-6681	BEARING,NEEDLE	2
A-1497	BUSHING, BLADE, "V" SHANK	2

HC-A2MV-1A-OH	O/H Kit	Rev. AT
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
A-1328-1	BOLT,MOUNTING,1/2-20,12 POINT	6
A-1381	WASHER, 1/2 " CRES	6
A-2017	BOLT,3/8-24,12 POINT	4
A-2027	RETAINER,BEARING,WIRE	2
A-2031	WASHER, 3/8 "	4
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	4
A-311	BALL SPACER	2
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	4
A-6871-1	GASKET, CLAMP	4
A-848-2	NUT,7/16-20,HEX,SELF-LOCKING	2
A-2039	SCREW, SET, 10-32	2
A-95-A	BLOCK, PITCH CHANGE	2
A-965	WASHER, 7/16, CRES	2
A-974	RETAINER,RING,WIRE	2
B-1843	SEAL, DUST, PISTON	1
B-3838-3-2	COTTER PIN	4
B-6144-2	BALL,BEARING,9/16" DIA	34
B-6544	CAP, FITTING, LUBRICATION	4
C-3317-230	O - RING	2
C-3317-235	O - RING	1
C-3317-343-1	O - RING	1
107995-30	BOLT, 7/16-20, 12 POINT	4
A-2036-30	SCREW, 7/16-20, CAP, MODIFIED	4
A-285	SPRING PIN, 3/32 ", CRES	6
A-295	LINKSCREW, 1/2-20	2
B-6588-1	FITTING, LUBRICATION	4
A-2038-10	SCREW, 1/4-28, CAP	2
A-1599	SPACER, "V","MV" BLADE SHANK	2
B-7070-17	PLUG,CUPPED,STEEL	2
B-6138-8-12	DOWEL PIN	2
B-6138-8-8	DOWEL PIN	2
C-3317-228	O - RING	1
A-2051-1	BOLT, 5/16-24, HEX HEAD	4
B-7400-9	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
100059	LABEL, WARNING	1
B-6681	BEARING,NEEDLE	2
A-1497	BUSHING, BLADE, "V" SHANK	2

HC-A2MVf-2-OH	O/H Kit	Rev. AU
Component	Description	Quantity
A-1328-1	BOLT,MOUNTING,1/2-20,12 POINT	6
A-1381	WASHER, 1/2 " CRES	6
A-1464	LINK PIN UNIT	2
A-2017	BOLT,3/8-24,12 POINT	4
A-2027	RETAINER,BEARING,WIRE	2
A-2031	WASHER, 3/8 "	4
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	4
A-311	BALL SPACER	2
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	4
A-6119	BUSHING, LINK ARM	2
A-6871-1	GASKET, CLAMP	4
A-880-2	NUT,HEX,SELF-LOCKING,THIN	1
A-884	SPRING, COMPRESSION	2
A-944	SLEEVE, LINKSCREW	2
A-974	RETAINER,RING,WIRE	2
B-1843	SEAL, DUST, PISTON	1
B-3838-3-2	COTTER PIN	4
B-3838-3-3	COTTER PIN	4
B-3840-5	SCREW, 10-32, FILLISTER HEAD	8
A-858	KEEPER, SPLIT	1
B-6138-8-8	DOWEL PIN	2
B-6144-2	BALL,BEARING,9/16" DIA	34
B-6544	CAP, FITTING, LUBRICATION	4
C-3317-024	O - RING	1
C-3317-228	O - RING	1
C-3317-230	O - RING	2
C-3317-235	O - RING	1
C-3317-343-1	O - RING	1
107995-30	BOLT, 7/16-20, 12 POINT	4
A-2036-30	SCREW, 7/16-20, CAP, MODIFIED	4
A-285	SPRING PIN, 3/32 ", CRES	6
A-304	LINKSCREW, 1/2-20	2
B-6588-1	FITTING, LUBRICATION	4
A-1599	SPACER, "V", "MV" BLADE SHANK	2
B-7070-17	PLUG,CUPPED,STEEL	2
B-7400-9	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
100059	LABEL, WARNING	1
B-6681	BEARING,NEEDLE	2
A-1497	BUSHING, BLADE, "V" SHANK	2

HC-A2MVK-1-OH	O/H Kit	Rev. AS
Component	Description	Quantity
A-2017	BOLT,3/8-24,12 POINT	4
A-2027	RETAINER,BEARING,WIRE	2
A-2031	WASHER, 3/8 "	4
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	4
A-311	BALL SPACER	2
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	4
A-6871-1	GASKET, CLAMP	4
A-848-2	NUT,7/16-20,HEX,SELF-LOCKING	2
A-2039	SCREW, SET, 10-32	2
A-95-A	BLOCK, PITCH CHANGE	2
A-965	WASHER, 7/16, CRES	2
A-974	RETAINER,RING,WIRE	2
B-1322	SHIM, MOUNTING,"K" FLANGE	1
B-1843	SEAL, DUST, PISTON	1
B-3838-3-2	COTTER PIN	4
B-6144-2	BALL,BEARING,9/16" DIA	34
B-6544	CAP, FITTING, LUBRICATION	4
C-3317-230	O - RING	2
C-3317-235	O - RING	1
C-3317-329	O - RING	1
C-3317-343-1	O - RING	1
107995-30	BOLT, 7/16-20, 12 POINT	4
A-2036-30	SCREW, 7/16-20, CAP, MODIFIED	4
A-285	SPRING PIN, 3/32 ", CRES	6
A-295	LINKSCREW, 1/2-20	2
B-6588-1	FITTING, LUBRICATION	4
A-1332-2	PIN, 3/8 " , ALUMINUM	2
A-1333-3	BOLT,MOUNTING,1/2-20,HEX HEAD	4
A-1333-6	BOLT,MOUNTING,1/2-20,HEX HEAD	2
A-2038-10	SCREW, 1/4-28, CAP	2
B-3840-6	SCREW, 10-32, FILLISTER HEAD	4
A-1599	SPACER, "V", "MV" BLADE SHANK	2
B-7070-17	PLUG,CUPPED,STEEL	2
B-7400-9	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
100059	LABEL, WARNING	1
B-6681	BEARING,NEEDLE	2
A-1497	BUSHING, BLADE, "V" SHANK	2

HC-A2MVK-2-OH	O/H Kit	Rev. AU
Component	Description	Quantity
A-1464	LINK PIN UNIT	2
A-2017	BOLT,3/8-24,12 POINT	4
A-2027	RETAINER,BEARING,WIRE	2
A-2031	WASHER, 3/8 "	4
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	4
A-311	BALL SPACER	2
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	4
A-6119	BUSHING, LINK ARM	2
A-6871-1	GASKET, CLAMP	4
A-1328	BOLT,MOUNTING,1/2-20,12 POINT	4
A-1333-3	BOLT,MOUNTING,1/2-20,HEX HEAD	2
A-858	KEEPER, SPLIT	1
A-880-2	NUT,HEX,SELF-LOCKING,THIN	1
A-884	SPRING, COMPRESSION	2
A-944	SLEEVE, LINKSCREW	2
B-1322	SHIM, MOUNTING,"K" FLANGE	1
B-3384-4H	BOLT, 1/4-28, HEX HEAD	4
B-1843	SEAL, DUST, PISTON	1
A-974	RETAINER,RING,WIRE	2
B-3838-3-2	COTTER PIN	4
B-3838-3-3	COTTER PIN	4
B-3840-5	SCREW, 10-32, FILLISTER HEAD	8
B-3851-N832	WASHER	2
B-6144-2	BALL,BEARING,9/16" DIA	34
B-6544	CAP, FITTING, LUBRICATION	4
C-3317-024	O - RING	1
C-3317-230	O - RING	2
C-3317-235	O - RING	1
C-3317-329	O - RING	1
C-3317-343-1	O - RING	1
107995-30	BOLT, 7/16-20, 12 POINT	4
A-2036-30	SCREW, 7/16-20, CAP, MODIFIED	4
A-285	SPRING PIN, 3/32 ", CRES	6
A-304	LINKSCREW, 1/2-20	2
B-6588-1	FITTING, LUBRICATION	4
A-1599	SPACER, "V","MV" BLADE SHANK	2
B-7070-17	PLUG,CUPPED,STEEL	2
B-7400-9	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
100059	LABEL, WARNING	1
B-6681	BEARING,NEEDLE	2
A-1497	BUSHING, BLADE, "V" SHANK	2

HC-A2MVL-1-OH	O/H Kit	Rev. AS
Component	Description	Quantity
A-2017	BOLT,3/8-24,12 POINT	4
A-2027	RETAINER,BEARING,WIRE	2
A-2031	WASHER, 3/8 "	4
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	4
A-311	BALL SPACER	2
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	4
A-6871-1	GASKET, CLAMP	4
A-848-2	NUT,7/16-20,HEX,SELF-LOCKING	2
A-2039	SCREW, SET, 10-32	2
A-95-A	BLOCK, PITCH CHANGE	2
A-965	WASHER, 7/16, CRES	2
A-974	RETAINER,RING,WIRE	2
B-1843	SEAL, DUST, PISTON	1
B-3838-3-2	COTTER PIN	4
B-933-1	SHIM, MOUNTING, PROPELLER	1
B-6144-2	BALL,BEARING,9/16" DIA	34
B-6544	CAP, FITTING, LUBRICATION	4
C-3317-329	O - RING	1
C-3317-230	O - RING	2
C-3317-235	O - RING	1
C-3317-343-1	O - RING	1
107995-30	BOLT, 7/16-20, 12 POINT	4
A-2036-30	SCREW, 7/16-20, CAP, MODIFIED	4
A-285	SPRING PIN, 3/32 ", CRES	6
A-295	LINKSCREW, 1/2-20	2
B-6588-1	FITTING, LUBRICATION	4
B-322	BOLT,7/16-20,HEX HEAD	6
A-2038-10	SCREW, 1/4-28, CAP	2
A-1332-2	PIN, 3/8 " , ALUMINUM	2
A-1599	SPACER, "V","MV" BLADE SHANK	2
B-7070-17	PLUG,CUPPED,STEEL	2
B-7400-9	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
100059	LABEL, WARNING	1
B-6681	BEARING,NEEDLE	2
A-1497	BUSHING, BLADE, "V" SHANK	2

HC-A2MVL-2-OH	O/H Kit	Rev. AU
Component	Description	Quantity
A-1464	LINK PIN UNIT	2
A-2017	BOLT,3/8-24,12 POINT	4
A-2027	RETAINER,BEARING,WIRE	2
A-2031	WASHER, 3/8 "	4
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	4
A-311	BALL SPACER	2
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	4
A-6119	BUSHING, LINK ARM	2
A-6871-1	GASKET, CLAMP	4
A-880-2	NUT,HEX,SELF-LOCKING,THIN	1
A-884	SPRING, COMPRESSION	2
A-944	SLEEVE, LINKSCREW	2
A-974	RETAINER,RING,WIRE	2
B-1843	SEAL, DUST, PISTON	1
B-3384-4H	BOLT, 1/4-28, HEX HEAD	4
B-3838-3-2	COTTER PIN	4
B-3838-3-3	COTTER PIN	4
B-3840-5	SCREW, 10-32, FILLISTER HEAD	8
A-858	KEEPER, SPLIT	1
B-6144-2	BALL,BEARING,9/16" DIA	34
B-6489-20	BOLT,7/16-20,HEX HEAD	2
B-6489-25	BOLT,7/16-20,HEX HEAD	4
B-6527-7	WASHER, MOUNTING, CSK & CBORED	4
B-6544	CAP, FITTING, LUBRICATION	4
B-933-1	SHIM, MOUNTING, PROPELLER	1
C-3317-024	O - RING	1
C-3317-230	O - RING	2
C-3317-235	O - RING	1
C-3317-329	O - RING	1
C-3317-343-1	O - RING	1
107995-30	BOLT, 7/16-20, 12 POINT	4
A-2036-30	SCREW, 7/16-20, CAP, MODIFIED	4
A-285	SPRING PIN, 3/32 ", CRES	6
A-304	LINKSCREW, 1/2-20	2
B-6588-1	FITTING, LUBRICATION	4
A-1599	SPACER, "V","MV" BLADE SHANK	2
B-7070-17	PLUG,CUPPED,STEEL	2
B-7400-9	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
100059	LABEL, WARNING	1
B-6681	BEARING,NEEDLE	2
A-1497	BUSHING, BLADE, "V" SHANK	2

HC-A3MV20-1D-OH	O/H Kit	Rev. M
Component	Description	Quantity
A-2017	BOLT,3/8-24,12 POINT	6
A-2027	RETAINER,BEARING,WIRE	3
A-2031	WASHER, 3/8 "	6
A-2039	SCREW, SET, 10-32	3
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	6
A-311	BALL SPACER	3
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	6
A-6871-1	GASKET, CLAMP	6
A-848-2	NUT,7/16-20,HEX,SELF-LOCKING	3
A-95-A	BLOCK, PITCH CHANGE	3
A-965	WASHER, 7/16, CRES	3
A-974	RETAINER,RING,WIRE	3
B-1843	SEAL, DUST, PISTON	1
B-3838-3-2	COTTER PIN	6
B-6144-2	BALL,BEARING,9/16" DIA	51
B-6544	CAP, FITTING, LUBRICATION	6
C-3317-229	O - RING	1
C-3317-230	O - RING	3
C-3317-235	O - RING	1
C-3317-343-1	O - RING	1
107995-32	BOLT, 7/16-20, 12 POINT	6
A-2036-32	SCREW, 7/16-20, CAP, MODIFIED	6
A-285	SPRING PIN, 3/32 ", CRES	9
A-295	LINKSCREW, 1/2-20	3
B-6588-1	FITTING, LUBRICATION	6
A-1599	SPACER, "V","MV" BLADE SHANK	3
B-7070-17	PLUG,CUPPED,STEEL	3
B-7400-14	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
100059	LABEL, WARNING	1
B-6681	BEARING,NEEDLE	3
A-1497	BUSHING, BLADE, "V" SHANK	3

HC-A3MV20-1F-OH	O/H Kit	Rev. M
Component	Description	Quantity
A-2017	BOLT,3/8-24,12 POINT	6
A-2027	RETAINER,BEARING,WIRE	3
A-2031	WASHER, 3/8 "	6
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	6
A-311	BALL SPACER	3
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	6
A-6871-1	GASKET, CLAMP	6
A-848-2	NUT,7/16-20,HEX,SELF-LOCKING	3
A-95-A	BLOCK, PITCH CHANGE	3
A-965	WASHER, 7/16, CRES	3
A-974	RETAINER,RING,WIRE	3
B-1843	SEAL, DUST, PISTON	1
B-3838-3-2	COTTER PIN	6
B-6144-2	BALL,BEARING,9/16" DIA	51
B-6544	CAP, FITTING, LUBRICATION	6
C-3317-229	O - RING	1
C-3317-230	O - RING	3
C-3317-235	O - RING	1
C-3317-343-1	O - RING	1
107995-32	BOLT, 7/16-20, 12 POINT	6
A-2036-32	SCREW, 7/16-20, CAP, MODIFIED	6
A-285	SPRING PIN, 3/32 ", CRES	9
A-295	LINKSCREW, 1/2-20	3
B-6588-1	FITTING, LUBRICATION	6
A-1599	SPACER, "V","MV" BLADE SHANK	3
B-7070-17	PLUG,CUPPED,STEEL	3
A-2039	SCREW, SET, 10-32	3
B-7400-14	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
100059	LABEL, WARNING	1
B-6681	BEARING,NEEDLE	3
A-1497	BUSHING, BLADE, "V" SHANK	3

HC-A3MV20-2-OH	O/H Kit	Rev. AB
Component	Description	Quantity
A-1444	WASHER, 5/16 "	3
A-1464	LINK PIN UNIT	3
A-2016	BOLT,10-32,HEX HEAD	6
A-2017	BOLT,3/8-24,12 POINT	6
A-2027	RETAINER,BEARING,WIRE	3
A-2031	WASHER, 3/8 "	6
A-2037	SCREW, 5/16-24, CAP	3
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	6
A-311	BALL SPACER	3
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	6
A-6119	BUSHING, LINK ARM	3
A-6871-1	GASKET, CLAMP	6
A-867	PCP:KEEPER, SPLIT	1
A-880-1	NUT,HEX,SELF-LOCKING,THIN	1
A-944	SLEEVE, LINKSCREW	3
A-974	RETAINER,RING,WIRE	3
B-1843	SEAL, DUST, PISTON	1
B-3368	NUT, 5/16-24, HEX, THIN	3
B-3838-3-2	COTTER PIN	6
B-3838-3-3	COTTER PIN	6
B-6144-2	BALL,BEARING,9/16" DIA	51
B-6544	CAP, FITTING, LUBRICATION	6
B-7400-9	CARD, COMMENTS, OVERHAUL KIT	1
C-3317-020	O - RING	1
C-3317-229	O - RING	1
C-3317-230	O - RING	3
C-3317-235	O - RING	1
C-3317-343-1	O - RING	1
107995-30	BOLT, 7/16-20, 12 POINT	6
A-2036-30	SCREW, 7/16-20, CAP, MODIFIED	6
A-285	SPRING PIN, 3/32 ", CRES	9
A-304	LINKSCREW, 1/2-20	3
B-6588-1	FITTING, LUBRICATION	6
A-2038-12	SCREW, 1/4-28, CAP	1
A-1599	SPACER, "V","MV" BLADE SHANK	3
B-7070-17	PLUG,CUPPED,STEEL	3
A-884	SPRING, COMPRESSION	3
B-3851-N832	WASHER	3
B-3840-6	SCREW, 10-32, FILLISTER HEAD	7
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
100059	LABEL, WARNING	1
B-6681	BEARING,NEEDLE	3
A-1497	BUSHING, BLADE, "V" SHANK	3

HC-A3MV20-2L-OH	O/H Kit	Rev. AA
Component	Description	Quantity
A-1444	WASHER, 5/16 "	3
A-1464	LINK PIN UNIT	3
A-2016	BOLT,10-32,HEX HEAD	6
A-2017	BOLT,3/8-24,12 POINT	6
A-2027	RETAINER,BEARING,WIRE	3
A-2031	WASHER, 3/8 "	6
A-2037	SCREW, 5/16-24, CAP	3
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	6
A-311	BALL SPACER	3
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	6
A-6119	BUSHING, LINK ARM	3
A-6871-1	GASKET, CLAMP	6
A-867	PCP:KEEPER, SPLIT	1
A-880-1	NUT,HEX,SELF-LOCKING,THIN	1
A-884	SPRING, COMPRESSION	3
A-944	SLEEVE, LINKSCREW	3
A-974	RETAINER,RING,WIRE	3
B-1843	SEAL, DUST, PISTON	1
B-3368	NUT, 5/16-24, HEX, THIN	3
B-3838-3-2	COTTER PIN	6
B-3838-3-3	COTTER PIN	6
B-3851-N832	WASHER	3
B-6144-2	BALL,BEARING,9/16" DIA	51
B-6544	CAP, FITTING, LUBRICATION	6
C-3317-020	O - RING	1
C-3317-229	O - RING	1
C-3317-230	O - RING	3
C-3317-235	O - RING	1
C-3317-343-1	O - RING	1
A-2038-12	SCREW, 1/4-28, CAP	1
A-1599	SPACER, "V","MV" BLADE SHANK	3
B-7070-17	PLUG,CUPPED,STEEL	3
B-3840-6	SCREW, 10-32, FILLISTER HEAD	7
B-7400-14	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
100059	LABEL, WARNING	1
B-6681	BEARING,NEEDLE	3
A-1497	BUSHING, BLADE, "V" SHANK	3

HC-A3MV20-3L-OH	O/H Kit	Rev. S
Component	Description	Quantity
A-1464	LINK PIN UNIT	3
A-2017	BOLT,3/8-24,12 POINT	6
A-2027	RETAINER,BEARING,WIRE	3
A-2031	WASHER, 3/8 "	6
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	9
A-3026	CARBON BLOCK - UNIT	1
A-4543	COTTER PIN, T HEAD	1
B-3843-25PP	SNAP RING,EXTERNAL	1
B-3844-53	CLEVIS PIN	1
A-3099	SPRING, COMPRESSION, BETA	3
A-311	BALL SPACER	3
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	6
A-3439	NUT,3/8-24,HEX,THIN	3
B-3382	NUT,3/8-24,HEX,THIN	3
A-3482	RING,RETAINING,CRIMPED	6
A-6871-1	GASKET, CLAMP	6
A-867	PCP:KEEPER, SPLIT	1
A-880-1	NUT,HEX,SELF-LOCKING,THIN	1
A-944	SLEEVE, LINKSCREW	3
A-974	RETAINER,RING,WIRE	3
B-1843	SEAL, DUST, PISTON	1
A-2038-12	SCREW, 1/4-28, CAP	3
B-3359	NUT,3/8-24,HEX,SELF-LOCKING	3
B-3599	NUT,3/8-24,HEX,SELF-LOCKING	3
A-3439	NUT,3/8-24,HEX,THIN	3
B-3382	NUT,3/8-24,HEX,THIN	3
B-3384-7H	BOLT, 1/4-28, HEX HEAD	9
B-3838-3-2	COTTER PIN	6
B-3838-3-3	COTTER PIN	3
B-3840-6	SCREW, 10-32, FILLISTER HEAD	7
B-3843-56ZD	SNAP RING,EXTERNAL	3
B-3851-0463	WASHER	9
B-6144-2	BALL,BEARING,9/16" DIA	51
B-6544	CAP, FITTING, LUBRICATION	6
C-3317-020	O - RING	1
C-3317-229	O - RING	1
C-3317-230	O - RING	3
C-3317-235	O - RING	1
C-3317-343-1	O - RING	1
107995-16	BOLT, 7/16-20, 12 POINT	6
A-285	SPRING PIN, 3/32 ", CRES	9
A-304	LINKSCREW, 1/2-20	3
B-6588-1	FITTING, LUBRICATION	3
A-1599	SPACER, "V","MV" BLADE SHANK	3
B-7070-17	PLUG,CUPPED,STEEL	3
B-3808-4	NUT,HEX,SELF-LOCKING	15
B-3384-23	BOLT, 1/4-28, HEX HEAD	6

HC-A3MV20-3L-OH	O/H Kit	Rev. S
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
B-6686	FITTING, LUBRICATION	3
B-7400-9	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
100059	LABEL, WARNING	1
B-6681	BEARING, NEEDLE	3
A-1497	BUSHING, BLADE, "V" SHANK	3

HC-A3MVF-2A-OH	O/H Kit	Rev. AT
Component	Description	Quantity
A-1328-1	BOLT,MOUNTING,1/2-20,12 POINT	6
A-1381	WASHER, 1/2 " CRES	6
A-1444	WASHER, 5/16 "	3
A-1464	LINK PIN UNIT	3
A-2016	BOLT,10-32,HEX HEAD	6
A-2027	RETAINER,BEARING,WIRE	3
A-2037	SCREW, 5/16-24, CAP	3
A-311	BALL SPACER	3
A-858	KEEPER, SPLIT	1
A-880-2	NUT,HEX,SELF-LOCKING,THIN	1
A-884	SPRING, COMPRESSION	3
A-944	SLEEVE, LINKSCREW	3
A-974	RETAINER,RING,WIRE	3
B-1843	SEAL, DUST, PISTON	1
B-3368	NUT, 5/16-24, HEX, THIN	3
B-3384-4H	BOLT, 1/4-28, HEX HEAD	6
B-3838-3-3	COTTER PIN	6
B-3840-6	SCREW, 10-32, FILLISTER HEAD	7
B-3851-N832	WASHER	3
B-6138-8-8	DOWEL PIN	2
B-6144-2	BALL,BEARING,9/16" DIA	51
C-3317-024	O - RING	1
C-3317-228	O - RING	1
C-3317-230	O - RING	3
C-3317-235	O - RING	1
C-3317-343-1	O - RING	1
107995-32	BOLT, 7/16-20, 12 POINT	6
A-2036-32	SCREW, 7/16-20, CAP, MODIFIED	6
A-285	SPRING PIN, 3/32 ", CRES	9
A-304	LINKSCREW, 1/2-20	3
B-6588-1	FITTING, LUBRICATION	6
A-6871-1	GASKET, CLAMP	6
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	6
B-3838-3-2	COTTER PIN	6
B-6544	CAP, FITTING, LUBRICATION	6
A-2031	WASHER, 3/8 "	6
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	6
A-2017	BOLT,3/8-24,12 POINT	6
A-2038-12	SCREW, 1/4-28, CAP	1
A-1599	SPACER, "V","MV" BLADE SHANK	3
B-7070-17	PLUG,CUPPED,STEEL	3
B-7400-9	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
100059	LABEL, WARNING	1
B-6681	BEARING,NEEDLE	3
A-1497	BUSHING, BLADE, "V" SHANK	3

HC-A3MVF-2D-OH	O/H Kit	Rev. AT
Component	Description	Quantity
A-1328-1	BOLT,MOUNTING,1/2-20,12 POINT	6
A-1381	WASHER, 1/2 " CRES	6
A-2016	BOLT,10-32,HEX HEAD	6
A-2017	BOLT,3/8-24,12 POINT	6
A-2027	RETAINER,BEARING,WIRE	3
A-2031	WASHER, 3/8 "	6
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	6
A-311	BALL SPACER	3
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	6
A-6871-1	GASKET, CLAMP	6
A-880-2	NUT,HEX,SELF-LOCKING,THIN	1
A-944	SLEEVE, LINKSCREW	3
A-974	RETAINER,RING,WIRE	3
B-1843	SEAL, DUST, PISTON	1
B-3384-3H	BOLT, 1/4-28, HEX HEAD	6
B-3384-4H	BOLT, 1/4-28, HEX HEAD	6
B-3838-3-2	COTTER PIN	6
B-3838-3-3	COTTER PIN	3
B-3851-0463	WASHER	6
B-6138-8-8	DOWEL PIN	2
B-6144-2	BALL,BEARING,9/16" DIA	51
B-6544	CAP, FITTING, LUBRICATION	6
C-3317-024	O - RING	1
C-3317-228	O - RING	1
C-3317-230	O - RING	3
C-3317-235	O - RING	1
C-3317-343-1	O - RING	1
107995-30	BOLT, 7/16-20, 12 POINT	6
A-2036-30	SCREW, 7/16-20, CAP, MODIFIED	6
A-285	SPRING PIN, 3/32 ", CRES	9
A-304	LINKSCREW, 1/2-20	3
B-6588-1	FITTING, LUBRICATION	6
A-884	SPRING, COMPRESSION	3
B-3838-3-3	COTTER PIN	3
B-3851-N832	WASHER	3
A-858	KEEPER, SPLIT	1
A-1444	WASHER, 5/16 "	3
A-1464	LINK PIN UNIT	3
A-2037	SCREW, 5/16-24, CAP	3
B-3368	NUT, 5/16-24, HEX, THIN	3
B-3840-6	SCREW, 10-32, FILLISTER HEAD	7
A-2038-12	SCREW, 1/4-28, CAP	1
A-1599	SPACER, "V","MV" BLADE SHANK	3
B-7070-17	PLUG,CUPPED,STEEL	3
B-7400-9	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
100059	LABEL, WARNING	1
B-6681	BEARING,NEEDLE	3
A-1497	BUSHING, BLADE, "V" SHANK	3

HC-A3MVF-2-OH	O/H Kit	Rev. AT
Component	Description	Quantity
A-1328-1	BOLT,MOUNTING,1/2-20,12 POINT	6
A-1381	WASHER, 1/2 " CRES	6
A-1444	WASHER, 5/16 "	3
A-1464	LINK PIN UNIT	3
A-2016	BOLT,10-32,HEX HEAD	6
A-2027	RETAINER,BEARING,WIRE	3
A-2037	SCREW, 5/16-24, CAP	3
A-311	BALL SPACER	3
A-858	KEEPER, SPLIT	1
A-880-2	NUT,HEX,SELF-LOCKING,THIN	1
A-884	SPRING, COMPRESSION	3
A-944	SLEEVE, LINKSCREW	3
A-974	RETAINER,RING,WIRE	3
B-1843	SEAL, DUST, PISTON	1
B-3368	NUT, 5/16-24, HEX, THIN	3
B-3384-4H	BOLT, 1/4-28, HEX HEAD	6
B-3838-3-3	COTTER PIN	6
B-3840-6	SCREW, 10-32, FILLISTER HEAD	7
B-3851-N832	WASHER	3
B-6138-8-8	DOWEL PIN	2
B-6144-2	BALL,BEARING,9/16" DIA	51
C-3317-024	O - RING	1
C-3317-228	O - RING	1
C-3317-230	O - RING	3
C-3317-235	O - RING	1
C-3317-343-1	O - RING	1
107995-32	BOLT, 7/16-20, 12 POINT	6
A-2036-32	SCREW, 7/16-20, CAP, MODIFIED	6
A-285	SPRING PIN, 3/32 ", CRES	9
A-304	LINKSCREW, 1/2-20	3
B-6588-1	FITTING, LUBRICATION	6
A-6871-1	GASKET, CLAMP	6
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	6
B-3838-3-2	COTTER PIN	6
B-6544	CAP, FITTING, LUBRICATION	6
A-2031	WASHER, 3/8 "	6
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	6
A-2017	BOLT,3/8-24,12 POINT	6
A-2038-12	SCREW, 1/4-28, CAP	1
A-1599	SPACER, "V", "MV" BLADE SHANK	3
B-7070-17	PLUG,CUPPED,STEEL	3
B-7400-9	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
100059	LABEL, WARNING	1
B-6681	BEARING,NEEDLE	3
A-1497	BUSHING, BLADE, "V" SHANK	3

HC-A3MVF-3L-OH	O/H Kit	Rev. T
Component	Description	Quantity
A-1381	WASHER, 1/2 " CRES	6
A-1464	LINK PIN UNIT	3
A-2017	BOLT,3/8-24,12 POINT	6
A-2027	RETAINER,BEARING,WIRE	3
A-2031	WASHER, 3/8 "	6
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	9
A-2044	NUT,1/2-20,HEX,SELF-LOCKING	6
A-2983	STUD, MOUNTING, 1/2-20	6
A-3099	SPRING, COMPRESSION, BETA	3
A-311	BALL SPACER	3
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	6
A-3439	NUT,3/8-24,HEX,THIN	3
B-3382	NUT,3/8-24,HEX,THIN	3
A-6871-1	GASKET, CLAMP	6
A-858	KEEPER, SPLIT	1
A-880-2	NUT,HEX,SELF-LOCKING,THIN	1
A-944	SLEEVE, LINKSCREW	3
A-974	RETAINER,RING,WIRE	3
B-1843	SEAL, DUST, PISTON	1
B-3359	NUT,3/8-24,HEX,SELF-LOCKING	3
B-3599	NUT,3/8-24,HEX,SELF-LOCKING	3
A-3439	NUT,3/8-24,HEX,THIN	3
B-3382	NUT,3/8-24,HEX,THIN	3
B-3384-1H	BOLT, 1/4-28, HEX HEAD	6
A-3482	RING,RETAINING,CRIMPED	6
B-3808-4	NUT,HEX,SELF-LOCKING	6
B-3838-3-2	COTTER PIN	6
B-3838-3-3	COTTER PIN	3
B-3843-56ZD	SNAP RING,EXTERNAL	3
B-6138-8-8	DOWEL PIN	4
B-6144-2	BALL,BEARING,9/16" DIA	51
B-6544	CAP, FITTING, LUBRICATION	6
C-3317-024	O - RING	1
C-3317-228	O - RING	2
C-3317-230	O - RING	3
C-3317-235	O - RING	1
C-3317-343-1	O - RING	1
107995-16	BOLT, 7/16-20, 12 POINT	6
A-2036-16	SCREW, 7/16-20, CAP, MODIFIED	6
A-285	SPRING PIN, 3/32 ", CRES	9
A-304	LINKSCREW, 1/2-20	3
B-6588-1	FITTING, LUBRICATION	6
A-2038-12	SCREW, 1/4-28, CAP	1
B-3384-23	BOLT, 1/4-28, HEX HEAD	6
B-7070-17	PLUG,CUPPED,STEEL	3
A-1599	SPACER, "V","MV" BLADE SHANK	3
B-7400-9	CARD, COMMENTS, OVERHAUL KIT	1

HC-A3MVF-3L-OH	O/H Kit	Rev. T
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
B-3840-6	SCREW, 10-32, FILLISTER HEAD	7
A-3594-6	LABEL	1
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
B-6681	BEARING,NEEDLE	3
A-1497	BUSHING, BLADE, "V" SHANK	3

HC-A3MVF-5AL-OH	O/H Kit	Rev. Q
Component	Description	Quantity
A-1328-1	BOLT,MOUNTING,1/2-20,12 POINT	6
A-1381	WASHER, 1/2 " CRES	6
A-1444	WASHER, 5/16 "	3
A-1464	LINK PIN UNIT	3
A-2016	BOLT,10-32,HEX HEAD	6
A-2017	BOLT,3/8-24,12 POINT	6
A-2027	RETAINER,BEARING,WIRE	3
A-2031	WASHER, 3/8 "	6
A-2037	SCREW, 5/16-24, CAP	3
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	6
A-311	BALL SPACER	3
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	6
A-6119	BUSHING, LINK ARM	3
A-6871-1	GASKET, CLAMP	6
A-867	PCP:KEEPER, SPLIT	1
A-880-1	NUT,HEX,SELF-LOCKING,THIN	1
A-944	SLEEVE, LINKSCREW	3
A-974	RETAINER,RING,WIRE	3
B-1843	SEAL, DUST, PISTON	1
B-3368	NUT, 5/16-24, HEX, THIN	3
B-3384-18	BOLT, 1/4-28, HEX HEAD	6
B-3384-4H	BOLT, 1/4-28, HEX HEAD	6
B-3720	BOLT,10-32,HEX HEAD	4
B-3808-4	NUT,HEX,SELF-LOCKING	6
B-3838-3-2	COTTER PIN	6
B-3838-3-3	COTTER PIN	3
B-3840-6	SCREW, 10-32, FILLISTER HEAD	3
B-3840-8	SCREW, 10-32, FILLISTER HEAD	4
B-3851-0432	WASHER	18
B-6138-8-8	DOWEL PIN	2
B-6144-2	BALL,BEARING,9/16" DIA	51
B-6544	CAP, FITTING, LUBRICATION	6
C-3317-020	O - RING	1
C-3317-228	O - RING	1
C-3317-230	O - RING	3
C-3317-235	O - RING	1
C-3317-343-1	O - RING	1
A-285	SPRING PIN, 3/32 ", CRES	9
A-304	LINKSCREW, 1/2-20	3
B-6588-1	FITTING, LUBRICATION	6
A-884	SPRING, COMPRESSION	3
B-3838-3-3	COTTER PIN	3
B-3851-N832	WASHER	3
A-2038-10	SCREW, 1/4-28, CAP	1
A-1599	SPACER, "V","MV" BLADE SHANK	3
B-7070-17	PLUG,CUPPED,STEEL	3
B-3851-0363	WASHER	6

HC-A3MVF-5AL-OH	O/H Kit	Rev. Q
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
107995-24	BOLT, 7/16-20, 12 POINT	6
A-2036-24	SCREW, 7/16-20, CAP, MODIFIED	6
B-7400-9	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
100059	LABEL, WARNING	1
B-6681	BEARING, NEEDLE	3
A-1497	BUSHING, BLADE, "V" SHANK	3

HC-A3MVF-7B-OH	O/H Kit	Rev. AC
Component	Description	Quantity
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
101375	PLUG, PULL	3
A-1328-1	BOLT,MOUNTING,1/2-20,12 POINT	6
A-1381	WASHER, 1/2 " CRES	6
A-1444-1	WASHER, 5/16"	3
A-1464	LINK PIN UNIT	3
A-1497	BUSHING, BLADE, "V" SHANK	3
A-1599	SPACER, "V","MV" BLADE SHANK	3
A-2016	BOLT,10-32,HEX HEAD	6
A-2017	BOLT,3/8-24,12 POINT	6
A-2027	RETAINER,BEARING,WIRE	3
A-2031	WASHER, 3/8 "	6
A-2037	SCREW, 5/16-24, CAP	3
A-2038-10	SCREW, 1/4-28, CAP	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	6
A-285	SPRING PIN, 3/32 ", CRES	9
A-304	LINKSCREW, 1/2-20	3
A-311	BALL SPACER	3
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	6
A-3594-6	LABEL	1
A-6119	BUSHING, LINK ARM	3
A-6871-1	GASKET, CLAMP	6
A-867	PCP:KEEPER, SPLIT	1
A-880-1	NUT,HEX,SELF-LOCKING,THIN	1
A-884	SPRING, COMPRESSION	3
A-944	SLEEVE, LINKSCREW	3
A-974	RETAINER,RING,WIRE	3
B-1843	SEAL, DUST, PISTON	1
B-3368	NUT, 5/16-24, HEX, THIN	3
B-3384-18	BOLT, 1/4-28, HEX HEAD	6
B-3384-4H	BOLT, 1/4-28, HEX HEAD	6
B-3386-14H	BOLT,3/8-24,HEX HEAD	6
B-3720	BOLT,10-32,HEX HEAD	4
B-3808-4	NUT,HEX,SELF-LOCKING	6
B-3838-3-2	COTTER PIN	6
B-3838-3-3	COTTER PIN	3
B-3838-3-3	COTTER PIN	3
B-3840-6	SCREW, 10-32, FILLISTER HEAD	3
B-3840-8	SCREW, 10-32, FILLISTER HEAD	4
B-3851-0363	WASHER	6
B-3851-0432	WASHER	18
B-3851-N832	WASHER	3
B-6138-8-8	DOWEL PIN	2
B-6144-2	BALL,BEARING,9/16" DIA	51
B-6544	CAP, FITTING, LUBRICATION	6
B-6588-1	FITTING, LUBRICATION	6

HC-A3MVF-7B-OH	O/H Kit	Rev. AC
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
B-6681	BEARING,NEEDLE	3
B-7070-17	PLUG,CUPPED,STEEL	3
B-7400-9	CARD, COMMENTS, OVERHAUL KIT	1
C-3317-012-2	O - RING	2
C-3317-020	O - RING	1
C-3317-228	O - RING	1
C-3317-230	O - RING	3
C-3317-235	O - RING	1
C-3317-343-2	O - RING	1
107995-22	BOLT, 7/16-20, 12 POINT	6

HC-A3MVK-2A-OH	O/H Kit	Rev. AW
Component	Description	Quantity
A-1328	BOLT,MOUNTING,1/2-20,12 POINT	3
A-1333-3	BOLT,MOUNTING,1/2-20,HEX HEAD	3
A-1444	WASHER, 5/16 "	3
A-1464	LINK PIN UNIT	3
A-2017	BOLT,3/8-24,12 POINT	6
A-2027	RETAINER,BEARING,WIRE	3
A-2031	WASHER, 3/8 "	6
A-2037	SCREW, 5/16-24, CAP	3
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	9
A-311	BALL SPACER	3
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	6
A-6871-1	GASKET, CLAMP	6
A-858	KEEPER, SPLIT	1
A-880-2	NUT,HEX,SELF-LOCKING,THIN	1
A-884	SPRING, COMPRESSION	3
A-944	SLEEVE, LINKSCREW	3
A-974	RETAINER,RING,WIRE	3
B-1322	SHIM, MOUNTING,"K" FLANGE	1
B-1843	SEAL, DUST, PISTON	1
B-3368	NUT, 5/16-24, HEX, THIN	3
B-3384-4H	BOLT, 1/4-28, HEX HEAD	6
B-3838-3-2	COTTER PIN	6
B-3838-3-3	COTTER PIN	6
B-3851-N832	WASHER	3
B-3851-0363	WASHER	18
B-6144-2	BALL,BEARING,9/16" DIA	51
B-6544	CAP, FITTING, LUBRICATION	6
C-3317-024	O - RING	1
C-3317-230	O - RING	3
C-3317-235	O - RING	1
C-3317-329	O - RING	1
C-3317-343-1	O - RING	1
107995-32	BOLT, 7/16-20, 12 POINT	6
A-2036-32	SCREW, 7/16-20, CAP, MODIFIED	6
A-285	SPRING PIN, 3/32 ", CRES	9
A-304	LINKSCREW, 1/2-20	3
B-6588-1	FITTING, LUBRICATION	6
A-2038-12	SCREW, 1/4-28, CAP	1
A-1599	SPACER, "V","MV" BLADE SHANK	3
B-3840-6	SCREW, 10-32, FILLISTER HEAD	7
B-7070-17	PLUG,CUPPED,STEEL	3
B-3873-H5A	BOLT, 10-32, HEX HEAD	6
B-7400-9	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
100059	LABEL, WARNING	1
B-6681	BEARING,NEEDLE	3
A-1497	BUSHING, BLADE, "V" SHANK	3
A-6119	BUSHING, LINK ARM	3

HC-A3MVK-4-OH	O/H Kit	Rev. AD
Component	Description	Quantity
A-1333-3	BOLT,MOUNTING,1/2-20,HEX HEAD	6
A-2027	RETAINER,BEARING,WIRE	3
A-311	BALL SPACER	3
A-944	SLEEVE, LINKSCREW	3
A-974	RETAINER,RING,WIRE	3
B-1322	SHIM, MOUNTING,"K" FLANGE	1
B-1843	SEAL, DUST, PISTON	1
B-3838-3-3	COTTER PIN	3
B-6144-2	BALL,BEARING,9/16" DIA	51
C-3317-230	O - RING	3
C-3317-235	O - RING	1
C-3317-329	O - RING	1
C-3317-347-1	O - RING	1
107995-22	BOLT, 7/16-20, 12 POINT	6
B-6588-1	FITTING, LUBRICATION	6
A-1444	WASHER, 5/16 "	3
A-1464	LINK PIN UNIT	3
A-2037	SCREW, 5/16-24, CAP	3
B-3368	NUT, 5/16-24, HEX, THIN	3
B-3840-6	SCREW, 10-32, FILLISTER HEAD	3
A-2038-14	SCREW, 1/4-28, CAP	1
B-7070-17	PLUG,CUPPED,STEEL	3
A-1599	SPACER, "V","MV" BLADE SHANK	3
B-7400-9	CARD, COMMENTS, OVERHAUL KIT	1
A-2017	BOLT,3/8-24,12 POINT	6
A-2031	WASHER, 3/8 "	6
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	6
A-6871-1	GASKET, CLAMP	6
B-3838-3-2	COTTER PIN	6
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	6
B-6544	CAP, FITTING, LUBRICATION	6
100062	LABEL, WARNING	1
100059	LABEL, WARNING	1
A-3594-6	LABEL	1
B-6681	BEARING,NEEDLE	3
A-1497	BUSHING, BLADE, "V" SHANK	3
A-6119	BUSHING, LINK ARM	3

HC-A6A-3-OH	O/H Kit	Rev. AB
Component	Description	Quantity
B-6544	CAP, FITTING, LUBRICATION	12
C-3317-218-2	O - RING	2
C-3317-239-2	O - RING	1
C-3317-012	O - RING	6
A-279	FITTING, LUBRICATION	12
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	12
B-3347	BOLT,MOUNTING,9/16-18,12 POINT	12
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	36
B-3834-0632	WASHER	18
B-3368	NUT, 5/16-24, HEX, THIN	6
A-3204	SCREW, SET, 5/16-24	6
C-3317-342	O - RING	6
B-6144-1	BALL,BEARING,3/8" DIA	198
B-793	BALL SPACER	6
A-1712	BOLT,3/8-24,HEX HEAD	12
B-3851-0563	WASHER	12
B-3810	SCREW, 3/8-24, CAP	12
B-3834-0663	WASHER	12
B-3812	SCREW, 5/16-24, CAP	12
A-397	CAP, PITCH CHANGE KNOB	6
A-1074	WASHER, RETAINING, KNOB UNIT	6
B-3820	SCREW, 6-32, CAP, CRES	6
B-1843	SEAL, DUST, PISTON	1
A-4903	KEEPER, SPLIT	1
A-1181	RACE,BEARING,THRUST,ROLLER	1
A-1182	BEARING,THRUST,ROLLER	1
A-1184	RACE,BEARING,THRUST,ROLLER	1
A-1183	GUIDE, BEARING, PLASTIC	1
C-3317-347-2	O - RING	1
A-2697	NUT,1 1/8-12,HEX,THIN,DRILLED	1
B-6626-LH5	BOLT,1/4-28,HEX HEAD	27
B-3840-4	SCREW, 10-32, FILLISTER HEAD	2
B-3851-0363	WASHER	2
B-6606-LE16P	SCREW, 10-32, CAP	3
B-3898-12	NUT, HEX, THIN, DRILLED	6
A-3439	NUT,3/8-24,HEX,THIN	3
A-3482	RING,RETAINING,CRIMPED	6
B-6616-A4P	SCREW, SET, 10-32, CRES	3
B-1060	SPRING, COMPRESSION, BETA	3
C-3317-221-2	O - RING	1
C-3317-256-2	O - RING	1
A-1079	INSERT, PISTON	3
A-1186	CYLINDER BUSHING, ROD	1
A-1271	BEARING,NEEDLE,CLOSED END	6
A-1799	CYLINDER BUSHING, ROD	1
A-1937	BUSHING, HUB	1
A-2249	HUB BUSHING, GUIDE	2

HC-A6A-3-OH	O/H Kit	Rev. AB
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
A-3026	CARBON BLOCK - UNIT	1
A-4543	COTTER PIN, T HEAD	1
B-1243	INSERT, 9/16-18, CRES, STAKED	12
B-3843-25PP	SNAP RING,EXTERNAL	1
B-3844-53	CLEVIS PIN	1
B-6045-6-6	BUSHING, METAL-POLYMER COMP	6
B-6142	INSERT, 1/4-28, CRES, COILED	8
B-7400-3	CARD, COMMENTS, OVERHAUL KIT	1
B-3856-243	SCREW,8-32,FILLISTER HEAD,CRES	6
B-6655-08	NUT,HEX,SELF-LOCKING	8
B-3837-N832	WASHER, CORROSION RESISTANT	16
B-3856-247	SCREW,8-32,FILLISTER HEAD,CRES	8

HC-B3R30-2EA-OH	O/H Kit	Rev. AP
Component	Description	Quantity
A-2037	SCREW, 5/16-24, CAP	3
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	6
B-3838-3-3	COTTER PIN	3
B-3742	BALL SPACER	3
B-3840-6	SCREW, 10-32, FILLISTER HEAD	3
A-1306-1	GASKET, CLAMP	6
B-3840-6	SCREW, 10-32, FILLISTER HEAD	4
100059	LABEL, WARNING	1
A-2016	BOLT,10-32,HEX HEAD	6
B-3897-1	PLUG,EXPANSION	3
A-2038-14	SCREW, 1/4-28, CAP	1
B-3838-3-2	COTTER PIN	6
B-1843	SEAL, DUST, PISTON	1
A-880-1	NUT,HEX,SELF-LOCKING,THIN	1
A-1372	BOLT,7/16-20,12 POINT	6
A-1849	PCP:SLEEVE, SPACER	1
A-1464	LINK PIN UNIT	3
A-1848	LOCK,NUT,SHAFT,30 SPLINE- UNIT	1
B-6144-2	BALL,BEARING,9/16" DIA	57
A-1444	WASHER, 5/16 "	3
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	6
A-867	PCP:KEEPER, SPLIT	1
C-3317-141	O - RING	1
C-3317-231	O - RING	1
A-1877	RETAINER,BEARING,WIRE	3
A-3594-6	LABEL	1
A-1854	RETAINER,RING,WIRE	3
A-6119	BUSHING, LINK ARM	3
A-944	SLEEVE, LINKSCREW	3
B-3368	NUT, 5/16-24, HEX, THIN	3
B-6544	CAP, FITTING, LUBRICATION	6
C-3317-232	O - RING	3
C-3317-235	O - RING	1
C-3317-347-1	O - RING	1
107995-32	BOLT, 7/16-20, 12 POINT	6
A-2036-32	SCREW, 7/16-20, CAP, MODIFIED	6
A-285	SPRING PIN, 3/32 ", CRES	9
A-304	LINKSCREW, 1/2-20	3
B-6588-1	FITTING, LUBRICATION	6
100062	LABEL, WARNING	1
C-3317-020	O - RING	1
C-3317-210-1	O - RING	1
B-6684	BEARING, NEEDLE	3
B-7400-9	CARD, COMMENTS, OVERHAUL KIT	1

HC-B3R30-4B-OH	O/H Kit	Rev. N
Component	Description	Quantity
A-1306-1	GASKET, CLAMP	6
A-1372	BOLT,7/16-20,12 POINT	6
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	6
A-1444	WASHER, 5/16 "	3
A-1464	LINK PIN UNIT	3
A-1848	LOCK,NUT,SHAFT,30 SPLINE- UNIT	1
A-1849	PCP:SLEEVE, SPACER	1
A-1854	RETAINER,RING,WIRE	3
A-1877	RETAINER,BEARING,WIRE	3
A-2037	SCREW, 5/16-24, CAP	3
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	6
A-6119	BUSHING, LINK ARM	3
A-867	PCP:KEEPER, SPLIT	1
A-880-1	NUT,HEX,SELF-LOCKING,THIN	1
A-944	SLEEVE, LINKSCREW	3
B-1843	SEAL, DUST, PISTON	1
B-3368	NUT, 5/16-24, HEX, THIN	3
B-3742	BALL SPACER	3
B-3838-3-2	COTTER PIN	6
B-3838-3-3	COTTER PIN	3
B-3897-1	PLUG,EXPANSION	3
B-6144-2	BALL,BEARING,9/16" DIA	57
B-6544	CAP, FITTING, LUBRICATION	6
C-3317-020	O - RING	1
C-3317-141	O - RING	1
C-3317-231	O - RING	1
C-3317-232	O - RING	3
C-3317-235	O - RING	1
C-3317-347-1	O - RING	1
107995-22	BOLT, 7/16-20, 12 POINT	6
B-6588-1	FITTING, LUBRICATION	6
A-2038-14	SCREW, 1/4-28, CAP	1
B-3840-6	SCREW, 10-32, FILLISTER HEAD	3
B-7400-9	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
100059	LABEL, WARNING	1
B-6684	BEARING, NEEDLE	3
A-1347	BLADE BUSHING,"W" SHANK	3

HC-B3R30-4-OH	O/H Kit	Rev. N
Component	Description	Quantity
A-1306-1	GASKET, CLAMP	6
A-1372	BOLT,7/16-20,12 POINT	6
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	6
A-1444	WASHER, 5/16 "	3
A-1464	LINK PIN UNIT	3
A-1848	LOCK,NUT,SHAFT,30 SPLINE- UNIT	1
A-1854	RETAINER,RING,WIRE	3
A-1877	RETAINER,BEARING,WIRE	3
A-2037	SCREW, 5/16-24, CAP	3
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	6
A-944	SLEEVE, LINKSCREW	3
B-1843	SEAL, DUST, PISTON	1
B-3368	NUT, 5/16-24, HEX, THIN	3
B-3742	BALL SPACER	3
B-3838-3-2	COTTER PIN	6
B-3838-3-3	COTTER PIN	3
B-6144-2	BALL,BEARING,9/16" DIA	57
B-6544	CAP, FITTING, LUBRICATION	6
C-3317-141	O - RING	1
C-3317-231	O - RING	1
C-3317-232	O - RING	3
C-3317-235	O - RING	1
C-3317-347-1	O - RING	1
107995-22	BOLT, 7/16-20, 12 POINT	6
B-6588-1	FITTING, LUBRICATION	6
A-2038-14	SCREW, 1/4-28, CAP	1
B-3897-1	PLUG,EXPANSION	3
B-3840-6	SCREW, 10-32, FILLISTER HEAD	3
B-7400-9	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
100059	LABEL, WARNING	1
B-6684	BEARING, NEEDLE	3
A-1347	BLADE BUSHING,"W" SHANK	3

HC-B3TF-7A-OH	O/H Kit	Rev. AU
Component	Description	Quantity
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
A-285	SPRING PIN, 3/32 ", CRES	9
A-2678	PCP:NUT,5/16-24,SELF-LOCKING	1
B-6588-1	FITTING, LUBRICATION	6
107995-22	BOLT, 7/16-20, 12 POINT	6
C-3317-111	O - RING	1
B-3397	NUT,7/16-20,HEX,THIN	1
A-304	LINKSCREW, 1/2-20	3
C-3317-006	O - RING	1
C-3317-012-2	O - RING	1
C-3317-141	O - RING	1
C-3317-116	O - RING	2
A-1306	GASKET, CLAMP	6
A-1328-1	BOLT,MOUNTING,1/2-20,12 POINT	6
A-1372	BOLT,7/16-20,12 POINT	6
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	6
A-1381	WASHER, 1/2 " CRES	6
A-1444-1	WASHER, 5/16"	3
A-1464	LINK PIN UNIT	3
A-1877	RETAINER,BEARING,WIRE	3
A-2037	SCREW, 5/16-24, CAP	3
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	6
A-6119	BUSHING, LINK ARM	3
A-867	PCP:KEEPER, SPLIT	1
A-880-1	NUT,HEX,SELF-LOCKING,THIN	1
A-944	SLEEVE, LINKSCREW	3
B-1843	SEAL, DUST, PISTON	1
B-3368	NUT, 5/16-24, HEX, THIN	3
B-3386-14H	BOLT,3/8-24,HEX HEAD	6
B-3720	BOLT,10-32,HEX HEAD	4
B-3742	BALL SPACER	3
B-3834-0632	WASHER	6
B-3838-3-2	COTTER PIN	6
B-3838-3-3	COTTER PIN	3
B-3840-6	SCREW, 10-32, FILLISTER HEAD	3
B-3840-8	SCREW, 10-32, FILLISTER HEAD	4
B-6138-8-8	DOWEL PIN	2
B-6144-2	BALL,BEARING,9/16" DIA	57
B-6544	CAP, FITTING, LUBRICATION	6
C-3317-020	O - RING	1
C-3317-228	O - RING	1
C-3317-232	O - RING	3
C-3317-235	O - RING	1
C-3317-343-2	O - RING	1
B-6378-0750	SPRING PIN, 1/8 ", CRES	1

HC-B3TF-7A-OH	O/H Kit	Rev. AU
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
C-3317-014	O - RING	1
B-3897-1	PLUG,EXPANSION	3
A-385	SPACER, "M","T" BLADE SHANK	3
B-7400-5	CARD, COMMENTS, OVERHAUL KIT	1
A-2038-10	SCREW, 1/4-28, CAP	1
A-1854	RETAINER,RING,WIRE	3
B-6682	BEARING, NEEDLE	3
B-6684	BEARING, NEEDLE	3

HC-B3TN-2-OH	O/H Kit	Rev. AX
Component	Description	Quantity
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
B-3897-1	PLUG,EXPANSION	3
C-3317-235	O - RING	1
A-2051-1	BOLT, 5/16-24, HEX HEAD	10
B-3339	BOLT, MOUNTING, 9/16-18, 12 POINT	8
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
C-3317-230	O - RING	1
B-6144-2	BALL,BEARING,9/16" DIA	57
B-3742	BALL SPACER	3
A-1877	RETAINER,BEARING,WIRE	3
C-3317-232	O - RING	3
A-1464	LINK PIN UNIT	3
B-3840-6	SCREW, 10-32, FILLISTER HEAD	3
A-2037	SCREW, 5/16-24, CAP	3
B-3368	NUT, 5/16-24, HEX, THIN	3
A-1444	WASHER, 5/16 "	3
C-3317-347-2	O - RING	1
B-1843	SEAL, DUST, PISTON	1
A-867	PCP:KEEPER, SPLIT	1
C-3317-020	O - RING	1
A-880-1	NUT,HEX,SELF-LOCKING,THIN	1
B-3840-6	SCREW, 10-32, FILLISTER HEAD	4
A-1372	BOLT,7/16-20,12 POINT	6
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	6
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	6
B-3838-3-2	COTTER PIN	6
A-1306	GASKET, CLAMP	6
B-6544	CAP, FITTING, LUBRICATION	6
A-944	SLEEVE, LINKSCREW	3
B-3838-3-3	COTTER PIN	3
A-6119	BUSHING, LINK ARM	3
107995-32	BOLT, 7/16-20, 12 POINT	6
A-2036-32	SCREW, 7/16-20, CAP, MODIFIED	6
A-285	SPRING PIN, 3/32 ", CRES	9
A-304	LINKSCREW, 1/2-20	3
B-6588-1	FITTING, LUBRICATION	6
A-2038-14	SCREW, 1/4-28, CAP	1
A-385	SPACER, "M","T" BLADE SHANK	3
B-7400-13	CARD, COMMENTS, OVERHAUL KIT	1
A-1854	RETAINER,RING,WIRE	3
B-6682	BEARING, NEEDLE	3
B-6684	BEARING, NEEDLE	3

HC-B3TN-3B-OH	O/H Kit	Rev. EA
Component	Description	Quantity
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
A-1306	GASKET, CLAMP	6
A-1372	BOLT,7/16-20,12 POINT	6
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	6
A-1464	LINK PIN UNIT	3
A-1877	RETAINER,BEARING,WIRE	3
107995-22	BOLT, 7/16-20, 12 POINT	6
A-2037-1	SCREW, 5/16-24, CAP	1
A-2038-12	SCREW, 1/4-28, CAP	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	3
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
A-2051-1	BOLT, 5/16-24, HEX HEAD	9
A-285	SPRING PIN, 3/32 ", CRES	9
A-3026	CARBON BLOCK - UNIT	1
A-304	LINKSCREW, 1/2-20	3
A-3099	SPRING, COMPRESSION, BETA	3
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	6
A-3439	NUT,3/8-24,HEX,THIN	3
A-3482	RING,RETAINING,CRIMPED	6
A-4543	COTTER PIN, T HEAD	1
A-867	PCP:KEEPER, SPLIT	1
A-880-1	NUT,HEX,SELF-LOCKING,THIN	1
A-944	SLEEVE, LINKSCREW	3
B-1843	SEAL, DUST, PISTON	1
B-3339	BOLT, MOUNTING, 9/16-18, 12 POINT	8
B-3599	NUT,3/8-24,HEX,SELF-LOCKING	3
A-3439	NUT,3/8-24,HEX,THIN	3
B-3382	NUT,3/8-24,HEX,THIN	3
B-3742	BALL SPACER	3
B-3838-3-2	COTTER PIN	6
B-3838-3-3	COTTER PIN	3
B-3840-5	SCREW, 10-32, FILLISTER HEAD	4
B-3840-6	SCREW, 10-32, FILLISTER HEAD	3
B-3843-25PP	SNAP RING,EXTERNAL	1
B-3843-56ZD	SNAP RING,EXTERNAL	3
B-3844-53	CLEVIS PIN	1
B-6144-2	BALL,BEARING,9/16" DIA	57
B-6544	CAP, FITTING, LUBRICATION	6
B-6588-1	FITTING, LUBRICATION	6
C-3317-020	O - RING	1
C-3317-230	O - RING	1
C-3317-232	O - RING	3
C-3317-235	O - RING	1
C-3317-347-2	O - RING	1
B-3897-1	PLUG,EXPANSION	3

HC-B3TN-3B-OH	O/H Kit	Rev. EA
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
A-6119	BUSHING, LINK ARM	3
A-385	SPACER, "M","T" BLADE SHANK	3
B-7400-5	CARD, COMMENTS, OVERHAUL KIT	1
A-1854	RETAINER,RING,WIRE	3
B-6682	BEARING, NEEDLE	3
B-6684	BEARING, NEEDLE	3

HC-B3TN-3BY-OH	O/H Kit, A-3044 CARBON BLOCK	Rev. EA
Component	Description	Quantity
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
A-1306	GASKET, CLAMP	6
A-1372	BOLT,7/16-20,12 POINT	6
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	6
A-1464	LINK PIN UNIT	3
A-1877	RETAINER,BEARING,WIRE	3
107995-22	BOLT, 7/16-20, 12 POINT	6
A-2037-1	SCREW, 5/16-24, CAP	1
A-2038-12	SCREW, 1/4-28, CAP	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	3
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
A-2051-1	BOLT, 5/16-24, HEX HEAD	9
A-285	SPRING PIN, 3/32 ", CRES	9
A-3026	CARBON BLOCK - UNIT	1
A-304	LINKSCREW, 1/2-20	3
A-3099	SPRING, COMPRESSION, BETA	3
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	6
A-3439	NUT,3/8-24,HEX,THIN	3
A-3482	RING,RETAINING,CRIMPED	6
A-385	SPACER, "M","T" BLADE SHANK	3
A-4543	COTTER PIN, T HEAD	1
A-6119	BUSHING, LINK ARM	3
A-867	PCP:KEEPER, SPLIT	1
A-880-1	NUT,HEX,SELF-LOCKING,THIN	1
A-944	SLEEVE, LINKSCREW	3
B-1843	SEAL, DUST, PISTON	1
B-3339	BOLT, MOUNTING, 9/16-18, 12 POINT	8
B-3359	NUT,3/8-24,HEX,SELF-LOCKING	3
B-3599	NUT,3/8-24,HEX,SELF-LOCKING	3
A-3439	NUT,3/8-24,HEX,THIN	3
B-3382	NUT,3/8-24,HEX,THIN	3
B-3742	BALL SPACER	3
B-3838-3-2	COTTER PIN	6
B-3838-3-3	COTTER PIN	3
B-3840-5	SCREW, 10-32, FILLISTER HEAD	4
B-3840-6	SCREW, 10-32, FILLISTER HEAD	3
B-3843-25PP	SNAP RING,EXTERNAL	1
B-3843-56ZD	SNAP RING,EXTERNAL	3
B-3844-53	CLEVIS PIN	1
B-3897-1	PLUG,EXPANSION	3
B-6144-2	BALL,BEARING,9/16" DIA	57
B-6544	CAP, FITTING, LUBRICATION	6
B-6588-1	FITTING, LUBRICATION	6
B-7400-5	CARD, COMMENTS, OVERHAUL KIT	1
C-3317-020	O - RING	1

HC-B3TN-3BY-OH	O/H Kit, A-3044 CARBON BLOCK	Rev. EA
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
C-3317-230	O - RING	1
C-3317-232	O - RING	3
C-3317-235	O - RING	1
C-3317-347-2	O - RING	1
B-3838-3-3	COTTER PIN	3
A-884-4	SPRING, COMPRESSION	3
B-3851-N832	WASHER	3
A-1854	RETAINER,RING,WIRE	3
B-6682	BEARING, NEEDLE	3
B-6684	BEARING, NEEDLE	3

HC-B3TN-3BY-OH1	O/H Kit, A-3074 CARBON BLOCK	Rev. EA
Component	Description	Quantity
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
A-1306	GASKET, CLAMP	6
A-1372	BOLT,7/16-20,12 POINT	6
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	6
A-1464	LINK PIN UNIT	3
A-1877	RETAINER,BEARING,WIRE	3
107995-22	BOLT, 7/16-20, 12 POINT	6
A-2037-1	SCREW, 5/16-24, CAP	1
A-2038-12	SCREW, 1/4-28, CAP	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	3
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
A-2051-1	BOLT, 5/16-24, HEX HEAD	9
A-285	SPRING PIN, 3/32 ", CRES	9
A-3026	CARBON BLOCK - UNIT	2
A-304	LINKSCREW, 1/2-20	3
A-3099	SPRING, COMPRESSION, BETA	3
A-321	SCREW,3/8-24 DOUBLE 60ø HEAD	6
A-3439	NUT,3/8-24,HEX,THIN	3
A-3482	RING,RETAINING,CRIMPED	6
A-385	SPACER, "M","T" BLADE SHANK	3
A-4543	COTTER PIN, T HEAD	2
A-6119	BUSHING, LINK ARM	3
A-867	PCP:KEEPER, SPLIT	1
A-880-1	NUT,HEX,SELF-LOCKING,THIN	1
A-884-4	SPRING, COMPRESSION	3
A-944	SLEEVE, LINKSCREW	3
B-1843	SEAL, DUST, PISTON	1
B-3339	BOLT, MOUNTING, 9/16-18, 12 POINT	8
B-3359	NUT,3/8-24,HEX,SELF-LOCKING	3
B-3599	NUT,3/8-24,HEX,SELF-LOCKING	3
A-3439	NUT,3/8-24,HEX,THIN	3
B-3382	NUT,3/8-24,HEX,THIN	3
B-3742	BALL SPACER	3
B-3838-3-2	COTTER PIN	6
B-3838-3-3	COTTER PIN	3
B-3838-3-3	COTTER PIN	3
B-3840-5	SCREW, 10-32, FILLISTER HEAD	4
B-3840-6	SCREW, 10-32, FILLISTER HEAD	3
B-3843-56ZD	SNAP RING,EXTERNAL	3
B-3844-53	CLEVIS PIN	2
B-3851-N832	WASHER	3
B-3897-1	PLUG,EXPANSION	3
B-6144-2	BALL,BEARING,9/16" DIA	57
B-6544	CAP, FITTING, LUBRICATION	6
B-6588-1	FITTING, LUBRICATION	6

HC-B3TN-3BY-OH1	O/H Kit, A-3074 CARBON BLOCK	Rev. EA
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
B-7400-5	CARD, COMMENTS, OVERHAUL KIT	1
C-3317-020	O - RING	1
C-3317-230	O - RING	1
C-3317-232	O - RING	3
C-3317-235	O - RING	1
C-3317-347-2	O - RING	1
A-1854	RETAINER,RING,WIRE	3
B-6682	BEARING, NEEDLE	3
B-6684	BEARING, NEEDLE	3

HC-B3TN-3BY-OH2	O/H Kit, A-4731 CARBON BLOCK	Rev. EA
Component	Description	Quantity
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
A-1306	GASKET, CLAMP	6
A-1372	BOLT,7/16-20,12 POINT	6
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	6
A-1464	LINK PIN UNIT	3
A-1877	RETAINER,BEARING,WIRE	3
107995-22	BOLT, 7/16-20, 12 POINT	6
A-2037-1	SCREW, 5/16-24, CAP	1
A-2038-12	SCREW, 1/4-28, CAP	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	3
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
A-2051-1	BOLT, 5/16-24, HEX HEAD	9
A-285	SPRING PIN, 3/32 ", CRES	9
A-3026	CARBON BLOCK - UNIT	2
A-304	LINKSCREW, 1/2-20	3
A-3099	SPRING, COMPRESSION, BETA	3
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	6
A-3439	NUT,3/8-24,HEX,THIN	3
A-3482	RING,RETAINING,CRIMPED	6
A-385	SPACER, "M","T" BLADE SHANK	3
A-6119	BUSHING, LINK ARM	3
A-867	PCP:KEEPER, SPLIT	1
A-880-1	NUT,HEX,SELF-LOCKING,THIN	1
A-884-4	SPRING, COMPRESSION	3
A-944	SLEEVE, LINKSCREW	3
B-1843	SEAL, DUST, PISTON	1
B-3339	BOLT, MOUNTING, 9/16-18, 12 POINT	8
B-3359	NUT,3/8-24,HEX,SELF-LOCKING	3
B-3599	NUT,3/8-24,HEX,SELF-LOCKING	3
A-3439	NUT,3/8-24,HEX,THIN	3
B-3382	NUT,3/8-24,HEX,THIN	3
B-3742	BALL SPACER	3
B-3838-3-2	COTTER PIN	6
B-3838-3-3	COTTER PIN	3
B-3838-3-3	COTTER PIN	3
B-3840-5	SCREW, 10-32, FILLISTER HEAD	4
B-3840-6	SCREW, 10-32, FILLISTER HEAD	3
B-3843-25PP	SNAP RING,EXTERNAL	2
B-3843-56ZD	SNAP RING,EXTERNAL	3
B-3851-N832	WASHER	3
B-3897-1	PLUG,EXPANSION	3
B-6144-2	BALL,BEARING,9/16" DIA	57
B-6544	CAP, FITTING, LUBRICATION	6
B-6588-1	FITTING, LUBRICATION	6
B-7400-5	CARD, COMMENTS, OVERHAUL KIT	1

HC-B3TN-3BY-OH2	O/H Kit, A-4731 CARBON BLOCK	Rev. EA
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
C-3317-020	O - RING	1
C-3317-230	O - RING	1
C-3317-232	O - RING	3
C-3317-235	O - RING	1
C-3317-347-2	O - RING	1
B-6648-31	BOLT,10-32,CLEVIS	2
B-3811	NUT,10-32,CASTELLATED,SELF-LOC	2
A-1854	RETAINER,RING,WIRE	3
B-6682	BEARING, NEEDLE	3
B-6684	BEARING, NEEDLE	3

HC-B3TN-3DL-OH	O/H Kit	Rev. EA
Component	Description	Quantity
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
A-1306	GASKET, CLAMP	6
A-1372	BOLT,7/16-20,12 POINT	6
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	6
A-1464	LINK PIN UNIT	3
A-1877	RETAINER,BEARING,WIRE	3
107995-22	BOLT, 7/16-20, 12 POINT	6
A-2037-1	SCREW, 5/16-24, CAP	1
A-2038-12	SCREW, 1/4-28, CAP	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	3
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
A-2051-1	BOLT, 5/16-24, HEX HEAD	9
A-285	SPRING PIN, 3/32 ", CRES	9
A-3026	CARBON BLOCK - UNIT	1
A-304	LINKSCREW, 1/2-20	3
A-3099	SPRING, COMPRESSION, BETA	3
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	6
A-3439	NUT,3/8-24,HEX,THIN	3
A-3482	RING,RETAINING,CRIMPED	6
A-385	SPACER, "M","T" BLADE SHANK	3
A-4543	COTTER PIN, T HEAD	1
A-6119	BUSHING, LINK ARM	3
A-867	PCP:KEEPER, SPLIT	1
A-880-1	NUT,HEX,SELF-LOCKING,THIN	1
A-944	SLEEVE, LINKSCREW	3
B-1843	SEAL, DUST, PISTON	1
B-3339	BOLT, MOUNTING, 9/16-18, 12 POINT	8
B-3599	NUT,3/8-24,HEX,SELF-LOCKING	3
A-3439	NUT,3/8-24,HEX,THIN	3
B-3382	NUT,3/8-24,HEX,THIN	3
B-3742	BALL SPACER	3
B-3838-3-2	COTTER PIN	6
B-3838-3-3	COTTER PIN	3
B-3840-5	SCREW, 10-32, FILLISTER HEAD	4
B-3840-6	SCREW, 10-32, FILLISTER HEAD	3
B-3843-25PP	SNAP RING,EXTERNAL	1
B-3843-56ZD	SNAP RING,EXTERNAL	3
B-3844-53	CLEVIS PIN	1
B-3897-1	PLUG,EXPANSION	3
B-6144-2	BALL,BEARING,9/16" DIA	57
B-6544	CAP, FITTING, LUBRICATION	6
B-6588-1	FITTING, LUBRICATION	6
B-7400-5	CARD, COMMENTS, OVERHAUL KIT	1
C-3317-020	O - RING	1
C-3317-230	O - RING	1

HC-B3TN-3DL-OH	O/H Kit	Rev. EA
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
C-3317-232	O - RING	3
C-3317-235	O - RING	1
C-3317-347-2	O - RING	1
A-1854	RETAINER,RING,WIRE	3
B-6682	BEARING, NEEDLE	3
B-6684	BEARING, NEEDLE	3

HC-B3TN-3D-OH	O/H Kit	Rev. EA
Component	Description	Quantity
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
A-1306	GASKET, CLAMP	6
A-1372	BOLT,7/16-20,12 POINT	6
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	6
A-1464	LINK PIN UNIT	3
A-1877	RETAINER,BEARING,WIRE	3
107995-22	BOLT, 7/16-20, 12 POINT	6
A-2037-1	SCREW, 5/16-24, CAP	1
A-2038-12	SCREW, 1/4-28, CAP	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	3
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
A-2051-1	BOLT, 5/16-24, HEX HEAD	9
A-285	SPRING PIN, 3/32 ", CRES	9
A-3026	CARBON BLOCK - UNIT	1
A-304	LINKSCREW, 1/2-20	3
A-3099	SPRING, COMPRESSION, BETA	3
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	6
A-3439	NUT,3/8-24,HEX,THIN	3
A-3482	RING,RETAINING,CRIMPED	6
A-385	SPACER, "M","T" BLADE SHANK	3
A-4543	COTTER PIN, T HEAD	1
A-6119	BUSHING, LINK ARM	3
A-867	PCP:KEEPER, SPLIT	1
A-880-1	NUT,HEX,SELF-LOCKING,THIN	1
A-944	SLEEVE, LINKSCREW	3
B-1843	SEAL, DUST, PISTON	1
B-3339	BOLT, MOUNTING, 9/16-18, 12 POINT	8
B-3599	NUT,3/8-24,HEX,SELF-LOCKING	3
A-3439	NUT,3/8-24,HEX,THIN	3
B-3382	NUT,3/8-24,HEX,THIN	3
B-3742	BALL SPACER	3
B-3838-3-2	COTTER PIN	6
B-3838-3-3	COTTER PIN	3
B-3840-5	SCREW, 10-32, FILLISTER HEAD	4
B-3840-6	SCREW, 10-32, FILLISTER HEAD	3
B-3843-25PP	SNAP RING,EXTERNAL	1
B-3843-56ZD	SNAP RING,EXTERNAL	3
B-3844-53	CLEVIS PIN	1
B-3897-1	PLUG,EXPANSION	3
B-6144-2	BALL,BEARING,9/16" DIA	57
B-6544	CAP, FITTING, LUBRICATION	6
B-6588-1	FITTING, LUBRICATION	6
B-7400-5	CARD, COMMENTS, OVERHAUL KIT	1
C-3317-020	O - RING	1
C-3317-230	O - RING	1

HC-B3TN-3D-OH	O/H Kit	Rev. EA
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
C-3317-232	O - RING	3
C-3317-235	O - RING	1
C-3317-347-2	O - RING	1
A-1854	RETAINER,RING,WIRE	3
B-6682	BEARING, NEEDLE	3
B-6684	BEARING, NEEDLE	3

HC-B3TN-3DY-OH	O/H Kit, A-3044 CARBON BLOCK	Rev. EA
Component	Description	Quantity
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
A-1306	GASKET, CLAMP	6
A-1372	BOLT,7/16-20,12 POINT	6
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	6
A-1464	LINK PIN UNIT	3
A-1877	RETAINER,BEARING,WIRE	3
107995-22	BOLT, 7/16-20, 12 POINT	6
A-2037-1	SCREW, 5/16-24, CAP	1
A-2038-12	SCREW, 1/4-28, CAP	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	3
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
A-2051-1	BOLT, 5/16-24, HEX HEAD	9
A-285	SPRING PIN, 3/32 ", CRES	9
A-3026	CARBON BLOCK - UNIT	1
A-304	LINKSCREW, 1/2-20	3
A-3099	SPRING, COMPRESSION, BETA	3
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	6
A-3439	NUT,3/8-24,HEX,THIN	3
A-3482	RING,RETAINING,CRIMPED	6
A-385	SPACER, "M","T" BLADE SHANK	3
A-4543	COTTER PIN, T HEAD	1
A-6119	BUSHING, LINK ARM	3
A-867	PCP:KEEPER, SPLIT	1
A-880-1	NUT,HEX,SELF-LOCKING,THIN	1
A-884-4	SPRING, COMPRESSION	3
A-944	SLEEVE, LINKSCREW	3
B-1843	SEAL, DUST, PISTON	1
B-3339	BOLT, MOUNTING, 9/16-18, 12 POINT	8
B-3599	NUT,3/8-24,HEX,SELF-LOCKING	3
A-3439	NUT,3/8-24,HEX,THIN	3
B-3382	NUT,3/8-24,HEX,THIN	3
B-3742	BALL SPACER	3
B-3838-3-2	COTTER PIN	6
B-3838-3-3	COTTER PIN	3
B-3838-3-3	COTTER PIN	3
B-3840-5	SCREW, 10-32, FILLISTER HEAD	4
B-3840-6	SCREW, 10-32, FILLISTER HEAD	3
B-3843-25PP	SNAP RING,EXTERNAL	1
B-3843-56ZD	SNAP RING,EXTERNAL	3
B-3844-53	CLEVIS PIN	1
B-3851-N832	WASHER	3
B-3897-1	PLUG,EXPANSION	3
B-6144-2	BALL,BEARING,9/16" DIA	57
B-6544	CAP, FITTING, LUBRICATION	6
B-6588-1	FITTING, LUBRICATION	6

HC-B3TN-3DY-OH	O/H Kit, A-3044 CARBON BLOCK	Rev. EA
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
B-7400-5	CARD, COMMENTS, OVERHAUL KIT	1
C-3317-020	O - RING	1
C-3317-230	O - RING	1
C-3317-232	O - RING	3
C-3317-235	O - RING	1
C-3317-347-2	O - RING	1
A-1854	RETAINER,RING,WIRE	3
B-6682	BEARING, NEEDLE	3
B-6684	BEARING, NEEDLE	3

HC-B3TN-3DY-OH1	O/H Kit, A-3074 CARBON BLOCK	Rev. EA
Component	Description	Quantity
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
A-1306	GASKET, CLAMP	6
A-1372	BOLT,7/16-20,12 POINT	6
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	6
A-1464	LINK PIN UNIT	3
A-1877	RETAINER,BEARING,WIRE	3
107995-22	BOLT, 7/16-20, 12 POINT	6
A-2037-1	SCREW, 5/16-24, CAP	1
A-2038-12	SCREW, 1/4-28, CAP	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	3
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
A-2051-1	BOLT, 5/16-24, HEX HEAD	9
A-285	SPRING PIN, 3/32 ", CRES	9
A-3026	CARBON BLOCK - UNIT	2
A-304	LINKSCREW, 1/2-20	3
A-3099	SPRING, COMPRESSION, BETA	3
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	6
A-3439	NUT,3/8-24,HEX,THIN	3
A-3482	RING,RETAINING,CRIMPED	6
A-385	SPACER, "M","T" BLADE SHANK	3
A-4543	COTTER PIN, T HEAD	2
A-6119	BUSHING, LINK ARM	3
A-867	PCP:KEEPER, SPLIT	1
A-880-1	NUT,HEX,SELF-LOCKING,THIN	1
A-884-4	SPRING, COMPRESSION	3
A-944	SLEEVE, LINKSCREW	3
B-1843	SEAL, DUST, PISTON	1
B-3339	BOLT, MOUNTING, 9/16-18, 12 POINT	8
B-3599	NUT,3/8-24,HEX,SELF-LOCKING	3
A-3439	NUT,3/8-24,HEX,THIN	3
B-3382	NUT,3/8-24,HEX,THIN	3
B-3742	BALL SPACER	3
B-3838-3-2	COTTER PIN	6
B-3838-3-3	COTTER PIN	3
B-3838-3-3	COTTER PIN	3
B-3840-5	SCREW, 10-32, FILLISTER HEAD	4
B-3840-6	SCREW, 10-32, FILLISTER HEAD	3
B-3843-56ZD	SNAP RING,EXTERNAL	3
B-3844-53	CLEVIS PIN	2
B-3851-N832	WASHER	3
B-3897-1	PLUG,EXPANSION	3
B-6144-2	BALL,BEARING,9/16" DIA	57
B-6544	CAP, FITTING, LUBRICATION	6
B-6588-1	FITTING, LUBRICATION	6
B-7400-5	CARD, COMMENTS, OVERHAUL KIT	1

HC-B3TN-3DY-OH1	O/H Kit, A-3074 CARBON BLOCK	Rev. EA
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
C-3317-020	O - RING	1
C-3317-230	O - RING	1
C-3317-232	O - RING	3
C-3317-235	O - RING	1
C-3317-347-2	O - RING	1
A-1854	RETAINER,RING,WIRE	3
B-6682	BEARING, NEEDLE	3
B-6684	BEARING, NEEDLE	3

HC-B3TN-3DY-OH2	O/H Kit, A-4731 CARBON BLOCK	Rev. EA
Component	Description	Quantity
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
A-1306	GASKET, CLAMP	6
A-1372	BOLT,7/16-20,12 POINT	6
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	6
A-1464	LINK PIN UNIT	3
A-1877	RETAINER,BEARING,WIRE	3
107995-22	BOLT, 7/16-20, 12 POINT	6
A-2037-1	SCREW, 5/16-24, CAP	1
A-2038-12	SCREW, 1/4-28, CAP	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	3
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
A-2051-1	BOLT, 5/16-24, HEX HEAD	9
A-285	SPRING PIN, 3/32 ", CRES	9
A-3026	CARBON BLOCK - UNIT	2
A-304	LINKSCREW, 1/2-20	3
A-3099	SPRING, COMPRESSION, BETA	3
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	6
A-3439	NUT,3/8-24,HEX,THIN	3
A-3482	RING,RETAINING,CRIMPED	6
A-385	SPACER, "M","T" BLADE SHANK	3
A-6119	BUSHING, LINK ARM	3
A-867	PCP:KEEPER, SPLIT	1
A-880-1	NUT,HEX,SELF-LOCKING,THIN	1
A-884-4	SPRING, COMPRESSION	3
A-944	SLEEVE, LINKSCREW	3
B-1843	SEAL, DUST, PISTON	1
B-3339	BOLT, MOUNTING, 9/16-18, 12 POINT	8
B-3599	NUT,3/8-24,HEX,SELF-LOCKING	3
A-3439	NUT,3/8-24,HEX,THIN	3
B-3382	NUT,3/8-24,HEX,THIN	3
B-3742	BALL SPACER	3
B-3811	NUT,10-32,CASTELLATED,SELF-LOC	2
B-3838-3-2	COTTER PIN	6
B-3838-3-3	COTTER PIN	3
B-3838-3-3	COTTER PIN	3
B-3840-5	SCREW, 10-32, FILLISTER HEAD	4
B-3840-6	SCREW, 10-32, FILLISTER HEAD	3
B-3843-25PP	SNAP RING,EXTERNAL	2
B-3843-56ZD	SNAP RING,EXTERNAL	3
B-3851-N832	WASHER	3
B-3897-1	PLUG,EXPANSION	3
B-6144-2	BALL,BEARING,9/16" DIA	57
B-6544	CAP, FITTING, LUBRICATION	6
B-6588-1	FITTING, LUBRICATION	6
B-6648-31	BOLT,10-32,CLEVIS	2

HC-B3TN-3DY-OH2	O/H Kit, A-4731 CARBON BLOCK	Rev. EA
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
B-7400-5	CARD, COMMENTS, OVERHAUL KIT	1
C-3317-020	O - RING	1
C-3317-230	O - RING	1
C-3317-232	O - RING	3
C-3317-235	O - RING	1
C-3317-347-2	O - RING	1
A-1854	RETAINER,RING,WIRE	3
B-6682	BEARING, NEEDLE	3
B-6684	BEARING, NEEDLE	3

HC-B3TN-3G-OH	O/H Kit	Rev. EA
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
A-1306	GASKET, CLAMP	6
A-1372	BOLT,7/16-20,12 POINT	6
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	6
A-1464	LINK PIN UNIT	3
A-1877	RETAINER,BEARING,WIRE	3
107995-22	BOLT, 7/16-20, 12 POINT	6
A-2037-1	SCREW, 5/16-24, CAP	1
A-2038-12	SCREW, 1/4-28, CAP	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	3
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
A-2051-1	BOLT, 5/16-24, HEX HEAD	9
A-285	SPRING PIN, 3/32 ", CRES	9
A-3026	CARBON BLOCK - UNIT	1
A-304	LINKSCREW, 1/2-20	3
A-3099	SPRING, COMPRESSION, BETA	3
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	6
A-3439	NUT,3/8-24,HEX,THIN	3
A-3482	RING,RETAINING,CRIMPED	6
A-385	SPACER, "M","T" BLADE SHANK	3
A-4543	COTTER PIN, T HEAD	1
A-6119	BUSHING, LINK ARM	3
A-867	PCP:KEEPER, SPLIT	1
A-880-1	NUT,HEX,SELF-LOCKING,THIN	1
A-944	SLEEVE, LINKSCREW	3
B-1843	SEAL, DUST, PISTON	1
B-3339	BOLT, MOUNTING, 9/16-18, 12 POINT	8
B-3599	NUT,3/8-24,HEX,SELF-LOCKING	3
A-3439	NUT,3/8-24,HEX,THIN	3
B-3382	NUT,3/8-24,HEX,THIN	3
B-3742	BALL SPACER	3
B-3838-3-2	COTTER PIN	6
B-3838-3-3	COTTER PIN	3
B-3840-5	SCREW, 10-32, FILLISTER HEAD	4
B-3840-6	SCREW, 10-32, FILLISTER HEAD	3
B-3843-25PP	SNAP RING,EXTERNAL	1
B-3843-56ZD	SNAP RING,EXTERNAL	3
B-3844-53	CLEVIS PIN	1
B-3897-1	PLUG,EXPANSION	3
B-6144-2	BALL,BEARING,9/16" DIA	57
B-6544	CAP, FITTING, LUBRICATION	6
B-6588-1	FITTING, LUBRICATION	6
B-7400-5	CARD, COMMENTS, OVERHAUL KIT	1
C-3317-020	O - RING	1
C-3317-230	O - RING	1

HC-B3TN-3G-OH	O/H Kit	Rev. EA
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
C-3317-232	O - RING	3
C-3317-235	O - RING	1
C-3317-347-2	O - RING	1
A-1854	RETAINER,RING,WIRE	3
B-6682	BEARING, NEEDLE	3
B-6684	BEARING, NEEDLE	3

HC-B3TN-3H-OH	O/H Kit	Rev. EB
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
A-1306	GASKET, CLAMP	6
A-1372	BOLT,7/16-20,12 POINT	6
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	6
A-1464	LINK PIN UNIT	3
A-1877	RETAINER,BEARING,WIRE	3
107995-22	BOLT, 7/16-20, 12 POINT	6
A-2037-1	SCREW, 5/16-24, CAP	1
A-2038-12	SCREW, 1/4-28, CAP	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	3
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
A-2051-1	BOLT, 5/16-24, HEX HEAD	9
A-285	SPRING PIN, 3/32 ", CRES	9
A-3026	CARBON BLOCK - UNIT	1
A-304	LINKSCREW, 1/2-20	3
A-3099	SPRING, COMPRESSION, BETA	3
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	6
A-3439	NUT,3/8-24,HEX,THIN	3
A-3482	RING,RETAINING,CRIMPED	6
A-4543	COTTER PIN, T HEAD	1
A-867	PCP:KEEPER, SPLIT	1
A-880-1	NUT,HEX,SELF-LOCKING,THIN	1
A-944	SLEEVE, LINKSCREW	3
B-1843	SEAL, DUST, PISTON	1
B-3339	BOLT, MOUNTING, 9/16-18, 12 POINT	8
B-3599	NUT,3/8-24,HEX,SELF-LOCKING	3
A-3439	NUT,3/8-24,HEX,THIN	3
B-3382	NUT,3/8-24,HEX,THIN	3
B-3742	BALL SPACER	3
B-3838-3-2	COTTER PIN	6
B-3838-3-3	COTTER PIN	3
B-3840-5	SCREW, 10-32, FILLISTER HEAD	4
B-3840-6	SCREW, 10-32, FILLISTER HEAD	3
B-3843-25PP	SNAP RING,EXTERNAL	1
B-3843-56ZD	SNAP RING,EXTERNAL	3
B-3844-53	CLEVIS PIN	1
B-6144-2	BALL,BEARING,9/16" DIA	57
B-6544	CAP, FITTING, LUBRICATION	6
B-6588-1	FITTING, LUBRICATION	6
C-3317-020	O - RING	1
C-3317-230	O - RING	1
C-3317-232	O - RING	3
C-3317-235	O - RING	1
C-3317-347-2	O - RING	1
B-3897-1	PLUG,EXPANSION	3
A-6119	BUSHING, LINK ARM	3
A-385	SPACER, "M", "T" BLADE SHANK	3
B-7400-5	CARD, COMMENTS, OVERHAUL KIT	1

HC-B3TN-3H-OH	O/H Kit	Rev. EB
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
A-1854	RETAINER,RING,WIRE	3
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
100059	LABEL, WARNING	1
B-6682	BEARING, NEEDLE	3
B-6684	BEARING, NEEDLE	3

HC-B3TN-3K-OH	O/H Kit	Rev. EA
Component	Description	Quantity
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
A-1306	GASKET, CLAMP	6
A-1372	BOLT,7/16-20,12 POINT	6
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	6
A-1464	LINK PIN UNIT	3
A-1877	RETAINER,BEARING,WIRE	3
107995-22	BOLT, 7/16-20, 12 POINT	6
A-2037-1	SCREW, 5/16-24, CAP	1
A-2038-12	SCREW, 1/4-28, CAP	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	3
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
A-2051-1	BOLT, 5/16-24, HEX HEAD	9
A-2626-2	SCREW, 10-32, CAP	3
A-285	SPRING PIN, 3/32 ", CRES	9
A-3026	CARBON BLOCK - UNIT	1
A-304	LINKSCREW, 1/2-20	3
A-3099	SPRING, COMPRESSION, BETA	3
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	6
A-3439	NUT,3/8-24,HEX,THIN	3
A-3482	RING,RETAINING,CRIMPED	6
A-385	SPACER, "M","T" BLADE SHANK	3
A-4543	COTTER PIN, T HEAD	1
A-6119	BUSHING, LINK ARM	3
A-867	PCP:KEEPER, SPLIT	1
A-880-1	NUT,HEX,SELF-LOCKING,THIN	1
A-944	SLEEVE, LINKSCREW	3
B-1843	SEAL, DUST, PISTON	1
B-3339	BOLT, MOUNTING, 9/16-18, 12 POINT	8
B-3599	NUT,3/8-24,HEX,SELF-LOCKING	3
A-3439	NUT,3/8-24,HEX,THIN	3
B-3382	NUT,3/8-24,HEX,THIN	3
B-3742	BALL SPACER	3
B-3838-3-2	COTTER PIN	6
B-3838-3-3	COTTER PIN	3
B-3840-5	SCREW, 10-32, FILLISTER HEAD	4
B-3840-6	SCREW, 10-32, FILLISTER HEAD	3
B-3843-25PP	SNAP RING,EXTERNAL	1
B-3843-56ZD	SNAP RING,EXTERNAL	3
B-3844-53	CLEVIS PIN	1
B-3897-1	PLUG,EXPANSION	3
B-6144-2	BALL,BEARING,9/16" DIA	57
B-6544	CAP, FITTING, LUBRICATION	6
B-6588-1	FITTING, LUBRICATION	6
B-7400-5	CARD, COMMENTS, OVERHAUL KIT	1
C-3317-020	O - RING	1

HC-B3TN-3K-OH	O/H Kit	Rev. EA
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
C-3317-230	O - RING	1
C-3317-232	O - RING	3
C-3317-235	O - RING	1
C-3317-347-2	O - RING	1
A-1854	RETAINER,RING,WIRE	3
B-6682	BEARING, NEEDLE	3
B-6684	BEARING, NEEDLE	3

HC-B3TN-3M-OH	O/H Kit	Rev. EA
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
A-2037-1	SCREW, 5/16-24, CAP	1
A-2051-1	BOLT, 5/16-24, HEX HEAD	9
B-3843-56ZD	SNAP RING,EXTERNAL	3
C-3317-230	O - RING	1
B-3339	BOLT, MOUNTING, 9/16-18, 12 POINT	8
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
A-3099	SPRING, COMPRESSION, BETA	3
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	3
A-3482	RING,RETAINING,CRIMPED	6
A-3026	CARBON BLOCK - UNIT	1
B-3844-53	CLEVIS PIN	1
A-4543	COTTER PIN, T HEAD	1
B-3843-25PP	SNAP RING,EXTERNAL	1
B-3838-3-3	COTTER PIN	3
A-944	SLEEVE, LINKSCREW	3
B-6544	CAP, FITTING, LUBRICATION	6
B-6588-1	FITTING, LUBRICATION	6
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	6
B-3838-3-2	COTTER PIN	6
A-1372	BOLT,7/16-20,12 POINT	6
A-1306	GASKET, CLAMP	6
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	6
A-285	SPRING PIN, 3/32 ", CRES	9
A-304	LINKSCREW, 1/2-20	3
107995-22	BOLT, 7/16-20, 12 POINT	6
A-3439	NUT,3/8-24,HEX,THIN	3
C-3317-232	O - RING	3
B-3742	BALL SPACER	3
B-6144-2	BALL,BEARING,9/16" DIA	57
A-1877	RETAINER,BEARING,WIRE	3
A-2038-12	SCREW, 1/4-28, CAP	1
B-1843	SEAL, DUST, PISTON	1
C-3317-235	O - RING	1
C-3317-347-2	O - RING	1
A-3439	NUT,3/8-24,HEX,THIN	3
B-3382	NUT,3/8-24,HEX,THIN	3
B-3599	NUT,3/8-24,HEX,SELF-LOCKING	3
B-3840-5	SCREW, 10-32, FILLISTER HEAD	4
C-3317-020	O - RING	1
A-880-1	NUT,HEX,SELF-LOCKING,THIN	1
B-3840-6	SCREW, 10-32, FILLISTER HEAD	3
A-1464	LINK PIN UNIT	3
A-867	PCP:KEEPER, SPLIT	1
A-2626-2	SCREW, 10-32, CAP	3

HC-B3TN-3M-OH	O/H Kit	Rev. EA
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
B-3897-1	PLUG,EXPANSION	3
A-6119	BUSHING, LINK ARM	3
A-385	SPACER, "M","T" BLADE SHANK	3
B-7400-5	CARD, COMMENTS, OVERHAUL KIT	1
A-1854	RETAINER,RING,WIRE	3
B-6682	BEARING, NEEDLE	3
B-6684	BEARING, NEEDLE	3

HC-B3TN-3N-OH	O/H Kit	Rev. EA
Component	Description	Quantity
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
A-1306	GASKET, CLAMP	6
A-1372	BOLT,7/16-20,12 POINT	6
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	6
A-1464	LINK PIN UNIT	3
A-1877	RETAINER,BEARING,WIRE	3
107995-22	BOLT, 7/16-20, 12 POINT	6
A-2037-1	SCREW, 5/16-24, CAP	1
A-2038-12	SCREW, 1/4-28, CAP	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	3
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
A-2051-1	BOLT, 5/16-24, HEX HEAD	9
A-2626-2	SCREW, 10-32, CAP	3
A-285	SPRING PIN, 3/32 ", CRES	9
A-3026	CARBON BLOCK - UNIT	1
A-304	LINKSCREW, 1/2-20	3
A-3099	SPRING, COMPRESSION, BETA	3
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	6
A-3439	NUT,3/8-24,HEX,THIN	3
A-3482	RING,RETAINING,CRIMPED	6
A-385	SPACER, "M","T" BLADE SHANK	3
A-4543	COTTER PIN, T HEAD	1
A-6119	BUSHING, LINK ARM	3
A-867	PCP:KEEPER, SPLIT	1
A-880-1	NUT,HEX,SELF-LOCKING,THIN	1
A-944	SLEEVE, LINKSCREW	3
B-1843	SEAL, DUST, PISTON	1
B-3339	BOLT, MOUNTING, 9/16-18, 12 POINT	8
B-3599	NUT,3/8-24,HEX,SELF-LOCKING	3
A-3439	NUT,3/8-24,HEX,THIN	3
B-3382	NUT,3/8-24,HEX,THIN	3
B-3742	BALL SPACER	3
B-3838-3-2	COTTER PIN	6
B-3838-3-3	COTTER PIN	3
B-3840-5	SCREW, 10-32, FILLISTER HEAD	4
B-3840-6	SCREW, 10-32, FILLISTER HEAD	3
B-3843-25PP	SNAP RING,EXTERNAL	1
B-3843-56ZD	SNAP RING,EXTERNAL	3
B-3844-53	CLEVIS PIN	1
B-3897-1	PLUG,EXPANSION	3
B-6144-2	BALL,BEARING,9/16" DIA	57
B-6544	CAP, FITTING, LUBRICATION	6
B-6588-1	FITTING, LUBRICATION	6
B-7400-5	CARD, COMMENTS, OVERHAUL KIT	1
C-3317-020	O - RING	1

HC-B3TN-3N-OH	O/H Kit	Rev. EA
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
C-3317-230	O - RING	1
C-3317-232	O - RING	3
C-3317-235	O - RING	1
C-3317-347-2	O - RING	1
A-1854	RETAINER,RING,WIRE	3
B-6682	BEARING, NEEDLE	3
B-6684	BEARING, NEEDLE	3

HC-B3TN-5E-OH	O/H Kit	Rev. CG
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
B-3897-1	PLUG,EXPANSION	3
B-3339	BOLT, MOUNTING, 9/16-18, 12 POINT	8
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
B-3742	BALL SPACER	3
B-6144-2	BALL,BEARING,9/16" DIA	57
C-3317-232	O - RING	3
A-1877	RETAINER,BEARING,WIRE	3
C-3317-230	O - RING	1
A-1989	SPACER, SPRING	4
A-1949	KEEPER,SPLIT	1
C-3317-235	O - RING	1
C-3317-121	O - RING	1
C-3317-347-2	O - RING	1
B-1843	SEAL, DUST, PISTON	1
A-880-2	NUT,HEX,SELF-LOCKING,THIN	1
A-1464	LINK PIN UNIT	3
B-3840-6	SCREW, 10-32, FILLISTER HEAD	7
A-2038-12	SCREW, 1/4-28, CAP	1
A-6119	BUSHING, LINK ARM	3
A-304	LINKSCREW, 1/2-20	3
A-285	SPRING PIN, 3/32 ", CRES	9
107995-22	BOLT, 7/16-20, 12 POINT	6
B-6588-1	FITTING, LUBRICATION	6
A-1306	GASKET, CLAMP	6
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	6
B-3838-3-2	COTTER PIN	6
A-1372	BOLT,7/16-20,12 POINT	6
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	6
B-6544	CAP, FITTING, LUBRICATION	6
A-944	SLEEVE, LINKSCREW	3
B-3838-3-3	COTTER PIN	6
A-2016	BOLT,10-32,HEX HEAD	6
A-3066	SPRING, COMPRESSION	3
B-3851-N832	WASHER	3
A-3429	SCREW, 10-32, CAP	3
A-1854	RETAINER,RING,WIRE	3
A-385	SPACER, "M","T" BLADE SHANK	3
B-7400-12	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
100059	LABEL, WARNING	1
B-6682	BEARING, NEEDLE	3
B-6684	BEARING, NEEDLE	3

HC-B3TN-5M-OH	O/H Kit	Rev. AG
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
A-1306	GASKET, CLAMP	6
A-1372	BOLT,7/16-20,12 POINT	6
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	6
A-1464	LINK PIN UNIT	3
A-1877	RETAINER,BEARING,WIRE	3
A-1949	KEEPER,SPLIT	1
107995-22	BOLT, 7/16-20, 12 POINT	6
A-2038-12	SCREW, 1/4-28, CAP	1
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
A-2051-1	BOLT, 5/16-24, HEX HEAD	10
A-2626	SCREW, 10-32, CAP	3
A-2626-1	SCREW, 10-32, CAP	6
A-2628	SPRING, COMPRESSION	3
A-285	SPRING PIN, 3/32 ", CRES	9
A-304	LINKSCREW, 1/2-20	3
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	6
A-6119	BUSHING, LINK ARM	3
A-880-2	NUT,HEX,SELF-LOCKING,THIN	1
A-944	SLEEVE, LINKSCREW	3
B-1843	SEAL, DUST, PISTON	1
B-3339	BOLT, MOUNTING, 9/16-18, 12 POINT	8
B-3742	BALL SPACER	3
B-3838-3-2	COTTER PIN	6
B-3838-3-3	COTTER PIN	3
B-7715	COTTER PIN	3
B-3840-6	SCREW, 10-32, FILLISTER HEAD	7
B-3897-1	PLUG,EXPANSION	3
B-6144-2	BALL,BEARING,9/16" DIA	57
B-6544	CAP, FITTING, LUBRICATION	6
B-6588-1	FITTING, LUBRICATION	6
C-3317-121	O - RING	1
C-3317-230	O - RING	1
C-3317-232	O - RING	3
C-3317-235	O - RING	1
C-3317-347-2	O - RING	1
A-385	SPACER, "M","T" BLADE SHANK	3
B-7400-12	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
100059	LABEL, WARNING	1
A-1854	RETAINER,RING,WIRE	3
B-6682	BEARING, NEEDLE	3
B-6684	BEARING, NEEDLE	3

HC-B3TN-5NL-OH	O/H Kit	Rev. AH
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
A-1306	GASKET, CLAMP	6
A-1372	BOLT,7/16-20,12 POINT	6
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	6
A-1464	LINK PIN UNIT	3
A-1877	RETAINER,BEARING,WIRE	3
A-1949	KEEPER,SPLIT	1
107995-22	BOLT, 7/16-20, 12 POINT	6
A-2038-12	SCREW, 1/4-28, CAP	1
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
A-2051-1	BOLT, 5/16-24, HEX HEAD	10
A-2626-1	SCREW, 10-32, CAP	6
A-285	SPRING PIN, 3/32 ", CRES	9
A-304	LINKSCREW, 1/2-20	3
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	6
A-6119	BUSHING, LINK ARM	3
A-880-2	NUT,HEX,SELF-LOCKING,THIN	1
A-944	SLEEVE, LINKSCREW	3
B-1843	SEAL, DUST, PISTON	1
B-3339	BOLT, MOUNTING, 9/16-18, 12 POINT	8
B-3742	BALL SPACER	3
B-3838-3-2	COTTER PIN	6
B-3838-3-3	COTTER PIN	3
B-7715	COTTER PIN	3
B-3840-6	SCREW, 10-32, FILLISTER HEAD	7
B-3897-1	PLUG,EXPANSION	3
B-6144-2	BALL,BEARING,9/16" DIA	57
B-6544	CAP, FITTING, LUBRICATION	6
B-6588-1	FITTING, LUBRICATION	6
C-3317-121	O - RING	1
C-3317-230	O - RING	1
C-3317-232	O - RING	3
C-3317-235	O - RING	1
C-3317-347-2	O - RING	1
A-2038-4	SCREW, 1/4-28, CAP	6
A-6064	SPRING, COMPRESSION	3
A-385	SPACER, "M","T" BLADE SHANK	3
B-3384-18H	BOLT, 1/4-28, HEX HEAD	6
B-3386-14H	BOLT,3/8-24,HEX HEAD	6
B-3834-0632	WASHER	6
B-7400-12	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
100059	LABEL, WARNING	1
A-1854	RETAINER,RING,WIRE	3
B-6682	BEARING, NEEDLE	3
B-6684	BEARING, NEEDLE	3

HC-B4MN-5BL-OH	O/H Kit	Rev. V
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
A-1306-1	GASKET, CLAMP	8
A-1372	BOLT,7/16-20,12 POINT	8
A-1379	BOLT,7/16-20,12 POINT	8
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	8
A-1464	LINK PIN UNIT	4
A-1854	RETAINER,RING,WIRE	4
A-1877	RETAINER,BEARING,WIRE	4
A-1949	KEEPER,SPLIT	1
A-2016	BOLT,10-32,HEX HEAD	8
A-2016-2	BOLT,10-32,HEX HEAD	8
B-3851-0363	WASHER	8
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
A-2051-1	BOLT, 5/16-24, HEX HEAD	10
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	8
A-6119	BUSHING, LINK ARM	4
A-880-2	NUT,HEX,SELF-LOCKING,THIN	1
A-944	SLEEVE, LINKSCREW	4
B-1843	SEAL, DUST, PISTON	1
B-3339	BOLT, MOUNTING, 9/16-18, 12 POINT	8
B-3742	BALL SPACER	4
B-3838-3-2	COTTER PIN	8
B-3838-3-3	COTTER PIN	8
B-3840-6	SCREW, 10-32, FILLISTER HEAD	8
B-6144-2	BALL,BEARING,9/16" DIA	76
B-6544	CAP, FITTING, LUBRICATION	8
C-3317-121	O - RING	1
C-3317-230	O - RING	1
C-3317-232	O - RING	4
C-3317-240	O - RING	1
C-3317-426-2	O - RING	1
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
B-3851-0463	WASHER	24
A-385	SPACER, "M","T" BLADE SHANK	4
B-7400-12	CARD, COMMENTS, OVERHAUL KIT	1
107995-22	BOLT, 7/16-20, 12 POINT	8
A-2038-14	SCREW, 1/4-28, CAP	1
A-285	SPRING PIN, 3/32 ", CRES	12
A-304	LINKSCREW, 1/2-20	4
A-3066	SPRING, COMPRESSION	4
A-3429	SCREW, 10-32, CAP	4
B-3840-8	SCREW, 10-32, FILLISTER HEAD	4
B-3851-N832	WASHER	4
B-3897-1	PLUG,EXPANSION	4
B-6588-1	FITTING, LUBRICATION	8

HC-B4MN-5B-OH	O/H Kit	Rev. V
Component	Description	Quantity
A-1306-1	GASKET, CLAMP	8
A-1372	BOLT,7/16-20,12 POINT	8
A-1379	BOLT,7/16-20,12 POINT	8
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	8
A-1464	LINK PIN UNIT	4
A-1854	RETAINER,RING,WIRE	4
A-1877	RETAINER,BEARING,WIRE	4
A-1949	KEEPER,SPLIT	1
A-2016	BOLT,10-32,HEX HEAD	8
A-2016-2	BOLT,10-32,HEX HEAD	8
B-3851-0363	WASHER	8
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
A-2051-1	BOLT, 5/16-24, HEX HEAD	10
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	8
A-6119	BUSHING, LINK ARM	4
A-880-2	NUT,HEX,SELF-LOCKING,THIN	1
A-944	SLEEVE, LINKSCREW	4
B-1843	SEAL, DUST, PISTON	1
B-3339	BOLT, MOUNTING, 9/16-18, 12 POINT	8
B-3742	BALL SPACER	4
B-3838-3-2	COTTER PIN	8
B-3838-3-3	COTTER PIN	8
B-3840-6	SCREW, 10-32, FILLISTER HEAD	8
B-6144-2	BALL,BEARING,9/16" DIA	76
B-6544	CAP, FITTING, LUBRICATION	8
C-3317-121	O - RING	1
C-3317-230	O - RING	1
C-3317-232	O - RING	4
C-3317-240	O - RING	1
C-3317-426-2	O - RING	1
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
B-3851-0463	WASHER	24
A-385	SPACER, "M","T" BLADE SHANK	4
B-7400-12	CARD, COMMENTS, OVERHAUL KIT	1
107995-22	BOLT, 7/16-20, 12 POINT	8
A-2038-14	SCREW, 1/4-28, CAP	1
A-285	SPRING PIN, 3/32 ", CRES	12
A-304	LINKSCREW, 1/2-20	4
A-3066	SPRING, COMPRESSION	4
A-3429	SCREW, 10-32, CAP	4
B-3840-8	SCREW, 10-32, FILLISTER HEAD	4
B-3851-N832	WASHER	4
B-3897-1	PLUG,EXPANSION	4
B-6588-1	FITTING, LUBRICATION	8

HC-B4MP-3A-OH	O/H Kit	Rev. AI
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
A-1306-1	GASKET, CLAMP	8
A-1372	BOLT,7/16-20,12 POINT	8
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	8
A-1464	LINK PIN UNIT	4
A-1877	RETAINER,BEARING,WIRE	4
107995-22	BOLT, 7/16-20, 12 POINT	8
A-2037-1	SCREW, 5/16-24, CAP	6
A-2038-14	SCREW, 1/4-28, CAP	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	4
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
A-2051-1	BOLT, 5/16-24, HEX HEAD	6
A-285	SPRING PIN, 3/32 ", CRES	12
A-3026	CARBON BLOCK - UNIT	1
A-304	LINKSCREW, 1/2-20	4
B-6682	BEARING, NEEDLE	4
B-6684	BEARING, NEEDLE	4
A-3099	SPRING, COMPRESSION, BETA	4
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	8
A-3439	NUT,3/8-24,HEX,THIN	4
A-3482	RING,RETAINING,CRIMPED	8
A-4543	COTTER PIN, T HEAD	1
A-6119	BUSHING, LINK ARM	4
A-867	PCP:KEEPER, SPLIT	1
A-880-1	NUT,HEX,SELF-LOCKING,THIN	1
A-944	SLEEVE, LINKSCREW	4
B-1843	SEAL, DUST, PISTON	1
B-3339	BOLT, MOUNTING, 9/16-18, 12 POINT	8
B-3599	NUT,3/8-24,HEX,SELF-LOCKING	4
A-3439	NUT,3/8-24,HEX,THIN	4
B-3382	NUT,3/8-24,HEX,THIN	4
B-3384-7H	BOLT, 1/4-28, HEX HEAD	8
B-7400-5	CARD, COMMENTS, OVERHAUL KIT	1
A-385	SPACER, "M","T" BLADE SHANK	4
C-3317-426-2	O - RING	1
C-3317-240	O - RING	1
C-3317-232	O - RING	4
C-3317-230	O - RING	1
C-3317-020	O - RING	1
B-6588-1	FITTING, LUBRICATION	8
B-6544	CAP, FITTING, LUBRICATION	8
B-6144-2	BALL,BEARING,9/16" DIA	76
B-3897-1	PLUG,EXPANSION	4
B-3844-53	CLEVIS PIN	1
B-3843-56ZD	SNAP RING,EXTERNAL	4
B-3843-25PP	SNAP RING,EXTERNAL	1
B-3840-8	SCREW, 10-32, FILLISTER HEAD	4
B-3840-6	SCREW, 10-32, FILLISTER HEAD	4

HC-B4MP-3A-OH	O/H Kit	Rev. A1
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
B-3838-3-3	COTTER PIN	4
B-3838-3-2	COTTER PIN	8
B-3742	BALL SPACER	4
B-3386-14H	BOLT,3/8-24,HEX HEAD	8
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
100059	LABEL, WARNING	1
A-1854	RETAINER,RING,WIRE	4
B-3834-0632	WASHER	8

HC-B4MP-3B-OH	O/H Kit	Rev. AI
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
A-1306-1	GASKET, CLAMP	8
A-1372	BOLT,7/16-20,12 POINT	8
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	8
A-1464	LINK PIN UNIT	4
A-1877	RETAINER,BEARING,WIRE	4
107995-22	BOLT, 7/16-20, 12 POINT	8
A-2037-1	SCREW, 5/16-24, CAP	6
A-2038-14	SCREW, 1/4-28, CAP	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	4
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
A-2051-1	BOLT, 5/16-24, HEX HEAD	6
A-285	SPRING PIN, 3/32 ", CRES	12
A-3026	CARBON BLOCK - UNIT	1
A-304	LINKSCREW, 1/2-20	4
B-6682	BEARING, NEEDLE	4
B-6684	BEARING, NEEDLE	4
A-3099	SPRING, COMPRESSION, BETA	4
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	8
A-3439	NUT,3/8-24,HEX,THIN	4
A-3482	RING,RETAINING,CRIMPED	8
A-385	SPACER, "M","T" BLADE SHANK	4
A-4543	COTTER PIN, T HEAD	1
A-6119	BUSHING, LINK ARM	4
A-867	PCP:KEEPER, SPLIT	1
A-880-1	NUT,HEX,SELF-LOCKING,THIN	1
A-944	SLEEVE, LINKSCREW	4
B-1843	SEAL, DUST, PISTON	1
B-3339	BOLT, MOUNTING, 9/16-18, 12 POINT	8
B-3599	NUT,3/8-24,HEX,SELF-LOCKING	4
A-3439	NUT,3/8-24,HEX,THIN	4
B-3382	NUT,3/8-24,HEX,THIN	4
B-3386-14H	BOLT,3/8-24,HEX HEAD	8
B-3742	BALL SPACER	4
B-3838-3-2	COTTER PIN	8
B-3838-3-3	COTTER PIN	4
B-3840-6	SCREW, 10-32, FILLISTER HEAD	4
B-3840-8	SCREW, 10-32, FILLISTER HEAD	4
B-3843-25PP	SNAP RING,EXTERNAL	1
B-3843-56ZD	SNAP RING,EXTERNAL	4
B-3844-53	CLEVIS PIN	1
B-3897-1	PLUG,EXPANSION	4
B-6144-2	BALL,BEARING,9/16" DIA	76
B-6544	CAP, FITTING, LUBRICATION	8
B-6588-1	FITTING, LUBRICATION	8
B-7400-5	CARD, COMMENTS, OVERHAUL KIT	1
C-3317-020	O - RING	1
C-3317-230	O - RING	1

HC-B4MP-3B-OH	O/H Kit	Rev. A1
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
C-3317-232	O - RING	4
C-3317-240	O - RING	1
C-3317-426-2	O - RING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
100059	LABEL, WARNING	1
A-1854	RETAINER,RING,WIRE	4
B-3834-0632	WASHER	8

HC-B4MP-3C-OH	O/H Kit	Rev. AI
Component	Description	Quantity
A-1306-1	GASKET, CLAMP	8
A-1372	BOLT,7/16-20,12 POINT	8
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	8
A-1464	LINK PIN UNIT	4
A-1877	RETAINER,BEARING,WIRE	4
107995-22	BOLT, 7/16-20, 12 POINT	8
A-2037-1	SCREW, 5/16-24, CAP	6
A-2038-14	SCREW, 1/4-28, CAP	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	4
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
A-2051-1	BOLT, 5/16-24, HEX HEAD	6
A-285	SPRING PIN, 3/32 ", CRES	12
A-3026	CARBON BLOCK - UNIT	1
A-304	LINKSCREW, 1/2-20	4
B-6682	BEARING, NEEDLE	4
A-3099	SPRING, COMPRESSION, BETA	4
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	8
A-3439	NUT,3/8-24,HEX,THIN	4
A-3482	RING,RETAINING,CRIMPED	8
A-4543	COTTER PIN, T HEAD	1
A-6119	BUSHING, LINK ARM	4
A-867	PCP:KEEPER, SPLIT	1
A-880-1	NUT,HEX,SELF-LOCKING,THIN	1
A-944	SLEEVE, LINKSCREW	4
B-1843	SEAL, DUST, PISTON	1
B-3339	BOLT, MOUNTING, 9/16-18, 12 POINT	8
B-3599	NUT,3/8-24,HEX,SELF-LOCKING	4
A-3439	NUT,3/8-24,HEX,THIN	4
B-3382	NUT,3/8-24,HEX,THIN	4
B-3386-14H	BOLT,3/8-24,HEX HEAD	8
B-3742	BALL SPACER	4
B-3838-3-2	COTTER PIN	8
B-3838-3-3	COTTER PIN	4
B-3840-6	SCREW, 10-32, FILLISTER HEAD	4
B-3840-8	SCREW, 10-32, FILLISTER HEAD	4
B-3843-25PP	SNAP RING,EXTERNAL	1
B-3843-56ZD	SNAP RING,EXTERNAL	4
B-3844-53	CLEVIS PIN	1
B-3897-1	PLUG,EXPANSION	4
B-6144-2	BALL,BEARING,9/16" DIA	76
B-6544	CAP, FITTING, LUBRICATION	8
B-6588-1	FITTING, LUBRICATION	8
C-3317-020	O - RING	1
C-3317-230	O - RING	1
C-3317-232	O - RING	4
C-3317-240	O - RING	1
C-3317-426-2	O - RING	1

HC-B4MP-3C-OH	O/H Kit	Rev. A1
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
A-385	SPACER, "M","T" BLADE SHANK	4
B-7400-5	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
100059	LABEL, WARNING	1
A-1854	RETAINER,RING,WIRE	4
B-6684	BEARING, NEEDLE	4
B-3834-0632	WASHER	8

HC-B4TN-5(J,M,)L	O/H Kit	Rev. CD
Component	Description	Quantity
A-1306	GASKET, CLAMP	8
A-1372	BOLT,7/16-20,12 POINT	8
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	8
A-1464	LINK PIN UNIT	4
A-1877	RETAINER,BEARING,WIRE	4
A-1949	KEEPER,SPLIT	1
A-2016	BOLT,10-32,HEX HEAD	8
107995-22	BOLT, 7/16-20, 12 POINT	8
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
A-285	SPRING PIN, 3/32 ", CRES	12
A-304	LINKSCREW, 1/2-20	4
A-3066	SPRING, COMPRESSION	4
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	8
A-3429	SCREW, 10-32, CAP	4
A-6119	BUSHING, LINK ARM	4
A-880-2	NUT,HEX,SELF-LOCKING,THIN	1
A-944	SLEEVE, LINKSCREW	4
B-1843	SEAL, DUST, PISTON	1
B-3339	BOLT, MOUNTING, 9/16-18, 12 POINT	8
B-3742	BALL SPACER	4
B-3838-3-2	COTTER PIN	8
B-3838-3-3	COTTER PIN	4
B-3840-6	SCREW, 10-32, FILLISTER HEAD	12
B-3897-1	PLUG,EXPANSION	4
B-6144-2	BALL,BEARING,9/16" DIA	76
B-6544	CAP, FITTING, LUBRICATION	8
B-6588-1	FITTING, LUBRICATION	8
C-3317-121	O - RING	1
C-3317-230	O - RING	1
C-3317-232	O - RING	4
C-3317-240	O - RING	1
C-3317-426-2	O - RING	1
B-3386-14H	BOLT,3/8-24,HEX HEAD	8
A-2038-4	SCREW, 1/4-28, CAP	8
A-2038-14	SCREW, 1/4-28, CAP	1
A-2051-1	BOLT, 5/16-24, HEX HEAD	10
A-385	SPACER, "M","T" BLADE SHANK	4
B-7400-12	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
100059	LABEL, WARNING	1
B-6682	BEARING, NEEDLE	4
B-6684	BEARING, NEEDLE	4
B-3834-0632	WASHER	8
A-1854	RETAINER,RING,WIRE	4

HC-B4TN-5FL-OH	O/H Kit	Rev. CB
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
A-1306	GASKET, CLAMP	8
A-1372	BOLT,7/16-20,12 POINT	8
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	8
A-1464	LINK PIN UNIT	4
A-1877	RETAINER,BEARING,WIRE	4
A-1949	KEEPER,SPLIT	1
A-2016	BOLT,10-32,HEX HEAD	8
107995-22	BOLT, 7/16-20, 12 POINT	8
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
A-285	SPRING PIN, 3/32 ", CRES	12
A-304	LINKSCREW, 1/2-20	4
A-3066	SPRING, COMPRESSION	4
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	8
A-3429	SCREW, 10-32, CAP	4
A-6119	BUSHING, LINK ARM	4
A-880-2	NUT,HEX,SELF-LOCKING,THIN	1
A-944	SLEEVE, LINKSCREW	4
B-1843	SEAL, DUST, PISTON	1
B-3339	BOLT, MOUNTING, 9/16-18, 12 POINT	8
B-3742	BALL SPACER	4
B-3838-3-2	COTTER PIN	8
B-3838-3-3	COTTER PIN	4
B-3840-6	SCREW, 10-32, FILLISTER HEAD	12
B-3897-1	PLUG,EXPANSION	4
B-6144-2	BALL,BEARING,9/16" DIA	76
B-6544	CAP, FITTING, LUBRICATION	8
B-6588-1	FITTING, LUBRICATION	8
C-3317-121	O - RING	1
C-3317-230	O - RING	1
C-3317-232	O - RING	4
C-3317-240	O - RING	1
C-3317-426-2	O - RING	1
B-3384-21H	BOLT, 1/4-28, HEX HEAD	8
A-2051-1	BOLT, 5/16-24, HEX HEAD	10
A-385	SPACER, "M","T" BLADE SHANK	4
B-7400-12	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
100059	LABEL, WARNING	1
A-1854	RETAINER,RING,WIRE	4
B-6682	BEARING, NEEDLE	4
B-6684	BEARING, NEEDLE	4

HC-B4TN-5F-OH	O/H Kit	Rev. CB
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
A-1306	GASKET, CLAMP	8
A-1372	BOLT,7/16-20,12 POINT	8
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	8
A-1464	LINK PIN UNIT	4
A-1877	RETAINER,BEARING,WIRE	4
A-1949	KEEPER,SPLIT	1
A-2016	BOLT,10-32,HEX HEAD	8
107995-22	BOLT, 7/16-20, 12 POINT	8
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
A-285	SPRING PIN, 3/32 ", CRES	12
A-304	LINKSCREW, 1/2-20	4
A-3066	SPRING, COMPRESSION	4
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	8
A-3429	SCREW, 10-32, CAP	4
A-6119	BUSHING, LINK ARM	4
A-880-2	NUT,HEX,SELF-LOCKING,THIN	1
A-944	SLEEVE, LINKSCREW	4
B-1843	SEAL, DUST, PISTON	1
B-3339	BOLT, MOUNTING, 9/16-18, 12 POINT	8
B-3742	BALL SPACER	4
B-3838-3-2	COTTER PIN	8
B-3838-3-3	COTTER PIN	4
B-3840-6	SCREW, 10-32, FILLISTER HEAD	12
B-3897-1	PLUG,EXPANSION	4
B-6144-2	BALL,BEARING,9/16" DIA	76
B-6544	CAP, FITTING, LUBRICATION	8
B-6588-1	FITTING, LUBRICATION	8
C-3317-121	O - RING	1
C-3317-230	O - RING	1
C-3317-232	O - RING	4
C-3317-240	O - RING	1
C-3317-426-2	O - RING	1
B-3384-18H	BOLT, 1/4-28, HEX HEAD	8
A-2051-1	BOLT, 5/16-24, HEX HEAD	10
A-385	SPACER, "M","T" BLADE SHANK	4
B-7400-12	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
100059	LABEL, WARNING	1
A-1854	RETAINER,RING,WIRE	4
B-6682	BEARING, NEEDLE	4
B-6684	BEARING, NEEDLE	4

HC-B4TN-5GL-OH	O/H Kit	Rev. CB
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
B-6588-1	FITTING, LUBRICATION	8
B-3897-1	PLUG,EXPANSION	4
B-3339	BOLT, MOUNTING, 9/16-18, 12 POINT	8
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
C-3317-230	O - RING	1
A-1877	RETAINER,BEARING,WIRE	4
B-6144-2	BALL,BEARING,9/16" DIA	76
C-3317-232	O - RING	4
B-3742	BALL SPACER	4
C-3317-240	O - RING	1
A-1464	LINK PIN UNIT	4
B-3840-6	SCREW, 10-32, FILLISTER HEAD	8
B-1843	SEAL, DUST, PISTON	1
C-3317-426-2	O - RING	1
A-1949	KEEPER,SPLIT	1
C-3317-121	O - RING	1
A-880-2	NUT,HEX,SELF-LOCKING,THIN	1
107995-22	BOLT, 7/16-20, 12 POINT	8
A-285	SPRING PIN, 3/32 ", CRES	12
A-304	LINKSCREW, 1/2-20	4
B-6544	CAP, FITTING, LUBRICATION	8
B-3838-3-2	COTTER PIN	8
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	8
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	8
A-1372	BOLT,7/16-20,12 POINT	8
A-1306	GASKET, CLAMP	8
A-2016	BOLT,10-32,HEX HEAD	8
A-6119	BUSHING, LINK ARM	4
A-944	SLEEVE, LINKSCREW	4
B-3386-14H	BOLT,3/8-24,HEX HEAD	8
A-2038-4	SCREW, 1/4-28, CAP	8
B-3838-3-3	COTTER PIN	4
A-2038-14	SCREW, 1/4-28, CAP	1
A-3066	SPRING, COMPRESSION	4
A-3429	SCREW, 10-32, CAP	4
A-385	SPACER, "M","T" BLADE SHANK	4
B-7400-12	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
100059	LABEL, WARNING	1
A-1854	RETAINER,RING,WIRE	4
B-6682	BEARING, NEEDLE	4
B-6684	BEARING, NEEDLE	4
B-3834-0632	WASHER	8

HC-B4TN-5KL-OH	O/H Kit	Rev. CC
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
A-1306	GASKET, CLAMP	8
A-1372	BOLT,7/16-20,12 POINT	8
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	8
A-1464	LINK PIN UNIT	4
A-1877	RETAINER,BEARING,WIRE	4
A-1949	KEEPER,SPLIT	1
A-2016	BOLT,10-32,HEX HEAD	8
107995-22	BOLT, 7/16-20, 12 POINT	8
A-2038-14	SCREW, 1/4-28, CAP	1
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
A-2051-1	BOLT, 5/16-24, HEX HEAD	10
A-285	SPRING PIN, 3/32 ", CRES	12
A-304	LINKSCREW, 1/2-20	4
A-3066	SPRING, COMPRESSION	4
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	8
A-3429	SCREW, 10-32, CAP	4
A-385	SPACER, "M", "T" BLADE SHANK	4
A-6119	BUSHING, LINK ARM	4
A-880-2	NUT,HEX,SELF-LOCKING,THIN	1
A-944	SLEEVE, LINKSCREW	4
B-1843	SEAL, DUST, PISTON	1
B-3339	BOLT, MOUNTING, 9/16-18, 12 POINT	8
B-3384-9H	BOLT, 1/4-28, HEX HEAD	8
B-3386-14H	BOLT,3/8-24,HEX HEAD	8
B-3742	BALL SPACER	4
B-3838-3-2	COTTER PIN	8
B-3838-3-3	COTTER PIN	4
B-3840-6	SCREW, 10-32, FILLISTER HEAD	12
B-3897-1	PLUG,EXPANSION	4
B-6144-2	BALL,BEARING,9/16" DIA	76
B-6544	CAP, FITTING, LUBRICATION	8
B-6588-1	FITTING, LUBRICATION	8
C-3317-121	O - RING	1
C-3317-230	O - RING	1
C-3317-232	O - RING	4
C-3317-240	O - RING	1
C-3317-426-2	O - RING	1
B-7400-12	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
100059	LABEL, WARNING	1
A-1854	RETAINER,RING,WIRE	4
B-6682	BEARING, NEEDLE	4
B-6684	BEARING, NEEDLE	4
B-3834-0632	WASHER	8

HC-B4TN-5NL-OH	O/H Kit	Rev. CC
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
A-1306	GASKET, CLAMP	8
A-1372	BOLT,7/16-20,12 POINT	8
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	8
A-1464	LINK PIN UNIT	4
A-1877	RETAINER,BEARING,WIRE	4
A-1949	KEEPER,SPLIT	1
A-2016	BOLT,10-32,HEX HEAD	8
107995-22	BOLT, 7/16-20, 12 POINT	8
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
A-285	SPRING PIN, 3/32 ", CRES	12
A-304	LINKSCREW, 1/2-20	4
A-3066	SPRING, COMPRESSION	4
A-321	SCREW,3/8-24 DOUBLE 60 θ HEAD	8
A-3429	SCREW, 10-32, CAP	4
A-6119	BUSHING, LINK ARM	4
A-880-2	NUT,HEX,SELF-LOCKING,THIN	1
A-944	SLEEVE, LINKSCREW	4
B-1843	SEAL, DUST, PISTON	1
B-3339	BOLT, MOUNTING, 9/16-18, 12 POINT	8
B-3742	BALL SPACER	4
B-3838-3-2	COTTER PIN	8
B-3838-3-3	COTTER PIN	4
B-3840-6	SCREW, 10-32, FILLISTER HEAD	12
B-3897-1	PLUG,EXPANSION	4
B-6144-2	BALL,BEARING,9/16" DIA	76
B-6544	CAP, FITTING, LUBRICATION	8
B-6588-1	FITTING, LUBRICATION	8
C-3317-121	O - RING	1
C-3317-230	O - RING	1
C-3317-232	O - RING	4
C-3317-240	O - RING	1
C-3317-426-2	O - RING	1
B-3384-9H	BOLT, 1/4-28, HEX HEAD	8
B-3386-14H	BOLT,3/8-24,HEX HEAD	8
A-2038-14	SCREW, 1/4-28, CAP	1
A-2051-1	BOLT, 5/16-24, HEX HEAD	10
A-385	SPACER, "M","T" BLADE SHANK	4
B-7400-12	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
100059	LABEL, WARNING	1
A-1854	RETAINER,RING,WIRE	4
B-6682	BEARING, NEEDLE	4
B-6684	BEARING, NEEDLE	4
B-3834-0632	WASHER	8

HC-B4TN-5PL-OH	O/H Kit	Rev. CD
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
A-1306	GASKET, CLAMP	8
A-1372	BOLT,7/16-20,12 POINT	8
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	8
A-1464	LINK PIN UNIT	4
A-1877	RETAINER,BEARING,WIRE	4
A-1949	KEEPER,SPLIT	1
A-2016	BOLT,10-32,HEX HEAD	8
107995-22	BOLT, 7/16-20, 12 POINT	8
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
A-285	SPRING PIN, 3/32 ", CRES	12
A-304	LINKSCREW, 1/2-20	4
A-3066	SPRING, COMPRESSION	4
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	8
A-3429	SCREW, 10-32, CAP	4
A-6119	BUSHING, LINK ARM	4
A-880-2	NUT,HEX,SELF-LOCKING,THIN	1
A-944	SLEEVE, LINKSCREW	4
B-1843	SEAL, DUST, PISTON	1
B-3339	BOLT, MOUNTING, 9/16-18, 12 POINT	8
B-3742	BALL SPACER	4
B-3838-3-2	COTTER PIN	8
B-3838-3-3	COTTER PIN	4
B-3840-6	SCREW, 10-32, FILLISTER HEAD	12
B-3897-1	PLUG,EXPANSION	4
B-6144-2	BALL,BEARING,9/16" DIA	76
B-6544	CAP, FITTING, LUBRICATION	8
B-6588-1	FITTING, LUBRICATION	8
C-3317-121	O - RING	1
C-3317-230	O - RING	1
C-3317-232	O - RING	4
C-3317-240	O - RING	1
C-3317-426-2	O - RING	1
B-3386-14H	BOLT,3/8-24,HEX HEAD	8
A-2038-4	SCREW, 1/4-28, CAP	8
A-2051-1	BOLT, 5/16-24, HEX HEAD	10
A-385	SPACER, "M","T" BLADE SHANK	4
B-7400-12	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
100059	LABEL, WARNING	1
A-1854	RETAINER,RING,WIRE	4
B-6682	BEARING, NEEDLE	4
B-6684	BEARING, NEEDLE	4
B-3834-0632	WASHER	8

HC-B4TN-5QL-OH	O/H Kit	Rev. CD
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
A-1306	GASKET, CLAMP	8
A-1372	BOLT,7/16-20,12 POINT	8
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	8
A-1464	LINK PIN UNIT	4
A-1877	RETAINER,BEARING,WIRE	4
A-1949	KEEPER,SPLIT	1
A-2016	BOLT,10-32,HEX HEAD	8
107995-22	BOLT, 7/16-20, 12 POINT	8
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
A-285	SPRING PIN, 3/32 ", CRES	12
A-304	LINKSCREW, 1/2-20	4
A-3066	SPRING, COMPRESSION	4
A-321	SCREW,3/8-24 DOUBLE 60 θ HEAD	8
A-3429	SCREW, 10-32, CAP	4
A-6119	BUSHING, LINK ARM	4
A-2038-14	SCREW, 1/4-28, CAP	1
A-880-2	NUT,HEX,SELF-LOCKING,THIN	1
A-944	SLEEVE, LINKSCREW	4
B-1843	SEAL, DUST, PISTON	1
B-3339	BOLT, MOUNTING, 9/16-18, 12 POINT	8
B-3742	BALL SPACER	4
B-3838-3-2	COTTER PIN	8
B-3838-3-3	COTTER PIN	8
B-3840-6	SCREW, 10-32, FILLISTER HEAD	8
B-3897-1	PLUG,EXPANSION	4
B-6144-2	BALL,BEARING,9/16" DIA	76
B-6544	CAP, FITTING, LUBRICATION	8
B-6588-1	FITTING, LUBRICATION	8
C-3317-121	O - RING	1
C-3317-230	O - RING	1
C-3317-232	O - RING	4
C-3317-240	O - RING	1
C-3317-426-2	O - RING	1
A-2051-1	BOLT, 5/16-24, HEX HEAD	10
A-385	SPACER, "M","T" BLADE SHANK	4
B-7400-12	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
100059	LABEL, WARNING	1
A-1854	RETAINER,RING,WIRE	4
B-6682	BEARING, NEEDLE	4
B-6684	BEARING, NEEDLE	4
B-3851-0463	WASHER	8
B-3384-9H	BOLT, 1/4-28, HEX HEAD	8
B-3386-14H	BOLT,3/8-24,HEX HEAD	8
B-3834-0632	WASHER	8

HC-B5MA-2-OH	O/H Kit	Rev. H
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
B-3897-1	PLUG,EXPANSION	5
B-3742	BALL SPACER	5
B-6144-2	BALL,BEARING,9/16" DIA	95
C-3317-232	O - RING	5
A-1877	RETAINER,BEARING,WIRE	5
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	12
C-3317-239-2	O - RING	1
B-3347	BOLT,MOUNTING,9/16-18,12 POINT	12
A-304	LINKSCREW, 1/2-20	5
B-6588-1	FITTING, LUBRICATION	10
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	10
107995-12	BOLT, 7/16-20, 12 POINT	10
A-2036-12	SCREW, 7/16-20, CAP, MODIFIED	10
A-1372	BOLT,7/16-20,12 POINT	10
A-1306-1	GASKET, CLAMP	10
B-3838-3-2	COTTER PIN	10
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	10
B-6544	CAP, FITTING, LUBRICATION	10
A-6119	BUSHING, LINK ARM	5
B-3838-3-3	COTTER PIN	5
A-944	SLEEVE, LINKSCREW	5
A-1464	LINK PIN UNIT	5
A-2038-12	SCREW, 1/4-28, CAP	1
C-3317-243	O - RING	1
B-1843	SEAL, DUST, PISTON	1
C-3317-429-2	O - RING	1
B-3840-8	SCREW, 10-32, FILLISTER HEAD	4
C-3317-121	O - RING	1
A-880-2A	NUT,HEX,SELF-LOCKING,THIN	1
A-2051-1	BOLT, 5/16-24, HEX HEAD	10
A-285	SPRING PIN, 3/32 ", CRES	15
A-385	SPACER, "M","T" BLADE SHANK	5
A-1854	RETAINER,RING,WIRE	5
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
100059	LABEL, WARNING	1
A-116-A1	BUSHING, PLASTIC	2
A-3338-4	ANTI - SEIZE COMPOUND, 1/3 OZ	1
B-3840-6	SCREW, 10-32, FILLISTER HEAD	5
B-7400-15	CARD, COMMENTS, OVERHAUL KIT	1
A-4031	PCP:KEEPER , SPLIT	1
B-6629-175PP	RING, RETAINING, INTERNAL	1

HC-B5MA-3B-OH	O/H Kit	Rev. S
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
B-3897-1	PLUG,EXPANSION	5
B-3742	BALL SPACER	5
B-6144-2	BALL,BEARING,9/16" DIA	95
C-3317-232	O - RING	5
A-1877	RETAINER,BEARING,WIRE	5
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	12
C-3317-239-2	O - RING	1
B-3347	BOLT,MOUNTING,9/16-18,12 POINT	12
B-3386-14H	BOLT,3/8-24,HEX HEAD	10
A-304	LINKSCREW, 1/2-20	5
B-6588-1	FITTING, LUBRICATION	10
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	10
107995-12	BOLT, 7/16-20, 12 POINT	10
A-2036-12	SCREW, 7/16-20, CAP, MODIFIED	10
A-1372	BOLT,7/16-20,12 POINT	10
A-1306-1	GASKET, CLAMP	10
B-3838-3-2	COTTER PIN	10
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	10
B-6544	CAP, FITTING, LUBRICATION	10
A-6119	BUSHING, LINK ARM	5
B-3838-3-3	COTTER PIN	5
A-944	SLEEVE, LINKSCREW	5
A-4031	PCP:KEEPER , SPLIT	1
A-1464	LINK PIN UNIT	5
A-2038-12	SCREW, 1/4-28, CAP	1
C-3317-243	O - RING	1
B-1843	SEAL, DUST, PISTON	1
C-3317-429-2	O - RING	1
B-3840-8	SCREW, 10-32, FILLISTER HEAD	4
C-3317-121	O - RING	1
A-880-2A	NUT,HEX,SELF-LOCKING,THIN	1
A-3482	RING,RETAINING,CRIMPED	6
A-3099	SPRING, COMPRESSION, BETA	3
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	3
A-3439	NUT,3/8-24,HEX,THIN	3
B-3382	NUT,3/8-24,HEX,THIN	3
B-3599	NUT,3/8-24,HEX,SELF-LOCKING	3
B-3843-56ZD	SNAP RING,EXTERNAL	3
A-3439	NUT,3/8-24,HEX,THIN	3
B-3843-25PP	SNAP RING,EXTERNAL	2
A-3026	CARBON BLOCK - UNIT	2
A-4543	COTTER PIN, T HEAD	2
B-3844-53	CLEVIS PIN	2
A-2051-1	BOLT, 5/16-24, HEX HEAD	10
A-285	SPRING PIN, 3/32 ", CRES	15
A-385	SPACER, "M","T" BLADE SHANK	5
B-7400-4	CARD, COMMENTS, OVERHAUL KIT	1

HC-B5MA-3B-OH	O/H Kit	Rev. S
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
A-1854	RETAINER,RING,WIRE	5
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
100059	LABEL, WARNING	1
B-6682	BEARING, NEEDLE	5
B-6684	BEARING, NEEDLE	5
B-3834-0632	WASHER	10

HC-B5MA-3D-OH	O/H Kit	Rev. O
Component	Description	Quantity
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
A-1306-1	GASKET, CLAMP	10
A-1372	BOLT,7/16-20,12 POINT	10
A-1464	LINK PIN UNIT	5
A-1877	RETAINER,BEARING,WIRE	5
A-2038-12	SCREW, 1/4-28, CAP	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	3
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	12
A-2051-1	BOLT, 5/16-24, HEX HEAD	10
A-3026	CARBON BLOCK - UNIT	2
A-3099	SPRING, COMPRESSION, BETA	3
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	10
A-3439	NUT,3/8-24,HEX,THIN	3
A-3482	RING,RETAINING,CRIMPED	6
A-385	SPACER, "M","T" BLADE SHANK	5
A-4031	PCP:KEEPER , SPLIT	1
A-4543	COTTER PIN, T HEAD	2
A-6119	BUSHING, LINK ARM	5
A-880-2A	NUT,HEX,SELF-LOCKING,THIN	1
A-944	SLEEVE, LINKSCREW	5
B-1843	SEAL, DUST, PISTON	1
B-3347	BOLT,MOUNTING,9/16-18,12 POINT	12
B-3599	NUT,3/8-24,HEX,SELF-LOCKING	3
A-3439	NUT,3/8-24,HEX,THIN	3
B-3382	NUT,3/8-24,HEX,THIN	3
B-3386-14H	BOLT,3/8-24,HEX HEAD	10
B-3742	BALL SPACER	5
B-3838-3-2	COTTER PIN	10
B-3838-3-3	COTTER PIN	5
B-3840-6	SCREW, 10-32, FILLISTER HEAD	5
B-3840-8	SCREW, 10-32, FILLISTER HEAD	4
B-3843-25PP	SNAP RING,EXTERNAL	2
B-3843-56ZD	SNAP RING,EXTERNAL	3
B-3844-53	CLEVIS PIN	2
B-3897-1	PLUG,EXPANSION	5
B-6144-2	BALL,BEARING,9/16" DIA	95
B-6544	CAP, FITTING, LUBRICATION	10
C-3317-121	O - RING	1
C-3317-232	O - RING	5
C-3317-239-2	O - RING	1
C-3317-243	O - RING	1
C-3317-429-2	O - RING	1
A-285	SPRING PIN, 3/32 ", CRES	15
A-304	LINKSCREW, 1/2-20	5
B-6588-1	FITTING, LUBRICATION	10

HC-B5MA-3D-OH	O/H Kit	Rev. O
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	10
107995-12	BOLT, 7/16-20, 12 POINT	10
A-2036-12	SCREW, 7/16-20, CAP, MODIFIED	10
B-7400-4	CARD, COMMENTS, OVERHAUL KIT	1
A-1854	RETAINER,RING,WIRE	5
B-6682	BEARING, NEEDLE	5
B-6684	BEARING, NEEDLE	5
B-3834-0632	WASHER	10

HC-B5MA-3GX1-OH	O/H Kit	Rev. J
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	10
A-1464	LINK PIN UNIT	5
A-1877	RETAINER,BEARING,WIRE	5
A-2038-12	SCREW, 1/4-28, CAP	1
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	12
A-285	SPRING PIN, 3/32 ", CRES	15
A-304	LINKSCREW, 1/2-20	5
A-4031	PCP:KEEPER , SPLIT	1
A-6119	BUSHING, LINK ARM	5
B-1843	SEAL, DUST, PISTON	1
B-3347	BOLT,MOUNTING,9/16-18,12 POINT	12
B-3386-14H	BOLT,3/8-24,HEX HEAD	10
B-3742	BALL SPACER	5
B-3840-6	SCREW, 10-32, FILLISTER HEAD	5
B-3897-1	PLUG,EXPANSION	5
B-6144-2	BALL,BEARING,9/16" DIA	95
B-6588-1	FITTING, LUBRICATION	10
C-3317-232	O - RING	5
C-3317-239-2	O - RING	1
C-3317-243	O - RING	1
C-3317-429-2	O - RING	1
107995-12	BOLT, 7/16-20, 12 POINT	10
A-2036-12	SCREW, 7/16-20, CAP, MODIFIED	10
A-1372	BOLT,7/16-20,12 POINT	10
A-1306-1	GASKET, CLAMP	10
B-3838-3-2	COTTER PIN	10
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	10
B-6544	CAP, FITTING, LUBRICATION	10
B-3838-3-3	COTTER PIN	5
A-944	SLEEVE, LINKSCREW	5
B-3384-4H	BOLT, 1/4-28, HEX HEAD	10
B-3840-8	SCREW, 10-32, FILLISTER HEAD	4
C-3317-121	O - RING	1
A-880-2A	NUT,HEX,SELF-LOCKING,THIN	1
A-3482	RING,RETAINING,CRIMPED	6
A-3099	SPRING, COMPRESSION, BETA	3
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	3
A-3439	NUT,3/8-24,HEX,THIN	3
B-3382	NUT,3/8-24,HEX,THIN	3
B-3359	NUT,3/8-24,HEX,SELF-LOCKING	3
B-3599	NUT,3/8-24,HEX,SELF-LOCKING	3
B-3843-56ZD	SNAP RING,EXTERNAL	3
B-3382	NUT,3/8-24,HEX,THIN	3
B-3843-25PPP	SNAP RING,EXTERNAL	2
A-3026	CARBON BLOCK - UNIT	2
A-4543	COTTER PIN, T HEAD	2
B-3844-53	CLEVIS PIN	2

HC-B5MA-3GX1-OH	O/H Kit	Rev. J
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
A-2051-1	BOLT, 5/16-24, HEX HEAD	10
A-385	SPACER, "M","T" BLADE SHANK	5
B-7400-4	CARD, COMMENTS, OVERHAUL KIT	1
A-1854	RETAINER,RING,WIRE	5
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
100059	LABEL, WARNING	1
B-6682	BEARING, NEEDLE	5
B-6684	BEARING, NEEDLE	5
B-3834-0632	WASHER	10

HC-B5MA-3M-OH	O/H Kit	Rev. N
Component	Description	Quantity
B-3742	BALL SPACER	5
B-6144-2	BALL,BEARING,9/16" DIA	95
C-3317-232	O - RING	5
A-1877	RETAINER,BEARING,WIRE	5
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	12
C-3317-239-2	O - RING	1
B-3347	BOLT,MOUNTING,9/16-18,12 POINT	12
B-3386-14H	BOLT,3/8-24,HEX HEAD	10
A-304	LINKSCREW, 1/2-20	5
B-6588-1	FITTING, LUBRICATION	10
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	10
107995-12	BOLT, 7/16-20, 12 POINT	10
A-2036-12	SCREW, 7/16-20, CAP, MODIFIED	10
A-285	SPRING PIN, 3/32 ", CRES	15
A-1372	BOLT,7/16-20,12 POINT	10
A-1306-1	GASKET, CLAMP	10
B-3838-3-2	COTTER PIN	10
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	10
B-6544	CAP, FITTING, LUBRICATION	10
B-3838-3-3	COTTER PIN	5
A-944	SLEEVE, LINKSCREW	5
A-4031	PCP:KEEPER , SPLIT	1
A-1464	LINK PIN UNIT	5
B-3840-6	SCREW, 10-32, FILLISTER HEAD	5
A-6119	BUSHING, LINK ARM	5
A-2038-12	SCREW, 1/4-28, CAP	1
C-3317-243	O - RING	1
B-1843	SEAL, DUST, PISTON	1
C-3317-429-2	O - RING	1
B-3840-8	SCREW, 10-32, FILLISTER HEAD	4
C-3317-121	O - RING	1
A-880-2A	NUT,HEX,SELF-LOCKING,THIN	1
A-3482	RING,RETAINING,CRIMPED	6
A-3099	SPRING, COMPRESSION, BETA	3
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	3
A-3439	NUT,3/8-24,HEX,THIN	3
B-3382	NUT,3/8-24,HEX,THIN	3
B-3599	NUT,3/8-24,HEX,SELF-LOCKING	3
B-3843-56ZD	SNAP RING,EXTERNAL	3
A-3439	NUT,3/8-24,HEX,THIN	3
B-3843-25PP	SNAP RING,EXTERNAL	2
A-3026	CARBON BLOCK - UNIT	2
A-4543	COTTER PIN, T HEAD	2
B-3844-53	CLEVIS PIN	2
A-2051-1	BOLT, 5/16-24, HEX HEAD	10
A-385	SPACER, "M", "T" BLADE SHANK	5
B-3897-1	PLUG,EXPANSION	5

HC-B5MA-3M-OH	O/H Kit	Rev. N
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
B-7400-4	CARD, COMMENTS, OVERHAUL KIT	1
A-1854	RETAINER,RING,WIRE	5
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
100059	LABEL, WARNING	1
B-6682	BEARING, NEEDLE	5
B-6684	BEARING, NEEDLE	5
B-3834-0632	WASHER	10

HC-B5MA-3-OH	O/H Kit	Rev. T
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
B-3897-1	PLUG,EXPANSION	5
B-3742	BALL SPACER	5
B-6144-2	BALL,BEARING,9/16" DIA	95
C-3317-232	O - RING	5
A-1877	RETAINER,BEARING,WIRE	5
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	12
C-3317-239-2	O - RING	1
B-3347	BOLT,MOUNTING,9/16-18,12 POINT	12
B-3386-14H	BOLT,3/8-24,HEX HEAD	10
A-285	SPRING PIN, 3/32 ", CRES	15
A-304	LINKSCREW, 1/2-20	5
B-6588-1	FITTING, LUBRICATION	10
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	10
107995-12	BOLT, 7/16-20, 12 POINT	10
A-2036-12	SCREW, 7/16-20, CAP, MODIFIED	10
A-1372	BOLT,7/16-20,12 POINT	10
A-1306-1	GASKET, CLAMP	10
B-3838-3-2	COTTER PIN	10
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	10
B-6544	CAP, FITTING, LUBRICATION	10
B-3838-3-3	COTTER PIN	5
A-944	SLEEVE, LINKSCREW	5
A-4031	PCP:KEEPER , SPLIT	1
A-1464	LINK PIN UNIT	5
B-3840-6	SCREW, 10-32, FILLISTER HEAD	5
A-6119	BUSHING, LINK ARM	5
A-2038-12	SCREW, 1/4-28, CAP	1
C-3317-243	O - RING	1
B-1843	SEAL, DUST, PISTON	1
C-3317-429-2	O - RING	1
C-3317-121	O - RING	1
A-880-2A	NUT,HEX,SELF-LOCKING,THIN	1
A-3482	RING,RETAINING,CRIMPED	6
A-3099	SPRING, COMPRESSION, BETA	3
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	3
A-3439	NUT,3/8-24,HEX,THIN	3
B-3382	NUT,3/8-24,HEX,THIN	3
B-3599	NUT,3/8-24,HEX,SELF-LOCKING	3
B-3843-56ZD	SNAP RING,EXTERNAL	3
A-3439	NUT,3/8-24,HEX,THIN	3
B-3843-25PP	SNAP RING,EXTERNAL	2
A-3026	CARBON BLOCK - UNIT	2
A-4543	COTTER PIN, T HEAD	2
B-3844-53	CLEVIS PIN	2
A-2051-1	BOLT, 5/16-24, HEX HEAD	10
A-385	SPACER, "M", "T" BLADE SHANK	5
B-3840-8	SCREW, 10-32, FILLISTER HEAD	4

HC-B5MA-3-OH	O/H Kit	Rev. T
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
B-7400-4	CARD, COMMENTS, OVERHAUL KIT	1
A-1854	RETAINER,RING,WIRE	5
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
100059	LABEL, WARNING	1
B-6682	BEARING, NEEDLE	5
B-6684	BEARING, NEEDLE	5
B-3834-0632	WASHER	10

HC-B5MA-5A-OH	O/H Kit	Rev. K
Component	Description	Quantity
B-3897-1	PLUG,EXPANSION	5
B-3851-N832	WASHER	5
A-3066	SPRING, COMPRESSION	5
B-3838-3-3	COTTER PIN	5
A-3429-1	SCREW, 10-32, CAP	5
B-3384-1H	BOLT, 1/4-28, HEX HEAD	10
A-2038-12	SCREW, 1/4-28, CAP	1
C-3317-243	O - RING	1
B-1843	SEAL, DUST, PISTON	1
C-3317-429-2	O - RING	1
B-3840-8	SCREW, 10-32, FILLISTER HEAD	4
C-3317-121	O - RING	1
A-880-2A	NUT,HEX,SELF-LOCKING,THIN	1
A-1464	LINK PIN UNIT	5
B-3840-6	SCREW, 10-32, FILLISTER HEAD	5
A-304	LINKSCREW, 1/2-20	5
A-285	SPRING PIN, 3/32", CRES	15
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	10
107995-12	BOLT, 7/16-20, 12 POINT	10
A-2036-12	SCREW, 7/16-20, CAP, MODIFIED	10
A-1372	BOLT,7/16-20,12 POINT	10
A-1306-1	GASKET, CLAMP	10
B-3838-3-2	COTTER PIN	10
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	10
B-6544	CAP, FITTING, LUBRICATION	10
B-6588-1	FITTING, LUBRICATION	10
A-6119	BUSHING, LINK ARM	5
B-3838-3-3	COTTER PIN	5
A-944	SLEEVE, LINKSCREW	5
B-3742	BALL SPACER	5
B-6144-2	BALL,BEARING,9/16" DIA	95
C-3317-232	O - RING	5
A-1877	RETAINER,BEARING,WIRE	5
A-4031	PCP:KEEPER , SPLIT	1
C-3317-239-2	O - RING	1
A-2048-2	WASHER, MOUNTING, 9/16" CSK	12
B-3347	BOLT,MOUNTING,9/16-18,12 POINT	12
B-3385-5H	BOLT, 5/16-24, HEX HEAD	10
B-3851-0532	WASHER	10
B-3386-14H	BOLT,3/8-24,HEX HEAD	10
B-3384-15H	BOLT, 1/4-28, HEX HEAD	10
A-385	SPACER, "M","T" BLADE SHANK	5
B-7400-4	CARD, COMMENTS, OVERHAUL KIT	1
A-1854	RETAINER,RING,WIRE	5
100062	LABEL, WARNING	1
100059	LABEL, WARNING	1
A-3594-6	LABEL	1
B-6682	BEARING, NEEDLE	5
B-6684	BEARING, NEEDLE	5
B-3834-0632	WASHER	10

HC-B5MA-5H-OH	O/H Kit	Rev. F
Component	Description	Quantity
B-3897-1	PLUG,EXPANSION	5
B-6144-2	BALL,BEARING,9/16" DIA	95
B-3742	BALL SPACER	5
A-1877	RETAINER,BEARING,WIRE	5
C-3317-232	O - RING	5
C-3317-239-2	O - RING	1
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	12
B-3347	BOLT,MOUNTING,9/16-18,12 POINT	12
B-3386-14H	BOLT,3/8-24,HEX HEAD	10
A-285	SPRING PIN, 3/32 ", CRES	15
A-304	LINKSCREW, 1/2-20	5
B-6588-1	FITTING, LUBRICATION	10
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	10
107995-12	BOLT, 7/16-20, 12 POINT	10
A-2036-12	SCREW, 7/16-20, CAP, MODIFIED	10
B-6544	CAP, FITTING, LUBRICATION	10
A-1372	BOLT,7/16-20,12 POINT	10
A-1306-1	GASKET, CLAMP	10
B-3838-3-2	COTTER PIN	10
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	10
A-944	SLEEVE, LINKSCREW	5
B-3838-3-3	COTTER PIN	5
A-4031	PCP:KEEPER , SPLIT	1
C-3317-243	O - RING	1
C-3317-429-2	O - RING	1
B-1843	SEAL, DUST, PISTON	1
A-2038-12	SCREW, 1/4-28, CAP	1
A-6119	BUSHING, LINK ARM	5
A-1464	LINK PIN UNIT	5
B-3840-6	SCREW, 10-32, FILLISTER HEAD	5
A-880-2A	NUT,HEX,SELF-LOCKING,THIN	1
B-3840-8	SCREW, 10-32, FILLISTER HEAD	4
C-3317-121	O - RING	1
B-3385-5H	BOLT, 5/16-24, HEX HEAD	10
B-3851-0532	WASHER	10
A-3066	SPRING, COMPRESSION	5
B-3838-3-3	COTTER PIN	5
B-3851-N832	WASHER	5
B-3384-1H	BOLT, 1/4-28, HEX HEAD	10
A-3429-1	SCREW, 10-32, CAP	5
A-385	SPACER, "M","T" BLADE SHANK	5
B-7400-4	CARD, COMMENTS, OVERHAUL KIT	1
A-1854	RETAINER,RING,WIRE	5
100062	LABEL, WARNING	1
100059	LABEL, WARNING	1
A-3594-6	LABEL	1
B-6682	BEARING, NEEDLE	5
B-6684	BEARING, NEEDLE	5
B-3834-0632	WASHER	10

HC-B5MP-3AL-OH	O/H Kit	Rev. AV
Component	Description	Quantity
B-3897-1	PLUG,EXPANSION	5
B-3339	BOLT, MOUNTING, 9/16-18, 12 POINT	8
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
C-3317-230	O - RING	1
B-6144-2	BALL,BEARING,9/16" DIA	95
B-3742	BALL SPACER	5
C-3317-232	O - RING	5
A-1877	RETAINER,BEARING,WIRE	5
C-3317-243	O - RING	1
B-3840-6	SCREW, 10-32, FILLISTER HEAD	5
B-1843	SEAL, DUST, PISTON	1
C-3317-429-2	O - RING	1
A-1464	LINK PIN UNIT	5
A-4031	PCP:KEEPER , SPLIT	1
C-3317-121	O - RING	1
B-3840-8	SCREW, 10-32, FILLISTER HEAD	4
A-880-2A	NUT,HEX,SELF-LOCKING,THIN	1
B-3599	NUT,3/8-24,HEX,SELF-LOCKING	3
B-3843-56ZD	SNAP RING,EXTERNAL	3
A-3439	NUT,3/8-24,HEX,THIN	3
A-3026	CARBON BLOCK - UNIT	2
B-3844-53	CLEVIS PIN	2
A-4543	COTTER PIN, T HEAD	2
B-3843-25PP	SNAP RING,EXTERNAL	2
A-2051-1	BOLT, 5/16-24, HEX HEAD	10
B-6544	CAP, FITTING, LUBRICATION	10
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	10
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	10
A-1372	BOLT,7/16-20,12 POINT	10
A-1306-1	GASKET, CLAMP	10
B-3838-3-2	COTTER PIN	10
B-3386-14H	BOLT,3/8-24,HEX HEAD	10
A-6119	BUSHING, LINK ARM	5
B-3838-3-3	COTTER PIN	5
A-944	SLEEVE, LINKSCREW	5
A-285	SPRING PIN, 3/32 ", CRES	15
B-6588-1	FITTING, LUBRICATION	10
107995-12	BOLT, 7/16-20, 12 POINT	10
A-2036-12	SCREW, 7/16-20, CAP, MODIFIED	10
A-304	LINKSCREW, 1/2-20	5
A-2038-12	SCREW, 1/4-28, CAP	1
A-385	SPACER, "M","T" BLADE SHANK	5
A-3099	SPRING, COMPRESSION, BETA	3
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	3
A-3482	RING,RETAINING,CRIMPED	6
A-3439	NUT,3/8-24,HEX,THIN	3
B-3382	NUT,3/8-24,HEX,THIN	3

HC-B5MP-3AL-OH	O/H Kit	Rev. AV
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
B-7400-4	CARD, COMMENTS, OVERHAUL KIT	1
A-1854	RETAINER,RING,WIRE	5
100062	LABEL, WARNING	1
100059	LABEL, WARNING	1
A-3594-6	LABEL	1
B-6682	BEARING, NEEDLE	5
B-6684	BEARING, NEEDLE	5
B-3834-0632	WASHER	10

HC-B5MP-3A-OH	O/H Kit	Rev. AV
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
B-3897-1	PLUG,EXPANSION	5
B-3339	BOLT, MOUNTING, 9/16-18, 12 POINT	8
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
C-3317-230	O - RING	1
B-6144-2	BALL,BEARING,9/16" DIA	95
B-3742	BALL SPACER	5
C-3317-232	O - RING	5
A-1877	RETAINER,BEARING,WIRE	5
C-3317-243	O - RING	1
B-1843	SEAL, DUST, PISTON	1
C-3317-429-2	O - RING	1
C-3317-121	O - RING	1
B-3840-8	SCREW, 10-32, FILLISTER HEAD	4
A-880-2A	NUT,HEX,SELF-LOCKING,THIN	1
B-3599	NUT,3/8-24,HEX,SELF-LOCKING	3
B-3843-56ZD	SNAP RING,EXTERNAL	3
A-3439	NUT,3/8-24,HEX,THIN	3
A-2051-1	BOLT, 5/16-24, HEX HEAD	10
B-3386-14H	BOLT,3/8-24,HEX HEAD	10
A-6119	BUSHING, LINK ARM	5
B-3838-3-3	COTTER PIN	5
A-944	SLEEVE, LINKSCREW	5
A-1464	LINK PIN UNIT	5
B-3840-6	SCREW, 10-32, FILLISTER HEAD	5
A-4031	PCP:KEEPER , SPLIT	1
A-3026	CARBON BLOCK - UNIT	2
B-3844-53	CLEVIS PIN	2
A-4543	COTTER PIN, T HEAD	2
B-3843-25PP	SNAP RING,EXTERNAL	2
A-285	SPRING PIN, 3/32 ", CRES	15
B-6588-1	FITTING, LUBRICATION	10
107995-12	BOLT, 7/16-20, 12 POINT	10
A-2036-12	SCREW, 7/16-20, CAP, MODIFIED	10
A-304	LINKSCREW, 1/2-20	5
B-6544	CAP, FITTING, LUBRICATION	10
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	10
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	10
A-1372	BOLT,7/16-20,12 POINT	10
A-1306-1	GASKET, CLAMP	10
B-3838-3-2	COTTER PIN	10
A-2038-12	SCREW, 1/4-28, CAP	1
A-385	SPACER, "M","T" BLADE SHANK	5
A-3099	SPRING, COMPRESSION, BETA	3
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	3
A-3482	RING,RETAINING,CRIMPED	6
A-3439	NUT,3/8-24,HEX,THIN	3
B-3382	NUT,3/8-24,HEX,THIN	3

HC-B5MP-3A-OH	O/H Kit	Rev. AV
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
B-7400-4	CARD, COMMENTS, OVERHAUL KIT	1
A-1854	RETAINER,RING,WIRE	5
100062	LABEL, WARNING	1
100059	LABEL, WARNING	1
A-3594-6	LABEL	1
B-6682	BEARING, NEEDLE	5
B-6684	BEARING, NEEDLE	5
B-3834-0632	WASHER	10

HC-B5MP-3C-OH	O/H Kit	Rev. AW
Component	Description	Quantity
A-385	SPACER, "M","T" BLADE SHANK	5
B-3897-1	PLUG,EXPANSION	5
B-3339	BOLT, MOUNTING, 9/16-18, 12 POINT	8
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
C-3317-230	O - RING	1
B-6144-2	BALL,BEARING,9/16" DIA	95
B-3742	BALL SPACER	5
C-3317-232	O - RING	5
A-1877	RETAINER,BEARING,WIRE	5
C-3317-243	O - RING	1
B-3840-6	SCREW, 10-32, FILLISTER HEAD	5
B-1843	SEAL, DUST, PISTON	1
C-3317-429-2	O - RING	1
A-1464	LINK PIN UNIT	5
A-4031	PCP:KEEPER , SPLIT	1
C-3317-121	O - RING	1
B-3840-8	SCREW, 10-32, FILLISTER HEAD	4
A-880-2A	NUT,HEX,SELF-LOCKING,THIN	1
B-3599	NUT,3/8-24,HEX,SELF-LOCKING	3
B-3843-56ZD	SNAP RING,EXTERNAL	3
A-3439	NUT,3/8-24,HEX,THIN	3
A-3026	CARBON BLOCK - UNIT	2
B-3844-53	CLEVIS PIN	2
A-4543	COTTER PIN, T HEAD	2
B-3843-25PP	SNAP RING,EXTERNAL	2
A-2051-1	BOLT, 5/16-24, HEX HEAD	10
B-6544	CAP, FITTING, LUBRICATION	10
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	10
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	10
A-1372	BOLT,7/16-20,12 POINT	10
A-1306-1	GASKET, CLAMP	10
B-3838-3-2	COTTER PIN	10
B-3386-14H	BOLT,3/8-24,HEX HEAD	10
A-6119	BUSHING, LINK ARM	5
B-3838-3-3	COTTER PIN	5
A-944	SLEEVE, LINKSCREW	5
A-285	SPRING PIN, 3/32 ", CRES	15
B-6588-1	FITTING, LUBRICATION	10
107995-12	BOLT, 7/16-20, 12 POINT	10
A-2036-12	SCREW, 7/16-20, CAP, MODIFIED	10
A-304	LINKSCREW, 1/2-20	5
A-2038-12	SCREW, 1/4-28, CAP	1
A-3099	SPRING, COMPRESSION, BETA	3
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	3
A-3482	RING,RETAINING,CRIMPED	6
A-3439	NUT,3/8-24,HEX,THIN	3
B-3382	NUT,3/8-24,HEX,THIN	3

HC-B5MP-3C-OH	O/H Kit	Rev. AW
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
B-7400-4	CARD, COMMENTS, OVERHAUL KIT	1
A-1854	RETAINER,RING,WIRE	5
100062	LABEL, WARNING	1
100059	LABEL, WARNING	1
A-3594-6	LABEL	1
B-6682	BEARING, NEEDLE	5
B-6684	BEARING, NEEDLE	5
101058	SHIM, MOUNTING, PROPELLER	1
B-3834-0632	WASHER	10

HC-B5MP-3D-OH	O/H Kit	Rev. AV
Component	Description	Quantity
A-385	SPACER, "M","T" BLADE SHANK	5
B-3897-1	PLUG,EXPANSION	5
B-3339	BOLT, MOUNTING, 9/16-18, 12 POINT	8
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
C-3317-230	O - RING	1
B-6144-2	BALL,BEARING,9/16" DIA	95
B-3742	BALL SPACER	5
C-3317-232	O - RING	5
A-1877	RETAINER,BEARING,WIRE	5
C-3317-243	O - RING	1
B-3840-6	SCREW, 10-32, FILLISTER HEAD	5
B-1843	SEAL, DUST, PISTON	1
C-3317-429-2	O - RING	1
A-1464	LINK PIN UNIT	5
A-4031	PCP:KEEPER , SPLIT	1
C-3317-121	O - RING	1
B-3840-8	SCREW, 10-32, FILLISTER HEAD	4
A-880-2A	NUT,HEX,SELF-LOCKING,THIN	1
B-3599	NUT,3/8-24,HEX,SELF-LOCKING	3
B-3843-56ZD	SNAP RING,EXTERNAL	3
A-3439	NUT,3/8-24,HEX,THIN	3
A-3026	CARBON BLOCK - UNIT	2
B-3844-53	CLEVIS PIN	2
A-4543	COTTER PIN, T HEAD	2
B-3843-25PP	SNAP RING,EXTERNAL	2
A-2051-1	BOLT, 5/16-24, HEX HEAD	10
B-6544	CAP, FITTING, LUBRICATION	10
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	10
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	10
A-1372	BOLT,7/16-20,12 POINT	10
A-1306-1	GASKET, CLAMP	10
B-3838-3-2	COTTER PIN	10
B-3386-14H	BOLT,3/8-24,HEX HEAD	10
A-6119	BUSHING, LINK ARM	5
B-3838-3-3	COTTER PIN	5
A-944	SLEEVE, LINKSCREW	5
A-285	SPRING PIN, 3/32 ", CRES	15
B-6588-1	FITTING, LUBRICATION	10
107995-12	BOLT, 7/16-20, 12 POINT	10
A-2036-12	SCREW, 7/16-20, CAP, MODIFIED	10
A-304	LINKSCREW, 1/2-20	5
A-2038-12	SCREW, 1/4-28, CAP	1
A-3099	SPRING, COMPRESSION, BETA	3
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	3
A-3482	RING,RETAINING,CRIMPED	6
A-3439	NUT,3/8-24,HEX,THIN	3
B-3382	NUT,3/8-24,HEX,THIN	3

HC-B5MP-3D-OH	O/H Kit	Rev. AV
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
B-7400-4	CARD, COMMENTS, OVERHAUL KIT	1
A-1854	RETAINER,RING,WIRE	5
100062	LABEL, WARNING	1
100059	LABEL, WARNING	1
A-3594-6	LABEL	1
B-6682	BEARING, NEEDLE	5
B-6684	BEARING, NEEDLE	5
B-3834-0632	WASHER	10

HC-B5MP-3F-OH	O/H Kit	Rev. AV
Component	Description	Quantity
A-385	SPACER, "M","T" BLADE SHANK	5
B-3897-1	PLUG,EXPANSION	5
B-3339	BOLT, MOUNTING, 9/16-18, 12 POINT	8
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
C-3317-230	O - RING	1
B-6144-2	BALL,BEARING,9/16" DIA	95
B-3742	BALL SPACER	5
C-3317-232	O - RING	5
A-1877	RETAINER,BEARING,WIRE	5
C-3317-243	O - RING	1
A-1464	LINK PIN UNIT	5
B-3840-6	SCREW, 10-32, FILLISTER HEAD	5
B-1843	SEAL, DUST, PISTON	1
C-3317-429-2	O - RING	1
A-4031	PCP:KEEPER , SPLIT	1
C-3317-121	O - RING	1
B-3840-8	SCREW, 10-32, FILLISTER HEAD	4
A-880-2A	NUT,HEX,SELF-LOCKING,THIN	1
B-3599	NUT,3/8-24,HEX,SELF-LOCKING	3
B-3843-56ZD	SNAP RING,EXTERNAL	3
A-3439	NUT,3/8-24,HEX,THIN	3
A-3026	CARBON BLOCK - UNIT	2
B-3844-53	CLEVIS PIN	2
A-4543	COTTER PIN, T HEAD	2
B-3843-25PP	SNAP RING,EXTERNAL	2
A-2051-1	BOLT, 5/16-24, HEX HEAD	10
B-6544	CAP, FITTING, LUBRICATION	10
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	10
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	10
A-1372	BOLT,7/16-20,12 POINT	10
A-1306-1	GASKET, CLAMP	10
B-3838-3-2	COTTER PIN	10
B-3386-14H	BOLT,3/8-24,HEX HEAD	10
A-6119	BUSHING, LINK ARM	5
B-3838-3-3	COTTER PIN	5
A-944	SLEEVE, LINKSCREW	5
A-285	SPRING PIN, 3/32 ", CRES	15
B-6588-1	FITTING, LUBRICATION	10
107995-12	BOLT, 7/16-20, 12 POINT	10
A-2036-12	SCREW, 7/16-20, CAP, MODIFIED	10
A-304	LINKSCREW, 1/2-20	5
A-2038-12	SCREW, 1/4-28, CAP	1
A-3099	SPRING, COMPRESSION, BETA	3
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	3
A-3482	RING,RETAINING,CRIMPED	6
A-3439	NUT,3/8-24,HEX,THIN	3
B-3382	NUT,3/8-24,HEX,THIN	3

HC-B5MP-3F-OH	O/H Kit	Rev. AV
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
B-7400-4	CARD, COMMENTS, OVERHAUL KIT	1
A-1854	RETAINER,RING,WIRE	5
100062	LABEL, WARNING	1
100059	LABEL, WARNING	1
A-3594-6	LABEL	1
B-6682	BEARING, NEEDLE	5
B-6684	BEARING, NEEDLE	5
B-3834-0632	WASHER	10

HC-B5MP-3G-OH	O/H Kit	Rev. AU
Component	Description	Quantity
A-385	SPACER, "M","T" BLADE SHANK	5
B-3897-1	PLUG,EXPANSION	5
B-3339	BOLT, MOUNTING, 9/16-18, 12 POINT	8
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
B-6144-2	BALL,BEARING,9/16" DIA	95
B-3742	BALL SPACER	5
C-3317-232	O - RING	5
A-1877	RETAINER,BEARING,WIRE	5
A-1464	LINK PIN UNIT	5
B-3840-6	SCREW, 10-32, FILLISTER HEAD	5
B-1843	SEAL, DUST, PISTON	1
C-3317-429-2	O - RING	1
A-4031	PCP:KEEPER , SPLIT	1
B-3840-8	SCREW, 10-32, FILLISTER HEAD	4
A-880-2A	NUT,HEX,SELF-LOCKING,THIN	1
B-3599	NUT,3/8-24,HEX,SELF-LOCKING	3
B-3843-56ZD	SNAP RING,EXTERNAL	3
A-3439	NUT,3/8-24,HEX,THIN	3
A-3026	CARBON BLOCK - UNIT	2
B-3844-53	CLEVIS PIN	2
A-4543	COTTER PIN, T HEAD	2
B-3843-25PP	SNAP RING,EXTERNAL	2
A-2051-1	BOLT, 5/16-24, HEX HEAD	10
B-6544	CAP, FITTING, LUBRICATION	10
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	10
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	10
A-1372	BOLT,7/16-20,12 POINT	10
A-1306-1	GASKET, CLAMP	10
B-3838-3-2	COTTER PIN	10
B-3386-14H	BOLT,3/8-24,HEX HEAD	10
A-6119	BUSHING, LINK ARM	5
B-3838-3-3	COTTER PIN	5
A-944	SLEEVE, LINKSCREW	5
A-285	SPRING PIN, 3/32 ", CRES	15
B-6588-1	FITTING, LUBRICATION	10
107995-12	BOLT, 7/16-20, 12 POINT	10
A-2036-12	SCREW, 7/16-20, CAP, MODIFIED	10
A-304	LINKSCREW, 1/2-20	5
A-2038-12	SCREW, 1/4-28, CAP	1
A-3099	SPRING, COMPRESSION, BETA	3
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	3
A-3482	RING,RETAINING,CRIMPED	6
A-3439	NUT,3/8-24,HEX,THIN	3
B-3382	NUT,3/8-24,HEX,THIN	3
B-7400-4	CARD, COMMENTS, OVERHAUL KIT	1
A-1854	RETAINER,RING,WIRE	5
C-3317-121-2	O - RING	1

HC-B5MP-3G-OH	O/H Kit	Rev. AU
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
C-3317-230-2	O - RING	1
C-3317-243-2	O - RING	1
100062	LABEL, WARNING	1
100059	LABEL, WARNING	1
A-3594-6	LABEL	1
B-6682	BEARING, NEEDLE	5
B-6684	BEARING, NEEDLE	5
B-3834-0632	WASHER	10

HC-B5MP-5BL-OH	O/H Kit	Rev. H
Component	Description	Quantity
B-3897-1	PLUG,EXPANSION	5
B-6144-2	BALL,BEARING,9/16" DIA	95
B-3742	BALL SPACER	5
A-1877	RETAINER,BEARING,WIRE	5
C-3317-232	O - RING	5
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
B-3339-1	BOLT,MOUNTING,9/16-18,12 POINT	8
B-3386-14H	BOLT,3/8-24,HEX HEAD	10
A-285	SPRING PIN, 3/32 ", CRES	15
A-304	LINKSCREW, 1/2-20	5
B-6588-1	FITTING, LUBRICATION	10
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	10
107995-12	BOLT, 7/16-20, 12 POINT	10
A-2036-12	SCREW, 7/16-20, CAP, MODIFIED	10
B-6544	CAP, FITTING, LUBRICATION	10
A-1372	BOLT,7/16-20,12 POINT	10
A-1306-1	GASKET, CLAMP	10
B-3838-3-2	COTTER PIN	10
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	10
A-944	SLEEVE, LINKSCREW	5
B-3838-3-3	COTTER PIN	5
C-3317-230	O - RING	1
A-4031	PCP:KEEPER , SPLIT	1
C-3317-243	O - RING	1
C-3317-429-2	O - RING	1
B-1843	SEAL, DUST, PISTON	1
B-3840-6	SCREW, 10-32, FILLISTER HEAD	5
A-1464	LINK PIN UNIT	5
A-2038-12	SCREW, 1/4-28, CAP	1
A-6119	BUSHING, LINK ARM	5
A-880-2A	NUT,HEX,SELF-LOCKING,THIN	1
B-3840-8	SCREW, 10-32, FILLISTER HEAD	4
C-3317-121	O - RING	1
B-3384-1H	BOLT, 1/4-28, HEX HEAD	10
B-3385-5H	BOLT, 5/16-24, HEX HEAD	10
A-3066	SPRING, COMPRESSION	5
B-3838-3-3	COTTER PIN	5
B-3851-N832	WASHER	5
A-3429-1	SCREW, 10-32, CAP	5
B-3851-0532	WASHER	10
A-385	SPACER, "M","T" BLADE SHANK	5
B-7400-4	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
100059	LABEL, WARNING	1
A-3594-6	LABEL	1
A-1854	RETAINER,RING,WIRE	5
B-6682	BEARING, NEEDLE	5
B-6684	BEARING, NEEDLE	5
B-3834-0632	WASHER	10

HC-C2YF-1BF-OH	O/H Kit	Rev. DJ
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
A-2249	HUB BUSHING, GUIDE	1
A-2245-2	HUB BUSHING, ROD	1
C-3317-115-1	O - RING	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	6
B-3834-0632	WASHER	6
A-279	FITTING, LUBRICATION	2
B-6544	CAP, FITTING, LUBRICATION	2
B-3883-4339	QUAD-RING	2
A-1381	WASHER, 1/2 " CRES	6
A-2044	NUT,1/2-20,HEX,SELF-LOCKING	6
C-3317-228	O - RING	1
B-6138-8-9	DOWEL PIN	2
A-3212-1	BUTTON, BLOCK, PITCH CHANGE	2
B-3368	NUT, 5/16-24, HEX, THIN	2
A-3204	SCREW, SET, 5/16-24	2
B-6144	BALL,BEARING,1/2" DIA	50
B-3211	BALL SPACER	2
B-3323	PLATE, ANTI-ROTATION	2
C-3317-247	O - RING	1
B-6747	SEAL, WASHER	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	1
C-3317-348-1	O - RING	1
C-3317-018	O - RING	1
A-867	PCP:KEEPER, SPLIT	1
A-2211	NUT,.718-20,CASTELLATED,THIN	1
B-3838-3-5	COTTER PIN	1
B-6680	BEARING,NEEDLE,CLOSED END	2
C-7645-1	BUSHING, KNOB, PITCH CHANGE	2
B-7400-7	CARD, COMMENTS, OVERHAUL KIT	1
106545	PLUG, LUBRICATION	2

HC-C2YF-2CUF-OH	O/H Kit	Rev. AU
Component	Description	Quantity
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
B-7588	TAG, WARNING, AIR PRESSURE	1
B-7589	SCREW, SET, 1/4-28, DRILLED	1
A-1381	WASHER, 1/2 " CRES	6
A-1595	SCREW, SHOULDER, 1/4"	4
A-1596	SPRING,EXTENSION	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	6
A-2044	NUT,1/2-20,HEX,SELF-LOCKING	6
A-2249	HUB BUSHING, GUIDE	1
A-2411-1	WASHER	1
A-279	FITTING, LUBRICATION	4
A-285	SPRING PIN, 3/32 ", CRES	4
A-3204	SCREW, SET, 5/16-24	2
A-3205	SCREW, 5/16-24, CAP	1
A-3208	BOLT,7/16-20,12 POINT	4
A-3212-1	BUTTON, BLOCK, PITCH CHANGE	2
A-65	DOWEL PIN, 1/4	2
B-1592-1	GUIDE, SPRING, PLASTIC	1
B-1938	VALVE ASSEMBLY	1
B-3211	BALL SPACER	2
B-3323	PLATE, ANTI-ROTATION	2
B-3368	NUT, 5/16-24, HEX, THIN	2
B-3807	NUT,5/8-18,HEX,SELF-LOCKING	1
B-3834-0632	WASHER	6
B-3837-0563	WASHER, CORROSION RESISTANT	4
B-3841-8	SCREW, 1/4-28, FILLISTER HEAD	4
B-3883-4339	QUAD-RING	2
B-6138-8-9	DOWEL PIN	2
B-6144	BALL,BEARING,1/2" DIA	50
B-6544	CAP, FITTING, LUBRICATION	4
B-6680	BEARING,NEEDLE,CLOSED END	2
C-3317-115-1	O - RING	1
C-3317-117	O - RING	1
C-3317-210-1	O - RING	2
C-3317-228	O - RING	1
C-3317-247	O - RING	1
C-3317-427-1	O - RING	1
C-7645-1	BUSHING, KNOB, PITCH CHANGE	2
B-7400-7	CARD, COMMENTS, OVERHAUL KIT	1

HC-C2YK-1BF-OH	O/H Kit	Rev. DJ
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	6
A-2245-2	HUB BUSHING, ROD	1
A-2249	HUB BUSHING, GUIDE	1
A-279	FITTING, LUBRICATION	2
B-3834-0632	WASHER	6
B-3883-4339	QUAD-RING	2
B-6544	CAP, FITTING, LUBRICATION	2
C-3317-115-1	O - RING	1
B-6680	BEARING,NEEDLE,CLOSED END	2
B-3838-3-5	COTTER PIN	1
A-2211	NUT,.718-20,CASTELLATED,THIN	1
A-867	PCP:KEEPER, SPLIT	1
C-3317-018	O - RING	1
C-3317-348-1	O - RING	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	1
B-6747	SEAL, WASHER	1
C-3317-247	O - RING	1
B-3323	PLATE, ANTI-ROTATION	2
B-3211	BALL SPACER	2
B-6144	BALL,BEARING,1/2" DIA	50
A-3204	SCREW, SET, 5/16-24	2
B-3368	NUT, 5/16-24, HEX, THIN	2
A-3212-1	BUTTON, BLOCK, PITCH CHANGE	2
C-3317-228	O - RING	1
B-3842-0750	SPRING PIN, 3/32 ", CRES	6
A-2069	NUT, MOUNTING, CASTELLATED	6
A-1381	WASHER, 1/2 " CRES	6
A-2067	STUD, MOUNTING, 1/2-20	6
C-7645-1	BUSHING, KNOB, PITCH CHANGE	2
B-7400-6	CARD, COMMENTS, OVERHAUL KIT	1
106545	PLUG, LUBRICATION	2

HC-C2YK-1BLF-OH	O/H Kit	Rev. DJ
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
A-1381	WASHER, 1/2 " CRES	6
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	6
A-2067	STUD, MOUNTING, 1/2-20	6
A-2069	NUT, MOUNTING, CASTELLATED	6
A-2211	NUT,.718-20,CASTELLATED,THIN	1
A-2245-2	HUB BUSHING, ROD	1
A-2249	HUB BUSHING, GUIDE	1
A-279	FITTING, LUBRICATION	2
A-3204	SCREW, SET, 5/16-24	2
A-3212-1	BUTTON, BLOCK, PITCH CHANGE	2
A-867	PCP:KEEPER, SPLIT	1
B-3211	BALL SPACER	2
B-3323	PLATE, ANTI-ROTATION	2
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	1
B-3368	NUT, 5/16-24, HEX, THIN	2
B-3834-0632	WASHER	6
B-3838-3-5	COTTER PIN	1
B-3842-0750	SPRING PIN, 3/32 ", CRES	6
B-3883-4339	QUAD-RING	2
B-6144	BALL,BEARING,1/2" DIA	50
B-6544	CAP, FITTING, LUBRICATION	2
B-6680	BEARING,NEEDLE,CLOSED END	2
B-6747	SEAL, WASHER	1
C-3317-018	O - RING	1
C-3317-115-1	O - RING	1
C-3317-228	O - RING	1
C-3317-247	O - RING	1
C-3317-348-1	O - RING	1
C-7645-1	BUSHING, KNOB, PITCH CHANGE	2
B-7400-6	CARD, COMMENTS, OVERHAUL KIT	1
106545	PLUG, LUBRICATION	2

HC-C2YK-2CEUF	O/H Kit	Rev. AT
Component	Description	Quantity
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
B-7588	TAG, WARNING, AIR PRESSURE	1
A-1381	WASHER, 1/2 " CRES	6
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	6
A-2067	STUD, MOUNTING, 1/2-20	6
A-2069	NUT, MOUNTING, CASTELLATED	6
B-6680	BEARING,NEEDLE,CLOSED END	2
A-65	DOWEL PIN, 1/4	2
A-3208	BOLT,7/16-20,12 POINT	4
A-285	SPRING PIN, 3/32 ", CRES	4
A-2249	HUB BUSHING, GUIDE	1
B-3841-8	SCREW, 1/4-28, FILLISTER HEAD	4
B-1592-1	GUIDE, SPRING, PLASTIC	1
A-1596	SPRING,EXTENSION	1
A-1595	SCREW, SHOULDER, 1/4"	4
C-3317-427-1	O - RING	1
C-3317-247	O - RING	1
C-3317-228	O - RING	1
C-3317-210-1	O - RING	2
C-3317-117	O - RING	1
C-3317-115-1	O - RING	1
B-6544	CAP, FITTING, LUBRICATION	4
B-6144	BALL,BEARING,1/2" DIA	50
B-3883-4339	QUAD-RING	2
B-3842-0750	SPRING PIN, 3/32 ", CRES	6
B-3837-0563	WASHER, CORROSION RESISTANT	4
B-3834-0632	WASHER	6
B-3807	NUT,5/8-18,HEX,SELF-LOCKING	1
B-3211	BALL SPACER	2
B-3323	PLATE, ANTI-ROTATION	2
B-3368	NUT, 5/16-24, HEX, THIN	2
A-3204	SCREW, SET, 5/16-24	2
B-1938	VALVE ASSEMBLY	1
A-3212-1	BUTTON, BLOCK, PITCH CHANGE	2
A-3205	SCREW, 5/16-24, CAP	1
A-279	FITTING, LUBRICATION	4
A-2411-1	WASHER	1
C-7645-1	BUSHING, KNOB, PITCH CHANGE	2
B-7400-6	CARD, COMMENTS, OVERHAUL KIT	1

HC-C2YK-2CGUF	O/H Kit	Rev. AU
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
B-7588	TAG, WARNING, AIR PRESSURE	1
A-1381	WASHER, 1/2 " CRES	6
A-1595	SCREW, SHOULDER, 1/4"	4
A-1596	SPRING,EXTENSION	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	6
A-2067	STUD, MOUNTING, 1/2-20	6
A-2069	NUT, MOUNTING, CASTELLATED	6
A-2249	HUB BUSHING, GUIDE	1
A-2411-1	WASHER	1
A-279	FITTING, LUBRICATION	4
A-285	SPRING PIN, 3/32 ", CRES	4
A-3204	SCREW, SET, 5/16-24	2
A-3205	SCREW, 5/16-24, CAP	1
A-3208	BOLT,7/16-20,12 POINT	4
A-3212-1	BUTTON, BLOCK, PITCH CHANGE	2
A-65	DOWEL PIN, 1/4	2
B-1592-1	GUIDE, SPRING, PLASTIC	1
B-1938	VALVE ASSEMBLY	1
B-3211	BALL SPACER	2
B-3323	PLATE, ANTI-ROTATION	2
B-3368	NUT, 5/16-24, HEX, THIN	2
B-3807	NUT,5/8-18,HEX,SELF-LOCKING	1
B-3834-0632	WASHER	6
B-3837-0563	WASHER, CORROSION RESISTANT	4
B-3841-8	SCREW, 1/4-28, FILLISTER HEAD	4
B-3842-0750	SPRING PIN, 3/32 ", CRES	6
B-3883-4339	QUAD-RING	2
B-6144	BALL,BEARING,1/2" DIA	50
B-6544	CAP, FITTING, LUBRICATION	4
B-6680	BEARING,NEEDLE,CLOSED END	2
C-3317-115-1	O - RING	1
C-3317-117	O - RING	1
C-3317-210-1	O - RING	2
C-3317-228	O - RING	1
C-3317-247	O - RING	1
C-3317-427-1	O - RING	1
C-7645-1	BUSHING, KNOB, PITCH CHANGE	2
B-7400-6	CARD, COMMENTS, OVERHAUL KIT	1
B-5145	C-1576 OVERHAUL KIT	1

HC-C2YK-2CLEUF	O/H Kit	Rev. AU
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
B-7588	TAG, WARNING, AIR PRESSURE	1
A-1381	WASHER, 1/2 " CRES	6
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	6
A-2067	STUD, MOUNTING, 1/2-20	6
A-2069	NUT, MOUNTING, CASTELLATED	6
A-2249	HUB BUSHING, GUIDE	1
A-2411-1	WASHER	1
A-279	FITTING, LUBRICATION	4
A-285	SPRING PIN, 3/32 ", CRES	4
A-3204	SCREW, SET, 5/16-24	2
A-3205	SCREW, 5/16-24, CAP	1
A-3208	BOLT,7/16-20,12 POINT	4
A-3212-1	BUTTON, BLOCK, PITCH CHANGE	2
A-65	DOWEL PIN, 1/4	2
B-1592-1	GUIDE, SPRING, PLASTIC	1
B-1938	VALVE ASSEMBLY	1
B-3211	BALL SPACER	2
B-3323	PLATE, ANTI-ROTATION	2
B-3368	NUT, 5/16-24, HEX, THIN	2
B-3807	NUT,5/8-18,HEX,SELF-LOCKING	1
B-3834-0632	WASHER	6
B-3837-0563	WASHER, CORROSION RESISTANT	4
B-3841-8	SCREW, 1/4-28, FILLISTER HEAD	4
B-3842-0750	SPRING PIN, 3/32 ", CRES	6
B-3883-4339	QUAD-RING	2
B-6144	BALL,BEARING,1/2" DIA	50
B-6544	CAP, FITTING, LUBRICATION	4
B-6680	BEARING,NEEDLE,CLOSED END	2
C-3317-115-1	O - RING	1
C-3317-117	O - RING	1
C-3317-210-1	O - RING	2
C-3317-228	O - RING	1
C-3317-247	O - RING	1
C-3317-427-1	O - RING	1
A-1595	SCREW, SHOULDER, 1/4"	4
A-1596	SPRING,EXTENSION	1
C-7645-1	BUSHING, KNOB, PITCH CHANGE	2
B-7400-6	CARD, COMMENTS, OVERHAUL KIT	1

HC-C2YK-2CUF-OH	O/H Kit	Rev. AU
Component	Description	Quantity
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
B-7588	TAG, WARNING, AIR PRESSURE	1
B-7589	SCREW, SET, 1/4-28, DRILLED	1
A-1381	WASHER, 1/2 " CRES	6
A-1595	SCREW, SHOULDER, 1/4"	4
A-1596	SPRING,EXTENSION	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	6
A-2067	STUD, MOUNTING, 1/2-20	6
A-2069	NUT, MOUNTING, CASTELLATED	6
A-2249	HUB BUSHING, GUIDE	1
A-2411-1	WASHER	1
A-279	FITTING, LUBRICATION	4
A-285	SPRING PIN, 3/32 ", CRES	4
A-3204	SCREW, SET, 5/16-24	2
A-3205	SCREW, 5/16-24, CAP	1
A-3208	BOLT,7/16-20,12 POINT	4
A-3212-1	BUTTON, BLOCK, PITCH CHANGE	2
A-65	DOWEL PIN, 1/4	2
B-1592-1	GUIDE, SPRING, PLASTIC	1
B-1938	VALVE ASSEMBLY	1
B-3211	BALL SPACER	2
B-3323	PLATE, ANTI-ROTATION	2
B-3368	NUT, 5/16-24, HEX, THIN	2
B-3807	NUT,5/8-18,HEX,SELF-LOCKING	1
B-3834-0632	WASHER	6
B-3837-0563	WASHER, CORROSION RESISTANT	4
B-3841-8	SCREW, 1/4-28, FILLISTER HEAD	4
B-3842-0750	SPRING PIN, 3/32 ", CRES	6
B-3883-4339	QUAD-RING	2
B-6144	BALL,BEARING,1/2" DIA	50
B-6544	CAP, FITTING, LUBRICATION	4
B-6680	BEARING,NEEDLE,CLOSED END	2
C-3317-115-1	O - RING	1
C-3317-117	O - RING	1
C-3317-210-1	O - RING	2
C-3317-228	O - RING	1
C-3317-247	O - RING	1
C-3317-427-1	O - RING	1
C-7645-1	BUSHING, KNOB, PITCH CHANGE	2
B-7400-6	CARD, COMMENTS, OVERHAUL KIT	1

HC-C2YK-4BF-OH	O/H Kit	Rev. BG
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
A-1381	WASHER, 1/2 " CRES	6
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	6
A-2067	STUD, MOUNTING, 1/2-20	6
A-2069	NUT, MOUNTING, CASTELLATED	6
A-2211	NUT,.718-20,CASTELLATED,THIN	1
A-279	FITTING, LUBRICATION	4
A-3212-1	BUTTON, BLOCK, PITCH CHANGE	2
A-867	PCP:KEEPER, SPLIT	1
A-3204	SCREW, SET, 5/16-24	2
B-3368	NUT, 5/16-24, HEX, THIN	2
B-3323	PLATE, ANTI-ROTATION	2
B-3211	BALL SPACER	2
B-3807	NUT,5/8-18,HEX,SELF-LOCKING	1
B-3834-0632	WASHER	6
B-3838-3-5	COTTER PIN	1
B-3842-0750	SPRING PIN, 3/32 ", CRES	6
B-3851-1032	WASHER	1
B-3883-4339	QUAD-RING	2
B-6144	BALL,BEARING,1/2" DIA	50
B-6544	CAP, FITTING, LUBRICATION	4
C-3317-018	O - RING	1
C-3317-115-1	O - RING	1
C-3317-210-1	O - RING	1
C-3317-228	O - RING	1
C-3317-247	O - RING	1
C-3317-348-1	O - RING	1
A-2249	HUB BUSHING, GUIDE	1
A-3208	BOLT,7/16-20,12 POINT	4
A-285	SPRING PIN, 3/32 ", CRES	4
A-65	DOWEL PIN, 1/4	2
B-6680	BEARING,NEEDLE,CLOSED END	2
C-7645-1	BUSHING, KNOB, PITCH CHANGE	2
B-7400-6	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
100059	LABEL, WARNING	1
A-3594-6	LABEL	1

HC-C2YK-4CF-OH	O/H Kit	Rev. BH
Component	Description	Quantity
A-1381	WASHER, 1/2 " CRES	6
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	6
A-2067	STUD, MOUNTING, 1/2-20	6
A-2069	NUT, MOUNTING, CASTELLATED	6
A-2211	NUT,.718-20,CASTELLATED,THIN	1
A-2249	HUB BUSHING, GUIDE	1
A-279	FITTING, LUBRICATION	4
A-285	SPRING PIN, 3/32 ", CRES	4
A-3204	SCREW, SET, 5/16-24	2
A-3208	BOLT,7/16-20,12 POINT	4
A-3212-1	BUTTON, BLOCK, PITCH CHANGE	2
A-65	DOWEL PIN, 1/4	2
A-867	PCP:KEEPER, SPLIT	1
B-3211	BALL SPACER	2
B-3323	PLATE, ANTI-ROTATION	2
B-3368	NUT, 5/16-24, HEX, THIN	2
B-3807	NUT,5/8-18,HEX,SELF-LOCKING	1
B-3834-0632	WASHER	6
B-3838-3-5	COTTER PIN	1
B-3842-0750	SPRING PIN, 3/32 ", CRES	6
B-3851-1032	WASHER	1
B-3883-4339	QUAD-RING	2
B-6144	BALL,BEARING,1/2" DIA	50
B-6544	CAP, FITTING, LUBRICATION	4
B-6680	BEARING,NEEDLE,CLOSED END	2
C-3317-018	O - RING	1
C-3317-115-1	O - RING	1
C-3317-210-1	O - RING	1
C-3317-228	O - RING	1
C-3317-247	O - RING	1
C-3317-348-1	O - RING	1
C-7645-1	BUSHING, KNOB, PITCH CHANGE	2
B-7400-6	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
100059	LABEL, WARNING	1
A-3594-6	LABEL	1

HC-C2YL-1BF-OH	O/H Kit	Rev. DK
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	6
A-2245-2	HUB BUSHING, ROD	1
A-2249	HUB BUSHING, GUIDE	1
A-279	FITTING, LUBRICATION	2
B-3834-0632	WASHER	6
B-3883-4339	QUAD-RING	2
B-6544	CAP, FITTING, LUBRICATION	2
C-3317-115-1	O - RING	1
B-6680	BEARING,NEEDLE,CLOSED END	2
B-3838-3-5	COTTER PIN	1
A-2211	NUT,.718-20,CASTELLATED,THIN	1
A-867	PCP:KEEPER, SPLIT	1
C-3317-018	O - RING	1
C-3317-348-1	O - RING	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	1
B-6747	SEAL, WASHER	1
C-3317-247	O - RING	1
B-3323	PLATE, ANTI-ROTATION	2
B-3211	BALL SPACER	2
B-6144	BALL,BEARING,1/2" DIA	50
A-3204	SCREW, SET, 5/16-24	2
B-3368	NUT, 5/16-24, HEX, THIN	2
A-3212-1	BUTTON, BLOCK, PITCH CHANGE	2
C-3317-228	O - RING	1
B-3842-0625	SPRING PIN, 3/32 ", CRES	6
A-2498	NUT, MOUNTING, CASTELLATED	6
A-2482	WASHER, 1/2 " CRES	6
A-2247-1	STUD, MOUNTING, 1/2-20	6
C-7645-1	BUSHING, KNOB, PITCH CHANGE	2
B-7400-6	CARD, COMMENTS, OVERHAUL KIT	1
106545	PLUG, LUBRICATION	2

HC-C2YL-2CUF-OH	O/H Kit	Rev. AV
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
B-7588	TAG, WARNING, AIR PRESSURE	1
B-7589	SCREW, SET, 1/4-28, DRILLED	1
A-1595	SCREW, SHOULDER, 1/4"	4
A-1596	SPRING,EXTENSION	1
A-2249	HUB BUSHING, GUIDE	1
A-279	FITTING, LUBRICATION	4
A-285	SPRING PIN, 3/32 ", CRES	4
A-3204	SCREW, SET, 5/16-24	2
A-3205	SCREW, 5/16-24, CAP	1
A-3208	BOLT,7/16-20,12 POINT	4
A-3212-1	BUTTON, BLOCK, PITCH CHANGE	2
A-65	DOWEL PIN, 1/4	2
B-1592-1	GUIDE, SPRING, PLASTIC	1
B-1938	VALVE ASSEMBLY	1
B-3211	BALL SPACER	2
B-3323	PLATE, ANTI-ROTATION	2
B-3368	NUT, 5/16-24, HEX, THIN	2
B-3807	NUT,5/8-18,HEX,SELF-LOCKING	1
B-3834-0632	WASHER	6
B-3837-0563	WASHER, CORROSION RESISTANT	4
B-3841-8	SCREW, 1/4-28, FILLISTER HEAD	4
B-3883-4339	QUAD-RING	2
B-6144	BALL,BEARING,1/2" DIA	50
B-6544	CAP, FITTING, LUBRICATION	4
B-6680	BEARING,NEEDLE,CLOSED END	2
C-3317-115-1	O - RING	1
C-3317-117	O - RING	1
C-3317-210-1	O - RING	2
C-3317-228	O - RING	1
C-3317-247	O - RING	1
C-3317-427-1	O - RING	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	6
A-2247-1	STUD, MOUNTING,7/16-20,DRILLED	6
A-2411-1	WASHER	1
A-2482	WASHER, MOUNTING	6
A-2498	NUT,7/16-20,CASTELLATED	6
B-3842-0625	SPRING PIN, 3/32", CRES	6
C-7645-1	BUSHING, KNOB, PITCH CHANGE	2

HC-C2YL-4BF-OH	O/H Kit	Rev. BG
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
A-2249	HUB BUSHING, GUIDE	1
A-279	FITTING, LUBRICATION	4
A-285	SPRING PIN, 3/32 ", CRES	4
A-3204	SCREW, SET, 5/16-24	2
A-3208	BOLT,7/16-20,12 POINT	4
A-3212-1	BUTTON, BLOCK, PITCH CHANGE	2
A-65	DOWEL PIN, 1/4	2
A-867	PCP:KEEPER, SPLIT	1
B-3211	BALL SPACER	2
B-3323	PLATE, ANTI-ROTATION	2
B-3368	NUT, 5/16-24, HEX, THIN	2
B-3807	NUT,5/8-18,HEX,SELF-LOCKING	1
B-3834-0632	WASHER	6
B-3838-3-5	COTTER PIN	1
B-3851-1032	WASHER	1
B-3883-4339	QUAD-RING	2
B-6144	BALL,BEARING,1/2" DIA	50
B-6544	CAP, FITTING, LUBRICATION	4
B-6680	BEARING,NEEDLE,CLOSED END	2
C-3317-018	O - RING	1
C-3317-115-1	O - RING	1
C-3317-210-1	O - RING	1
C-3317-228	O - RING	1
C-3317-247	O - RING	1
C-3317-348-1	O - RING	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	6
A-2211	NUT,.718-20,CASTELLATED,THIN	1
A-2247-1	STUD, MOUNTING,7/16-20,DRILLED	6
A-2482	WASHER, MOUNTING	6
A-2498	NUT,7/16-20,CASTELLATED	6
B-3842-0625	SPRING PIN, 3/32", CRES	6
C-7645-1	BUSHING, KNOB, PITCH CHANGE	2
B-7400-6	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
100059	LABEL, WARNING	1
A-3594-6	LABEL	1

HC-C2YR-1BF-OH	O/H Kit	Rev. DK
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
A-1381	WASHER, 1/2 " CRES	6
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	6
A-2067	STUD, MOUNTING, 1/2-20	6
A-2069	NUT, MOUNTING, CASTELLATED	6
A-2211	NUT,.718-20,CASTELLATED,THIN	1
A-2245-2	HUB BUSHING, ROD	1
A-2249	HUB BUSHING, GUIDE	1
A-279	FITTING, LUBRICATION	2
A-3204	SCREW, SET, 5/16-24	2
A-3212-1	BUTTON, BLOCK, PITCH CHANGE	2
A-867	PCP:KEEPER, SPLIT	1
B-3211	BALL SPACER	2
B-3323	PLATE, ANTI-ROTATION	2
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	1
B-3368	NUT, 5/16-24, HEX, THIN	2
B-3834-0632	WASHER	6
B-3838-3-5	COTTER PIN	1
B-3842-0750	SPRING PIN, 3/32 ", CRES	6
B-3883-4339	QUAD-RING	2
B-6144	BALL,BEARING,1/2" DIA	50
B-6544	CAP, FITTING, LUBRICATION	2
B-6680	BEARING,NEEDLE,CLOSED END	2
B-6747	SEAL, WASHER	1
C-3317-018	O - RING	1
C-3317-115-1	O - RING	1
C-3317-228	O - RING	1
C-3317-247	O - RING	1
C-3317-348-1	O - RING	1
C-7645-1	BUSHING, KNOB, PITCH CHANGE	2
B-7400-6	CARD, COMMENTS, OVERHAUL KIT	1
106545	PLUG, LUBRICATION	2

HC-C2YR-2CEUF	O/H Kit	Rev. AT
Component	Description	Quantity
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
B-7588	TAG, WARNING, AIR PRESSURE	1
A-1381	WASHER, 1/2 " CRES	6
A-1595-1	SCREW, SHOULDER, 1/4"	4
A-1596-1	SPRING,EXTENSION	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	6
A-2067	STUD, MOUNTING, 1/2-20	6
A-2069	NUT, MOUNTING, CASTELLATED	6
A-2249	HUB BUSHING, GUIDE	1
A-2411-1	WASHER	1
A-279	FITTING, LUBRICATION	4
A-285	SPRING PIN, 3/32 ", CRES	4
A-3204	SCREW, SET, 5/16-24	2
A-3205	SCREW, 5/16-24, CAP	1
A-3208	BOLT,7/16-20,12 POINT	4
A-3212-1	BUTTON, BLOCK, PITCH CHANGE	2
A-65	DOWEL PIN, 1/4	2
B-1592-1	GUIDE, SPRING, PLASTIC	1
B-1938	VALVE ASSEMBLY	1
B-3211	BALL SPACER	2
B-3323	PLATE, ANTI-ROTATION	2
B-3368	NUT, 5/16-24, HEX, THIN	2
B-3807	NUT,5/8-18,HEX,SELF-LOCKING	1
B-3834-0632	WASHER	6
B-3837-0563	WASHER, CORROSION RESISTANT	4
B-3841-8	SCREW, 1/4-28, FILLISTER HEAD	4
B-3842-0750	SPRING PIN, 3/32 ", CRES	6
B-3883-4339	QUAD-RING	2
B-6144	BALL,BEARING,1/2" DIA	50
B-6544	CAP, FITTING, LUBRICATION	4
B-6680	BEARING,NEEDLE,CLOSED END	2
C-3317-115-1	O - RING	1
C-3317-117	O - RING	1
C-3317-210-1	O - RING	2
C-3317-228	O - RING	1
C-3317-247	O - RING	1
C-3317-427-1	O - RING	1
B-7400-6	CARD, COMMENTS, OVERHAUL KIT	1
C-7645-1	BUSHING, KNOB, PITCH CHANGE	2

HC-C2YR-2LCEUF	O/H Kit	Rev. AT
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
B-7588	TAG, WARNING, AIR PRESSURE	1
A-1381	WASHER, 1/2 " CRES	6
A-1595-1	SCREW, SHOULDER, 1/4"	4
A-1596-1	SPRING,EXTENSION	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	6
A-2067	STUD, MOUNTING, 1/2-20	6
A-2069	NUT, MOUNTING, CASTELLATED	6
A-2249	HUB BUSHING, GUIDE	1
A-2411-1	WASHER	1
A-279	FITTING, LUBRICATION	4
A-285	SPRING PIN, 3/32 ", CRES	4
A-3204	SCREW, SET, 5/16-24	2
A-3205	SCREW, 5/16-24, CAP	1
A-3208	BOLT,7/16-20,12 POINT	4
A-3212-1	BUTTON, BLOCK, PITCH CHANGE	2
A-65	DOWEL PIN, 1/4	2
B-1592-1	GUIDE, SPRING, PLASTIC	1
B-1938	VALVE ASSEMBLY	1
B-3211	BALL SPACER	2
B-3323	PLATE, ANTI-ROTATION	2
B-3368	NUT, 5/16-24, HEX, THIN	2
B-3807	NUT,5/8-18,HEX,SELF-LOCKING	1
B-3834-0632	WASHER	6
B-3837-0563	WASHER, CORROSION RESISTANT	4
B-3841-8	SCREW, 1/4-28, FILLISTER HEAD	4
B-3842-0750	SPRING PIN, 3/32 ", CRES	6
B-3883-4339	QUAD-RING	2
B-6144	BALL,BEARING,1/2" DIA	50
B-6544	CAP, FITTING, LUBRICATION	4
B-6680	BEARING,NEEDLE,CLOSED END	2
C-3317-115-1	O - RING	1
C-3317-117	O - RING	1
C-3317-210-1	O - RING	2
C-3317-228	O - RING	1
C-3317-247	O - RING	1
C-3317-427-1	O - RING	1
C-7645-1	BUSHING, KNOB, PITCH CHANGE	2
B-7400-6	CARD, COMMENTS, OVERHAUL KIT	1

HC-C2YR-4BF-OH	O/H Kit	Rev. BG
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
A-1381	WASHER, 1/2 " CRES	6
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	6
A-2067	STUD, MOUNTING, 1/2-20	6
A-2069	NUT, MOUNTING, CASTELLATED	6
A-2211	NUT,.718-20,CASTELLATED,THIN	1
A-2249	HUB BUSHING, GUIDE	1
A-279	FITTING, LUBRICATION	4
A-285	SPRING PIN, 3/32 ", CRES	4
A-3204	SCREW, SET, 5/16-24	2
A-3208	BOLT,7/16-20,12 POINT	4
A-3212-1	BUTTON, BLOCK, PITCH CHANGE	2
A-65	DOWEL PIN, 1/4	2
A-867	PCP:KEEPER, SPLIT	1
B-3211	BALL SPACER	2
B-3323	PLATE, ANTI-ROTATION	2
B-3368	NUT, 5/16-24, HEX, THIN	2
B-3807	NUT,5/8-18,HEX,SELF-LOCKING	1
B-3834-0632	WASHER	6
B-3838-3-5	COTTER PIN	1
B-3842-0750	SPRING PIN, 3/32 ", CRES	6
B-3851-1032	WASHER	1
B-3883-4339	QUAD-RING	2
B-6144	BALL,BEARING,1/2" DIA	50
B-6544	CAP, FITTING, LUBRICATION	4
B-6680	BEARING,NEEDLE,CLOSED END	2
C-3317-018	O - RING	1
C-3317-115-1	O - RING	1
C-3317-210-1	O - RING	1
C-3317-228	O - RING	1
C-3317-247	O - RING	1
C-3317-348-1	O - RING	1
C-7645-1	BUSHING, KNOB, PITCH CHANGE	2
B-7400-6	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
100059	LABEL, WARNING	1
A-3594-6	LABEL	1

HC-C2YR-4CF-OH	O/H Kit	Rev. BG
Component	Description	Quantity
A-1381	WASHER, 1/2 " CRES	6
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	6
A-2067	STUD, MOUNTING, 1/2-20	6
A-2069	NUT, MOUNTING, CASTELLATED	6
A-2211	NUT,.718-20,CASTELLATED,THIN	1
A-2249	HUB BUSHING, GUIDE	1
A-279	FITTING, LUBRICATION	4
A-285	SPRING PIN, 3/32 ", CRES	4
A-3204	SCREW, SET, 5/16-24	2
A-3208	BOLT,7/16-20,12 POINT	4
A-3212-1	BUTTON, BLOCK, PITCH CHANGE	2
A-65	DOWEL PIN, 1/4	2
A-867	PCP:KEEPER, SPLIT	1
B-3211	BALL SPACER	2
B-3323	PLATE, ANTI-ROTATION	2
B-3368	NUT, 5/16-24, HEX, THIN	2
B-3807	NUT,5/8-18,HEX,SELF-LOCKING	1
B-3834-0632	WASHER	6
B-3838-3-5	COTTER PIN	1
B-3842-0750	SPRING PIN, 3/32 ", CRES	6
B-3851-1032	WASHER	1
B-3883-4339	QUAD-RING	2
B-6144	BALL,BEARING,1/2" DIA	50
B-6544	CAP, FITTING, LUBRICATION	4
B-6680	BEARING,NEEDLE,CLOSED END	2
C-3317-018	O - RING	1
C-3317-115-1	O - RING	1
C-3317-210-1	O - RING	1
C-3317-228	O - RING	1
C-3317-247	O - RING	1
C-3317-348-1	O - RING	1
C-7645-1	BUSHING, KNOB, PITCH CHANGE	2
B-7400-6	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
100059	LABEL, WARNING	1
A-3594-6	LABEL	1

HC-C3YF-1RF-OH	O/H Kit	Rev. BH
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
A-1381	WASHER, 1/2 " CRES	6
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	15
A-2044	NUT,1/2-20,HEX,SELF-LOCKING	6
A-2211	NUT,.718-20,CASTELLATED,THIN	1
A-2245	HUB BUSHING, ROD	1
A-2249	HUB BUSHING, GUIDE	1
A-279	FITTING, LUBRICATION	6
A-3204	SCREW, SET, 5/16-24	3
A-3256	BUMPER, FORK	3
A-867	PCP:KEEPER, SPLIT	1
B-3211	BALL SPACER	3
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	1
B-3368	NUT, 5/16-24, HEX, THIN	3
B-3834-0632	WASHER	15
B-3838-3-5	COTTER PIN	1
B-3883-4339	QUAD-RING	3
B-6138-8-9	DOWEL PIN	2
B-6144	BALL,BEARING,1/2" DIA	75
B-6544	CAP, FITTING, LUBRICATION	6
B-6680	BEARING,NEEDLE,CLOSED END	3
B-6747	SEAL, WASHER	1
C-3317-018	O - RING	1
C-3317-115-1	O - RING	1
C-3317-228	O - RING	1
C-3317-251	O - RING	1
C-3317-426-1	O - RING	1
C-7645-1	BUSHING, KNOB, PITCH CHANGE	3
B-7400-7	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
100059	LABEL, WARNING	1
A-3594-6	LABEL	1

HC-C3YF-5F-OH	O/H Kit	Rev. O
Component	Description	Quantity
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
B-7588	TAG, WARNING, AIR PRESSURE	1
B-7589	SCREW, SET, 1/4-28, DRILLED	1
A-1381	WASHER, 1/2 " CRES	6
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	9
A-2044	NUT,1/2-20,HEX,SELF-LOCKING	6
A-2411-1	WASHER	1
A-2429-4	STUD, MOUNTING, 1/2-20	6
A-2435	WASHER, 5/16 "	2
A-2435-1	WASHER, 5/16 "	2
A-279	FITTING, LUBRICATION	6
A-3205	SCREW, 5/16-24, CAP	1
B-1938	VALVE ASSEMBLY	1
A-3204	SCREW, SET, 5/16-24	3
B-3368	NUT, 5/16-24, HEX, THIN	3
B-3211	BALL SPACER	3
A-3256	BUMPER, FORK	3
B-3807	NUT,5/8-18,HEX,SELF-LOCKING	1
B-3834-0632	WASHER	9
B-3837-0532	WASHER, CORROSION RESISTANT	2
B-3837-0563	WASHER, CORROSION RESISTANT	2
B-3883-4339	QUAD-RING	3
B-6138-8-9	DOWEL PIN	2
B-6144	BALL,BEARING,1/2" DIA	75
B-6544	CAP, FITTING, LUBRICATION	6
C-3317-115-2	O - RING	1
C-3317-117	O - RING	1
C-3317-210-2	O - RING	2
C-3317-228	O - RING	1
C-3317-247	O - RING	1
C-3317-427-2	O - RING	1
A-1595	SCREW, SHOULDER, 1/4"	4
B-1592-1	GUIDE, SPRING, PLASTIC	1
B-3841-8	SCREW, 1/4-28, FILLISTER HEAD	4
A-2249	HUB BUSHING, GUIDE	1
A-285	SPRING PIN, 3/32 ", CRES	6
A-3208	BOLT,7/16-20,12 POINT	6
A-65	DOWEL PIN, 1/4	3
B-6680	BEARING,NEEDLE,CLOSED END	3
C-7645-1	BUSHING, KNOB, PITCH CHANGE	3
B-7400-7	CARD, COMMENTS, OVERHAUL KIT	1

HC-C3YN-5A-OH	O/H Kit	Rev. N
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
B-7588	TAG, WARNING, AIR PRESSURE	1
B-7589	SCREW, SET, 1/4-28, DRILLED	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	9
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
A-2411-1	WASHER	1
A-2435	WASHER, 5/16 "	2
A-2435-1	WASHER, 5/16 "	2
A-279	FITTING, LUBRICATION	6
A-3205	SCREW, 5/16-24, CAP	1
A-3254	STUD, MOUNTING, 9/16-18	8
A-3257	NUT,9/16-18,HEX,SELF-LOCKING	8
B-1938	VALVE ASSEMBLY	1
A-3204	SCREW, SET, 5/16-24	3
B-3368	NUT, 5/16-24, HEX, THIN	3
B-3211	BALL SPACER	3
A-3256	BUMPER, FORK	3
B-3807	NUT,5/8-18,HEX,SELF-LOCKING	1
B-3834-0632	WASHER	9
B-3837-0532	WASHER, CORROSION RESISTANT	2
B-3837-0563	WASHER, CORROSION RESISTANT	2
B-3883-4339	QUAD-RING	3
B-6138-8-8	DOWEL PIN	2
B-6144	BALL,BEARING,1/2" DIA	75
B-6544	CAP, FITTING, LUBRICATION	6
C-3317-115-2	O - RING	1
C-3317-117	O - RING	1
C-3317-210-2	O - RING	2
C-3317-230	O - RING	1
C-3317-247	O - RING	1
C-3317-427-2	O - RING	1
A-1595	SCREW, SHOULDER, 1/4"	4
A-1596	SPRING,EXTENSION	1
B-1592-1	GUIDE, SPRING, PLASTIC	1
B-3841-8	SCREW, 1/4-28, FILLISTER HEAD	4
A-2249	HUB BUSHING, GUIDE	1
A-285	SPRING PIN, 3/32 ", CRES	6
A-3208	BOLT,7/16-20,12 POINT	6
A-65	DOWEL PIN, 1/4	3
B-6680	BEARING,NEEDLE,CLOSED END	3
C-7645-1	BUSHING, KNOB, PITCH CHANGE	3
B-7400-6	CARD, COMMENTS, OVERHAUL KIT	1

HC-C3YR-1A-OH	O/H Kit	Rev. T
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
A-2245	HUB BUSHING, ROD	1
A-2249	HUB BUSHING, GUIDE	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	15
B-3834-0632	WASHER	15
A-279	FITTING, LUBRICATION	3
B-6544	CAP, FITTING, LUBRICATION	3
A-2067	STUD, MOUNTING, 1/2-20	6
A-2069	NUT, MOUNTING, CASTELLATED	6
A-1381	WASHER, 1/2 " CRES	6
B-3842-0750	SPRING PIN, 3/32 ", CRES	6
C-3317-228	O - RING	1
A-3204-1	SCREW, SET, 5/16-24	3
B-3368	NUT, 5/16-24, HEX, THIN	3
B-6144-1	BALL,BEARING,3/8" DIA	99
B-793	BALL SPACER	3
C-3317-340-8	O - RING	3
A-3256	BUMPER, FORK	3
C-3317-426-1	O - RING	1
A-867	PCP:KEEPER, SPLIT	1
C-3317-018	O - RING	1
B-6747	SEAL, WASHER	1
A-2211	NUT,.718-20,CASTELLATED,THIN	1
B-3838-3-5	COTTER PIN	1
B-3830	BOLT, 5/16-24,12 POINT	6
C-3317-115-1	O - RING	1
B-3599	NUT,3/8-24,HEX,SELF-LOCKING	1
C-3317-251	O - RING	1
A-1271	BEARING,NEEDLE,CLOSED END	3
C-7645	BUSHING, KNOB, PITCH CHANGE	3
B-7400-6	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
100059	LABEL, WARNING	1
A-3594-6	LABEL	1
106545	PLUG, LUBRICATION	3

HC-C3YR-1RF-OH	O/H Kit	Rev. BH
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
A-1381	WASHER, 1/2 " CRES	6
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	15
A-2211	NUT,.718-20,CASTELLATED,THIN	1
A-2245	HUB BUSHING, ROD	1
A-2249	HUB BUSHING, GUIDE	1
A-279	FITTING, LUBRICATION	3
A-3204	SCREW, SET, 5/16-24	3
A-3256	BUMPER, FORK	3
A-867	PCP:KEEPER, SPLIT	1
B-3211	BALL SPACER	3
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	1
B-3368	NUT, 5/16-24, HEX, THIN	3
B-3834-0632	WASHER	15
B-3838-3-5	COTTER PIN	1
B-3883-4339	QUAD-RING	3
B-6144	BALL,BEARING,1/2" DIA	75
B-6544	CAP, FITTING, LUBRICATION	3
B-6680	BEARING,NEEDLE,CLOSED END	3
B-6747	SEAL, WASHER	1
C-3317-018	O - RING	1
C-3317-115-1	O - RING	1
C-3317-228	O - RING	1
C-3317-251	O - RING	1
C-3317-426-1	O - RING	1
C-7645-1	BUSHING, KNOB, PITCH CHANGE	3
100062	LABEL, WARNING	1
100059	LABEL, WARNING	1
A-3594-6	LABEL	1
A-2067	STUD, MOUNTING, 1/2-20	6
A-2069	NUT, MOUNTING, CASTELLATED	6
B-3842-0750	SPRING PIN, 3/32 ", CRES	6
B-7400-6	CARD, COMMENTS, OVERHAUL KIT	1
106545	PLUG, LUBRICATION	3

HC-C3YR-2LUF-OH	O/H Kit	Rev. CU
Component	Description	Quantity
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
B-7588	TAG, WARNING, AIR PRESSURE	1
B-7589	SCREW, SET, 1/4-28, DRILLED	1
A-1381	WASHER, 1/2 " CRES	6
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	9
A-2067	STUD, MOUNTING, 1/2-20	6
A-2069	NUT, MOUNTING, CASTELLATED	6
A-2411-1	WASHER	1
A-279	FITTING, LUBRICATION	3
A-3205	SCREW, 5/16-24, CAP	1
B-1938	VALVE ASSEMBLY	1
A-3204	SCREW, SET, 5/16-24	3
B-3368	NUT, 5/16-24, HEX, THIN	3
B-3211	BALL SPACER	3
A-3256	BUMPER, FORK	3
B-3807	NUT,5/8-18,HEX,SELF-LOCKING	1
B-3834-0632	WASHER	9
B-3837-0563	WASHER, CORROSION RESISTANT	4
B-3842-0750	SPRING PIN, 3/32 ", CRES	6
B-3883-4339	QUAD-RING	3
B-6144	BALL,BEARING,1/2" DIA	75
B-6544	CAP, FITTING, LUBRICATION	3
C-3317-115-1	O - RING	1
C-3317-117	O - RING	1
C-3317-210-1	O - RING	2
C-3317-228	O - RING	1
C-3317-247	O - RING	1
C-3317-427-1	O - RING	1
A-1595	SCREW, SHOULDER, 1/4"	4
A-1596	SPRING,EXTENSION	1
B-1592-1	GUIDE, SPRING, PLASTIC	1
B-3841-8	SCREW, 1/4-28, FILLISTER HEAD	4
A-2249	HUB BUSHING, GUIDE	1
A-285	SPRING PIN, 3/32 ", CRES	6
A-3208	BOLT,7/16-20,12 POINT	6
A-65	DOWEL PIN, 1/4	3
B-6680	BEARING,NEEDLE,CLOSED END	3
C-7645-1	BUSHING, KNOB, PITCH CHANGE	3
B-7400-6	CARD, COMMENTS, OVERHAUL KIT	1
106545	PLUG, LUBRICATION	3

HC-C3YR-2UF-OH	O/H Kit	Rev. CU
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
B-7588	TAG, WARNING, AIR PRESSURE	1
B-7589	SCREW, SET, 1/4-28, DRILLED	1
A-1381	WASHER, 1/2 " CRES	6
A-1595	SCREW, SHOULDER, 1/4"	4
A-1596	SPRING,EXTENSION	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	9
A-2067	STUD, MOUNTING, 1/2-20	6
A-2069	NUT, MOUNTING, CASTELLATED	6
A-2249	HUB BUSHING, GUIDE	1
A-2411-1	WASHER	1
A-279	FITTING, LUBRICATION	3
A-285	SPRING PIN, 3/32 ", CRES	6
A-3204	SCREW, SET, 5/16-24	3
A-3205	SCREW, 5/16-24, CAP	1
A-3208	BOLT,7/16-20,12 POINT	6
A-3256	BUMPER, FORK	3
A-65	DOWEL PIN, 1/4	3
B-1592-1	GUIDE, SPRING, PLASTIC	1
B-1938	VALVE ASSEMBLY	1
B-3211	BALL SPACER	3
B-3368	NUT, 5/16-24, HEX, THIN	3
B-3807	NUT,5/8-18,HEX,SELF-LOCKING	1
B-3834-0632	WASHER	9
B-3837-0563	WASHER, CORROSION RESISTANT	4
B-3841-8	SCREW, 1/4-28, FILLISTER HEAD	4
B-3842-0750	SPRING PIN, 3/32 ", CRES	6
B-3883-4339	QUAD-RING	3
B-6144	BALL,BEARING,1/2" DIA	75
B-6544	CAP, FITTING, LUBRICATION	3
B-6680	BEARING,NEEDLE,CLOSED END	3
C-3317-115-1	O - RING	1
C-3317-117	O - RING	1
C-3317-210-1	O - RING	2
C-3317-228	O - RING	1
C-3317-247	O - RING	1
C-3317-427-1	O - RING	1
C-7645-1	BUSHING, KNOB, PITCH CHANGE	3
B-7400-6	CARD, COMMENTS, OVERHAUL KIT	1
106545	PLUG, LUBRICATION	3

HC-C3YR-4A-OH	O/H Kit	Rev. M
Component	Description	Quantity
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
A-2249	HUB BUSHING, GUIDE	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	15
B-3834-0632	WASHER	9
A-279	FITTING, LUBRICATION	3
B-6544	CAP, FITTING, LUBRICATION	3
A-2067	STUD, MOUNTING, 1/2-20	6
A-2069	NUT, MOUNTING, CASTELLATED	6
A-1381	WASHER, 1/2 " CRES	6
B-3842-0750	SPRING PIN, 3/32 ", CRES	6
C-3317-228	O - RING	1
A-3204-1	SCREW, SET, 5/16-24	3
B-3368	NUT, 5/16-24, HEX, THIN	3
B-6144-1	BALL,BEARING,3/8" DIA	99
B-793	BALL SPACER	3
C-3317-340-8	O - RING	3
A-3256	BUMPER, FORK	3
C-3317-426-1	O - RING	1
A-867	PCP:KEEPER, SPLIT	1
C-3317-018	O - RING	1
A-2211	NUT,.718-20,CASTELLATED,THIN	1
B-3838-3-5	COTTER PIN	1
B-3830	BOLT, 5/16-24,12 POINT	6
C-3317-115-1	O - RING	1
B-3807	NUT,5/8-18,HEX,SELF-LOCKING	1
C-3317-251	O - RING	1
C-3317-210-1	O - RING	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	6
A-1744	BOLT,3/8-24,HEX HEAD	6
B-7073-L1	BOLT,10-32,HEX HEAD	3
A-1271	BEARING,NEEDLE,CLOSED END	3
B-3828-6	NUT,HEX,SELF-LOCKING,FLANGED	12
B-3822-36P	SCREW, 3/8-24, CAP	12
B-3834-0632	WASHER	24
B-3851-1032	WASHER	1
106545	PLUG, LUBRICATION	3
B-3834-0663	WASHER	6
C-7645	BUSHING, KNOB, PITCH CHANGE	3

HC-C3YR-4BF-OH	O/H Kit	Rev. AE
Component	Description	Quantity
A-1381	WASHER, 1/2 " CRES	6
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	9
A-2067	STUD, MOUNTING, 1/2-20	6
A-2069	NUT, MOUNTING, CASTELLATED	6
A-2211	NUT,.718-20,CASTELLATED,THIN	1
A-279	FITTING, LUBRICATION	3
A-867	PCP:KEEPER, SPLIT	1
A-3204	SCREW, SET, 5/16-24	3
B-3368	NUT, 5/16-24, HEX, THIN	3
B-3211	BALL SPACER	3
A-3256	BUMPER, FORK	3
B-3807	NUT,5/8-18,HEX,SELF-LOCKING	1
B-3834-0632	WASHER	9
B-3838-3-5	COTTER PIN	1
B-3842-0750	SPRING PIN, 3/32 ", CRES	6
B-3851-1032	WASHER	1
B-3883-4339	QUAD-RING	3
B-6144	BALL,BEARING,1/2" DIA	75
B-6544	CAP, FITTING, LUBRICATION	3
C-3317-018	O - RING	1
C-3317-115-1	O - RING	1
C-3317-210-1	O - RING	1
C-3317-228	O - RING	1
C-3317-247	O - RING	1
C-3317-348-1	O - RING	1
A-2249	HUB BUSHING, GUIDE	1
A-285	SPRING PIN, 3/32 ", CRES	6
A-3208	BOLT,7/16-20,12 POINT	6
A-65	DOWEL PIN, 1/4	3
C-7645-1	BUSHING, KNOB, PITCH CHANGE	3
B-6680	BEARING,NEEDLE,CLOSED END	3
B-7400-6	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
100059	LABEL, WARNING	1
A-3594-6	LABEL	1
106545	PLUG, LUBRICATION	3

HC-C4YF-1E-OH	O/H Kit	Rev. R
Component	Description	Quantity
A-1381	WASHER, 1/2 " CRES	6
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	12
A-2044	NUT,1/2-20,HEX,SELF-LOCKING	6
A-2211	NUT,.718-20,CASTELLATED,THIN	1
A-279	FITTING, LUBRICATION	4
A-867	PCP:KEEPER, SPLIT	1
B-1738	STUD,MOUNTING,1/2-20	6
A-3204	SCREW, SET, 5/16-24	4
B-3368	NUT, 5/16-24, HEX, THIN	4
B-3211	BALL SPACER	4
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	1
B-3834-0632	WASHER	12
B-3838-3-5	COTTER PIN	1
B-3883-4339	QUAD-RING	4
B-6138-8-9	DOWEL PIN	4
B-6144	BALL,BEARING,1/2" DIA	100
B-6544	CAP, FITTING, LUBRICATION	4
B-6747	SEAL, WASHER	1
C-3317-018	O - RING	1
C-3317-115-1	O - RING	1
C-3317-228	O - RING	2
C-3317-251	O - RING	1
C-3317-426-1	O - RING	1
A-3256	BUMPER, FORK	4
A-2245	HUB BUSHING, ROD	1
A-2249	HUB BUSHING, GUIDE	1
C-7645-1	BUSHING, KNOB, PITCH CHANGE	4
B-6680	BEARING,NEEDLE,CLOSED END	4
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	8
B-3834-0632	WASHER	8
100062	LABEL, WARNING	1
100059	LABEL, WARNING	1
A-3594-6	LABEL	1
106545	PLUG, LUBRICATION	4

HC-C4YF-2E-OH	O/H Kit	Rev. AA
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
B-7588	TAG, WARNING, AIR PRESSURE	1
B-7589	SCREW, SET, 1/4-28, DRILLED	1
A-1381	WASHER, 1/2 " CRES	6
A-1595	SCREW, SHOULDER, 1/4"	4
A-1596	SPRING,EXTENSION	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	20
A-2044	NUT,1/2-20,HEX,SELF-LOCKING	6
A-2249	HUB BUSHING, GUIDE	1
A-2411-1	WASHER	1
C-7645-1	BUSHING, KNOB, PITCH CHANGE	4
A-279	FITTING, LUBRICATION	8
A-3204	SCREW, SET, 5/16-24	4
A-3205	SCREW, 5/16-24, CAP	1
A-3256	BUMPER, FORK	4
B-1592-1	GUIDE, SPRING, PLASTIC	1
B-1739	STUD,MOUNTING,1/2-20	6
B-1938	VALVE ASSEMBLY	1
B-3211	BALL SPACER	4
B-3368	NUT, 5/16-24, HEX, THIN	4
B-3807	NUT,5/8-18,HEX,SELF-LOCKING	1
B-3834-0632	WASHER	20
B-3837-0532	WASHER, CORROSION RESISTANT	4
B-3837-0563	WASHER, CORROSION RESISTANT	4
B-3841-8	SCREW, 1/4-28, FILLISTER HEAD	4
B-3883-4339	QUAD-RING	4
B-6138-8-9	DOWEL PIN	2
B-6144	BALL,BEARING,1/2" DIA	100
B-6544	CAP, FITTING, LUBRICATION	8
B-6680	BEARING,NEEDLE,CLOSED END	4
C-3317-115-1	O - RING	1
C-3317-117	O - RING	1
C-3317-210-1	O - RING	2
C-3317-228	O - RING	2
C-3317-251	O - RING	1
C-3317-431-1	O - RING	1
A-3208	BOLT,7/16-20,12 POINT	8
A-285	SPRING PIN, 3/32 ", CRES	8
A-65	DOWEL PIN, 1/4	4

HC-C4YR-2L-OH	O/H Kit	Rev. AA
Component	Description	Quantity
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
B-7588	TAG, WARNING, AIR PRESSURE	1
B-7589	SCREW, SET, 1/4-28, DRILLED	1
A-1381	WASHER, 1/2 " CRES	6
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	20
A-2069	NUT, MOUNTING, CASTELLATED	6
A-2411-1	WASHER	1
A-279	FITTING, LUBRICATION	8
A-3205	SCREW, 5/16-24, CAP	1
A-2067	STUD, MOUNTING, 1/2-20	6
B-1938	VALVE ASSEMBLY	1
A-3204	SCREW, SET, 5/16-24	4
B-3368	NUT, 5/16-24, HEX, THIN	4
B-3211	BALL SPACER	4
B-3807	NUT,5/8-18,HEX,SELF-LOCKING	1
B-3834-0632	WASHER	20
B-3837-0563	WASHER, CORROSION RESISTANT	4
B-3837-0532	WASHER, CORROSION RESISTANT	4
B-3883-4339	QUAD-RING	4
B-3842-0750	SPRING PIN, 3/32 ", CRES	6
B-6144	BALL,BEARING,1/2" DIA	100
B-6544	CAP, FITTING, LUBRICATION	8
C-3317-115-1	O - RING	1
C-3317-117	O - RING	1
C-3317-210-1	O - RING	2
C-3317-228	O - RING	1
C-3317-251	O - RING	1
C-3317-431-1	O - RING	1
A-3256	BUMPER, FORK	4
A-1595	SCREW, SHOULDER, 1/4"	4
A-1596	SPRING,EXTENSION	1
B-1592-1	GUIDE, SPRING, PLASTIC	1
A-2249	HUB BUSHING, GUIDE	1
B-3841-8	SCREW, 1/4-28, FILLISTER HEAD	4
C-7645-1	BUSHING, KNOB, PITCH CHANGE	4
B-6680	BEARING,NEEDLE,CLOSED END	4
A-3208	BOLT,7/16-20,12 POINT	8
A-285	SPRING PIN, 3/32 ", CRES	8
A-65	DOWEL PIN, 1/4	4

HC-C4YR-2-OH	O/H Kit	Rev. AA
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
B-7588	TAG, WARNING, AIR PRESSURE	1
B-7589	SCREW, SET, 1/4-28, DRILLED	1
A-1381	WASHER, 1/2 " CRES	6
A-1595	SCREW, SHOULDER, 1/4"	4
A-1596	SPRING,EXTENSION	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	20
A-2067	STUD, MOUNTING, 1/2-20	6
A-2069	NUT, MOUNTING, CASTELLATED	6
A-2249	HUB BUSHING, GUIDE	1
A-2411-1	WASHER	1
C-7645-1	BUSHING, KNOB, PITCH CHANGE	4
A-279	FITTING, LUBRICATION	8
A-3204	SCREW, SET, 5/16-24	4
A-3205	SCREW, 5/16-24, CAP	1
A-3256	BUMPER, FORK	4
B-1592-1	GUIDE, SPRING, PLASTIC	1
B-1938	VALVE ASSEMBLY	1
B-3211	BALL SPACER	4
B-3368	NUT, 5/16-24, HEX, THIN	4
B-3807	NUT,5/8-18,HEX,SELF-LOCKING	1
B-3834-0632	WASHER	20
B-3837-0532	WASHER, CORROSION RESISTANT	4
B-3837-0563	WASHER, CORROSION RESISTANT	4
B-3841-8	SCREW, 1/4-28, FILLISTER HEAD	4
B-3842-0750	SPRING PIN, 3/32 ", CRES	6
B-3883-4339	QUAD-RING	4
B-6144	BALL,BEARING,1/2" DIA	100
B-6544	CAP, FITTING, LUBRICATION	8
B-6680	BEARING,NEEDLE,CLOSED END	4
C-3317-115-1	O - RING	1
C-3317-117	O - RING	1
C-3317-210-1	O - RING	2
C-3317-228	O - RING	1
C-3317-251	O - RING	1
C-3317-431-1	O - RING	1
A-3208	BOLT,7/16-20,12 POINT	8
A-285	SPRING PIN, 3/32 ", CRES	8
A-65	DOWEL PIN, 1/4	4

HC-D2MV20-3-OH	O/H Kit	Rev. R
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
A-2027	RETAINER,BEARING,WIRE	2
A-311	BALL SPACER	2
A-95-A	BLOCK, PITCH CHANGE	2
A-974	RETAINER,RING,WIRE	2
B-6144-2	BALL,BEARING,9/16" DIA	34
C-3317-230	O - RING	2
107995-30	BOLT, 7/16-20, 12 POINT	4
A-2036-30	SCREW, 7/16-20, CAP, MODIFIED	4
A-285	SPRING PIN, 3/32 ", CRES	6
A-295	LINKSCREW, 1/2-20	2
A-2017	BOLT,3/8-24,12 POINT	4
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	4
A-2031	WASHER, 3/8 "	4
A-321	SCREW,3/8-24 DOUBLE 60 θ HEAD	4
B-3838-3-2	COTTER PIN	4
A-6871-1	GASKET, CLAMP	4
B-6544	CAP, FITTING, LUBRICATION	4
A-116-A1	BUSHING, PLASTIC	2
B-6588-1	FITTING, LUBRICATION	4
B-7070-17	PLUG,CUPPED,STEEL	2
A-1599	SPACER, "V","MV" BLADE SHANK	2
B-7400-9	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
100059	LABEL, WARNING	1
A-3594-6	LABEL	1
B-6681	BEARING,NEEDLE	2
A-1497	BUSHING, BLADE, "V" SHANK	2

HC-D2MV20-7-OH	O/H Kit	Rev. AE
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
A-2017	BOLT,3/8-24,12 POINT	4
A-2027	RETAINER,BEARING,WIRE	2
A-2031	WASHER, 3/8 "	4
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	4
A-311	BALL SPACER	2
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	4
A-6871-1	GASKET, CLAMP	4
A-95-A	BLOCK, PITCH CHANGE	2
A-974	RETAINER,RING,WIRE	2
B-3838-3-2	COTTER PIN	4
B-6144-2	BALL,BEARING,9/16" DIA	34
B-6544	CAP, FITTING, LUBRICATION	4
C-3317-230	O - RING	2
107995-12	BOLT, 7/16-20, 12 POINT	4
A-2036-12	SCREW, 7/16-20, CAP, MODIFIED	4
A-285	SPRING PIN, 3/32 ", CRES	6
A-295	LINKSCREW, 1/2-20	2
B-6588-1	FITTING, LUBRICATION	4
A-1599	SPACER, "V", "MV" BLADE SHANK	2
B-7070-17	PLUG,CUPPED,STEEL	2
A-116-A1	BUSHING, PLASTIC	2
B-7400-8	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
100059	LABEL, WARNING	1
A-3594-6	LABEL	1
B-6681	BEARING,NEEDLE	2
A-1497	BUSHING, BLADE, "V" SHANK	2

HC-D2MV20-8-OH	O/H Kit	Rev. AE
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
A-1599	SPACER, "V", "MV" BLADE SHANK	2
A-2017	BOLT,3/8-24,12 POINT	4
A-2027	RETAINER,BEARING,WIRE	2
A-2031	WASHER, 3/8 "	4
107995-12	BOLT, 7/16-20, 12 POINT	4
A-2036-12	SCREW, 7/16-20, CAP, MODIFIED	4
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	4
A-285	SPRING PIN, 3/32 ", CRES	6
A-295	LINKSCREW, 1/2-20	2
A-311	BALL SPACER	2
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	4
A-6871-1	GASKET, CLAMP	4
A-95-A	BLOCK, PITCH CHANGE	2
A-974	RETAINER,RING,WIRE	2
B-3838-3-2	COTTER PIN	4
B-6144-2	BALL,BEARING,9/16" DIA	34
B-6544	CAP, FITTING, LUBRICATION	4
B-6588-1	FITTING, LUBRICATION	4
C-3317-230	O - RING	2
B-7070-17	PLUG,CUPPED,STEEL	2
A-116-A1	BUSHING, PLASTIC	2
B-7400-8	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
100059	LABEL, WARNING	1
A-3594-6	LABEL	1
B-6681	BEARING,NEEDLE	2
A-1497	BUSHING, BLADE, "V" SHANK	2

HC-D3MV20-6L-OH	O/H Kit	Rev. R
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
A-2017	BOLT,3/8-24,12 POINT	6
A-2027	RETAINER,BEARING,WIRE	3
A-2031	WASHER, 3/8 "	6
A-2039	SCREW, SET, 10-32	3
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	6
A-311	BALL SPACER	3
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	6
A-6871-1	GASKET, CLAMP	6
A-848-2	NUT,7/16-20,HEX,SELF-LOCKING	3
A-95-A	BLOCK, PITCH CHANGE	3
A-965	WASHER, 7/16, CRES	3
A-974	RETAINER,RING,WIRE	3
B-3838-3-2	COTTER PIN	6
B-6144-2	BALL,BEARING,9/16" DIA	51
B-6544	CAP, FITTING, LUBRICATION	6
C-3317-230	O - RING	3
C-3317-235	O - RING	1
107995-30	BOLT, 7/16-20, 12 POINT	6
A-2036-30	SCREW, 7/16-20, CAP, MODIFIED	6
A-285	SPRING PIN, 3/32 ", CRES	9
A-295	LINKSCREW, 1/2-20	3
B-6588-1	FITTING, LUBRICATION	6
A-2038-12	SCREW, 1/4-28, CAP	1
B-7070-17	PLUG,CUPPED,STEEL	3
A-1599	SPACER, "V","MV" BLADE SHANK	3
B-7400-9	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
100059	LABEL, WARNING	1
A-3594-6	LABEL	1
B-6681	BEARING,NEEDLE	3
A-1497	BUSHING, BLADE, "V" SHANK	3

HC-D3MV20-6L-OH	O/H Kit	Rev. R
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
A-2017	BOLT,3/8-24,12 POINT	6
A-2027	RETAINER,BEARING,WIRE	3
A-2031	WASHER, 3/8 "	6
A-2039	SCREW, SET, 10-32	3
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	6
A-311	BALL SPACER	3
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	6
A-6871-1	GASKET, CLAMP	6
A-848-2	NUT,7/16-20,HEX,SELF-LOCKING	3
A-95-A	BLOCK, PITCH CHANGE	3
A-965	WASHER, 7/16, CRES	3
A-974	RETAINER,RING,WIRE	3
B-3838-3-2	COTTER PIN	6
B-6144-2	BALL,BEARING,9/16" DIA	51
B-6544	CAP, FITTING, LUBRICATION	6
C-3317-230	O - RING	3
C-3317-235	O - RING	1
107995-30	BOLT, 7/16-20, 12 POINT	6
A-2036-30	SCREW, 7/16-20, CAP, MODIFIED	6
A-285	SPRING PIN, 3/32 ", CRES	9
A-295	LINKSCREW, 1/2-20	3
B-6588-1	FITTING, LUBRICATION	6
A-2038-12	SCREW, 1/4-28, CAP	1
B-7070-17	PLUG,CUPPED,STEEL	3
A-1599	SPACER, "V","MV" BLADE SHANK	3
B-7400-9	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
100059	LABEL, WARNING	1
A-3594-6	LABEL	1
B-6681	BEARING,NEEDLE	3
A-1497	BUSHING, BLADE, "V" SHANK	3

HC-D3MV20-8D-OH	O/H Kit	Rev. F
Component	Description	Quantity
A-2017	BOLT,3/8-24,12 POINT	6
A-2027	RETAINER,BEARING,WIRE	3
A-2031	WASHER, 3/8 "	6
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	6
A-311	BALL SPACER	3
A-321	SCREW,3/8-24 DOUBLE 60° HEAD	6
A-6871-1	GASKET, CLAMP	6
A-95-A	BLOCK, PITCH CHANGE	3
A-974	RETAINER,RING,WIRE	3
B-3838-3-2	COTTER PIN	6
B-6144-2	BALL,BEARING,9/16" DIA	51
B-6544	CAP, FITTING, LUBRICATION	6
C-3317-230	O - RING	3
C-3317-235	O - RING	1
A-2038-12	SCREW, 1/4-28, CAP	1
107995-12	BOLT, 7/16-20, 12 POINT	6
A-2036-12	SCREW, 7/16-20, CAP, MODIFIED	6
A-285	SPRING PIN, 3/32 ", CRES	9
A-295	LINKSCREW, 1/2-20	3
B-6588-1	FITTING, LUBRICATION	6
B-7070-17	PLUG,CUPPED,STEEL	3
A-1599	SPACER, "V","MV" BLADE SHANK	3
B-7400-9	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
100059	LABEL, WARNING	1
A-3594-6	LABEL	1
B-6681	BEARING,NEEDLE	3
A-1497	BUSHING, BLADE, "V" SHANK	3

HC-D4N-2A-OH	O/H Kit	Rev. AK
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
C-3317-045	O - RING	4
A-2249	HUB BUSHING, GUIDE	1
A-6153-137	RING,RETAINING,EXTERNAL SPIRAL	1
A-6153-162	RING,RETAINING,EXTERNAL SPIRAL	1
B-1243	INSERT, 9/16-18, CRES, STAKED	8
B-1843	SEAL, DUST, PISTON	1
108142	BOLT, 1/4-28, 12 POINT	8
B-474	NUT,1 1/8-12,HEX,SELF-LOCKING	1
B-6142	INSERT, 1/4-28, CRES, COILED	8
C-3317-026-2	O - RING	1
C-3317-135-2	O - RING	1
C-3317-211-2	O - RING	1
C-3317-213-2	O - RING	1
C-3317-217	O - RING	1
C-3317-251	O - RING	1
C-3317-426-2	O - RING	1
C-3317-340-8	O - RING	4
B-3834-0632	WASHER	20
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	24
A-279	FITTING, LUBRICATION	4
B-6544	CAP, FITTING, LUBRICATION	8
B-3339-1	BOLT,MOUNTING,9/16-18,12 POINT	8
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
C-3317-230	O - RING	1
B-3850-12	BOLT,7/16-20,12 POINT	8
A-65	DOWEL PIN, 1/4	4
B-3842-0500	SPRING PIN, 3/32 ", CRES	8
A-1712	BOLT,3/8-24,HEX HEAD	4
B-6144	BALL,BEARING,1/2" DIA	100
A-3204-2	SCREW, SET, 5/16-24	4
B-3368	NUT, 5/16-24, HEX, THIN	4
B-3211	BALL SPACER	4
REMOVED	WASHER, RETAINING, KNOB UNIT	-
B-6545	CAM FOLLOWER	4
A-3256	BUMPER, FORK	4
B-3383-15	BOLT,10-32,HEX HEAD	1
B-3808-3	NUT,HEX,SELF-LOCKING	1
B-3851-0363	WASHER	1
C-3317-013	O - RING	1
B-3841-5	SCREW, 1/4-28, FILLISTER HEAD	1
B-3837-0463	WASHER, CORROSION RESISTANT	1
B-6761	GUIDE, SPRING, PLASTIC	1
B-3384-2H	BOLT, 1/4-28, HEX HEAD	8
B-3851-0432	WASHER	8

HC-D4N-2A-OH	O/H Kit	Rev. AK
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
B-6680	BEARING, NEEDLE, CLOSED END	4
B-442*NC	GUIDE, SPRING, PLASTIC	1
B-7400-1	CARD, COMMENTS, OVERHAUL KIT	1
B-3860-10L	WASHER, DIMPLED, 100Ø CRES	4
B-3867-272	SCREW, 10-32, 100Ø HEAD, CRES	4
102632	TUBING, SILICONE	4
C-6349	FITTING, LUBRICATION, 45°	4

HC-D4N-2D(A)-OH	O/H Kit	Rev. Q
Component	Description	Quantity
A-2249	HUB BUSHING, GUIDE	1
B-6142	INSERT, 1/4-28, CRES, COILED	8
B-1243	INSERT, 9/16-18, CRES, STAKED	8
A-6153-162	RING,RETAINING,EXTERNAL SPIRAL	1
A-6153-137	RING,RETAINING,EXTERNAL SPIRAL	1
C-3317-135-2	O - RING	1
C-3317-026-2	O - RING	1
C-3317-211-2	O - RING	1
C-3317-213-2	O - RING	1
C-3317-340-8	O - RING	4
B-3834-0632	WASHER	20
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	28
A-279	FITTING, LUBRICATION	4
B-6544	CAP, FITTING, LUBRICATION	8
B-3339-1	BOLT,MOUNTING,9/16-18,12 POINT	8
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
C-3317-230	O - RING	1
B-3850-12	BOLT,7/16-20,12 POINT	8
A-65	DOWEL PIN, 1/4	4
B-3842-0500	SPRING PIN, 3/32 ", CRES	8
A-1712	BOLT,3/8-24,HEX HEAD	4
A-3204-2	SCREW, SET, 5/16-24	4
B-3368	NUT, 5/16-24, HEX, THIN	4
B-6144	BALL,BEARING,1/2" DIA	100
B-3211	BALL SPACER	4
108142	BOLT, 1/4-28, 12 POINT	8
B-6545	CAM FOLLOWER	4
REMOVED	WASHER, RETAINING, KNOB UNIT	-
A-3256	BUMPER, FORK	4
B-3383-15	BOLT,10-32,HEX HEAD	1
B-3808-3	NUT,HEX,SELF-LOCKING	1
B-3851-0363	WASHER	1
C-3317-251	O - RING	1
B-1843	SEAL, DUST, PISTON	1
B-474	NUT,1 1/8-12,HEX,SELF-LOCKING	1
C-3317-426-2	O - RING	1
C-3317-217	O - RING	1

HC-D4N-2D(A)-OH	O/H Kit	Rev. Q
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
C-3317-013	O - RING	1
B-3841-5	SCREW, 1/4-28, FILLISTER HEAD	1
B-3837-0463	WASHER, CORROSION RESISTANT	1
B-6761	GUIDE, SPRING, PLASTIC	1
B-442*NC	GUIDE, SPRING, PLASTIC	1
B-6680	BEARING, NEEDLE, CLOSED END	4
B-7400-1	CARD, COMMENTS, OVERHAUL KIT	1
C-6349	FITTING, LUBRICATION, 45°	4
100062	LABEL, WARNING	1
100059	LABEL, WARNING	1
A-3594-6	LABEL	1
B-3860-10L	WASHER, DIMPLED, 100Ø CRES	4
B-3867-272	SCREW, 10-32, 100Ø HEAD, CRES	4
C-3317-045	O - RING	4
102632	TUBING, SILICONE	4

HC-D4N-2E-OH	O/H Kit	Rev. I
Component	Description	Quantity
A-2249	HUB BUSHING, GUIDE	1
A-6153-137	RING,RETAINING,EXTERNAL SPIRAL	1
A-6153-162	RING,RETAINING,EXTERNAL SPIRAL	1
B-1243	INSERT, 9/16-18, CRES, STAKED	8
B-1843	SEAL, DUST, PISTON	1
108142	BOLT, 1/4-28, 12 POINT	8
B-474	NUT,1 1/8-12,HEX,SELF-LOCKING	1
B-6142	INSERT, 1/4-28, CRES, COILED	8
C-3317-026-2	O - RING	1
C-3317-135-2	O - RING	1
C-3317-211-2	O - RING	1
C-3317-213-2	O - RING	1
C-3317-217	O - RING	1
C-3317-251	O - RING	1
C-3317-426-2	O - RING	1
C-3317-340-8	O - RING	4
B-3834-0632	WASHER	20
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	24
A-279	FITTING, LUBRICATION	4
B-6544	CAP, FITTING, LUBRICATION	8
B-3339-1	BOLT,MOUNTING,9/16-18,12 POINT	8
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
C-3317-230	O - RING	1
B-3850-12	BOLT,7/16-20,12 POINT	8
A-65	DOWEL PIN, 1/4	4
B-3842-0500	SPRING PIN, 3/32 ", CRES	8
B-6144	BALL,BEARING,1/2" DIA	100
A-3204-2	SCREW, SET, 5/16-24	4
B-3368	NUT, 5/16-24, HEX, THIN	4
B-3211	BALL SPACER	4
REMOVED	WASHER, RETAINING, KNOB UNIT	-
B-6545	CAM FOLLOWER	4
A-3256	BUMPER, FORK	4
B-3841-5	SCREW, 1/4-28, FILLISTER HEAD	1
B-3837-0463	WASHER, CORROSION RESISTANT	1
B-6761	GUIDE, SPRING, PLASTIC	1
B-3384-2H	BOLT, 1/4-28, HEX HEAD	8
B-6680	BEARING,NEEDLE,CLOSED END	4
B-7400-1	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
100059	LABEL, WARNING	1
A-3594-6	LABEL	1
C-6349	FITTING, LUBRICATION, 45°	4
B-3860-10L	WASHER, DIMPLED, 100ø CRES	4
B-3867-272	SCREW, 10-32, 100ø HEAD, CRES	4
102632	TUBING, SILICONE	4

HC-D4N-2F-OH	O/H Kit	Rev. K
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
C-3317-045	O - RING	4
A-2249	HUB BUSHING, GUIDE	1
B-6142	INSERT, 1/4-28, CRES, COILED	8
B-1243	INSERT, 9/16-18, CRES, STAKED	8
A-6153-162	RING,RETAINING,EXTERNAL SPIRAL	1
A-6153-137	RING,RETAINING,EXTERNAL SPIRAL	1
C-3317-135-2	O - RING	1
C-3317-026-2	O - RING	1
C-3317-211-2	O - RING	1
C-3317-213-2	O - RING	1
C-3317-340-8	O - RING	4
B-3834-0632	WASHER	20
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	24
A-279	FITTING, LUBRICATION	4
B-6544	CAP, FITTING, LUBRICATION	8
B-3339-1	BOLT,MOUNTING,9/16-18,12 POINT	8
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
C-3317-230	O - RING	1
B-3850-12	BOLT,7/16-20,12 POINT	8
A-65	DOWEL PIN, 1/4	4
B-3842-0500	SPRING PIN, 3/32 ", CRES	8
A-1712	BOLT,3/8-24,HEX HEAD	4
A-3204-2	SCREW, SET, 5/16-24	4
B-3368	NUT, 5/16-24, HEX, THIN	4
B-6144	BALL,BEARING,1/2" DIA	100
B-3211	BALL SPACER	4
108142	BOLT, 1/4-28, 12 POINT	8
B-6545	CAM FOLLOWER	4
REMOVED	WASHER, RETAINING, KNOB UNIT	-
A-3256	BUMPER, FORK	4
B-3383-15	BOLT,10-32,HEX HEAD	1
B-3808-3	NUT,HEX,SELF-LOCKING	1
B-3851-0363	WASHER	1
C-3317-251	O - RING	1

HC-D4N-2F-OH	O/H Kit	Rev. K
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
B-1843	SEAL, DUST, PISTON	1
B-474	NUT,1 1/8-12,HEX,SELF-LOCKING	1
C-3317-426-2	O - RING	1
C-3317-217	O - RING	1
C-3317-013	O - RING	1
B-3841-5	SCREW, 1/4-28, FILLISTER HEAD	1
B-3837-0463	WASHER, CORROSION RESISTANT	1
B-6761	GUIDE, SPRING, PLASTIC	1
B-442*NC	GUIDE, SPRING, PLASTIC	1
B-6680	BEARING,NEEDLE,CLOSED END	4
B-7400-1	CARD, COMMENTS, OVERHAUL KIT	1
C-6349	FITTING, LUBRICATION, 45°	4
B-3860-10L	WASHER, DIMPLED, 100ø CRES	4
B-3867-272	SCREW, 10-32, 100ø HEAD, CRES	8
102632	TUBING, SILICONE	4

HC-D4N-2G-OH	O/H Kit	Rev. I
Component	Description	Quantity
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
A-2249	HUB BUSHING, GUIDE	1
B-6142	INSERT, 1/4-28, CRES, COILED	8
B-1243	INSERT, 9/16-18, CRES, STAKED	8
A-6153-162	RING,RETAINING,EXTERNAL SPIRAL	1
A-6153-137	RING,RETAINING,EXTERNAL SPIRAL	1
C-3317-135-2	O - RING	1
C-3317-026-2	O - RING	1
C-3317-211-2	O - RING	1
C-3317-213-2	O - RING	1
C-3317-340-8	O - RING	4
B-3834-0632	WASHER	20
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	24
A-279	FITTING, LUBRICATION	4
B-6544	CAP, FITTING, LUBRICATION	8
B-3339-1	BOLT,MOUNTING,9/16-18,12 POINT	8
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
C-3317-230	O - RING	1
B-3850-12	BOLT,7/16-20,12 POINT	8
A-65	DOWEL PIN, 1/4	4
B-3842-0500	SPRING PIN, 3/32 ", CRES	8
A-1712	BOLT,3/8-24,HEX HEAD	4
A-3204-2	SCREW, SET, 5/16-24	4
B-3368	NUT, 5/16-24, HEX, THIN	4
B-6144	BALL,BEARING,1/2" DIA	100
B-3211	BALL SPACER	4
108142	BOLT, 1/4-28, 12 POINT	8
B-6545	CAM FOLLOWER	4
REMOVED	WASHER, RETAINING, KNOB UNIT	-
A-3256	BUMPER, FORK	4
B-3383-15	BOLT,10-32,HEX HEAD	1
B-3808-3	NUT,HEX,SELF-LOCKING	1
B-3851-0363	WASHER	1
C-3317-251	O - RING	1
B-1843	SEAL, DUST, PISTON	1
B-474	NUT,1 1/8-12,HEX,SELF-LOCKING	1
C-3317-426-2	O - RING	1
C-3317-217	O - RING	1
C-3317-013	O - RING	1
B-3841-5	SCREW, 1/4-28, FILLISTER HEAD	1
B-3837-0463	WASHER, CORROSION RESISTANT	1
B-6761	GUIDE, SPRING, PLASTIC	1
B-442*NC	GUIDE, SPRING, PLASTIC	1
B-6680	BEARING,NEEDLE,CLOSED END	4
B-7400-1	CARD, COMMENTS, OVERHAUL KIT	1

HC-D4N-2G-OH	O/H Kit	Rev. I
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
B-3860-10L	WASHER, DIMPLED, 100ø CRES	4
B-3867-272	SCREW, 10-32, 100ø HEAD, CRES	4
102632	TUBING, SILICONE	4
C-6349	FITTING, LUBRICATION, 45°	4

HC-D4N-3A-OH	O/H Kit	Rev. AH
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
A-2249	HUB BUSHING, GUIDE	1
B-1243	INSERT, 9/16-18, CRES, STAKED	8
B-6142	INSERT, 1/4-28, CRES, COILED	8
A-6153-162	RING,RETAINING,EXTERNAL SPIRAL	1
A-6153-137	RING,RETAINING,EXTERNAL SPIRAL	1
C-3317-135-2	O - RING	1
C-3317-026-2	O - RING	1
B-3368	NUT, 5/16-24, HEX, THIN	4
A-3204-2	SCREW, SET, 5/16-24	4
B-6144	BALL,BEARING,1/2" DIA	100
B-3211	BALL SPACER	4
C-3317-340-8	O - RING	4
B-6545	CAM FOLLOWER	4
REMOVED	WASHER, RETAINING, KNOB UNIT	-
108142	SCREW, 1/4-28, 100 ø HEAD	8
B-6521-8	SCREW, 10-32, 100ø HEAD	4
A-3256	BUMPER, FORK	4
B-3383-15	BOLT,10-32,HEX HEAD	1
B-3808-3	NUT,HEX,SELF-LOCKING	1
B-3851-0363	WASHER	1
B-474	NUT,1 1/8-12,HEX,SELF-LOCKING	1
B-3841-5	SCREW, 1/4-28, FILLISTER HEAD	1
B-3837-0463	WASHER, CORROSION RESISTANT	1
C-3317-211-2	O - RING	1
C-3317-013	O - RING	1
B-1843	SEAL, DUST, PISTON	1
C-3317-426-2	O - RING	1
B-6544	CAP, FITTING, LUBRICATION	8
A-279	FITTING, LUBRICATION	4
B-3834-0632	WASHER	20
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	20
B-3339-1	BOLT,MOUNTING,9/16-18,12 POINT	8
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
C-3317-230	O - RING	1
B-3839-5	PCP:NUT, HEX, THIN, DRILLED	8
B-458	SPRING, COMPRESSION, BETA	4
A-466	SLEEVE, GUIDE, SPRING	4
B-3851-0532	WASHER	4
C-3317-011	O - RING	4
A-3623	RING, BACKUP	8
B-3843-25PP	SNAP RING,EXTERNAL	1
A-3026	CARBON BLOCK - UNIT	1
A-4543	COTTER PIN, T HEAD	1

HC-D4N-3A-OH	O/H Kit	Rev. AH
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
B-3844-53	CLEVIS PIN	1
B-6761	GUIDE, SPRING, PLASTIC	1
B-3850-12	BOLT,7/16-20,12 POINT	8
A-65	DOWEL PIN, 1/4	4
B-3842-0500	SPRING PIN, 3/32 ", CRES	8
C-3317-217	O - RING	1
C-3317-251	O - RING	1
C-3317-213-2	O - RING	1
B-6680	BEARING,NEEDLE,CLOSED END	4
B-3824*NC	SCREW, 8-32, 100 ø HEAD	8
B-442*NC	GUIDE, SPRING, PLASTIC	1
C-6349	FITTING, LUBRICATION, 45°	4
B-7400	CARD, COMMENTS, OVERHAUL KIT	1
B-3860-10L	WASHER, DIMPLED, 100ø CRES	4
B-3867-272	SCREW, 10-32, 100ø HEAD, CRES	4
C-3317-045	O - RING	4
102632	TUBING, SILICONE	4

HC-D4N-3C-OH	O/H Kit	Rev. AH
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
A-2249	HUB BUSHING, GUIDE	1
B-1243	INSERT, 9/16-18, CRES, STAKED	8
B-6142	INSERT, 1/4-28, CRES, COILED	8
A-6153-162	RING,RETAINING,EXTERNAL SPIRAL	1
A-6153-137	RING,RETAINING,EXTERNAL SPIRAL	1
C-3317-135-2	O - RING	1
C-3317-026-2	O - RING	1
B-3368	NUT, 5/16-24, HEX, THIN	4
A-3204-2	SCREW, SET, 5/16-24	4
B-6144	BALL,BEARING,1/2" DIA	100
B-3211	BALL SPACER	4
C-3317-340-8	O - RING	4
B-6545	CAM FOLLOWER	4
REMOVED	WASHER, RETAINING, KNOB UNIT	-
108142	BOLT, 1/4-28, 12 POINT	8
B-6521-8	SCREW, 10-32, 100ø HEAD	4
A-3256	BUMPER, FORK	4
B-3383-15	BOLT,10-32,HEX HEAD	1
B-3808-3	NUT,HEX,SELF-LOCKING	1
B-3851-0363	WASHER	1
B-474	NUT,1 1/8-12,HEX,SELF-LOCKING	1
B-3841-5	SCREW, 1/4-28, FILLISTER HEAD	1
B-3837-0463	WASHER, CORROSION RESISTANT	1
C-3317-211-2	O - RING	1
C-3317-013	O - RING	1
B-1843	SEAL, DUST, PISTON	1
C-3317-426-2	O - RING	1
B-6544	CAP, FITTING, LUBRICATION	8
A-279	FITTING, LUBRICATION	4
B-3834-0632	WASHER	20
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	20
B-3339-1	BOLT,MOUNTING,9/16-18,12 POINT	8
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
C-3317-230	O - RING	1

HC-D4N-3C-OH	O/H Kit	Rev. AH
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
B-3839-5	PCP:NUT, HEX, THIN, DRILLED	8
B-458	SPRING, COMPRESSION, BETA	4
A-466	SLEEVE, GUIDE, SPRING	4
B-3851-0532	WASHER	4
C-3317-011	O - RING	4
A-3623	RING, BACKUP	8
B-3843-25PP	SNAP RING,EXTERNAL	1
A-3026	CARBON BLOCK - UNIT	1
A-4543	COTTER PIN, T HEAD	1
B-3844-53	CLEVIS PIN	1
B-6761	GUIDE, SPRING, PLASTIC	1
B-3850-12	BOLT,7/16-20,12 POINT	8
A-65	DOWEL PIN, 1/4	4
B-3842-0500	SPRING PIN, 3/32 ", CRES	8
C-3317-217	O - RING	1
C-3317-251	O - RING	1
C-3317-213-2	O - RING	1
B-6680	BEARING,NEEDLE,CLOSED END	4
B-442*NC	GUIDE, SPRING, PLASTIC	1
C-6349	FITTING, LUBRICATION, 45°	4
B-3824*NC	SCREW, 8-32, 100 ø HEAD	8
B-7400	CARD, COMMENTS, OVERHAUL KIT	1
B-3860-10L	WASHER, DIMPLED, 100ø CRES	4
B-3867-272	SCREW, 10-32, 100ø HEAD, CRES	4
C-3317-045	O - RING	4
102632	TUBING, SILICONE	4

HC-D4N-3E-OH	O/H Kit	Rev. U
Component	Description	Quantity
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
C-3317-045	O - RING	4
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	20
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
A-2249	HUB BUSHING, GUIDE	1
A-279	FITTING, LUBRICATION	4
A-3026	CARBON BLOCK - UNIT	1
A-3204-2	SCREW, SET, 5/16-24	4
A-3256	BUMPER, FORK	4
A-3623	RING, BACKUP	8
A-4543	COTTER PIN, T HEAD	1
A-466	SLEEVE, GUIDE, SPRING	4
A-6153-137	RING,RETAINING,EXTERNAL SPIRAL	1
A-6153-162	RING,RETAINING,EXTERNAL SPIRAL	1
A-65	DOWEL PIN, 1/4	4
B-1243	INSERT, 9/16-18, CRES, STAKED	8
B-1843	SEAL, DUST, PISTON	1
B-3211	BALL SPACER	4
B-3339-1	BOLT, MOUNTING,9/16-18,12 POINT	8
B-3368	NUT, 5/16-24, HEX, THIN	4
B-3383-15	BOLT,10-32,HEX HEAD	1
B-3808-3	NUT,HEX,SELF-LOCKING	1
B-3824*NC	SCREW, 8-32, 100 ø HEAD	8
108142	BOLT, 1/4-28, 12 POINT	8
B-3834-0632	WASHER	20
B-3837-0463	WASHER, CORROSION RESISTANT	1
B-3839-5	PCP:NUT, HEX, THIN, DRILLED	8
B-3841-5	SCREW, 1/4-28, FILLISTER HEAD	1
B-3842-0500	SPRING PIN, 3/32 ", CRES	8
B-3843-25PP	SNAP RING,EXTERNAL	1
B-3844-53	CLEVIS PIN	1
B-3850-12	BOLT,7/16-20,12 POINT	8
B-3851-0363	WASHER	1
B-3851-0532	WASHER	4
B-442*NC	GUIDE, SPRING, PLASTIC	1
B-458	SPRING, COMPRESSION, BETA	4
B-474	NUT,1 1/8-12,HEX,SELF-LOCKING	1
REMOVED	WASHER, RETAINING, KNOB UNIT	-
B-6142	INSERT, 1/4-28, CRES, COILED	8
B-6144	BALL,BEARING,1/2" DIA	100
B-6521-8	SCREW, 10-32, 100ø HEAD	4
B-6544	CAP, FITTING, LUBRICATION	8
B-6545	CAM FOLLOWER	4
B-6680	BEARING,NEEDLE,CLOSED END	4
B-6761	GUIDE, SPRING, PLASTIC	1

HC-D4N-3E-OH	O/H Kit	Rev. U
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
C-3317-011	O - RING	4
C-3317-013	O - RING	1
C-3317-026-2	O - RING	1
C-3317-135-2	O - RING	1
C-3317-211-2	O - RING	1
C-3317-213-2	O - RING	1
C-3317-217	O - RING	1
C-3317-230	O - RING	1
C-3317-251	O - RING	1
C-3317-340-8	O - RING	4
C-3317-426-2	O - RING	1
B-7400	CARD, COMMENTS, OVERHAUL KIT	1
B-3860-10L	WASHER, DIMPLED, 100Ø CRES	4
B-3867-272	SCREW, 10-32, 100Ø HEAD, CRES	4
102632	TUBING, SILICONE	4
C-6349	FITTING, LUBRICATION, 45°	4

HC-D4N-3N-OH	O/H Kit	Rev. Q
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
102632	TUBING, SILICONE	4
A-3594-6	LABEL	1
A-2249	HUB BUSHING, GUIDE	1
B-1243	INSERT, 9/16-18, CRES, STAKED	8
B-6142	INSERT, 1/4-28, CRES, COILED	8
A-6153-162	RING,RETAINING,EXTERNAL SPIRAL	1
A-6153-137	RING,RETAINING,EXTERNAL SPIRAL	1
C-3317-135-2	O - RING	1
C-3317-026-2	O - RING	1
B-3368	NUT, 5/16-24, HEX, THIN	4
A-3204-2	SCREW, SET, 5/16-24	4
B-6144	BALL,BEARING,1/2" DIA	100
B-3211	BALL SPACER	4
C-3317-340-8	O - RING	4
B-6545	CAM FOLLOWER	4
108142	BOLT 1/4-28, 12 POINT	8
B-6521-8	SCREW, 10-32, 100ø HEAD	4
A-3256	BUMPER, FORK	4
B-474	NUT,1 1/8-12,HEX,SELF-LOCKING	1
B-3841-5	SCREW, 1/4-28, FILLISTER HEAD	1
B-3837-0463	WASHER, CORROSION RESISTANT	1
C-3317-211-2	O - RING	1
B-1843	SEAL, DUST, PISTON	1
C-3317-426-2	O - RING	1
B-6544	CAP, FITTING, LUBRICATION	8
A-279	FITTING, LUBRICATION	4
B-3834-0632	WASHER	20
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	20
B-3339-1	BOLT,MOUNTING,9/16-18,12 POINT	8
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
C-3317-230	O - RING	1
B-3839-5	PCP:NUT, HEX, THIN, DRILLED	8
B-458	SPRING, COMPRESSION, BETA	4
A-466	SLEEVE, GUIDE, SPRING	4
B-3851-0532	WASHER	4

HC-D4N-3N-OH	O/H Kit	Rev. Q
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
C-3317-011	O - RING	4
A-3623	RING, BACKUP	8
B-3843-25PP	SNAP RING,EXTERNAL	1
A-3026	CARBON BLOCK - UNIT	1
A-4543	COTTER PIN, T HEAD	1
B-3844-53	CLEVIS PIN	1
B-6761	GUIDE, SPRING, PLASTIC	1
B-3850-12	BOLT,7/16-20,12 POINT	8
A-65	DOWEL PIN, 1/4	4
B-3842-0500	SPRING PIN, 3/32 ", CRES	8
C-3317-217	O - RING	1
C-3317-251	O - RING	1
C-3317-213-2	O - RING	1
B-6680	BEARING,NEEDLE,CLOSED END	4
C-6349	FITTING, LUBRICATION, 45°	4
B-7400	CARD, COMMENTS, OVERHAUL KIT	1
B-3860-10L	WASHER, DIMPLED, 100ø CRES	4
B-3867-272	SCREW, 10-32, 100ø HEAD, CRES	4
C-3317-045	O - RING	4

HC-D4N-3R-OH	O/H Kit	Rev. P
Component	Description	Quantity
102632	TUBING, SILICONE	4
C-3317-045	O - RING	4
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	20
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
A-2249	HUB BUSHING, GUIDE	1
A-279	FITTING, LUBRICATION	4
A-3026	CARBON BLOCK - UNIT	1
A-3204-2	SCREW, SET, 5/16-24	4
A-3256	BUMPER, FORK	4
A-3594-6	LABEL	1
A-3623	RING, BACKUP	8
A-4543	COTTER PIN, T HEAD	1
A-466	SLEEVE, GUIDE, SPRING	4
A-6153-137	RING,RETAINING,EXTERNAL SPIRAL	1
A-6153-162	RING,RETAINING,EXTERNAL SPIRAL	1
A-65	DOWEL PIN, 1/4	4
B-1243	INSERT, 9/16-18, CRES, STAKED	8
B-1843	SEAL, DUST, PISTON	1
B-3211	BALL SPACER	4
B-3339-1	BOLT,MOUNTING,9/16-18,12 POINT	8
B-3368	NUT, 5/16-24, HEX, THIN	4
B-3384-2H	BOLT, 1/4-28, HEX HEAD	8
108142	BOLT, 1/4-28, 12 POINT	8
B-3834-0632	WASHER	20
B-3837-0463	WASHER, CORROSION RESISTANT	1
B-3839-5	PCP:NUT, HEX, THIN, DRILLED	8
B-3841-5	SCREW, 1/4-28, FILLISTER HEAD	1
B-3842-0500	SPRING PIN, 3/32 ", CRES	8
B-3843-25PP	SNAP RING,EXTERNAL	1
B-3844-53	CLEVIS PIN	1
B-3850-12	BOLT,7/16-20,12 POINT	8
B-3851-0432	WASHER	8
B-3851-0532	WASHER	4
B-442*NC	GUIDE, SPRING, PLASTIC	1
B-458	SPRING, COMPRESSION, BETA	4
B-474	NUT,1 1/8-12,HEX,SELF-LOCKING	1
REMOVED	WASHER, RETAINING, KNOB UNIT	-
B-6142	INSERT, 1/4-28, CRES, COILED	8
B-6144	BALL,BEARING,1/2" DIA	100
B-6521-8	SCREW, 10-32, 100ø HEAD	4
B-6544	CAP, FITTING, LUBRICATION	8
B-6545	CAM FOLLOWER	4
B-6680	BEARING,NEEDLE,CLOSED END	4
B-6761	GUIDE, SPRING, PLASTIC	1
B-7400	CARD, COMMENTS, OVERHAUL KIT	1
C-3317-011	O - RING	4
C-3317-026-2	O - RING	1

HC-D4N-3R-OH	O/H Kit	Rev. P
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
C-3317-135-2	O - RING	1
C-3317-211-2	O - RING	1
C-3317-213-2	O - RING	1
C-3317-217	O - RING	1
C-3317-230	O - RING	1
C-3317-251	O - RING	1
C-3317-340-8	O - RING	4
C-3317-426-2	O - RING	1
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
B-3383-15	BOLT,10-32,HEX HEAD	1
B-3808-3	NUT,HEX,SELF-LOCKING	1
B-3851-0363	WASHER	1
C-3317-013	O - RING	1
C-6349	FITTING, LUBRICATION, 45°	4
B-3824	SCREW, 8-32, 100 ø HEAD	8
B-3860-10L	WASHER, DIMPLED, 100ø CRES	4
B-3867-272	SCREW, 10-32, 100ø HEAD, CRES	4

HC-D4N-3T-OH	O/H Kit	Rev. H
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
102632	TUBING, SILICONE	4
A-3594-6	LABEL	1
A-2249	HUB BUSHING, GUIDE	1
B-1243	INSERT, 9/16-18, CRES, STAKED	8
B-6142	INSERT, 1/4-28, CRES, COILED	8
A-6153-162	RING,RETAINING,EXTERNAL SPIRAL	1
A-6153-137	RING,RETAINING,EXTERNAL SPIRAL	1
C-3317-135-2	O - RING	1
C-3317-026-2	O - RING	1
B-3368	NUT, 5/16-24, HEX, THIN	4
A-3204-2	SCREW, SET, 5/16-24	4
B-6144	BALL,BEARING,1/2" DIA	100
B-3211	BALL SPACER	4
C-3317-340-8	O - RING	4
B-6545	CAM FOLLOWER	4
REMOVED	WASHER, RETAINING, KNOB UNIT	-
108142	BOLT, 1/4-28, 1 POINT	8
B-6521-8	SCREW, 10-32, 100Ø HEAD	4
A-3256	BUMPER, FORK	4
B-3383-15	BOLT,10-32,HEX HEAD	1
B-3808-3	NUT,HEX,SELF-LOCKING	1
B-3851-0363	WASHER	1
B-474	NUT,1 1/8-12,HEX,SELF-LOCKING	1
B-3841-5	SCREW, 1/4-28, FILLISTER HEAD	1
B-3837-0463	WASHER, CORROSION RESISTANT	1
C-3317-211-2	O - RING	1
C-3317-013	O - RING	1
B-1843	SEAL, DUST, PISTON	1
C-3317-426-2	O - RING	1
B-6544	CAP, FITTING, LUBRICATION	8
A-279	FITTING, LUBRICATION	4
B-3834-0632	WASHER	20
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	20
B-3339-1	BOLT,MOUNTING,9/16-18,12 POINT	8
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
C-3317-230	O - RING	1

HC-D4N-3T-OH	O/H Kit	Rev. H
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
B-3839-5	PCP:NUT, HEX, THIN, DRILLED	8
B-458	SPRING, COMPRESSION, BETA	4
A-466	SLEEVE, GUIDE, SPRING	4
B-3851-0532	WASHER	4
C-3317-011	O - RING	4
A-3623	RING, BACKUP	8
B-3843-25PP	SNAP RING,EXTERNAL	1
A-3026	CARBON BLOCK - UNIT	1
A-4543	COTTER PIN, T HEAD	1
B-3844-53	CLEVIS PIN	1
B-658	SPRING, COMPRESSION	2
B-6639-131	SCREW, SET	4
B-3821	SCREW, 10-32, CAP	8
B-2877	CLEVIS PIN, 3/32	2
B-6761	GUIDE, SPRING, PLASTIC	1
B-3850-12	BOLT,7/16-20,12 POINT	8
A-65	DOWEL PIN, 1/4	4
B-3842-0500	SPRING PIN, 3/32 ", CRES	8
C-3317-217	O - RING	1
C-3317-251	O - RING	1
C-3317-213-2	O - RING	1
B-3838-1	COTTER PIN	2
B-6680	BEARING,NEEDLE,CLOSED END	4
C-6349	FITTING, LUBRICATION, 45°	4
B-7400	CARD, COMMENTS, OVERHAUL KIT	1
B-3860-10L	WASHER, DIMPLED, 100ø CRES	4
B-3867-272	SCREW, 10-32, 100ø HEAD, CRES	4
C-3317-045	O - RING	4

HC-D4N-5AL-OH	O/H Kit	Rev. Z
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	20
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
A-279	FITTING, LUBRICATION	4
A-3256	BUMPER, FORK	4
A-65	DOWEL PIN, 1/4	4
B-1843	SEAL, DUST, PISTON	1
B-3211	BALL SPACER	4
B-3339-1	BOLT,MOUNTING,9/16-18,12 POINT	8
B-3837-0463	WASHER, CORROSION RESISTANT	1
B-3821	SCREW, 10-32, CAP	8
108142	BOLT, 1/4-28, 12 POINT	8
B-3834-0632	WASHER	20
B-3838-3-5	COTTER PIN	2
B-3841-5	SCREW, 1/4-28, FILLISTER HEAD	1
B-3842-0500	SPRING PIN, 3/32 ", CRES	8
B-3850-12	BOLT,7/16-20,12 POINT	8
REMOVED	WASHER, RETAINING, KNOB UNIT	-
B-6545	CAM FOLLOWER	4
B-474	NUT,1 1/8-12,HEX,SELF-LOCKING	1
B-6144	BALL,BEARING,1/2" DIA	100
B-6544	CAP, FITTING, LUBRICATION	8
B-658	SPRING, COMPRESSION	2
B-6639-131	SCREW, SET	4
B-6761	GUIDE, SPRING, PLASTIC	1
C-3317-211-2	O - RING	1
C-3317-213-2	O - RING	1
C-3317-045	O - RING	4
C-3317-217	O - RING	1
C-3317-230	O - RING	1
C-3317-251	O - RING	1
C-3317-340-8	O - RING	4
C-3317-426-2	O - RING	1
A-3204-2	SCREW, SET, 5/16-24	4
B-3368	NUT, 5/16-24, HEX, THIN	4
A-2249	HUB BUSHING, GUIDE	1
A-6153-137	RING,RETAINING,EXTERNAL SPIRAL	1
A-6153-162	RING,RETAINING,EXTERNAL SPIRAL	1
B-1243	INSERT, 9/16-18, CRES, STAKED	8
B-6142	INSERT, 1/4-28, CRES, COILED	8
C-3317-026-2	O - RING	1
C-3317-135-2	O - RING	1
B-2877	CLEVIS PIN, 3/32	2
B-3838-1	COTTER PIN	2
B-3383-15	BOLT,10-32,HEX HEAD	1

HC-D4N-5AL-OH	O/H Kit	Rev. Z
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
B-3808-3	NUT,HEX,SELF-LOCKING	1
B-3851-0363	WASHER	1
B-6680	BEARING,NEEDLE,CLOSED END	4
B-442*NC	GUIDE, SPRING, PLASTIC	1
B-7400-2	CARD, COMMENTS, OVERHAUL KIT	1
B-3860-10L	WASHER, DIMPLED, 100ø CRES	4
B-3867-272	SCREW, 10-32, 100ø HEAD, CRES	4
102632	TUBING, SILICONE	4
C-6349	FITTING, LUBRICATION, 45°	4

HC-D4N-5C-OH	O/H Kit	Rev. AE
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
A-2249	HUB BUSHING, GUIDE	1
B-1243	INSERT, 9/16-18, CRES, STAKED	8
B-6142	INSERT, 1/4-28, CRES, COILED	8
A-6153-162	RING,RETAINING,EXTERNAL SPIRAL	1
A-6153-137	RING,RETAINING,EXTERNAL SPIRAL	1
C-3317-135-2	O - RING	1
C-3317-026-2	O - RING	1
B-3339-1	BOLT,MOUNTING,9/16-18,12 POINT	8
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
C-3317-230	O - RING	1
B-6761	GUIDE, SPRING, PLASTIC	1
B-3842-0500	SPRING PIN, 3/32 ", CRES	8
B-3850-12	BOLT,7/16-20,12 POINT	8
A-65	DOWEL PIN, 1/4	4
A-1712	BOLT,3/8-24,HEX HEAD	4
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	4
A-2038-12	SCREW, 1/4-28, CAP	2
B-474	NUT,1 1/8-12,HEX,SELF-LOCKING	1
B-1843	SEAL, DUST, PISTON	1
C-3317-211-2	O - RING	1
C-3317-213-2	O - RING	1
C-3317-217	O - RING	1
C-3317-426-2	O - RING	1
C-3317-251	O - RING	1
A-3204-2	SCREW, SET, 5/16-24	4
B-3368	NUT, 5/16-24, HEX, THIN	4
C-3317-045	O - RING	4
C-3317-340-8	O - RING	4
B-6144	BALL,BEARING,1/2" DIA	100
B-3211	BALL SPACER	4
B-3837-0463	WASHER, CORROSION RESISTANT	1
B-3841-5	SCREW, 1/4-28, FILLISTER HEAD	1
B-658	SPRING, COMPRESSION	2
B-2877	CLEVIS PIN, 3/32	2

HC-D4N-5C-OH	O/H Kit	Rev. AE
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
B-6639-131	SCREW, SET	4
B-3821	SCREW, 10-32, CAP	8
B-3838-1	COTTER PIN	2
A-3256	BUMPER, FORK	4
REMOVED	WASHER, RETAINING, KNOB UNIT	4
B-6545	CAM FOLLOWER	4
108142	BOLT, 1/4-28, 12 POINT	8
A-279	FITTING, LUBRICATION	4
B-6544	CAP, FITTING, LUBRICATION	8
B-3834-0632	WASHER	20
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	20
B-3383-15	BOLT,10-32,HEX HEAD	1
B-3808-3	NUT,HEX,SELF-LOCKING	1
B-3851-0363	WASHER	1
B-6680	BEARING,NEEDLE,CLOSED END	4
B-442*NC	GUIDE, SPRING, PLASTIC	1
B-7400-2	CARD, COMMENTS, OVERHAUL KIT	1
B-3860-10L	WASHER, DIMPLED, 100ø CRES	4
B-3867-272	SCREW, 10-32, 100ø HEAD, CRES	4
102632	TUBING, SILICONE	4
C-6349	FITTING, LUBRICATION, 45°	4

HC-D4N-5E-OH	O/H Kit	Rev. J
Component	Description	Quantity
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
102632	TUBING, SILICONE	4
A-3594-6	LABEL	1
A-2249	HUB BUSHING, GUIDE	1
B-6142	INSERT, 1/4-28, CRES, COILED	8
B-1243	INSERT, 9/16-18, CRES, STAKED	8
A-6153-162	RING,RETAINING,EXTERNAL SPIRAL	1
A-6153-137	RING,RETAINING,EXTERNAL SPIRAL	1
C-3317-135-2	O - RING	1
C-3317-026-2	O - RING	1
C-3317-211-2	O - RING	1
C-3317-213-2	O - RING	1
C-3317-340-8	O - RING	4
B-3834-0632	WASHER	20
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	24
A-279	FITTING, LUBRICATION	4
B-6544	CAP, FITTING, LUBRICATION	8
B-3339-1	BOLT,MOUNTING,9/16-18,12 POINT	8
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
C-3317-230	O - RING	1
B-3850-12	BOLT,7/16-20,12 POINT	8
A-65	DOWEL PIN, 1/4	4
B-3842-0500	SPRING PIN, 3/32 ", CRES	8
A-1712	BOLT,3/8-24,HEX HEAD	4
A-3204-2	SCREW, SET, 5/16-24	4
B-3368	NUT, 5/16-24, HEX, THIN	4
B-6144	BALL,BEARING,1/2" DIA	100
B-3211	BALL SPACER	4
108142	BOLT, 1/4-28, 12 POINT	8
B-6545	CAM FOLLOWER	4
REMOVED	WASHER, RETAINING, KNOB UNIT	-
A-3256	BUMPER, FORK	4
B-3383-15	BOLT,10-32,HEX HEAD	1
B-3808-3	NUT,HEX,SELF-LOCKING	1
B-3851-0363	WASHER	1
C-3317-354	O - RING	1
B-658	SPRING, COMPRESSION	2
B-2877	CLEVIS PIN, 3/32	2
B-6639-131	SCREW, SET	4
B-3821	SCREW, 10-32, CAP	8
B-3838-1	COTTER PIN	2
B-1843	SEAL, DUST, PISTON	1
B-474	NUT,1 1/8-12,HEX,SELF-LOCKING	1
C-3317-426-2	O - RING	1
C-3317-217	O - RING	1
B-3841-5	SCREW, 1/4-28, FILLISTER HEAD	1

HC-D4N-5E-OH	O/H Kit	Rev. J
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
B-3837-0463	WASHER, CORROSION RESISTANT	1
B-6761	GUIDE, SPRING, PLASTIC	1
B-6680	BEARING, NEEDLE, CLOSED END	4
B-7400-2	CARD, COMMENTS, OVERHAUL KIT	1
C-6349	FITTING, LUBRICATION, 45°	4
B-3860-10L	WASHER, DIMPLED, 100ø CRES	4
B-3867-272	SCREW, 10-32, 100ø HEAD, CRES	4
C-3317-045	O - RING	4

HC-E2YL-2BLSF	O/H Kit	Rev. BN
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
B-3281-1	SPRING, COMPRESSION	1
B-3281-3	SPRING, COMPRESSION	1
B-7588	TAG, WARNING, AIR PRESSURE	1
B-7589	SCREW, SET, 1/4-28, DRILLED	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	6
A-2247-1	STUD, MOUNTING,7/16-20,DRILLED	2
A-2272	KEEPER, SPLIT	1
A-2411-1	WASHER	1
A-2482	WASHER, MOUNTING	2
A-2498	NUT,7/16-20,CASTELLATED	2
A-279	FITTING, LUBRICATION	4
A-3205	SCREW, 5/16-24, CAP	1
A-3212-1	BUTTON, BLOCK, PITCH CHANGE	2
B-1938	VALVE ASSEMBLY	1
A-3204	SCREW, SET, 5/16-24	2
B-3368	NUT, 5/16-24, HEX, THIN	2
B-3323	PLATE, ANTI-ROTATION	2
B-3211	BALL SPACER	2
B-3807	NUT,5/8-18,HEX,SELF-LOCKING	1
B-3834-0632	WASHER	6
B-3841-10	SCREW, 1/4-28, FILLISTER HEAD	4
B-3842-0625	SPRING PIN, 3/32", CRES	2
B-3883-4339	QUAD-RING	2
B-6144	BALL,BEARING,1/2" DIA	50
B-6489-25	BOLT,7/16-20,HEX HEAD	4
B-6526-7	WASHER, MOUNTING, DOUBLE COUNTERSUNK	4
B-6544	CAP, FITTING, LUBRICATION	4
C-3317-115-1	O - RING	1
C-3317-117	O - RING	1
C-3317-210-1	O - RING	2
C-3317-226	O - RING	1
C-3317-228	O - RING	1
C-3317-247	O - RING	1
C-3317-427-1	O - RING	1
A-2245-3	HUB BUSHING, ROD	1
A-2249	HUB BUSHING, GUIDE	1
A-884	SPRING, COMPRESSION	4
B-3838-3-5	COTTER PIN	4
C-7645-1	BUSHING, KNOB, PITCH CHANGE	2
B-6680	BEARING,NEEDLE,CLOSED END	2
B-3837-0563	WASHER, CORROSION RESISTANT	4
B-7400-6	CARD, COMMENTS, OVERHAUL KIT	1

HC-E2YL-2BSF-OH	O/H Kit	Rev. BN
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
B-3281-1	SPRING, COMPRESSION	1
B-3281-3	SPRING, COMPRESSION	1
B-7588	TAG, WARNING, AIR PRESSURE	1
B-7589	SCREW, SET, 1/4-28, DRILLED	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	6
A-2245-3	HUB BUSHING, ROD	1
A-2247-1	STUD, MOUNTING,7/16-20,DRILLED	2
A-2249	HUB BUSHING, GUIDE	1
A-2272	KEEPER, SPLIT	1
A-2411-1	WASHER	1
C-7645-1	BUSHING, KNOB, PITCH CHANGE	2
A-2482	WASHER, MOUNTING	2
A-2498	NUT,7/16-20,CASTELLATED	2
A-279	FITTING, LUBRICATION	4
A-3204	SCREW, SET, 5/16-24	2
A-3205	SCREW, 5/16-24, CAP	1
A-3212-1	BUTTON, BLOCK, PITCH CHANGE	2
A-884	SPRING, COMPRESSION	4
B-1938	VALVE ASSEMBLY	1
B-3211	BALL SPACER	2
B-3323	PLATE, ANTI-ROTATION	2
B-3368	NUT, 5/16-24, HEX, THIN	2
B-3807	NUT,5/8-18,HEX,SELF-LOCKING	1
B-3834-0632	WASHER	6
B-3837-0563	WASHER, CORROSION RESISTANT	4
B-3838-3-5	COTTER PIN	4
B-3842-0625	SPRING PIN, 3/32", CRES	2
B-3883-4339	QUAD-RING	2
B-6144	BALL,BEARING,1/2" DIA	50
B-6489-25	BOLT,7/16-20,HEX HEAD	4
B-6526-7	WASHER, MOUNTING, DOUBLE COUNTERSUNK	4
B-6544	CAP, FITTING, LUBRICATION	4
B-6680	BEARING,NEEDLE,CLOSED END	2
C-3317-115-1	O - RING	1
C-3317-117	O - RING	1
C-3317-210-1	O - RING	2
C-3317-226	O - RING	1
C-3317-228	O - RING	1
C-3317-247	O - RING	1
C-3317-427-1	O - RING	1
B-3841-10	SCREW, 1/4-28, FILLISTER HEAD	4
B-7400-6	CARD, COMMENTS, OVERHAUL KIT	1

HC-E2YR-1BF-OH	O/H Kit	Rev. AF
Component	Description	Quantity
A-1381	WASHER, 1/2 " CRES	6
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	6
A-2067	STUD, MOUNTING, 1/2-20	6
A-2069	NUT, MOUNTING, CASTELLATED	6
A-2211	NUT,.718-20,CASTELLATED,THIN	1
A-279	FITTING, LUBRICATION	4
A-3212-1	BUTTON, BLOCK, PITCH CHANGE	2
A-867	PCP:KEEPER, SPLIT	1
A-3204	SCREW, SET, 5/16-24	2
B-3368	NUT, 5/16-24, HEX, THIN	2
B-3323	PLATE, ANTI-ROTATION	2
B-3211	BALL SPACER	2
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	1
B-3834-0632	WASHER	6
B-3838-3-5	COTTER PIN	1
B-3842-0750	SPRING PIN, 3/32 ", CRES	6
B-3883-4339	QUAD-RING	2
B-6144	BALL,BEARING,1/2" DIA	50
B-6544	CAP, FITTING, LUBRICATION	4
B-6747	SEAL, WASHER	1
C-3317-018	O - RING	1
C-3317-115-1	O - RING	1
C-3317-226	O - RING	1
C-3317-228	O - RING	1
C-3317-247	O - RING	1
C-3317-348-1	O - RING	1
A-2245-2	HUB BUSHING, ROD	1
A-2245-3	HUB BUSHING, ROD	1
A-2249	HUB BUSHING, GUIDE	1
B-6680	BEARING,NEEDLE,CLOSED END	2
C-7645-1	BUSHING, KNOB, PITCH CHANGE	2
B-7400-6	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
100059	LABEL, WARNING	1
A-3594-6	LABEL	1

HC-E2YR-2RBSF	O/H Kit	Rev. BN
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
B-3281-1	SPRING, COMPRESSION	1
B-3281-3	SPRING, COMPRESSION	1
B-7588	TAG, WARNING, AIR PRESSURE	1
B-7589	SCREW, SET, 1/4-28, DRILLED	1
A-279	FITTING, LUBRICATION	4
A-3204	SCREW, SET, 5/16-24	2
A-3205	SCREW, 5/16-24, CAP	1
A-3212-1	BUTTON, BLOCK, PITCH CHANGE	2
B-1938	VALVE ASSEMBLY	1
B-3211	BALL SPACER	2
B-3323	PLATE, ANTI-ROTATION	2
B-3368	NUT, 5/16-24, HEX, THIN	2
B-3807	NUT,5/8-18,HEX,SELF-LOCKING	1
B-3834-0632	WASHER	6
B-3837-0563	WASHER, CORROSION RESISTANT	4
B-3883-4339	QUAD-RING	2
B-6144	BALL,BEARING,1/2" DIA	50
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	6
A-1381	WASHER, 1/2 " CRES	6
A-2067	STUD, MOUNTING, 1/2-20	6
A-2069	NUT, MOUNTING, CASTELLATED	6
A-2272	KEEPER, SPLIT	1
A-2411-1	WASHER	1
B-3841-10	SCREW, 1/4-28, FILLISTER HEAD	4
B-3842-0750	SPRING PIN, 3/32 ", CRES	6
B-6544	CAP, FITTING, LUBRICATION	4
C-3317-115-1	O - RING	1
C-3317-117	O - RING	1
C-3317-210-1	O - RING	2
C-3317-226	O - RING	1
C-3317-228	O - RING	1
C-3317-251	O - RING	1
C-3317-431-1	O - RING	1
A-2245-3	HUB BUSHING, ROD	1
A-2249	HUB BUSHING, GUIDE	1
A-884	SPRING, COMPRESSION	4
B-3838-3-5	COTTER PIN	4
C-7645-1	BUSHING, KNOB, PITCH CHANGE	2
B-6680	BEARING,NEEDLE,CLOSED END	2
B-7400-6	CARD, COMMENTS, OVERHAUL KIT	1

HC-E3YR-1RF-OH	O/H Kit	Rev. AK
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
A-1381	WASHER, 1/2 " CRES	6
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	15
A-2067	STUD, MOUNTING, 1/2-20	6
A-2069	NUT, MOUNTING, CASTELLATED	6
A-2211	NUT,.718-20,CASTELLATED,THIN	1
A-2245	HUB BUSHING, ROD	1
A-2245-1	HUB BUSHING, ROD	1
A-2249	HUB BUSHING, GUIDE	1
A-279	FITTING, LUBRICATION	6
A-3204	SCREW, SET, 5/16-24	3
A-3256	BUMPER, FORK	3
A-867	PCP:KEEPER, SPLIT	1
B-3211	BALL SPACER	3
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	1
B-3368	NUT, 5/16-24, HEX, THIN	3
B-3834-0632	WASHER	15
B-3838-3-5	COTTER PIN	1
B-3842-0750	SPRING PIN, 3/32 ", CRES	6
B-3883-4339	QUAD-RING	3
B-6144	BALL,BEARING,1/2" DIA	75
B-6544	CAP, FITTING, LUBRICATION	6
B-6680	BEARING,NEEDLE,CLOSED END	3
B-6747	SEAL, WASHER	1
C-3317-018	O - RING	1
C-3317-115-1	O - RING	1
C-3317-226	O - RING	1
C-3317-228	O - RING	1
C-3317-251	O - RING	1
C-3317-426-1	O - RING	1
C-7645-1	BUSHING, KNOB, PITCH CHANGE	3
B-7400-6	CARD, COMMENTS, OVERHAUL KIT	1

HC-E3YR-1RLF-OH	O/H Kit	Rev. AK
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
A-1381	WASHER, 1/2 " CRES	6
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	15
A-2067	STUD, MOUNTING, 1/2-20	6
A-2069	NUT, MOUNTING, CASTELLATED	6
A-2211	NUT,.718-20,CASTELLATED,THIN	1
A-2245	HUB BUSHING, ROD	1
A-2245-1	HUB BUSHING, ROD	1
A-2249	HUB BUSHING, GUIDE	1
A-279	FITTING, LUBRICATION	6
A-3204	SCREW, SET, 5/16-24	3
A-3256	BUMPER, FORK	3
A-867	PCP:KEEPER, SPLIT	1
B-3211	BALL SPACER	3
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	1
B-3368	NUT, 5/16-24, HEX, THIN	3
B-3834-0632	WASHER	15
B-3838-3-5	COTTER PIN	1
B-3842-0750	SPRING PIN, 3/32 ", CRES	6
B-3883-4339	QUAD-RING	3
B-6144	BALL,BEARING,1/2" DIA	75
B-6544	CAP, FITTING, LUBRICATION	6
B-6680	BEARING,NEEDLE,CLOSED END	3
B-6747	SEAL, WASHER	1
C-3317-018	O - RING	1
C-3317-115-1	O - RING	1
C-3317-226	O - RING	1
C-3317-228	O - RING	1
C-3317-251	O - RING	1
C-3317-426-1	O - RING	1
C-7645-1	BUSHING, KNOB, PITCH CHANGE	3
B-7400-6	CARD, COMMENTS, OVERHAUL KIT	1

HC-E3YR-2ALTF	O/H Kit	Rev. BL
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
B-7588	TAG, WARNING, AIR PRESSURE	1
B-7589	SCREW, SET, 1/4-28, DRILLED	1
A-1381	WASHER, 1/2 " CRES	6
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	9
A-2067	STUD, MOUNTING, 1/2-20	6
A-2069	NUT, MOUNTING, CASTELLATED	6
A-2411-1	WASHER	1
A-279	FITTING, LUBRICATION	6
A-3205	SCREW, 5/16-24, CAP	1
A-2272	KEEPER, SPLIT	1
B-1938	VALVE ASSEMBLY	1
A-3204	SCREW, SET, 5/16-24	3
B-3368	NUT, 5/16-24, HEX, THIN	3
B-3211	BALL SPACER	3
A-3256	BUMPER, FORK	3
B-3807	NUT,5/8-18,HEX,SELF-LOCKING	1
B-3834-0632	WASHER	9
B-3841-10	SCREW, 1/4-28, FILLISTER HEAD	4
B-3842-0750	SPRING PIN, 3/32 ", CRES	6
B-3883-4339	QUAD-RING	3
B-6144	BALL,BEARING,1/2" DIA	75
B-6544	CAP, FITTING, LUBRICATION	6
C-3317-115-1	O - RING	1
C-3317-117	O - RING	1
C-3317-210-1	O - RING	2
C-3317-226	O - RING	1
C-3317-228	O - RING	1
C-3317-247	O - RING	1
C-3317-427-1	O - RING	1
A-2245-1	HUB BUSHING, ROD	1
A-2249	HUB BUSHING, GUIDE	1
A-884	SPRING, COMPRESSION	2
B-3838-3-5	COTTER PIN	2
A-285	SPRING PIN, 3/32 ", CRES	6
A-3208	BOLT,7/16-20,12 POINT	6
A-65	DOWEL PIN, 1/4	3
B-6680	BEARING,NEEDLE,CLOSED END	3
B-3837-0563	WASHER, CORROSION RESISTANT	4
C-7645-1	BUSHING, KNOB, PITCH CHANGE	3
B-7400-6	CARD, COMMENTS, OVERHAUL KIT	1

HC-E3YR-2ATF-OH	O/H Kit	Rev. BL
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
B-7588	TAG, WARNING, AIR PRESSURE	1
B-7589	SCREW, SET, 1/4-28, DRILLED	1
A-1381	WASHER, 1/2 " CRES	6
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	9
A-2067	STUD, MOUNTING, 1/2-20	6
A-2069	NUT, MOUNTING, CASTELLATED	6
A-2245-1	HUB BUSHING, ROD	1
A-2249	HUB BUSHING, GUIDE	1
A-2272	KEEPER, SPLIT	1
A-2411-1	WASHER	1
A-279	FITTING, LUBRICATION	6
A-285	SPRING PIN, 3/32 ", CRES	6
A-3204	SCREW, SET, 5/16-24	3
A-3205	SCREW, 5/16-24, CAP	1
A-3208	BOLT,7/16-20,12 POINT	6
A-3256	BUMPER, FORK	3
A-65	DOWEL PIN, 1/4	3
A-884	SPRING, COMPRESSION	2
B-1938	VALVE ASSEMBLY	1
B-3211	BALL SPACER	3
B-3368	NUT, 5/16-24, HEX, THIN	3
B-3807	NUT,5/8-18,HEX,SELF-LOCKING	1
B-3834-0632	WASHER	9
B-3838-3-5	COTTER PIN	2
B-3841-10	SCREW, 1/4-28, FILLISTER HEAD	4
B-3842-0750	SPRING PIN, 3/32 ", CRES	6
B-3883-4339	QUAD-RING	3
B-6144	BALL,BEARING,1/2" DIA	75
B-6544	CAP, FITTING, LUBRICATION	6
B-6680	BEARING,NEEDLE,CLOSED END	3
C-3317-115-1	O - RING	1
C-3317-117	O - RING	1
C-3317-210-1	O - RING	2
C-3317-226	O - RING	1
C-3317-228	O - RING	1
C-3317-247	O - RING	1
C-3317-427-1	O - RING	1
B-3837-0563	WASHER, CORROSION RESISTANT	4
C-7645-1	BUSHING, KNOB, PITCH CHANGE	3
B-7400-6	CARD, COMMENTS, OVERHAUL KIT	1

HC-E4A-2A-OH	O/H Kit	Rev. J
Component	Description	Quantity
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
A-2249	HUB BUSHING, GUIDE	1
B-6142	INSERT, 1/4-28, CRES, COILED	8
B-1243	INSERT, 9/16-18, CRES, STAKED	12
A-6153-162	RING,RETAINING,EXTERNAL SPIRAL	1
A-6153-137	RING,RETAINING,EXTERNAL SPIRAL	1
C-3317-135-2	O - RING	1
C-3317-026-2	O - RING	1
C-3317-211-2	O - RING	1
C-3317-213-2	O - RING	1
C-3317-340-9	O - RING	4
B-3834-0632	WASHER	20
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	20
A-279	FITTING, LUBRICATION	4
B-6544	CAP, FITTING, LUBRICATION	8
B-3347	BOLT,MOUNTING,9/16-18,12 POINT	12
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	12
C-3317-239-2	O - RING	1
B-3850-12	BOLT,7/16-20,12 POINT	8
A-65	DOWEL PIN, 1/4	4
B-3842-0500	SPRING PIN, 3/32 ", CRES	8
A-3204-2	SCREW, SET, 5/16-24	4
B-3368	NUT, 5/16-24, HEX, THIN	4
B-6144-1	BALL,BEARING,3/8" DIA	132
B-793	BALL SPACER	4
B-3830	BOLT, 5/16-24,12 POINT	8
B-6545	CAM FOLLOWER	4
B-475	WASHER, RETAINING, KNOB UNIT	4
A-3256	BUMPER, FORK	4
C-3317-354	O - RING	1
B-1843	SEAL, DUST, PISTON	1
B-474	NUT,1 1/8-12,HEX,SELF-LOCKING	1
C-3317-426-2	O - RING	1
C-3317-217	O - RING	1
B-3841-6	SCREW, 1/4-28, FILLISTER HEAD	4
B-3837-0432	WASHER, CORROSION RESISTANT	4
B-6761	GUIDE, SPRING, PLASTIC	1
A-1271	BEARING,NEEDLE,CLOSED END	4
B-7400-1	CARD, COMMENTS, OVERHAUL KIT	1
C-6349	FITTING, LUBRICATION, 45°	4
B-3860-10L	WASHER, DIMPLED, 100ø CRES	4
B-3867-272	SCREW, 10-32, 100ø HEAD, CRES	4

HC-E4A-2-OH	O/H Kit	Rev. O
Component	Description	Quantity
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
A-2249	HUB BUSHING, GUIDE	1
B-6142	INSERT, 1/4-28, CRES, COILED	8
B-1243	INSERT, 9/16-18, CRES, STAKED	12
A-6153-162	RING,RETAINING,EXTERNAL SPIRAL	1
A-6153-137	RING,RETAINING,EXTERNAL SPIRAL	1
C-3317-135-2	O - RING	1
C-3317-026-2	O - RING	1
C-3317-211-2	O - RING	1
C-3317-213-2	O - RING	1
C-3317-340-9	O - RING	4
B-3834-0632	WASHER	20
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	20
A-279	FITTING, LUBRICATION	4
B-6544	CAP, FITTING, LUBRICATION	8
B-3347	BOLT,MOUNTING,9/16-18,12 POINT	12
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	12
C-3317-239-2	O - RING	1
B-3850-12	BOLT,7/16-20,12 POINT	8
A-65	DOWEL PIN, 1/4	4
B-3842-0500	SPRING PIN, 3/32 ", CRES	8
A-3204-2	SCREW, SET, 5/16-24	4
B-3368	NUT, 5/16-24, HEX, THIN	4
B-6144-1	BALL,BEARING,3/8" DIA	132
B-793	BALL SPACER	4
B-3830	BOLT, 5/16-24,12 POINT	8
B-6545	CAM FOLLOWER	4
B-475	WASHER, RETAINING, KNOB UNIT	4
A-3256	BUMPER, FORK	4
C-3317-354	O - RING	1
B-1843	SEAL, DUST, PISTON	1
B-474	NUT,1 1/8-12,HEX,SELF-LOCKING	1
C-3317-426-2	O - RING	1
C-3317-217	O - RING	1
B-3841-6	SCREW, 1/4-28, FILLISTER HEAD	4
B-3837-0432	WASHER, CORROSION RESISTANT	4
B-6761	GUIDE, SPRING, PLASTIC	1
A-1271	BEARING,NEEDLE,CLOSED END	4
B-442*NC	GUIDE, SPRING, PLASTIC	1
B-7400-1	CARD, COMMENTS, OVERHAUL KIT	1
C-6349	FITTING, LUBRICATION, 45°	4
B-3860-10L	WASHER, DIMPLED, 100ø CRES	4
B-3867-272	SCREW, 10-32, 100ø HEAD, CRES	4

HC-E4A-3D-OH	O/H Kit	Rev. AE
Component	Description	Quantity
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
102632	TUBING, SILICONE	4
A-3594-6	LABEL	1
B-6142	INSERT, 1/4-28, CRES, COILED	8
B-1243	INSERT, 9/16-18, CRES, STAKED	12
A-2249	HUB BUSHING, GUIDE	1
A-6153-137	RING,RETAINING,EXTERNAL SPIRAL	1
A-6153-162	RING,RETAINING,EXTERNAL SPIRAL	1
C-3317-026-2	O - RING	1
C-3317-135-2	O - RING	1
C-3317-340-8	O - RING	4
B-3368	NUT, 5/16-24, HEX, THIN	8
A-3204-2	SCREW, SET, 5/16-24	4
B-6144-1	BALL,BEARING,3/8" DIA	132
B-793	BALL SPACER	4
B-6545	CAM FOLLOWER	4
REMOVED	WASHER, RETAINING, KNOB UNIT	-
108142	BOLT, 1/4-28, 12 POINT	8
A-3256	BUMPER, FORK	4
B-3383-15	BOLT,10-32,HEX HEAD	1
B-3808-3	NUT,HEX,SELF-LOCKING	1
B-3851-0363	WASHER	1
B-474	NUT,1 1/8-12,HEX,SELF-LOCKING	1
B-3841-5	SCREW, 1/4-28, FILLISTER HEAD	1
B-3837-0463	WASHER, CORROSION RESISTANT	1
A-2038-12	SCREW, 1/4-28, CAP	2
C-3317-211-2	O - RING	1
C-3317-013	O - RING	1
C-3317-217	O - RING	1
C-3317-251	O - RING	1
C-3317-213-2	O - RING	1
B-1843	SEAL, DUST, PISTON	1
C-3317-426-2	O - RING	1
B-6544	CAP, FITTING, LUBRICATION	8
A-279	FITTING, LUBRICATION	4
B-3834-0632	WASHER	20
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	20
B-668	SPRING, COMPRESSION, BETA	4
A-1683-2	BUSHING, TAPPET	2
B-3829	SCREW, 10-32, CAP	4
B-3839-5	PCP:NUT, HEX, THIN, DRILLED	8
B-6761	GUIDE, SPRING, PLASTIC	1
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	12
B-3347	BOLT,MOUNTING,9/16-18,12 POINT	12
C-3317-239-2	O - RING	1
A-3026	CARBON BLOCK - UNIT	1

HC-E4A-3D-OH	O/H Kit	Rev. AE
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
A-4543	COTTER PIN, T HEAD	1
B-3844-53	CLEVIS PIN	1
B-3842-0500	SPRING PIN, 3/32 ", CRES	8
B-3826	BOLT, 1/2-20, 12 POINT	8
A-1271	BEARING, NEEDLE, CLOSED END	4
B-442*NC	GUIDE, SPRING, PLASTIC	1
C-6349	FITTING, LUBRICATION, 45°	4
B-7400	CARD, COMMENTS, OVERHAUL KIT	1
B-3860-10L	WASHER, DIMPLED, 100ø CRES	4
B-3867-272	SCREW, 10-32, 100ø HEAD, CRES	4

HC-E4A-3I-OH	O/H Kit, (PK,PB) BLADE SUFFIX	Rev. AC
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
A-1271	BEARING,NEEDLE,CLOSED END	4
A-2249	HUB BUSHING, GUIDE	1
A-3026	CARBON BLOCK - UNIT	1
A-3256	BUMPER, FORK	4
A-4543	COTTER PIN, T HEAD	1
A-6153-137	RING,RETAINING,EXTERNAL SPIRAL	1
A-6153-162	RING,RETAINING,EXTERNAL SPIRAL	1
A-80-7	BOLT,10-32,HEX HEAD	4
B-1243	INSERT, 9/16-18, CRES, STAKED	12
B-3383-15	BOLT,10-32,HEX HEAD	1
B-3830	BOLT, 5/16-24,12 POINT	8
B-3838-3-2	COTTER PIN	8
B-3843-25PP	SNAP RING,EXTERNAL	1
B-3844-53	CLEVIS PIN	1
B-3851-0363	WASHER	1
B-475	WASHER, RETAINING, KNOB UNIT	4
B-6142	INSERT, 1/4-28, CRES, COILED	8
B-6144-1	BALL,BEARING,3/8" DIA	132
B-6545	CAM FOLLOWER	4
B-7400	CARD, COMMENTS, OVERHAUL KIT	1
B-793	BALL SPACER	4
C-3317-013	O - RING	1
C-3317-026-2	O - RING	1
C-3317-135-2	O - RING	1
C-3317-211-2	O - RING	1
C-3317-213-2	O - RING	1
C-6474	BOLT,3/8-24,12 POINT,INCONEL	8
B-3834-0632	WASHER	20
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	28
B-3808-3	NUT,HEX,SELF-LOCKING	5
A-279	FITTING, LUBRICATION	4
C-6349	FITTING, LUBRICATION, 45°	4
B-6544	CAP, FITTING, LUBRICATION	8
C-3317-340-8	O - RING	4
B-3347	BOLT,MOUNTING,9/16-18,12 POINT	12
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	12
C-3317-239-2	O - RING	1
A-1744	BOLT,3/8-24,HEX HEAD	8
B-7019-2	SCREW, SET, 5/16-24	4
B-3368	NUT, 5/16-24, HEX, THIN	8
C-3317-251	O - RING	1
A-2038-12	SCREW, 1/4-28, CAP	2
B-1843	SEAL, DUST, PISTON	1
B-474	NUT,1 1/8-12,HEX,SELF-LOCKING	1

HC-E4A-3I-OH	O/H Kit, (PK,PB) BLADE SUFFIX	Rev. AC
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
C-3317-426-2	O - RING	1
C-3317-217	O - RING	1
B-3841-5	SCREW, 1/4-28, FILLISTER HEAD	1
B-3837-0463	WASHER, CORROSION RESISTANT	1
B-6761	GUIDE, SPRING, PLASTIC	1
B-668	SPRING, COMPRESSION, BETA	4
A-1683-2	BUSHING, TAPPET	2
B-3829	SCREW, 10-32, CAP	4
B-3839-5	PCP:NUT, HEX, THIN, DRILLED	8
B-442*NC	GUIDE, SPRING, PLASTIC	1
D-7745-A	RACE, HUB SIDE	4
D-7745-B	RACE, BLADE SIDE	4
B-3860-10L	WASHER, DIMPLED, 100ø CRES	4
B-3867-272	SCREW, 10-32, 100ø HEAD, CRES	4

HC-E4A-3I-OH*1	O/H Kit, PC(K,B) BLADE SUFFIX	Rev. AC
Component	Description	Quantity
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
A-1271	BEARING,NEEDLE,CLOSED END	4
A-1744	BOLT,3/8-24,HEX HEAD	8
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	28
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	12
A-2249	HUB BUSHING, GUIDE	1
A-279	FITTING, LUBRICATION	4
A-3026	CARBON BLOCK - UNIT	1
A-4543	COTTER PIN, T HEAD	1
A-6153-137	RING,RETAINING,EXTERNAL SPIRAL	1
A-6153-162	RING,RETAINING,EXTERNAL SPIRAL	1
B-1243	INSERT, 9/16-18, CRES, STAKED	12
B-3347	BOLT,MOUNTING,9/16-18,12 POINT	12
B-3822-36P	SCREW, 3/8-24, CAP	16
B-3828-6	NUT,HEX,SELF-LOCKING,FLANGED	16
B-3834-0632	WASHER	52
B-3843-25PP	SNAP RING,EXTERNAL	1
B-3844-53	CLEVIS PIN	1
B-6142	INSERT, 1/4-28, CRES, COILED	8
C-3317-340-8	O - RING	4
B-6544	CAP, FITTING, LUBRICATION	8
B-7019-2	SCREW, SET, 5/16-24	4
B-7073-L1	BOLT,10-32,HEX HEAD	4
C-3317-026-2	O - RING	1
C-3317-135-2	O - RING	1
C-3317-211-2	O - RING	1
C-3317-213-2	O - RING	1
C-3317-239-2	O - RING	1
C-6349	FITTING, LUBRICATION, 45°	4
B-442*NC	GUIDE, SPRING, PLASTIC	1
B-3368	NUT, 5/16-24, HEX, THIN	8
B-6144-1	BALL,BEARING,3/8" DIA	132
B-793	BALL SPACER	4
B-3830	BOLT, 5/16-24,12 POINT	8
B-6545	CAM FOLLOWER	4
B-475	WASHER, RETAINING, KNOB UNIT	4
A-3256	BUMPER, FORK	4
B-3383-15	BOLT,10-32,HEX HEAD	1
B-3808-3	NUT,HEX,SELF-LOCKING	1
B-3851-0363	WASHER	1
C-3317-013	O - RING	1
C-3317-251	O - RING	1
A-2038-12	SCREW, 1/4-28, CAP	2
B-1843	SEAL, DUST, PISTON	1
B-474	NUT,1 1/8-12,HEX,SELF-LOCKING	1

HC-E4A-3I-OH*1	O/H Kit, PC(K,B) BLADE SUFFIX	Rev. AC
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
C-3317-426-2	O - RING	1
C-3317-217	O - RING	1
B-3841-5	SCREW, 1/4-28, FILLISTER HEAD	1
B-3837-0463	WASHER, CORROSION RESISTANT	1
B-6761	GUIDE, SPRING, PLASTIC	1
B-668	SPRING, COMPRESSION, BETA	4
A-1683-2	BUSHING, TAPPET	2
B-3829	SCREW, 10-32, CAP	4
B-3839-5	PCP:NUT, HEX, THIN, DRILLED	8
B-7400	CARD, COMMENTS, OVERHAUL KIT	1
D-7745-A	RACE, HUB SIDE	4
D-7745-B	RACE, BLADE SIDE	4
B-3860-10L	WASHER, DIMPLED, 100ø CRES	4
B-3867-272	SCREW, 10-32, 100ø HEAD, CRES	4

HC-E4A-3I-OH*2	O/H Kit, P(K,B), PC(K,B) BLADE SUFFIX	Rev. AC
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
A-2249	HUB BUSHING, GUIDE	1
B-6142	INSERT, 1/4-28, CRES, COILED	8
B-1243	INSERT, 9/16-18, CRES, STAKED	12
A-6153-162	RING,RETAINING,EXTERNAL SPIRAL	1
A-6153-137	RING,RETAINING,EXTERNAL SPIRAL	1
C-3317-135-2	O - RING	1
C-3317-026-2	O - RING	1
C-3317-211-2	O - RING	1
C-3317-213-2	O - RING	1
A-80-7	BOLT,10-32,HEX HEAD	2
B-7073-L1	BOLT,10-32,HEX HEAD	2
B-3834-0632	WASHER	36
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	28
B-3808-3	NUT,HEX,SELF-LOCKING	3
A-279	FITTING, LUBRICATION	4
C-6349	FITTING, LUBRICATION, 45°	4
B-6544	CAP, FITTING, LUBRICATION	8
C-3317-340-8	O - RING	4
B-3347	BOLT,MOUNTING,9/16-18,12 POINT	12
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	12
C-3317-239-2	O - RING	1
A-1744	BOLT,3/8-24,HEX HEAD	8
B-7019-2	SCREW, SET, 5/16-24	4
B-3368	NUT, 5/16-24, HEX, THIN	8
B-6144-1	BALL,BEARING,3/8" DIA	132
B-793	BALL SPACER	4
B-3830	BOLT, 5/16-24,12 POINT	8
B-6545	CAM FOLLOWER	4
B-475	WASHER, RETAINING, KNOB UNIT	4
A-3256	BUMPER, FORK	4
B-3383-15	BOLT,10-32,HEX HEAD	1
B-3851-0363	WASHER	1
C-3317-013	O - RING	1
C-3317-251	O - RING	1
A-2038-12	SCREW, 1/4-28, CAP	2
B-1843	SEAL, DUST, PISTON	1
B-474	NUT,1 1/8-12,HEX,SELF-LOCKING	1
C-3317-426-2	O - RING	1
C-3317-217	O - RING	1
B-3841-5	SCREW, 1/4-28, FILLISTER HEAD	1
B-3837-0463	WASHER, CORROSION RESISTANT	1
B-6761	GUIDE, SPRING, PLASTIC	1
B-668	SPRING, COMPRESSION, BETA	4
A-1683-2	BUSHING, TAPPET	2

HC-E4A-3I-OH*2	O/H Kit, P(K,B), PC(K,B) BLADE SUFFIX	Rev. AC
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
B-3829	SCREW, 10-32, CAP	4
B-3839-5	PCP:NUT, HEX, THIN, DRILLED	8
A-3026	CARBON BLOCK - UNIT	1
A-4543	COTTER PIN, T HEAD	1
B-3844-53	CLEVIS PIN	1
B-3843-25PP	SNAP RING,EXTERNAL	1
A-1271	BEARING,NEEDLE,CLOSED END	4
C-6474	BOLT,3/8-24,12 POINT,INCONEL	4
B-3838-3-2	COTTER PIN	4
B-3822-36P	SCREW, 3/8-24, CAP	8
B-3828-6	NUT,HEX,SELF-LOCKING,FLANGED	8
B-442*NC	GUIDE, SPRING, PLASTIC	1
B-7400	CARD, COMMENTS, OVERHAUL KIT	1
D-7745-A	RACE, HUB SIDE	4
D-7745-B	RACE, BLADE SIDE	4
B-3860-10L	WASHER, DIMPLED, 100ø CRES	4
B-3867-272	SCREW, 10-32, 100ø HEAD, CRES	4

HC-E4A-3J-OH	O/H Kit, P(K,B) BLADE SUFFIX	Rev. O
Component	Description	Quantity
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
A-2249	HUB BUSHING, GUIDE	1
A-6153-137	RING,RETAINING,EXTERNAL SPIRAL	1
A-6153-162	RING,RETAINING,EXTERNAL SPIRAL	1
C-3317-026-2	O - RING	1
C-3317-135-2	O - RING	1
B-6142	INSERT, 1/4-28, CRES, COILED	8
B-1243	INSERT, 9/16-18, CRES, STAKED	12
C-3317-211-2	O - RING	1
C-3317-213-2	O - RING	1
A-80-7	BOLT,10-32,HEX HEAD	4
B-3834-0632	WASHER	20
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	28
B-3808-3	NUT,HEX,SELF-LOCKING	5
A-279	FITTING, LUBRICATION	4
C-6349	FITTING, LUBRICATION, 45°	4
B-6544	CAP, FITTING, LUBRICATION	8
C-3317-340-8	O - RING	4
B-3347	BOLT,MOUNTING,9/16-18,12 POINT	12
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	12
C-3317-239-2	O - RING	1
A-1744	BOLT,3/8-24,HEX HEAD	8
B-7019-2	SCREW, SET, 5/16-24	4
B-6144-1	BALL,BEARING,3/8" DIA	132
B-7400	CARD, COMMENTS, OVERHAUL KIT	1
B-793	BALL SPACER	4
B-3830	BOLT, 5/16-24,12 POINT	8
B-6545	CAM FOLLOWER	4
B-475	WASHER, RETAINING, KNOB UNIT	4
A-3256	BUMPER, FORK	4
B-3383-15	BOLT,10-32,HEX HEAD	1
B-3851-0363	WASHER	1
C-3317-013	O - RING	1
C-3317-354	O - RING	1
B-1843	SEAL, DUST, PISTON	1
B-474	NUT,1 1/8-12,HEX,SELF-LOCKING	1
C-3317-426-2	O - RING	1
C-3317-217	O - RING	1
B-3841-5	SCREW, 1/4-28, FILLISTER HEAD	1
B-3837-0463	WASHER, CORROSION RESISTANT	1
B-6761	GUIDE, SPRING, PLASTIC	1
B-668	SPRING, COMPRESSION, BETA	4
A-1683-2	BUSHING, TAPPET	2
B-3829	SCREW, 10-32, CAP	4
B-3368	NUT, 5/16-24, HEX, THIN	8

HC-E4A-3J-OH	O/H Kit, P(K,B) BLADE SUFFIX	Rev. O
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
A-3026	CARBON BLOCK - UNIT	1
A-4543	COTTER PIN, T HEAD	1
B-3844-53	CLEVIS PIN	1
B-3843-25PP	SNAP RING,EXTERNAL	1
A-1271	BEARING,NEEDLE,CLOSED END	4
C-6474	BOLT,3/8-24,12 POINT,INCONEL	8
B-3838-3-2	COTTER PIN	8
B-3839-5	PCP:NUT, HEX, THIN, DRILLED	8
D-7745-A	RACE, HUB SIDE	4
D-7745-B	RACE, BLADE SIDE	4
B-3860-10L	WASHER, DIMPLED, 100ø CRES	4
B-3867-272	SCREW, 10-32, 100ø HEAD, CRES	4

HC-E4A-3J-OH*1	O/H Kit, PC(K,B) BLADE SUFFIX	Rev. K
Component	Description	Quantity
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
A-1271	BEARING,NEEDLE,CLOSED END	4
A-1683-2	BUSHING, TAPPET	2
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	28
A-2249	HUB BUSHING, GUIDE	1
A-3026	CARBON BLOCK - UNIT	1
A-4543	COTTER PIN, T HEAD	1
A-6153-137	RING,RETAINING,EXTERNAL SPIRAL	1
A-6153-162	RING,RETAINING,EXTERNAL SPIRAL	1
B-1243	INSERT, 9/16-18, CRES, STAKED	12
B-1843	SEAL, DUST, PISTON	1
B-3368	NUT, 5/16-24, HEX, THIN	8
B-3829	SCREW, 10-32, CAP	4
B-3834-0632	WASHER	52
B-3837-0463	WASHER, CORROSION RESISTANT	1
B-3839-5	PCP:NUT, HEX, THIN, DRILLED	8
B-3841-5	SCREW, 1/4-28, FILLISTER HEAD	1
B-3843-25PP	SNAP RING,EXTERNAL	1
B-3844-53	CLEVIS PIN	1
B-3851-0363	WASHER	1
B-474	NUT,1 1/8-12,HEX,SELF-LOCKING	1
B-6142	INSERT, 1/4-28, CRES, COILED	8
B-668	SPRING, COMPRESSION, BETA	4
B-6761	GUIDE, SPRING, PLASTIC	1
C-3317-013	O - RING	1
C-3317-026-2	O - RING	1
C-3317-135-2	O - RING	1
C-3317-211-2	O - RING	1
C-3317-213-2	O - RING	1
C-3317-217	O - RING	1
C-3317-354	O - RING	1
C-3317-426-2	O - RING	1
B-7073-L1	BOLT,10-32,HEX HEAD	4
A-279	FITTING, LUBRICATION	4
C-6349	FITTING, LUBRICATION, 45°	4
B-6544	CAP, FITTING, LUBRICATION	8
C-3317-340-8	O - RING	4
B-3347	BOLT,MOUNTING,9/16-18,12 POINT	12
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	12
C-3317-239-2	O - RING	1
A-1744	BOLT,3/8-24,HEX HEAD	8
B-7019-2	SCREW, SET, 5/16-24	4
B-6144-1	BALL,BEARING,3/8" DIA	132
B-793	BALL SPACER	4
B-3830	BOLT, 5/16-24, 12 POINT	8

HC-E4A-3J-OH*1	O/H Kit, PC(K,B) BLADE SUFFIX	Rev. K
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
B-6545	CAM FOLLOWER	4
B-475	WASHER, RETAINING, KNOB UNIT	4
A-3256	BUMPER, FORK	4
B-3383-15	BOLT,10-32,HEX HEAD	1
B-3808-3	NUT,HEX,SELF-LOCKING	1
B-3822-36P	SCREW, 3/8-24, CAP	16
B-3828-6	NUT,HEX,SELF-LOCKING,FLANGED	16
B-7400	CARD, COMMENTS, OVERHAUL KIT	1
D-7745-A	RACE, HUB SIDE	4
D-7745-B	RACE, BLADE SIDE	4
B-3860-10L	WASHER, DIMPLED, 100ø CRES	4
B-3867-272	SCREW, 10-32, 100ø HEAD, CRES	4

HC-E4A-3J-OH*2	O/H Kit, P(K,B), PC(K,B) BLADE SUFFIX	Rev. F
Component	Description	Quantity
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
A-2249	HUB BUSHING, GUIDE	1
B-6142	INSERT, 1/4-28, CRES, COILED	8
B-1243	INSERT, 9/16-18, CRES, STAKED	12
A-6153-162	RING,RETAINING,EXTERNAL SPIRAL	1
A-6153-137	RING,RETAINING,EXTERNAL SPIRAL	1
C-3317-135-2	O - RING	1
C-3317-026-2	O - RING	1
C-3317-211-2	O - RING	1
C-3317-213-2	O - RING	1
A-80-7	BOLT,10-32,HEX HEAD	2
B-7073-L1	BOLT,10-32,HEX HEAD	2
B-3834-0632	WASHER	36
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	28
B-3808-3	NUT,HEX,SELF-LOCKING	3
A-279	FITTING, LUBRICATION	4
C-6349	FITTING, LUBRICATION, 45°	4
B-6544	CAP, FITTING, LUBRICATION	8
C-3317-340-8	O - RING	4
B-3347	BOLT,MOUNTING,9/16-18,12 POINT	12
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	12
C-3317-239-2	O - RING	1
A-1744	BOLT,3/8-24,HEX HEAD	8
B-7019-2	SCREW, SET, 5/16-24	4
B-6144-1	BALL,BEARING,3/8" DIA	132
B-793	BALL SPACER	4
B-3830	BOLT, 5/16-24,12 POINT	8
B-6545	CAM FOLLOWER	4
B-475	WASHER, RETAINING, KNOB UNIT	4
A-3256	BUMPER, FORK	4
B-3383-15	BOLT,10-32,HEX HEAD	1
B-3851-0363	WASHER	1
C-3317-013	O - RING	1
C-3317-354	O - RING	1
B-1843	SEAL, DUST, PISTON	1
B-474	NUT,1 1/8-12,HEX,SELF-LOCKING	1
C-3317-426-2	O - RING	1
C-3317-217	O - RING	1
B-3841-5	SCREW, 1/4-28, FILLISTER HEAD	1
B-3837-0463	WASHER, CORROSION RESISTANT	1
B-6761	GUIDE, SPRING, PLASTIC	1
B-668	SPRING, COMPRESSION, BETA	4
A-1683-2	BUSHING, TAPPET	2
B-3829	SCREW, 10-32, CAP	4
B-3839-5	PCP:NUT, HEX, THIN, DRILLED	8

HC-E4A-3J-OH*2	O/H Kit, P(K,B), PC(K,B) BLADE SUFFIX	Rev. F
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
B-3368	NUT, 5/16-24, HEX, THIN	8
A-3026	CARBON BLOCK - UNIT	1
A-4543	COTTER PIN, T HEAD	1
B-3844-53	CLEVIS PIN	1
B-3843-25PP	SNAP RING,EXTERNAL	1
A-1271	BEARING,NEEDLE,CLOSED END	4
C-6474	BOLT,3/8-24,12 POINT,INCONEL	4
B-3838-3-2	COTTER PIN	4
B-3822-36P	SCREW, 3/8-24, CAP	8
B-3828-6	NUT,HEX,SELF-LOCKING,FLANGED	8
B-7400	CARD, COMMENTS, OVERHAUL KIT	1
D-7745-A	RACE, HUB SIDE	4
D-7745-B	RACE, BLADE SIDE	4
B-3860-10L	WASHER, DIMPLED, 100ø CRES	4
B-3867-272	SCREW, 10-32, 100ø HEAD, CRES	4

HC-E4N-2-OH	O/H Kit	Rev. L
Component	Description	Quantity
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
A-2249	HUB BUSHING, GUIDE	1
B-6142	INSERT, 1/4-28, CRES, COILED	8
B-1243	INSERT, 9/16-18, CRES, STAKED	8
A-6153-162	RING,RETAINING,EXTERNAL SPIRAL	1
A-6153-137	RING,RETAINING,EXTERNAL SPIRAL	1
C-3317-135-2	O - RING	1
C-3317-026-2	O - RING	1
C-3317-211-2	O - RING	1
C-3317-213-2	O - RING	1
C-3317-340-8	O - RING	4
B-3834-0632	WASHER	20
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	24
A-279	FITTING, LUBRICATION	4
B-6544	CAP, FITTING, LUBRICATION	8
C-6349	FITTING, LUBRICATION, 45°	4
B-3339-1	BOLT,MOUNTING,9/16-18,12 POINT	8
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
C-3317-230	O - RING	1
B-3850-12	BOLT,7/16-20,12 POINT	8
A-65	DOWEL PIN, 1/4	4
B-3842-0500	SPRING PIN, 3/32 ", CRES	8
A-1712	BOLT,3/8-24,HEX HEAD	4
A-3204-2	SCREW, SET, 5/16-24	4
B-3368	NUT, 5/16-24, HEX, THIN	4
B-6144-1	BALL,BEARING,3/8" DIA	132
B-793	BALL SPACER	4
B-3830	BOLT, 5/16-24,12 POINT	8
B-6545	CAM FOLLOWER	4
B-475	WASHER, RETAINING, KNOB UNIT	4
A-3256	BUMPER, FORK	4
C-3317-354	O - RING	1
B-1843	SEAL, DUST, PISTON	1
B-474	NUT,1 1/8-12,HEX,SELF-LOCKING	1
C-3317-426-2	O - RING	1
C-3317-217	O - RING	1
B-3841-5	SCREW, 1/4-28, FILLISTER HEAD	1
B-3837-0463	WASHER, CORROSION RESISTANT	1
B-6761	GUIDE, SPRING, PLASTIC	1
A-1271	BEARING,NEEDLE,CLOSED END	4
B-7400-1	CARD, COMMENTS, OVERHAUL KIT	1
B-3860-10L	WASHER, DIMPLED, 100ø CRES	4
B-3867-272	SCREW, 10-32, 100ø HEAD, CRES	4

HC-E4N-3G-OH	O/H Kit	Rev. T
Component	Description	Quantity
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
102632	TUBING, SILICONE	4
108303-2	BRACKET, KNKOB, PITCH CHANGE UNIT	4
A-3594-6	LABEL	1
A-2249	HUB BUSHING, GUIDE	1
B-1243	INSERT, 9/16-18, CRES, STAKED	8
B-6142	INSERT, 1/4-28, CRES, COILED	8
A-6153-162	RING,RETAINING,EXTERNAL SPIRAL	1
A-6153-137	RING,RETAINING,EXTERNAL SPIRAL	1
C-3317-135-2	O - RING	1
C-3317-026-2	O - RING	1
B-3368	NUT, 5/16-24, HEX, THIN	4
A-3204-2	SCREW, SET, 5/16-24	4
B-6144	BALL,BEARING,1/2" DIA	100
B-3211	BALL SPACER	4
C-3317-340-8	O - RING	4
B-6545	CAM FOLLOWER	4
REMOVED	WASHER, RETAINING, KNOB UNIT	-
108142	BOLT, 1/4-28, 12 POINT	8
B-6521-8	SCREW, 10-32, 100ø HEAD	4
A-3256	BUMPER, FORK	4
B-3383-15	BOLT,10-32,HEX HEAD	1
B-3808-3	NUT,HEX,SELF-LOCKING	1
B-3851-0363	WASHER	1
B-474	NUT,1 1/8-12,HEX,SELF-LOCKING	1
B-3841-5	SCREW, 1/4-28, FILLISTER HEAD	1
B-3837-0463	WASHER, CORROSION RESISTANT	1
C-3317-211-2	O - RING	1
C-3317-013	O - RING	1
C-3317-217	O - RING	1
C-3317-045	O - RING	4
C-3317-251	O - RING	1
C-3317-213-2	O - RING	1
B-1843	SEAL, DUST, PISTON	1
C-3317-426-2	O - RING	1
B-6544	CAP, FITTING, LUBRICATION	8
A-279	FITTING, LUBRICATION	4
B-3834-0632	WASHER	20
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	20
B-3339-1	BOLT,MOUNTING,9/16-18,12 POINT	8
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
C-3317-230	O - RING	1
B-3839-5	PCP:NUT, HEX, THIN, DRILLED	8
B-458	SPRING, COMPRESSION, BETA	4
A-466	SLEEVE, GUIDE, SPRING	4
B-3851-0532	WASHER	4

HC-E4N-3G-OH	O/H Kit	Rev. T
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
C-3317-011	O - RING	4
A-3623	RING, BACKUP	8
B-3843-25PP	SNAP RING,EXTERNAL	1
A-3026	CARBON BLOCK - UNIT	1
A-4543	COTTER PIN, T HEAD	1
B-3844-53	CLEVIS PIN	1
B-6761	GUIDE, SPRING, PLASTIC	1
B-3850-12	BOLT,7/16-20,12 POINT	8
A-65	DOWEL PIN, 1/4	4
B-3842-0500	SPRING PIN, 3/32 ", CRES	8
B-6680	BEARING,NEEDLE,CLOSED END	4
B-3824*NC	SCREW, 8-32, 100 ø HEAD	8
B-442*NC	GUIDE, SPRING, PLASTIC	1
B-7400	CARD, COMMENTS, OVERHAUL KIT	1
C-6349	FITTING, LUBRICATION, 45°	4
REMOVED	WASHER, DIMPLED, 100ø CRES	-
REMOVED	SCREW, 10-32, 100ø HEAD, CRES	-

HC-E4N-3I-OH	O/H Kit	Rev. I
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
102632	TUBING, SILICONE	4
A-3594-6	LABEL	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	20
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
A-2249	HUB BUSHING, GUIDE	1
A-279	FITTING, LUBRICATION	4
A-3026	CARBON BLOCK - UNIT	1
A-3204-2	SCREW, SET, 5/16-24	4
A-3256	BUMPER, FORK	4
A-3623	RING, BACKUP	8
A-4543	COTTER PIN, T HEAD	1
A-466	SLEEVE, GUIDE, SPRING	4
A-6153-137	RING,RETAINING,EXTERNAL SPIRAL	1
A-6153-162	RING,RETAINING,EXTERNAL SPIRAL	1
A-65	DOWEL PIN, 1/4	4
B-1243	INSERT, 9/16-18, CRES, STAKED	8
B-1843	SEAL, DUST, PISTON	1
B-3339-1	BOLT,MOUNTING,9/16-18,12 POINT	8
B-3368	NUT, 5/16-24, HEX, THIN	4
B-3383-15	BOLT,10-32,HEX HEAD	1
B-3808-3	NUT, HEX,SELF-LOCKING	1
108142	BOLT, 1/4-28, 12 POINT	8
B-3834-0632	WASHER	20
B-3837-0463	WASHER, CORROSION RESISTANT	1
B-3839-5	PCP:NUT, HEX, THIN, DRILLED	8
B-3841-5	SCREW, 1/4-28, FILLISTER HEAD	1
B-3842-0500	SPRING PIN, 3/32 ", CRES	8
B-3843-25PP	SNAP RING,EXTERNAL	1
B-3844-53	CLEVIS PIN	1
B-3850-12	BOLT,7/16-20,12 POINT	8
B-3851-0363	WASHER	1
B-3851-0532	WASHER	4
B-458	SPRING, COMPRESSION, BETA	4
B-474	NUT,1 1/8-12,HEX,SELF-LOCKING	1
REMOVED	WASHER, RETAINING, KNOB UNIT	-

HC-E4N-3I-OH	O/H Kit	Rev. I
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
B-6142	INSERT, 1/4-28, CRES, COILED	8
B-6521-8	SCREW, 10-32, 100Ø HEAD	4
B-6544	CAP, FITTING, LUBRICATION	8
B-6545	CAM FOLLOWER	4
B-6761	GUIDE, SPRING, PLASTIC	1
C-3317-011	O - RING	4
C-3317-013	O - RING	1
C-3317-026-2	O - RING	1
C-3317-135-2	O - RING	1
C-3317-211-2	O - RING	1
C-3317-213-2	O - RING	1
C-3317-217	O - RING	1
C-3317-230	O - RING	1
C-3317-251	O - RING	1
C-3317-340-8	O - RING	4
C-3317-426-2	O - RING	1
B-6144-1	BALL,BEARING,3/8" DIA	132
B-793	BALL SPACER	4
A-1271	BEARING,NEEDLE,CLOSED END	4
B-442*NC	GUIDE, SPRING, PLASTIC	1
B-7400	CARD, COMMENTS, OVERHAUL KIT	1
C-6349	FITTING, LUBRICATION, 45°	4
B-3860-10L	WASHER, DIMPLED, 100Ø CRES	4
B-3867-272	SCREW, 10-32, 100Ø HEAD, CRES	4

HC-E4N-3N-OH	O/H Kit	Rev. N
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	20
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
A-2249	HUB BUSHING, GUIDE	1
A-279	FITTING, LUBRICATION	4
A-3026	CARBON BLOCK - UNIT	1
A-3204-2	SCREW, SET, 5/16-24	4
A-3256	BUMPER, FORK	4
A-3623	RING, BACKUP	8
A-4543	COTTER PIN, T HEAD	1
A-466	SLEEVE, GUIDE, SPRING	4
A-6153-137	RING,RETAINING,EXTERNAL SPIRAL	1
A-6153-162	RING,RETAINING,EXTERNAL SPIRAL	1
A-65	DOWEL PIN, 1/4	4
B-1243	INSERT, 9/16-18, CRES, STAKED	8
B-1843	SEAL, DUST, PISTON	1
B-3211	BALL SPACER	4
B-3339-1	BOLT,MOUNTING,9/16-18,12 POINT	8
B-3368	NUT, 5/16-24, HEX, THIN	4
B-3383-15	BOLT,10-32,HEX HEAD	1
B-3808-3	NUT,HEX,SELF-LOCKING	1
108142	BOLT, 1/4-28, 12 POINT	8
B-3834-0632	WASHER	20
B-3837-0463	WASHER, CORROSION RESISTANT	1
B-3839-5	PCP:NUT, HEX, THIN, DRILLED	8
B-3841-5	SCREW, 1/4-28, FILLISTER HEAD	1
B-3842-0500	SPRING PIN, 3/32 ", CRES	8
B-3843-25PP	SNAP RING,EXTERNAL	1
B-3844-53	CLEVIS PIN	1
B-3850-12	BOLT,7/16-20,12 POINT	8
B-3851-0363	WASHER	1
B-3851-0532	WASHER	4
B-458	SPRING, COMPRESSION, BETA	4
B-474	NUT,1 1/8-12,HEX,SELF-LOCKING	1
REMOVED	WASHER, RETAINING, KNOB UNIT	-
B-6142	INSERT, 1/4-28, CRES, COILED	8
B-6144	BALL,BEARING,1/2" DIA	100
B-6521-8	SCREW, 10-32, 100ø HEAD	4
B-6544	CAP, FITTING, LUBRICATION	8
B-6545	CAM FOLLOWER	4
B-6680	BEARING,NEEDLE,CLOSED END	4
B-6761	GUIDE, SPRING, PLASTIC	1
C-3317-011	O - RING	4
C-3317-013	O - RING	1
C-3317-026-2	O - RING	1

HC-E4N-3N-OH	O/H Kit	Rev. N
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
C-3317-135-2	O - RING	1
C-3317-211-2	O - RING	1
C-3317-213-2	O - RING	1
C-3317-217	O - RING	1
C-3317-230	O - RING	1
C-3317-251	O - RING	1
C-3317-340-8	O - RING	4
C-3317-426-2	O - RING	1
B-3851-0432	WASHER	8
B-7400	CARD, COMMENTS, OVERHAUL KIT	1
B-3860-10L	WASHER, DIMPLED, 100ø CRES	4
B-3867-272	SCREW, 10-32, 100ø HEAD, CRES	4
C-3317-045	O - RING	4
102632	TUBING, SILICONE	4
C-6349	FITTING, LUBRICATON, 45°	4

HC-E4N-3-OH	O/H Kit	Rev. X
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
102632	TUBING, SILICONE	4
A-3594-6	LABEL	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	20
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
A-2249	HUB BUSHING, GUIDE	1
A-279	FITTING, LUBRICATION	4
A-3026	CARBON BLOCK - UNIT	1
A-3204-2	SCREW, SET, 5/16-24	4
A-3256	BUMPER, FORK	4
A-3623	RING, BACKUP	8
A-4543	COTTER PIN, T HEAD	1
A-466	SLEEVE, GUIDE, SPRING	4
A-6153-137	RING,RETAINING,EXTERNAL SPIRAL	1
A-6153-162	RING,RETAINING,EXTERNAL SPIRAL	1
A-65	DOWEL PIN, 1/4	4
B-1243	INSERT, 9/16-18, CRES, STAKED	8
B-1843	SEAL, DUST, PISTON	1
B-3339-1	BOLT,MOUNTING,9/16-18,12 POINT	8
B-3368	NUT, 5/16-24, HEX, THIN	4
B-3383-15	BOLT,10-32,HEX HEAD	1
B-3808-3	NUT,HEX,SELF-LOCKING	1
108142	BOLT, 1/4-28, 12 POINT	8
B-3834-0632	WASHER	20
B-3837-0463	WASHER, CORROSION RESISTANT	1
B-3839-5	PCP:NUT, HEX, THIN, DRILLED	8
B-3841-5	SCREW, 1/4-28, FILLISTER HEAD	1
B-3842-0500	SPRING PIN, 3/32 ", CRES	8
B-3843-25PP	SNAP RING,EXTERNAL	1
B-3844-53	CLEVIS PIN	1
B-3850-12	BOLT,7/16-20,12 POINT	8
B-3851-0363	WASHER	1
B-3851-0532	WASHER	4
B-458	SPRING, COMPRESSION, BETA	4
B-474	NUT,1 1/8-12,HEX,SELF-LOCKING	1
REMOVED	WASHER, RETAINING, KNOB UNIT	-

HC-E4N-3-OH	O/H Kit	Rev. X
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
B-6142	INSERT, 1/4-28, CRES, COILED	8
B-6144-1	BALL,BEARING,3/8" DIA	132
B-6521-8	SCREW, 10-32, 100ø HEAD	4
B-6544	CAP, FITTING, LUBRICATION	8
B-6545	CAM FOLLOWER	4
B-6761	GUIDE, SPRING, PLASTIC	1
B-793	BALL SPACER	4
C-3317-011	O - RING	4
C-3317-013	O - RING	1
C-3317-026-2	O - RING	1
C-3317-135-2	O - RING	1
C-3317-211-2	O - RING	1
C-3317-213-2	O - RING	1
C-3317-217	O - RING	1
C-3317-230	O - RING	1
C-3317-251	O - RING	1
C-3317-340-8	O - RING	4
C-3317-426-2	O - RING	1
A-1271	BEARING,NEEDLE,CLOSED END	4
B-442*NC	GUIDE, SPRING, PLASTIC	1
B-3824*NC	SCREW, 8-32, 100 ø HEAD	8
B-7400	CARD, COMMENTS, OVERHAUL KIT	1
C-6349	FITTING, LUBRICATION, 45°	4
B-3860-10L	WASHER, DIMPLED, 100ø CRES	4
B-3867-272	SCREW, 10-32, 100ø HEAD, CRES	4

HC-E4N-3Q-OH	O/H Kit	Rev. L
Component	Description	Quantity
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
102632	TUBING, SILICONE	4
A-3594-6	LABEL	1
A-2249	HUB BUSHING, GUIDE	1
B-6142	INSERT, 1/4-28, CRES, COILED	8
B-1243	INSERT, 9/16-18, CRES, STAKED	8
A-6153-162	RING,RETAINING,EXTERNAL SPIRAL	1
A-6153-137	RING,RETAINING,EXTERNAL SPIRAL	1
C-3317-135-2	O - RING	1
C-3317-026-2	O - RING	1
C-3317-211-2	O - RING	1
C-3317-213-2	O - RING	1
B-3834-0632	WASHER	20
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	20
106545	PLUG, LUBRICATION	4
B-6544	CAP, FITTING, LUBRICATION	4
B-3339-1	BOLT,MOUNTING,9/16-18,12 POINT	8
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
C-3317-230	O - RING	1
B-3850-12	BOLT,7/16-20,12 POINT	8
A-65	DOWEL PIN, 1/4	4
B-3842-0500	SPRING PIN, 3/32 ", CRES	8
A-3204-2	SCREW, SET, 5/16-24	4
B-3368	NUT, 5/16-24, HEX, THIN	4
B-6144-1	BALL,BEARING,3/8" DIA	132
B-793	BALL SPACER	4
C-3317-340-8	O - RING	4
B-6545	CAM FOLLOWER	4
REMOVED	WASHER, RETAINING, KNOB UNIT	-
108142	BOLT, 1/4-28, 12 POINT	8
A-3256	BUMPER, FORK	4
B-6521-8	SCREW, 10-32, 100ø HEAD	4
B-3383-15	BOLT,10-32,HEX HEAD	1
B-3808-3	NUT,HEX,SELF-LOCKING	1
B-3851-0363	WASHER	1
C-3317-013	O - RING	1
C-3317-251	O - RING	1
B-1843	SEAL, DUST, PISTON	1
B-474	NUT,1 1/8-12,HEX,SELF-LOCKING	1
C-3317-426-2	O - RING	1
C-3317-217	O - RING	1
B-3841-5	SCREW, 1/4-28, FILLISTER HEAD	1
B-3837-0463	WASHER, CORROSION RESISTANT	1
B-6761	GUIDE, SPRING, PLASTIC	1
B-458	SPRING, COMPRESSION, BETA	4
A-466	SLEEVE, GUIDE, SPRING	4

HC-E4N-3Q-OH	O/H Kit	Rev. L
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
B-3851-0532	WASHER	4
C-3317-011	O - RING	4
A-3623	RING, BACKUP	8
B-3839-5	PCP:NUT, HEX, THIN, DRILLED	8
B-3844-53	CLEVIS PIN	1
B-3843-25PP	SNAP RING,EXTERNAL	1
A-4543	COTTER PIN, T HEAD	1
A-3026	CARBON BLOCK - UNIT	1
A-1271	BEARING,NEEDLE,CLOSED END	4
B-7400	CARD, COMMENTS, OVERHAUL KIT	1
C-6349	FITTING, LUBRICATION, 45°	4
B-3860-10L	WASHER, DIMPLED, 100ø CRES	4
B-3867-272	SCREW, 10-32, 100ø HEAD, CRES	4

HC-E4N-5A-OH	O/H Kit	Rev. U
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
102632	TUBING, SILICONE	4
A-3594-6	LABEL	1
A-2249	HUB BUSHING, GUIDE	1
B-1243	INSERT, 9/16-18, CRES, STAKED	8
B-6142	INSERT, 1/4-28, CRES, COILED	8
A-6153-162	RING,RETAINING,EXTERNAL SPIRAL	1
A-6153-137	RING,RETAINING,EXTERNAL SPIRAL	1
C-3317-135-2	O - RING	1
C-3317-026-2	O - RING	1
B-3339-1	BOLT,MOUNTING,9/16-18,12 POINT	8
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
C-3317-230	O - RING	1
B-6761	GUIDE, SPRING, PLASTIC	1
B-3842-0500	SPRING PIN, 3/32 ", CRES	8
B-3850-12	BOLT,7/16-20,12 POINT	8
A-65	DOWEL PIN, 1/4	4
B-474	NUT,1 1/8-12,HEX,SELF-LOCKING	1
B-1843	SEAL, DUST, PISTON	1
C-3317-211-2	O - RING	1
C-3317-213-2	O - RING	1
C-3317-217	O - RING	1
C-3317-426-2	O - RING	1
C-3317-251	O - RING	1
A-3204-2	SCREW, SET, 5/16-24	4
B-3368	NUT, 5/16-24, HEX, THIN	4
C-3317-340-8	O - RING	4
B-6144-1	BALL,BEARING,3/8" DIA	132
B-793	BALL SPACER	4
B-3837-0463	WASHER, CORROSION RESISTANT	1
B-3841-5	SCREW, 1/4-28, FILLISTER HEAD	1
B-2877	CLEVIS PIN, 3/32	2
B-6639-131	SCREW, SET	4
B-3821	SCREW, 10-32, CAP	8
B-3838-1	COTTER PIN	2
A-3256	BUMPER, FORK	4

HC-E4N-5A-OH	O/H Kit	Rev. U
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
REMOVED	WASHER, RETAINING, KNOB UNIT	-
B-6545	CAM FOLLOWER	4
108142	BOLT, 1/4-28, 12 POINT	8
A-279	FITTING, LUBRICATION	4
B-6544	CAP, FITTING, LUBRICATION	8
B-3834-0632	WASHER	20
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	20
B-3383-15	BOLT,10-32,HEX HEAD	1
B-3808-3	NUT,HEX,SELF-LOCKING	1
B-3851-0363	WASHER	1
B-658	SPRING, COMPRESSION	2
A-1271	BEARING,NEEDLE,CLOSED END	4
B-442*NC	GUIDE, SPRING, PLASTIC	1
B-7400-2	CARD, COMMENTS, OVERHAUL KIT	1
C-6349	FITTING, LUBRICATION, 45°	4
B-3860-10L	WASHER, DIMPLED, 100ø CRES	4
B-3867-272	SCREW, 10-32, 100ø HEAD, CRES	4

HC-E4N-5B-OH	O/H Kit	Rev. U
Component	Description	Quantity
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
102632	TUBING, SILICONE	4
A-3594-6	LABEL	1
A-2249	HUB BUSHING, GUIDE	1
B-1243	INSERT, 9/16-18, CRES, STAKED	8
B-6142	INSERT, 1/4-28, CRES, COILED	8
A-6153-162	RING,RETAINING,EXTERNAL SPIRAL	1
A-6153-137	RING,RETAINING,EXTERNAL SPIRAL	1
C-3317-135-2	O - RING	1
C-3317-026-2	O - RING	1
B-3339-1	BOLT,MOUNTING,9/16-18,12 POINT	8
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
C-3317-230	O - RING	1
B-6761	GUIDE, SPRING, PLASTIC	1
B-3842-0500	SPRING PIN, 3/32 ", CRES	8
B-3850-12	BOLT,7/16-20,12 POINT	8
A-65	DOWEL PIN, 1/4	4
B-474	NUT,1 1/8-12,HEX,SELF-LOCKING	1
B-1843	SEAL, DUST, PISTON	1
C-3317-211-2	O - RING	1
C-3317-213-2	O - RING	1
C-3317-217	O - RING	1
C-3317-426-2	O - RING	1
C-3317-251	O - RING	1
A-3204-2	SCREW, SET, 5/16-24	4
B-3368	NUT, 5/16-24, HEX, THIN	4
C-3317-340-8	O - RING	4
B-6144-1	BALL,BEARING,3/8" DIA	132
B-793	BALL SPACER	4
B-3837-0463	WASHER, CORROSION RESISTANT	1
B-3841-5	SCREW, 1/4-28, FILLISTER HEAD	1
B-658	SPRING, COMPRESSION	2
B-2877	CLEVIS PIN, 3/32	2
B-6639-131	SCREW, SET	4
B-3821	SCREW, 10-32, CAP	8
B-3838-1	COTTER PIN	2
A-3256	BUMPER, FORK	4
REMOVED	WASHER, RETAINING, KNOB UNIT	-
B-6545	CAM FOLLOWER	4
108142	BOLT, 1/4-28, 12 POINT	8
A-279	FITTING, LUBRICATION	4
B-6544	CAP, FITTING, LUBRICATION	8
B-3834-0632	WASHER	20
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	20
B-3383-15	BOLT,10-32,HEX HEAD	1
B-3808-3	NUT,HEX,SELF-LOCKING	1

HC-E4N-5B-OH	O/H Kit	Rev. U
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
B-3851-0363	WASHER	1
A-1271	BEARING, NEEDLE, CLOSED END	4
B-442*NC	GUIDE, SPRING, PLASTIC	1
B-7400-2	CARD, COMMENTS, OVERHAUL KIT	1
C-6349	FITTING, LUBRICATION, 45°	4
B-3860-10L	WASHER, DIMPLED, 100ø CRES	4
B-3867-272	SCREW, 10-32, 100ø HEAD, CRES	4

HC-E4N-5D-OH	O/H Kit	Rev. H
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
102632	TUBING, SILICONE	4
A-3594-6	LABEL	1
A-2249	HUB BUSHING, GUIDE	1
B-6142	INSERT, 1/4-28, CRES, COILED	8
B-1243	INSERT, 9/16-18, CRES, STAKED	8
A-6153-162	RING,RETAINING,EXTERNAL SPIRAL	1
A-6153-137	RING,RETAINING,EXTERNAL SPIRAL	1
C-3317-135-2	O - RING	1
C-3317-026-2	O - RING	1
C-3317-211-2	O - RING	1
C-3317-213-2	O - RING	1
C-3317-340-8	O - RING	4
B-3834-0632	WASHER	20
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	20
A-279	FITTING, LUBRICATION	4
B-6544	CAP, FITTING, LUBRICATION	8
B-3339-1	BOLT,MOUNTING,9/16-18,12 POINT	8
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
C-3317-230	O - RING	1
B-3850-12	BOLT,7/16-20,12 POINT	8
A-65	DOWEL PIN, 1/4	4
B-3842-0500	SPRING PIN, 3/32 ", CRES	8
A-3204-2	SCREW, SET, 5/16-24	4
B-3368	NUT, 5/16-24, HEX, THIN	4
B-6144	BALL,BEARING,1/2" DIA	100
B-3211	BALL SPACER	4
108142	BOLT, 1/4-28, 12 POINT	8
B-6545	CAM FOLLOWER	4
REMOVED	WASHER, RETAINING, KNOB UNIT	-
C-3317-045	O - RING	4
A-3256	BUMPER, FORK	4
B-3383-15	BOLT,10-32,HEX HEAD	1
B-3808-3	NUT,HEX,SELF-LOCKING	1
B-3851-0363	WASHER	1
C-3317-251	O - RING	1
B-658	SPRING, COMPRESSION	2

HC-E4N-5D-OH	O/H Kit	Rev. H
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
B-2877	CLEVIS PIN, 3/32	2
B-6639-131	SCREW, SET	4
B-3821	SCREW, 10-32, CAP	8
B-3838-1	COTTER PIN	2
B-1843	SEAL, DUST, PISTON	1
B-474	NUT,1 1/8-12,HEX,SELF-LOCKING	1
C-3317-426-2	O - RING	1
C-3317-217	O - RING	1
B-3841-5	SCREW, 1/4-28, FILLISTER HEAD	1
B-3837-0463	WASHER, CORROSION RESISTANT	1
B-6761	GUIDE, SPRING, PLASTIC	1
B-6680	BEARING,NEEDLE,CLOSED END	4
B-7400-2	CARD, COMMENTS, OVERHAUL KIT	1
C-6349	FITTING, LUBRICATION, 45°	4
B-3860-10L	WASHER, DIMPLED, 100ø CRES	4
B-3867-272	SCREW, 10-32, 100ø HEAD, CRES	4

HC-E4P-5E-OH	O/H Kit	Rev. L
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
A-2249	HUB BUSHING, GUIDE	1
B-6142	INSERT, 1/4-28, CRES, COILED	8
B-6545	CAM FOLLOWER	4
B-1243	INSERT, 9/16-18, CRES, STAKED	8
B-475	WASHER, RETAINING, KNOB UNIT	4
A-6153-162	RING,RETAINING,EXTERNAL SPIRAL	1
A-6153-137	RING,RETAINING,EXTERNAL SPIRAL	1
C-3317-135-2	O - RING	1
C-3317-026-2	O - RING	1
B-3834-0632	WASHER	20
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	20
B-3347	BOLT,MOUNTING,9/16-18,12 POINT	8
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
C-3317-230	O - RING	1
B-6761	GUIDE, SPRING, PLASTIC	1
107995-12	BOLT, 7/16-20, 12 POINT	8
A-2036-12	SCREW, 7/16-20, CAP, MODIFIED	8
A-65	DOWEL PIN, 1/4	4
B-3842-0500	SPRING PIN, 3/32 ", CRES	8
C-6474	BOLT,3/8-24,12 POINT,INCONEL	8
B-474	NUT,1 1/8-12,HEX,SELF-LOCKING	1
B-1843	SEAL, DUST, PISTON	1
C-3317-211-2	O - RING	1
C-3317-213-2	O - RING	1
C-3317-217	O - RING	1
C-3317-426-2	O - RING	1
C-3317-354	O - RING	1
B-3838-3-2	COTTER PIN	8
A-3204-2	SCREW, SET, 5/16-24	4
B-3368	NUT, 5/16-24, HEX, THIN	4
C-3317-340-8	O - RING	4
B-6144-1	BALL,BEARING,3/8" DIA	132
B-793	BALL SPACER	4
B-3837-0463	WASHER, CORROSION RESISTANT	1
B-3841-5	SCREW, 1/4-28, FILLISTER HEAD	1
B-331	SPRING, COMPRESSION	2
B-2877	CLEVIS PIN, 3/32	2
B-6639-131	SCREW, SET	4
B-3821	SCREW, 10-32, CAP	8
B-3838-1	COTTER PIN	2
B-3830	BOLT, 5/16-24,12 POINT	8
B-3384-9H	BOLT, 1/4-28, HEX HEAD	8
B-3386-28H	BOLT,3/8-24,HEX HEAD	8
A-279	FITTING, LUBRICATION	4

HC-E4P-5E-OH	O/H Kit	Rev. L
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
B-6544	CAP, FITTING, LUBRICATION	8
B-3383-15	BOLT,10-32,HEX HEAD	1
B-3808-3	NUT,HEX,SELF-LOCKING	1
B-3851-0363	WASHER	1
A-3256	BUMPER, FORK	4
A-1271	BEARING,NEEDLE,CLOSED END	4
B-7400	CARD, COMMENTS, OVERHAUL KIT	1
B-3860-10L	WASHER, DIMPLED, 100ø CRES	4
B-3867-272	SCREW, 10-32, 100ø HEAD, CRES	4
C-6349	FITTING, LUBRICATION, 45°	4

HC-E5A-2-OH	O/H Kit	Rev. S
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	15
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	12
A-2626-2	SCREW, 10-32, CAP	3
C-6349	FITTING, LUBRICATION, 45°	5
A-3594-6	LABEL	1
A-3687	KEEPER, SPLIT	1
A-65	DOWEL PIN, 1/4	5
B-3384-13H	BOLT, 1/4-28, HEX HEAD	9
B-3384-2H	BOLT, 1/4-28, HEX HEAD	2
B-3384-4H	BOLT, 1/4-28, HEX HEAD	10
B-3824	SCREW, 8-32, 100 ø HEAD	10
B-3834-0632	WASHER	15
B-3837-0432	WASHER, CORROSION RESISTANT	10
B-3837-0463	WASHER, CORROSION RESISTANT	10
B-3842-0500	SPRING PIN, 3/32 ", CRES	10
B-3850-12	BOLT,7/16-20,12 POINT	10
B-3851-0463	WASHER	2
B-3860-10L	WASHER, DIMPLED, 100ø CRES	10
B-3867-269	SCREW, 10-32, 100ø HEAD, CRES	10
B-474	NUT,1 1/8-12,HEX,SELF-LOCKING	1
B-5129	RING, BACKUP	2
B-5132-425	RING, BACKUP	1
106226	BALL SPACER	5
B-6068	SPACER, ROD, ANTI-ROTATION	5
B-6144	BALL,BEARING,1/2" DIA	125
B-3860-10L	WASHER, DIMPLED, 100ø CRES	5
B-6544	CAP, FITTING, LUBRICATION	10
B-7073-L1	BOLT,10-32,HEX HEAD	5
A-6153-137	RING,RETAINING,EXTERNAL SPIRAL	1
B-475	WASHER, RETAINING, KNOB UNIT	5
C-3317-050	O - RING	1
C-3317-121	O - RING	5
C-3317-212-2	O - RING	1
C-3317-215	O - RING	1
C-3317-217-2	O - RING	1
C-3317-239-2	O - RING	1
C-3317-425-2	O - RING	1

HC-E5A-2-OH	O/H Kit	Rev. S
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
C-6006	NUT,MOUNTING,9/16-18,12 POINT	12
C-3317-341-8	O - RING	5
B-3812-5-16P	SCREW, 5/16-24, CAP	5
B-7613-5	WASHER, LOCK, RAMP	5
B-7435	STUD,MOUNTING,9/16-18,FLANGED	12
A-2249	HUB BUSHING, GUIDE	2
C-3317-123	O - RING	1
B-6142	INSERT, 1/4-28, CRES, COILED	10
B-6629-175PP	RING, RETAINING, INTERNAL	1
C-3317-129	O - RING	1
A-5839-93	RING,RETAINING,INTERNAL SPIRAL	5
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
B-7400-16	CARD, COMMENTS, OVERHAUL KIT	1
B-3867-272	SCREW, 10-32, 100ø HEAD, CRES	5
B-7631	BOLT, 3/8-24, 12 POINT	10
A-279	FITTING, LUBRICATION	5

HC-E5B-5-OH	O/H Kit	Rev. V
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
A-3789-1	HUB BUSHING, ROD	1
A-2249	HUB BUSHING, GUIDE	2
B-1243	INSERT, 9/16-18, CRES, STAKED	12
B-6142	INSERT, 1/4-28, CRES, COILED	20
B-3834-0632	WASHER	15
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	15
C-3317-050	O - RING	1
C-3317-212-2	O - RING	1
B-3347	BOLT,MOUNTING,9/16-18,12 POINT	12
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	12
A-279	FITTING, LUBRICATION	10
B-6544	CAP, FITTING, LUBRICATION	10
C-3317-239-2	O - RING	1
C-3317-129	O - RING	1
B-6629-175PP	RING, RETAINING, INTERNAL	1
B-474	NUT,1 1/8-12,HEX,SELF-LOCKING	1
C-3317-425-2	O - RING	1
C-3317-217-2	O - RING	1
B-5132-425	RING, BACKUP	1
C-3317-215	O - RING	1
A-3687	KEEPER, SPLIT	1
B-3851-0363	WASHER	1
B-3383-15	BOLT,10-32,HEX HEAD	1
B-3808-3	NUT,HEX,SELF-LOCKING	1
B-3851-0432	WASHER	10
B-3384-2H	BOLT, 1/4-28, HEX HEAD	10
C-3317-340-8	O - RING	5
B-3368	NUT, 5/16-24, HEX, THIN	5
A-3204-2	SCREW, SET, 5/16-24	5
B-793	BALL SPACER	5
B-6144-1	BALL,BEARING,3/8" DIA	165
107995-12	BOLT, 7/16-20, 12 POINT	10
A-2036-12	SCREW, 7/16-20, CAP, MODIFIED	10
C-6474	BOLT,3/8-24,12 POINT,INCONEL	10
B-3838-3-2	COTTER PIN	10
A-65	DOWEL PIN, 1/4	5
B-3842-0500	SPRING PIN, 3/32 ", CRES	10
B-3386-23H	BOLT,3/8-24,HEX HEAD	10
B-3384-13H	BOLT, 1/4-28, HEX HEAD	10
B-475	WASHER, RETAINING, KNOB UNIT	5
B-6545	CAM FOLLOWER	5
B-3830	BOLT, 5/16-24,12 POINT	10
B-3824	SCREW, 8-32, 100 ø HEAD	10
B-3838-4-6	COTTER PIN	4
A-2038-6	SCREW, 1/4-28, CAP	4
B-2875-2	SPRING, COMPRESSION	4
B-6378-0750	SPRING PIN, 1/8 ", CRES	1

HC-E5B-5-OH	O/H Kit	Rev. V
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
A-2070-10	SCREW, 1/4-28, BUTTON HEAD	10
A-1271	BEARING, NEEDLE, CLOSED END	5
B-7400-3	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
100059	LABEL, WARNING	1
A-3594-6	LABEL	1
B-3860-10L	WASHER, DIMPLED, 100Ø CRES	5
B-3867-272	SCREW, 10-32, 100Ø HEAD, CRES	5
C-3317-123	O - RING	1
A-6153-137	RING, RETAINING, EXTERNAL SPIRAL	1

HC-E5B-5-OH*1	O/H Kit	Rev. Y
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
A-3789-1	HUB BUSHING, ROD	1
A-2249	HUB BUSHING, GUIDE	2
B-1243	INSERT, 9/16-18, CRES, STAKED	12
B-6142	INSERT, 1/4-28, CRES, COILED	20
B-3834-0632	WASHER	15
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	15
C-3317-050	O - RING	1
C-3317-212-2	O - RING	1
B-3347	BOLT,MOUNTING,9/16-18,12 POINT	12
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	12
A-279	FITTING, LUBRICATION	10
B-6544	CAP, FITTING, LUBRICATION	10
C-3317-239-2	O - RING	1
C-3317-129	O - RING	1
B-6629-175PP	RING, RETAINING, INTERNAL	1
B-474	NUT,1 1/8-12,HEX,SELF-LOCKING	1
C-3317-425-2	O - RING	1
C-3317-217-2	O - RING	1
B-5132-425	RING, BACKUP	1
C-3317-215	O - RING	1
A-3687	KEEPER, SPLIT	1
B-3851-0363	WASHER	1
B-3383-15	BOLT,10-32,HEX HEAD	1
B-3808-3	NUT,HEX,SELF-LOCKING	1
B-3851-0432	WASHER	10
B-3384-2H	BOLT, 1/4-28, HEX HEAD	10
C-3317-340-8	O - RING	5
B-3368	NUT, 5/16-24, HEX, THIN	5
A-3204-2	SCREW, SET, 5/16-24	5
B-793	BALL SPACER	5
B-6144-1	BALL,BEARING,3/8" DIA	165
107995-12	BOLT, 7/16-20, 12 POINT	10
A-2036-12	SCREW, 7/16-20, CAP, MODIFIED	10
C-6474	BOLT,3/8-24,12 POINT,INCONEL	10
B-3838-3-2	COTTER PIN	10
A-65	DOWEL PIN, 1/4	5
B-3842-0500	SPRING PIN, 3/32 ", CRES	10

HC-E5B-5-OH*1	O/H Kit	Rev. Y
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
B-3386-23H	BOLT,3/8-24,HEX HEAD	10
B-3384-13H	BOLT, 1/4-28, HEX HEAD	10
B-475	WASHER, RETAINING, KNOB UNIT	5
B-6545	CAM FOLLOWER	5
B-3830	BOLT, 5/16-24,12 POINT	10
B-3824	SCREW, 8-32, 100 ø HEAD	10
B-3838-4-6	COTTER PIN	4
A-2038-6	SCREW, 1/4-28, CAP	4
B-2875-2	SPRING, COMPRESSION	4
B-6378-0750	SPRING PIN, 1/8 ", CRES	1
A-2070-10	SCREW, 1/4-28, BUTTON HEAD	10
A-1271	BEARING,NEEDLE,CLOSED END	5
B-7400-3	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
100059	LABEL, WARNING	1
A-3594-6	LABEL	1
B-3819	SCREW, 10-32, CAP	3
B-3860-10L	WASHER, DIMPLED, 100ø CRES	5
B-3867-272	SCREW, 10-32, 100ø HEAD, CRES	5
C-3317-123	O - RING	1
A-6153-137	RING,RETAINING,EXTERNAL SPIRAL	1

HC-E5N-3A-OH	O/H Kit / D-5527-1P SPINNER	Rev. Y
Component	Description	Quantity
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594	DECAL, CYLINDER LUBRICATION	1
A-3789	HUB BUSHING, ROD	1
B-1243	INSERT, 9/16-18, CRES, STAKED	8
A-2249	HUB BUSHING, GUIDE	2
B-6142	INSERT, 1/4-28, CRES, COILED	20
B-6045-6-6	BUSHING, METAL-POLYMER COMP	3
B-3834-0632	WASHER	15
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	20
C-3317-012	O - RING	3
C-3317-050	O - RING	1
C-3317-212-2	O - RING	1
B-3339-1	BOLT,MOUNTING,9/16-18,12 POINT	8
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
B-5132	RING, BACKUP	6
B-6544	CAP, FITTING, LUBRICATION	10
C-3317-230	O - RING	1
A-279	FITTING, LUBRICATION	10
B-6144-1	BALL,BEARING,3/8" DIA	165
B-793	BALL SPACER	5
A-3204-2	SCREW, SET, 5/16-24	5
B-3368	NUT, 5/16-24, HEX, THIN	5
B-3851-0463	WASHER	10
B-475	WASHER, RETAINING, KNOB UNIT	5
B-6545	CAM FOLLOWER	5
B-6626-H5	BOLT, 1/4-28, HEX HEAD	10
B-3824	SCREW, 8-32, 100 ø HEAD	10
C-3317-129	O - RING	1
B-6629-175PP	RING, RETAINING, INTERNAL	1
B-3851-0463	WASHER	2
B-474	NUT,1 1/8-12,HEX,SELF-LOCKING	1
C-3317-425-2	O - RING	1
C-3317-217	O - RING	1
B-5132-425	RING, BACKUP	1
C-3317-215-2	O - RING	1
A-3687	KEEPER, SPLIT	1
C-3317-013	O - RING	1
B-3383-15	BOLT,10-32,HEX HEAD	1
B-3808-3	NUT,HEX,SELF-LOCKING	1
B-3837-0432	WASHER, CORROSION RESISTANT	4
B-3384-2H	BOLT, 1/4-28, HEX HEAD	4
B-3851-0363	WASHER	1
A-1712	BOLT,3/8-24,HEX HEAD	5
B-3850-12	BOLT,7/16-20,12 POINT	10
B-6616-A4P	SCREW, SET, 10-32, CRES	3
B-3839-5	PCP:NUT, HEX, THIN, DRILLED	6

HC-E5N-3A-OH	O/H Kit / D-5527-1P SPINNER	Rev. Y
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
B-6242	SPRING, COMPRESSION	3
A-3439	NUT,3/8-24,HEX,THIN	3
B-3382	NUT,3/8-24,HEX,THIN	3
A-3026	CARBON BLOCK - UNIT	1
B-3844-53	CLEVIS PIN	1
A-4543	COTTER PIN, T HEAD	1
B-3843-25PP	SNAP RING,EXTERNAL	1
B-3842-0500	SPRING PIN, 3/32 ", CRES	10
A-65	DOWEL PIN, 1/4	5
B-6241	SPRING, COMPRESSION	3
B-3384-1H	BOLT, 1/4-28, HEX HEAD	10
B-3851-0432	WASHER	10
C-3317-257-5	O - RING	3
A-1271	BEARING,NEEDLE,CLOSED END	5
C-3317-340-8	O - RING	5
B-7400-3	CARD, COMMENTS, OVERHAUL KIT	1
B-6986-258	INSERT, THREAD, THIN WALL	10
B-3384-2H	BOLT, 1/4-28, HEX HEAD	2
B-3837-0463	WASHER, CORROSION RESISTANT	6
B-3384-3H	BOLT, 1/4-28, HEX HEAD	6
B-3860-10L	WASHER, DIMPLED, 100ø CRES	5
B-3867-272	SCREW, 10-32, 100ø HEAD, CRES	5
C-3317-123	O - RING	1
A-6153-137	RING,RETAINING,EXTERNAL SPIRAL	1

HC-E5N-3A-OH*1	O/H Kit / D-5505-1P SPINNER	Rev. Y
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594	DECAL, CYLINDER LUBRICATION	1
A-1712	BOLT,3/8-24,HEX HEAD	5
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	20
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
A-2249	HUB BUSHING, GUIDE	2
A-279	FITTING, LUBRICATION	10
A-3026	CARBON BLOCK - UNIT	1
A-3204-2	SCREW, SET, 5/16-24	5
A-3687	KEEPER, SPLIT	1
A-3789	HUB BUSHING, ROD	1
A-4543	COTTER PIN, T HEAD	1
A-65	DOWEL PIN, 1/4	5
B-1243	INSERT, 9/16-18, CRES, STAKED	8
B-3339-1	BOLT,MOUNTING,9/16-18,12 POINT	8
B-3368	NUT, 5/16-24, HEX, THIN	5
A-3439	NUT,3/8-24,HEX,THIN	3
B-3382	NUT,3/8-24,HEX,THIN	3
B-3383-15	BOLT,10-32,HEX HEAD	1
B-3384-2H	BOLT, 1/4-28, HEX HEAD	4
B-3808-3	NUT,HEX,SELF-LOCKING	1
B-3851-0463	WASHER	2
B-3824	SCREW, 8-32, 100 ø HEAD	10
B-3834-0632	WASHER	15
B-3837-0432	WASHER, CORROSION RESISTANT	4
B-3839-5	PCP:NUT, HEX, THIN, DRILLED	6
B-3842-0500	SPRING PIN, 3/32 ", CRES	10
B-3843-25PP	SNAP RING,EXTERNAL	1
B-3844-53	CLEVIS PIN	1
B-3850-12	BOLT,7/16-20,12 POINT	10
B-3851-0363	WASHER	1
B-3851-0463	WASHER	10
B-474	NUT,1 1/8-12,HEX,SELF-LOCKING	1
B-475	WASHER, RETAINING, KNOB UNIT	5
B-5132	RING, BACKUP	6
B-5132-425	RING, BACKUP	1

HC-E5N-3A-OH*1	O/H Kit / D-5505-1P SPINNER	Rev. Y
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
B-6045-6-6	BUSHING, METAL-POLYMER COMP	3
B-6142	INSERT, 1/4-28, CRES, COILED	20
B-6144-1	BALL, BEARING, 3/8" DIA	165
B-6241	SPRING, COMPRESSION	3
B-6242	SPRING, COMPRESSION	3
B-6544	CAP, FITTING, LUBRICATION	10
B-6545	CAM FOLLOWER	5
B-6616-A4P	SCREW, SET, 10-32, CRES	3
B-6626-H5	BOLT, 1/4-28, HEX HEAD	10
B-6629-175PP	RING, RETAINING, INTERNAL	1
B-793	BALL SPACER	5
C-3317-012	O - RING	3
C-3317-013	O - RING	1
C-3317-050	O - RING	1
C-3317-129	O - RING	1
C-3317-212-2	O - RING	1
C-3317-215-2	O - RING	1
C-3317-217	O - RING	1
C-3317-230	O - RING	1
C-3317-425-2	O - RING	1
C-3317-340-8	O - RING	5
B-3384-5H	BOLT, 1/4-28, HEX HEAD	10
A-1271	BEARING, NEEDLE, CLOSED END	5
B-3851-0463	WASHER	10
B-7400-3	CARD, COMMENTS, OVERHAUL KIT	1
B-6986-258	INSERT, THREAD, THIN WALL	10
B-3384-2H	BOLT, 1/4-28, HEX HEAD	2
B-3837-0463	WASHER, CORROSION RESISTANT	6
B-3384-3H	BOLT, 1/4-28, HEX HEAD	6
B-3860-10L	WASHER, DIMPLED, 100ø CRES	5
B-3867-272	SCREW, 10-32, 100ø HEAD, CRES	5
C-3317-123	O - RING	1
A-6153-137	RING, RETAINING, EXTERNAL SPIRAL	1

HC-E5N-3A-OH*2	O/H Kit / D-5527-1P SPINNER	Rev. Z
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
A-3789	HUB BUSHING, ROD	1
B-1243	INSERT, 9/16-18, CRES, STAKED	8
A-2249	HUB BUSHING, GUIDE	2
B-6142	INSERT, 1/4-28, CRES, COILED	20
B-6045-6-6	BUSHING, METAL-POLYMER COMP	3
B-3834-0632	WASHER	15
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	20
C-3317-012	O - RING	3
C-3317-050	O - RING	1
C-3317-212-2	O - RING	1
B-3339-1	BOLT,MOUNTING,9/16-18,12 POINT	8
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
B-5132	RING, BACKUP	6
B-6544	CAP, FITTING, LUBRICATION	10
C-3317-230	O - RING	1
A-279	FITTING, LUBRICATION	10
B-6144-1	BALL,BEARING,3/8" DIA	165
B-793	BALL SPACER	5
A-3204-2	SCREW, SET, 5/16-24	5
B-3368	NUT, 5/16-24, HEX, THIN	5
B-3851-0463	WASHER	10
B-475	WASHER, RETAINING, KNOB UNIT	5
B-6545	CAM FOLLOWER	5
B-6626-H5	BOLT, 1/4-28, HEX HEAD	10
B-3824	SCREW, 8-32, 100 ø HEAD	10
C-3317-129	O - RING	1
B-6629-175PP	RING, RETAINING, INTERNAL	1
B-3851-0463	WASHER	2
B-474	NUT,1 1/8-12,HEX,SELF-LOCKING	1
C-3317-425-2	O - RING	1
C-3317-217	O - RING	1
B-5132-425	RING, BACKUP	1
C-3317-215-2	O - RING	1
A-3687	KEEPER, SPLIT	1
C-3317-013	O - RING	1
B-3383-15	BOLT,10-32,HEX HEAD	1
B-3808-3	NUT,HEX,SELF-LOCKING	1
B-3837-0432	WASHER, CORROSION RESISTANT	4
B-3384-2H	BOLT, 1/4-28, HEX HEAD	4
B-3851-0363	WASHER	1
A-1712	BOLT,3/8-24,HEX HEAD	5
B-3850-12	BOLT,7/16-20,12 POINT	10
B-6616-A4P	SCREW, SET, 10-32, CRES	3
B-3839-5	PCP:NUT, HEX, THIN, DRILLED	6
B-6242	SPRING, COMPRESSION	3
A-3439	NUT,3/8-24,HEX,THIN	3
A-3026	CARBON BLOCK - UNIT	1

HC-E5N-3A-OH*2	O/H Kit / D-5527-1P SPINNER	Rev. Z
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
B-3844-53	CLEVIS PIN	1
A-4543	COTTER PIN, T HEAD	1
B-3843-25PP	SNAP RING,EXTERNAL	1
B-3842-0500	SPRING PIN, 3/32 ", CRES	10
A-65	DOWEL PIN, 1/4	5
B-6241	SPRING, COMPRESSION	3
B-3384-1H	BOLT, 1/4-28, HEX HEAD	10
B-3851-0432	WASHER	10
C-3317-257-5	O - RING	3
A-1271	BEARING,NEEDLE,CLOSED END	5
C-3317-340-8	O - RING	5
B-7400-3	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
100059	LABEL, WARNING	1
A-3594	DECAL, CYLINDER LUBRICATION	1
B-6986-258	INSERT, THREAD, THIN WALL	10
B-3384-2H	BOLT, 1/4-28, HEX HEAD	2
B-3819	SCREW, 10-32, CAP	3
B-3837-0463	WASHER, CORROSION RESISTANT	6
B-3384-3H	BOLT, 1/4-28, HEX HEAD	6
B-3860-10L	WASHER, DIMPLED, 100ø CRES	5
B-3867-272	SCREW, 10-32, 100ø HEAD, CRES	5
C-3317-123	O - RING	1
A-6153-137	RING,RETAINING,EXTERNAL SPIRAL	1

HC-E5N-3A-OH*3	O/H Kit / D-5505-1P SPINNER	Rev. Z
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
A-1712	BOLT,3/8-24,HEX HEAD	5
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	20
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
A-2249	HUB BUSHING, GUIDE	2
A-279	FITTING, LUBRICATION	10
A-3026	CARBON BLOCK - UNIT	1
A-3204-2	SCREW, SET, 5/16-24	5
A-3687	KEEPER, SPLIT	1
A-3789	HUB BUSHING, ROD	1
A-4543	COTTER PIN, T HEAD	1
A-65	DOWEL PIN, 1/4	5
B-1243	INSERT, 9/16-18, CRES, STAKED	8
B-3339-1	BOLT,MOUNTING,9/16-18,12 POINT	8
B-3368	NUT, 5/16-24, HEX, THIN	5
A-3439	NUT,3/8-24,HEX,THIN	3
B-3383-15	BOLT,10-32,HEX HEAD	1
B-3384-2H	BOLT, 1/4-28, HEX HEAD	4
B-3808-3	NUT,HEX,SELF-LOCKING	1
B-3851-0463	WASHER	2
B-3824	SCREW, 8-32, 100 ø HEAD	10
B-3834-0632	WASHER	15
B-3837-0432	WASHER, CORROSION RESISTANT	4
B-3839-5	PCP:NUT, HEX, THIN, DRILLED	6
B-3842-0500	SPRING PIN, 3/32 ", CRES	10
B-3843-25PP	SNAP RING,EXTERNAL	1
B-3844-53	CLEVIS PIN	1
B-3850-12	BOLT,7/16-20,12 POINT	10
B-3851-0363	WASHER	1
B-3851-0463	WASHER	10
B-474	NUT,1 1/8-12,HEX,SELF-LOCKING	1
B-475	WASHER, RETAINING, KNOB UNIT	5
B-5129	RING, BACKUP	2
B-5132-425	RING, BACKUP	1
B-6045-6-6	BUSHING, METAL-POLYMER COMP	3
B-6142	INSERT, 1/4-28, CRES, COILED	20
B-6144-1	BALL,BEARING,3/8" DIA	165
B-6241	SPRING, COMPRESSION	3

HC-E5N-3A-OH*3	O/H Kit / D-5505-1P SPINNER	Rev. Z
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
B-6242	SPRING, COMPRESSION	3
B-6544	CAP, FITTING, LUBRICATION	10
B-6545	CAM FOLLOWER	5
B-6616-A4P	SCREW, SET, 10-32, CRES	3
B-6626-H5	BOLT, 1/4-28, HEX HEAD	10
B-6629-175PP	RING, RETAINING, INTERNAL	1
B-793	BALL SPACER	5
C-3317-012	O - RING	3
C-3317-013	O - RING	1
C-3317-050	O - RING	1
C-3317-129	O - RING	1
C-3317-212-2	O - RING	1
C-3317-215-2	O - RING	1
C-3317-217	O - RING	1
C-3317-230	O - RING	1
C-3317-425-2	O - RING	1
B-3384-5H	BOLT, 1/4-28, HEX HEAD	10
A-1271	BEARING, NEEDLE, CLOSED END	5
C-3317-340-8	O - RING	5
B-3851-0463	WASHER	10
B-7400-3	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
100059	LABEL, WARNING	1
A-3594	DECAL, CYLINDER LUBRICATION	1
B-6986-258	INSERT, THREAD, THIN WALL	10
B-3384-2H	BOLT, 1/4-28, HEX HEAD	2
B-3819	SCREW, 10-32, CAP	3
B-3837-0463	WASHER, CORROSION RESISTANT	6
B-3384-3H	BOLT, 1/4-28, HEX HEAD	6
B-3860-10L	WASHER, DIMPLED, 100ø CRES	5
B-3867-272	SCREW, 10-32, 100ø HEAD, CRES	5
C-3317-123	O - RING	1
A-6153-137	RING, RETAINING, EXTERNAL SPIRAL	1

HC-E5N-3C-OH	O/H Kit	Rev. I
Component	Description	Quantity
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594	DECAL, CYLINDER LUBRICATION	1
B-1243	INSERT, 9/16-18, CRES, STAKED	8
A-2249	HUB BUSHING, GUIDE	2
B-6142	INSERT, 1/4-28, CRES, COILED	20
B-6045-6-6	BUSHING, METAL-POLYMER COMP	3
B-3834-0632	WASHER	15
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	15
C-3317-012	O - RING	3
C-3317-050	O - RING	1
C-3317-212-2	O - RING	1
B-3339-1	BOLT,MOUNTING,9/16-18,12 POINT	8
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
B-5132	RING, BACKUP	6
B-6544	CAP, FITTING, LUBRICATION	10
C-3317-230	O - RING	1
A-279	FITTING, LUBRICATION	10
B-6144-1	BALL,BEARING,3/8" DIA	165
B-793	BALL SPACER	5
101667	SCREW, SET, 5/16-24	5
B-3368	NUT, 5/16-24, HEX, THIN	5
B-6545	CAM FOLLOWER	5
B-3830	BOLT, 5/16-24,12 POINT	10
B-3824	SCREW, 8-32, 100 ø HEAD	10
B-6629-175PP	RING, RETAINING, INTERNAL	1
B-3851-0463	WASHER	2
B-474	NUT,1 1/8-12,HEX,SELF-LOCKING	1
C-3317-425-2	O - RING	1
C-3317-217	O - RING	1
B-5132-425	RING, BACKUP	1
C-3317-215-2	O - RING	1
A-3687	KEEPER, SPLIT	1
B-3837-0432	WASHER, CORROSION RESISTANT	4
B-3384-2H	BOLT, 1/4-28, HEX HEAD	4
B-3850-12	BOLT,7/16-20,12 POINT	10
B-6616-A4P	SCREW, SET, 10-32, CRES	3
B-3839-5	PCP:NUT, HEX, THIN, DRILLED	6
B-6242	SPRING, COMPRESSION	3
A-3439	NUT,3/8-24,HEX,THIN	3
A-3026	CARBON BLOCK - UNIT	1
B-3844-53	CLEVIS PIN	1
A-4543	COTTER PIN, T HEAD	1
B-3843-25PP	SNAP RING,EXTERNAL	1
B-3842-0500	SPRING PIN, 3/32 ", CRES	10
A-65	DOWEL PIN, 1/4	5
B-6241	SPRING, COMPRESSION	3

HC-E5N-3C-OH	O/H Kit	Rev. I
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
REMOVED	BEARING, NEEDLE, CLOSED END	-
C-3317-340-8	O - RING	5
B-7400-3	CARD, COMMENTS, OVERHAUL KIT	1
B-3384-2H	BOLT, 1/4-28, HEX HEAD	2
B-3837-0463	WASHER, CORROSION RESISTANT	6
B-3384-3H	BOLT, 1/4-28, HEX HEAD	6
B-3860-10L	WASHER, DIMPLED, 100 ϕ CRES	5
B-3867-272	SCREW, 10-32, 100 ϕ HEAD, CRES	5
C-3317-123	O - RING	1
A-6153-137	RING,RETAINING,EXTERNAL SPIRAL	1
C-3317-045	O-RING	5
C-3317-028	O-RING	5

HC-F2YL-1F-OH	O/H Kit	Rev. AM
Component	Description	Quantity
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	6
A-2211	NUT,,718-20,CASTELLATED,THIN	1
A-2245-2	HUB BUSHING, ROD	1
A-2245-3	HUB BUSHING, ROD	1
A-2247-1	STUD, MOUNTING,7/16-20,DRILLED	6
A-2249	HUB BUSHING, GUIDE	1
A-2482	WASHER, MOUNTING	6
A-2498	NUT,7/16-20,CASTELLATED	6
A-279	FITTING, LUBRICATION	2
A-3204	SCREW, SET, 5/16-24	2
A-3212-1	BUTTON, BLOCK, PITCH CHANGE	2
A-867	PCP:KEEPER, SPLIT	1
B-3211	BALL SPACER	2
B-3323	PLATE, ANTI-ROTATION	2
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	1
B-3368	NUT, 5/16-24, HEX, THIN	2
B-3834-0632	WASHER	6
B-3838-3-5	COTTER PIN	1
B-3842-0625	SPRING PIN, 3/32", CRES	6
B-3883-4339	QUAD-RING	2
B-6144	BALL,BEARING,1/2" DIA	50
B-6544	CAP, FITTING, LUBRICATION	2
B-6680	BEARING,NEEDLE,CLOSED END	2
B-6747	SEAL, WASHER	1
C-3317-018	O - RING	1
C-3317-115-1	O - RING	1
C-3317-226	O - RING	1
C-3317-228	O - RING	1
C-3317-247	O - RING	1
C-3317-348-1	O - RING	1
C-7645-1	BUSHING, KNOB, PITCH CHANGE	2
B-7400-10	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
100059	LABEL, WARNING	1
A-3594-6	LABEL	1
106545	PLUG, LUBRICATION	2

HC-F2YR-1F-OH	O/H Kit	Rev. AM
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
A-1381	WASHER, 1/2 " CRES	6
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	6
A-2067	STUD, MOUNTING, 1/2-20	6
A-2069	NUT, MOUNTING, CASTELLATED	6
A-2211	NUT,.718-20,CASTELLATED,THIN	1
A-279	FITTING, LUBRICATION	2
A-3212-1	BUTTON, BLOCK, PITCH CHANGE	2
A-867	PCP:KEEPER, SPLIT	1
A-3204	SCREW, SET, 5/16-24	2
B-3368	NUT, 5/16-24, HEX, THIN	2
B-3323	PLATE, ANTI-ROTATION	2
B-3211	BALL SPACER	2
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	1
B-3834-0632	WASHER	6
B-3838-3-5	COTTER PIN	1
B-3842-0750	SPRING PIN, 3/32 ", CRES	6
B-3883-4339	QUAD-RING	2
B-6144	BALL,BEARING,1/2" DIA	50
B-6544	CAP, FITTING, LUBRICATION	2
B-6747	SEAL, WASHER	1
C-3317-018	O - RING	1
C-3317-115-1	O - RING	1
C-3317-226	O - RING	1
C-3317-228	O - RING	1
C-3317-247	O - RING	1
C-3317-348-1	O - RING	1
A-2245-2	HUB BUSHING, ROD	1
A-2245-3	HUB BUSHING, ROD	1
A-2249	HUB BUSHING, GUIDE	1
B-6680	BEARING,NEEDLE,CLOSED END	2
C-7645-1	BUSHING, KNOB, PITCH CHANGE	2
B-7400-10	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
100059	LABEL, WARNING	1
A-3594-6	LABEL	1
106545	PLUG, LUBRICATION	2

HC-F2YR-2UF-OH	O/H Kit	Rev. AW
Component	Description	Quantity
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
B-7588	TAG, WARNING, AIR PRESSURE	1
B-7589	SCREW, SET, 1/4-28, DRILLED	1
A-1381	WASHER, 1/2 " CRES	6
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	6
A-2067	STUD, MOUNTING, 1/2-20	6
A-2069	NUT, MOUNTING, CASTELLATED	6
A-2411-1	WASHER	1
A-279	FITTING, LUBRICATION	2
A-3205	SCREW, 5/16-24, CAP	1
A-3212-1	BUTTON, BLOCK, PITCH CHANGE	2
B-1938	VALVE ASSEMBLY	1
A-3204	SCREW, SET, 5/16-24	2
B-3368	NUT, 5/16-24, HEX, THIN	2
B-3323	PLATE, ANTI-ROTATION	2
B-3211	BALL SPACER	2
B-3807	NUT,5/8-18,HEX,SELF-LOCKING	1
B-3834-0632	WASHER	6
B-3837-0563	WASHER, CORROSION RESISTANT	4
B-3837-0532	WASHER, CORROSION RESISTANT	4
B-3842-0750	SPRING PIN, 3/32 ", CRES	6
B-3883-4339	QUAD-RING	2
B-6144	BALL,BEARING,1/2" DIA	50
B-6544	CAP, FITTING, LUBRICATION	2
C-3317-115-1	O - RING	1
C-3317-117	O - RING	1
C-3317-210-1	O - RING	2
C-3317-226	O - RING	1
C-3317-228	O - RING	1
C-3317-247	O - RING	1
C-3317-427-1	O - RING	1
A-1595	SCREW, SHOULDER, 1/4"	4
A-1596	SPRING,EXTENSION	1
B-1592-1	GUIDE, SPRING, PLASTIC	1
B-3841-8	SCREW, 1/4-28, FILLISTER HEAD	4
A-2245-3	HUB BUSHING, ROD	1
A-2249	HUB BUSHING, GUIDE	1
A-285	SPRING PIN, 3/32 ", CRES	4
A-3208	BOLT,7/16-20,12 POINT	4
A-65	DOWEL PIN, 1/4	2
C-7645-1	BUSHING, KNOB, PITCH CHANGE	2
B-6680	BEARING,NEEDLE,CLOSED END	2
B-7400-11	CARD, COMMENTS, OVERHAUL KIT	1
106545	PLUG, LUBRICATION	2

HC-F3YR-1ARF-OH	O/H Kit	Rev. P
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
A-1381	WASHER, 1/2 " CRES	6
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	15
A-2067	STUD, MOUNTING, 1/2-20	6
A-2069	NUT, MOUNTING, CASTELLATED	6
A-2211	NUT,,718-20,CASTELLATED,THIN	1
A-279	FITTING, LUBRICATION	3
A-3204	SCREW, SET, 5/16-24	3
A-3256	BUMPER, FORK	3
A-867	PCP:KEEPER, SPLIT	1
B-3211	BALL SPACER	3
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	1
B-3368	NUT, 5/16-24, HEX, THIN	3
B-3834-0632	WASHER	15
B-3838-3-5	COTTER PIN	1
B-3842-0750	SPRING PIN, 3/32 ", CRES	6
B-3883-4339	QUAD-RING	3
B-6144	BALL,BEARING,1/2" DIA	75
B-6544	CAP, FITTING, LUBRICATION	3
B-6747	SEAL, WASHER	1
C-3317-018	O - RING	1
C-3317-115-1	O - RING	1
C-3317-226	O - RING	1
C-3317-228	O - RING	1
C-3317-251	O - RING	1
C-3317-426-1	O - RING	1
A-2245	HUB BUSHING, ROD	1
A-2245-1	HUB BUSHING, ROD	1
A-2249	HUB BUSHING, GUIDE	1
B-6680	BEARING,NEEDLE,CLOSED END	3
C-7645-1	BUSHING, KNOB, PITCH CHANGE	3
B-7400-6	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
100059	LABEL, WARNING	1
A-3594-6	LABEL	1
106545	PLUG, LUBRICATION	1

HC-F3YR-1RF-OH	O/H Kit	Rev. P
Component	Description	Quantity
A-1381	WASHER, 1/2 " CRES	6
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	15
A-2067	STUD, MOUNTING, 1/2-20	6
A-2069	NUT, MOUNTING, CASTELLATED	6
A-2211	NUT,,718-20,CASTELLATED,THIN	1
A-279	FITTING, LUBRICATION	3
A-867	PCP:KEEPER, SPLIT	1
A-3204	SCREW, SET, 5/16-24	3
B-3368	NUT, 5/16-24, HEX, THIN	3
B-3211	BALL SPACER	3
A-3256	BUMPER, FORK	3
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	1
B-3834-0632	WASHER	15
B-3838-3-5	COTTER PIN	1
B-3842-0750	SPRING PIN, 3/32 ", CRES	6
B-3883-4339	QUAD-RING	3
B-6144	BALL,BEARING,1/2" DIA	75
B-6544	CAP, FITTING, LUBRICATION	3
B-6747	SEAL, WASHER	1
C-3317-018	O - RING	1
C-3317-115-1	O - RING	1
C-3317-226	O - RING	1
C-3317-228	O - RING	1
C-3317-251	O - RING	1
C-3317-426-1	O - RING	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	6
A-2245	HUB BUSHING, ROD	1
A-2245-1	HUB BUSHING, ROD	1
A-2249	HUB BUSHING, GUIDE	1
B-3834-0663	WASHER	6
A-3229	BOLT,3/8-24,12 POINT	6
B-6680	BEARING,NEEDLE,CLOSED END	3
C-7645-1	BUSHING, KNOB, PITCH CHANGE	3
B-7400-6	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
100059	LABEL, WARNING	1
A-3594-6	LABEL	1
106545	PLUG, LUBRICATION	1

HC-F3YR-2UF-OH	O/H Kit	Rev. AG
Component	Description	Quantity
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
B-7588	TAG, WARNING, AIR PRESSURE	1
B-7589	SCREW, SET, 1/4-28, DRILLED	1
A-1381	WASHER, 1/2 " CRES	6
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	9
A-2067	STUD, MOUNTING, 1/2-20	6
A-2069	NUT, MOUNTING, CASTELLATED	6
A-2411-1	WASHER	1
A-2435	WASHER, 5/16 "	2
A-2435-1	WASHER, 5/16 "	2
A-279	FITTING, LUBRICATION	6
A-3205	SCREW, 5/16-24, CAP	1
B-1938	VALVE ASSEMBLY	1
A-3204	SCREW, SET, 5/16-24	3
B-3368	NUT, 5/16-24, HEX, THIN	3
B-3211	BALL SPACER	3
A-3256	BUMPER, FORK	3
B-3807	NUT,5/8-18,HEX,SELF-LOCKING	1
B-3834-0632	WASHER	9
B-3837-0532	WASHER, CORROSION RESISTANT	2
B-3837-0563	WASHER, CORROSION RESISTANT	2
B-3842-0750	SPRING PIN, 3/32 ", CRES	6
B-3883-4339	QUAD-RING	3
B-6144	BALL,BEARING,1/2" DIA	75
B-6544	CAP, FITTING, LUBRICATION	6
C-3317-115-1	O - RING	1
C-3317-117	O - RING	1
C-3317-210-1	O - RING	2
C-3317-226	O - RING	1
C-3317-228	O - RING	1
C-3317-247	O - RING	1
C-3317-427-1	O - RING	1
A-1595	SCREW, SHOULDER, 1/4"	4
A-1596	SPRING,EXTENSION	1
B-1592-1	GUIDE, SPRING, PLASTIC	1
B-3841-8	SCREW, 1/4-28, FILLISTER HEAD	4
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	6
A-2245-1	HUB BUSHING, ROD	1
A-2249	HUB BUSHING, GUIDE	1
A-3229	BOLT,3/8-24,12 POINT	6
B-3834-0663	WASHER	6
A-285	SPRING PIN, 3/32 ", CRES	6
A-3208	BOLT,7/16-20,12 POINT	6
A-65	DOWEL PIN, 1/4	3
B-6680	BEARING,NEEDLE,CLOSED END	3
C-7645-1	BUSHING, KNOB, PITCH CHANGE	3
B-7400-6	CARD, COMMENTS, OVERHAUL KIT	1

HC-F4YR-1-OH	O/H Kit	Rev. H
Component	Description	Quantity
A-1381	WASHER, 1/2 " CRES	6
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	12
A-2067	STUD, MOUNTING, 1/2-20	6
A-2069	NUT, MOUNTING, CASTELLATED	6
A-2211	NUT,.718-20,CASTELLATED,THIN	1
A-279	FITTING, LUBRICATION	8
A-867	PCP:KEEPER, SPLIT	1
A-3204	SCREW, SET, 5/16-24	4
B-3368	NUT, 5/16-24, HEX, THIN	4
B-3211	BALL SPACER	4
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	1
B-3834-0632	WASHER	12
B-3838-3-5	COTTER PIN	1
B-3842-0750	SPRING PIN, 3/32 ", CRES	6
B-3883-4339	QUAD-RING	4
B-6144	BALL,BEARING,1/2" DIA	100
B-6544	CAP, FITTING, LUBRICATION	8
B-6747	SEAL, WASHER	1
C-3317-018	O - RING	1
C-3317-115-1	O - RING	1
C-3317-226	O - RING	1
C-3317-228	O - RING	1
C-3317-251	O - RING	1
C-3317-426-1	O - RING	1
A-3256	BUMPER, FORK	4
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	6
A-2245	HUB BUSHING, ROD	1
A-2245-1	HUB BUSHING, ROD	1
A-2249	HUB BUSHING, GUIDE	1
A-3229	BOLT,3/8-24,12 POINT	6
B-3834-0663	WASHER	6
B-6680	BEARING,NEEDLE,CLOSED END	4
C-7645-1	BUSHING, KNOB, PITCH CHANGE	4
B-7400-6	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
100059	LABEL, WARNING	1
A-3594-6	LABEL	1

HC-H3YF-1RF-OH	O/H Kit	Rev. AM
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
A-1381	WASHER, 1/2 " CRES	6
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	16
A-2044	NUT,1/2-20,HEX,SELF-LOCKING	6
A-2211	NUT,.718-20,CASTELLATED,THIN	1
A-2429-4	STUD, MOUNTING, 1/2-20	6
A-279	FITTING, LUBRICATION	6
A-867	PCP:KEEPER, SPLIT	1
A-3204	SCREW, SET, 5/16-24	3
B-3368	NUT, 5/16-24, HEX, THIN	3
B-3211	BALL SPACER	3
A-3256	BUMPER, FORK	3
B-3834-0632	WASHER	15
B-3838-3-5	COTTER PIN	1
B-3883-4339	QUAD-RING	3
B-6138-8-9	DOWEL PIN	2
B-6144	BALL,BEARING,1/2" DIA	75
B-6544	CAP, FITTING, LUBRICATION	6
B-6747	SEAL, WASHER	1
C-3317-018	O - RING	1
C-3317-115-1	O - RING	1
C-3317-226	O - RING	1
C-3317-228	O - RING	1
C-3317-251	O - RING	1
C-3317-426-1	O - RING	1
A-2245	HUB BUSHING, ROD	1
A-2245-1	HUB BUSHING, ROD	1
A-2249	HUB BUSHING, GUIDE	1
B-6680	BEARING,NEEDLE,CLOSED END	3
C-7645-1	BUSHING, KNOB, PITCH CHANGE	3
B-7400-7	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
100059	LABEL, WARNING	1
A-3594-6	LABEL	1

HC-I2YR-1BF-OH	O/H Kit	Rev. DJ
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
A-2249	HUB BUSHING, GUIDE	1
A-2245-2	HUB BUSHING, ROD	1
C-3317-115-1	O - RING	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	6
B-3834-0632	WASHER	6
A-279	FITTING, LUBRICATION	2
B-6544	CAP, FITTING, LUBRICATION	2
B-3883-4339	QUAD-RING	2
A-2067	STUD, MOUNTING, 1/2-20	6
A-1381	WASHER, 1/2 " CRES	6
B-3842-0750	SPRING PIN, 3/32 ", CRES	6
A-2069	NUT, MOUNTING, CASTELLATED	6
C-3317-228	O - RING	1
A-3212-1	BUTTON, BLOCK, PITCH CHANGE	2
B-3368	NUT, 5/16-24, HEX, THIN	2
A-3204	SCREW, SET, 5/16-24	2
B-6144	BALL,BEARING,1/2" DIA	50
B-3323	PLATE, ANTI-ROTATION	2
B-3211	BALL SPACER	2
C-3317-247	O - RING	1
B-6747	SEAL, WASHER	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	1
C-3317-348-1	O - RING	1
C-3317-018	O - RING	1
A-867	PCP:KEEPER, SPLIT	1
A-2211	NUT,.718-20,CASTELLATED,THIN	1
B-3838-3-5	COTTER PIN	1
B-6680	BEARING,NEEDLE,CLOSED END	2
C-7645-1	BUSHING, KNOB, PITCH CHANGE	2
B-7400-6	CARD, COMMENTS, OVERHAUL KIT	1
106545	PLUG, LUBRICATION	2

HC-I3Y1R-1N-OH	O/H Kit	Rev. B
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
101307	SCREW, SET, 5/16-24	3
A-1381	WASHER, 1/2 " CRES	6
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	4
A-2067	STUD, MOUNTING, 1/2-20	6
A-2069	NUT, MOUNTING, CASTELLATED	6
A-2211	NUT,.718-20,CASTELLATED,THIN	1
A-2245-2	HUB BUSHING, ROD	1
A-2249	HUB BUSHING, GUIDE	1
A-279	FITTING, LUBRICATION	6
A-3256	BUMPER, FORK	3
A-3594-6	LABEL	1
A-867	PCP:KEEPER, SPLIT	1
B-3368	NUT, 5/16-24, HEX, THIN	3
B-3834-0632	WASHER	3
B-3842-0750	SPRING PIN, 3/32 ", CRES	6
B-4256-2	STRIP, WEAR, BLADE SHANK	3
B-6144-1	BALL,BEARING,3/8" DIA	99
B-6544	CAP, FITTING, LUBRICATION	6
B-6747	SEAL, WASHER	1
B-7400-6	CARD, COMMENTS, OVERHAUL KIT	1
B-793	BALL SPACER	3
C-3317-018	O - RING	1
C-3317-028	O - RING	3
C-3317-045	O - RING	3
C-3317-115-1	O - RING	1
C-3317-228	O - RING	1
C-3317-251	O - RING	1
B-3838-3-5	COTTER PIN	1
C-3317-340-8	O - RING	3
C-3317-426-1	O - RING	1
C-7645	BUSHING, KNOB, PITCH CHANGE	3

HC-I3YR-1E-OH	O/H Kit	Rev. V
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
B-3842-0750	SPRING PIN, 3/32 ", CRES	6
A-2069	NUT, MOUNTING, CASTELLATED	6
B-3834-0632	WASHER	9
A-279	FITTING, LUBRICATION	6
A-3256	BUMPER, FORK	3
C-3317-426-1	O - RING	1
B-3838-3-5	COTTER PIN	1
B-6144-1	BALL,BEARING,3/8" DIA	99
B-3599	NUT,3/8-24,HEX,SELF-LOCKING	3
B-3599	NUT,3/8-24,HEX,SELF-LOCKING	1
C-3317-228-1	O - RING	1
B-3834-0663	WASHER	6
A-2067	STUD, MOUNTING, 1/2-20	6
C-3317-251-1	O - RING	1
B-7051-57	SCREW, SET, 10-32	3
A-2211	NUT,.718-20,CASTELLATED,THIN	1
B-3368	NUT, 5/16-24, HEX, THIN	3
A-1381	WASHER, 1/2 " CRES	6
B-3839-3	NUT, HEX, THIN, DRILLED	3
A-2249	HUB BUSHING, GUIDE	1
B-6747	SEAL, WASHER	1
B-793	BALL SPACER	3
C-3317-340-8	O - RING	3
B-3830	BOLT, 5/16-24,12 POINT	6
A-3204-1	SCREW, SET, 5/16-24	3
B-3808-3	NUT,HEX,SELF-LOCKING	3
C-3317-115-1	O - RING	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	6
A-867	PCP:KEEPER, SPLIT	1
C-3317-018-1	O - RING	1
B-6544	CAP, FITTING, LUBRICATION	6
A-2245	HUB BUSHING, ROD	1
A-1271	BEARING,NEEDLE,CLOSED END	3
C-7645	BUSHING, KNOB, PITCH CHANGE	3
B-7400-6	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
100059	LABEL, WARNING	1
A-3594-6	LABEL	1

HC-I3YR-1RF-OH	O/H Kit	Rev. L
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
A-1381	WASHER, 1/2 " CRES	6
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	15
A-2067	STUD, MOUNTING, 1/2-20	6
A-2069	NUT, MOUNTING, CASTELLATED	6
A-2211	NUT,.718-20,CASTELLATED,THIN	1
A-279	FITTING, LUBRICATION	3
A-3204	SCREW, SET, 5/16-24	3
A-3256	BUMPER, FORK	3
A-867	PCP:KEEPER, SPLIT	1
B-3211	BALL SPACER	3
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	1
B-3368	NUT, 5/16-24, HEX, THIN	3
B-3834-0632	WASHER	15
B-3838-3-5	COTTER PIN	1
B-3842-0750	SPRING PIN, 3/32 ", CRES	6
B-3883-4339	QUAD-RING	3
B-6144	BALL,BEARING,1/2" DIA	75
B-6544	CAP, FITTING, LUBRICATION	3
B-6747	SEAL, WASHER	1
C-3317-018	O - RING	1
C-3317-115-1	O - RING	1
C-3317-228	O - RING	1
C-3317-251	O - RING	1
C-3317-426-1	O - RING	1
A-2245	HUB BUSHING, ROD	1
A-2249	HUB BUSHING, GUIDE	1
B-6680	BEARING,NEEDLE,CLOSED END	3
C-7645-1	BUSHING, KNOB, PITCH CHANGE	3
B-7400-6	CARD, COMMENTS, OVERHAUL KIT	1
106545	PLUG, LUBRICATION	3

HC-M2YR-1BF-OH	O/H Kit	Rev. DJ
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
A-1381	WASHER, 1/2 " CRES	6
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	6
A-2211	NUT,.718-20,CASTELLATED,THIN	1
A-2245-2	HUB BUSHING, ROD	1
A-2249	HUB BUSHING, GUIDE	1
A-279	FITTING, LUBRICATION	2
A-3204	SCREW, SET, 5/16-24	2
A-3212-1	BUTTON, BLOCK, PITCH CHANGE	2
A-867	PCP:KEEPER, SPLIT	1
B-3211	BALL SPACER	2
B-3323	PLATE, ANTI-ROTATION	2
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	1
B-3368	NUT, 5/16-24, HEX, THIN	2
B-3834-0632	WASHER	6
B-3838-3-5	COTTER PIN	1
B-3883-4339	QUAD-RING	2
B-6144	BALL,BEARING,1/2" DIA	50
B-6544	CAP, FITTING, LUBRICATION	2
B-6680	BEARING,NEEDLE,CLOSED END	2
B-6747	SEAL, WASHER	1
C-3317-018	O - RING	1
C-3317-115-1	O - RING	1
C-3317-247	O - RING	1
C-3317-348-1	O - RING	1
A-2067	STUD, MOUNTING, 1/2-20	6
A-2069	NUT, MOUNTING, CASTELLATED	6
B-3842-0750	SPRING PIN, 3/32 ", CRES	6
C-3317-228	O - RING	1
C-7645-1	BUSHING, KNOB, PITCH CHANGE	2
B-7400-6	CARD, COMMENTS, OVERHAUL KIT	1
106545	PLUG, LUBRICATION	2

HC-M2YR-2CEUF	O/H Kit	Rev. AV
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
B-7400-6	CARD, COMMENTS, OVERHAUL KIT	1
B-7588	TAG, WARNING, AIR PRESSURE	1
B-7589	SCREW, SET, 1/4-28, DRILLED	1
A-1381	WASHER, 1/2 " CRES	6
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	6
A-2067	STUD, MOUNTING, 1/2-20	6
A-2069	NUT, MOUNTING, CASTELLATED	6
B-3842-0750	SPRING PIN, 3/32 ", CRES	6
B-6680	BEARING,NEEDLE,CLOSED END	2
A-65	DOWEL PIN, 1/4	2
A-3208	BOLT,7/16-20,12 POINT	4
A-285	SPRING PIN, 3/32 ", CRES	4
A-2249	HUB BUSHING, GUIDE	1
B-3841-8	SCREW, 1/4-28, FILLISTER HEAD	4
B-1592-1	GUIDE, SPRING, PLASTIC	1
A-1596	SPRING,EXTENSION	1
A-1595	SCREW, SHOULDER, 1/4"	4
C-3317-427-1	O - RING	1
C-3317-247	O - RING	1
C-3317-228	O - RING	1
C-3317-210-1	O - RING	2
C-3317-117	O - RING	1
C-3317-115-1	O - RING	1
B-6544	CAP, FITTING, LUBRICATION	4
B-6144	BALL,BEARING,1/2" DIA	50
B-3883-4339	QUAD-RING	2
B-3837-0563	WASHER, CORROSION RESISTANT	4
B-3834-0632	WASHER	6
B-3807	NUT,5/8-18,HEX,SELF-LOCKING	1
B-3211	BALL SPACER	2
B-3323	PLATE, ANTI-ROTATION	2
B-3368	NUT, 5/16-24, HEX, THIN	2
A-3204	SCREW, SET, 5/16-24	2
B-1938	VALVE ASSEMBLY	1
A-3212-1	BUTTON, BLOCK, PITCH CHANGE	2
A-3205	SCREW, 5/16-24, CAP	1
A-279	FITTING, LUBRICATION	4
A-2411-1	WASHER	1
C-7645-1	BUSHING, KNOB, PITCH CHANGE	2

HC-M2YR-2CLEUF	O/H Kit	Rev. AU
Component	Description	Quantity
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
B-7588	TAG, WARNING, AIR PRESSURE	1
B-7589	SCREW, SET, 1/4-28, DRILLED	1
A-1381	WASHER, 1/2 " CRES	6
A-1595	SCREW, SHOULDER, 1/4"	4
A-1596	SPRING,EXTENSION	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	6
A-2067	STUD, MOUNTING, 1/2-20	6
A-2069	NUT, MOUNTING, CASTELLATED	6
A-2249	HUB BUSHING, GUIDE	1
A-2411-1	WASHER	1
A-279	FITTING, LUBRICATION	4
A-285	SPRING PIN, 3/32 ", CRES	4
A-3204	SCREW, SET, 5/16-24	2
A-3205	SCREW, 5/16-24, CAP	1
A-3208	BOLT,7/16-20,12 POINT	4
A-3212-1	BUTTON, BLOCK, PITCH CHANGE	2
A-65	DOWEL PIN, 1/4	2
B-1592-1	GUIDE, SPRING, PLASTIC	1
B-1938	VALVE ASSEMBLY	1
B-3211	BALL SPACER	2
B-3323	PLATE, ANTI-ROTATION	2
B-3368	NUT, 5/16-24, HEX, THIN	2
B-3807	NUT,5/8-18,HEX,SELF-LOCKING	1
B-3834-0632	WASHER	6
B-3837-0563	WASHER, CORROSION RESISTANT	4
B-3841-8	SCREW, 1/4-28, FILLISTER HEAD	4
B-3842-0750	SPRING PIN, 3/32 ", CRES	6
B-3883-4339	QUAD-RING	2
B-6144	BALL,BEARING,1/2" DIA	50
B-6544	CAP, FITTING, LUBRICATION	4
B-6680	BEARING,NEEDLE,CLOSED END	2
C-3317-115-1	O - RING	1
C-3317-117	O - RING	1
C-3317-210-1	O - RING	2
C-3317-228	O - RING	1
C-3317-247	O - RING	1
C-3317-427-1	O - RING	1
C-7645-1	BUSHING, KNOB, PITCH CHANGE	2
B-7400-6	CARD, COMMENTS, OVERHAUL KIT	1

PHC-C3YF-1RF*1	O/H Kit w/o SLIMSERTS	Rev. BI
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
A-1381	WASHER, 1/2 " CRES	6
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	15
A-2044	NUT,1/2-20,HEX,SELF-LOCKING	6
A-2211	NUT,.718-20,CASTELLATED,THIN	1
A-2245	HUB BUSHING, ROD	1
A-2249	HUB BUSHING, GUIDE	1
A-279	FITTING, LUBRICATION	6
A-3204	SCREW, SET, 5/16-24	3
A-3256	BUMPER, FORK	3
A-867	PCP:KEEPER, SPLIT	1
B-3211	BALL SPACER	3
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	1
B-3368	NUT, 5/16-24, HEX, THIN	3
B-3834-0632	WASHER	15
B-3838-3-5	COTTER PIN	1
B-3883-4339	QUAD-RING	3
B-6138-8-9	DOWEL PIN	2
B-6144	BALL,BEARING,1/2" DIA	75
B-6544	CAP, FITTING, LUBRICATION	6
B-6680	BEARING,NEEDLE,CLOSED END	3
B-6747	SEAL, WASHER	1
C-3317-018	O - RING	1
C-3317-115-1	O - RING	1
C-3317-228	O - RING	1
C-3317-251	O - RING	1
C-3317-426-1	O - RING	1
C-7645-1	BUSHING, KNOB, PITCH CHANGE	3
B-7400-7	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
100059	LABEL, WARNING	1
A-3594-6	LABEL	1

PHC-C3YF-1RF-OH	O/H Kit	Rev. BI
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
A-1381	WASHER, 1/2 " CRES	6
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	15
A-2044	NUT,1/2-20,HEX,SELF-LOCKING	6
A-2211	NUT,.718-20,CASTELLATED,THIN	1
A-2245	HUB BUSHING, ROD	1
A-2249	HUB BUSHING, GUIDE	1
A-279	FITTING, LUBRICATION	6
A-3204	SCREW, SET, 5/16-24	3
A-3256	BUMPER, FORK	3
A-867	PCP:KEEPER, SPLIT	1
B-3211	BALL SPACER	3
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	1
B-3368	NUT, 5/16-24, HEX, THIN	3
B-3834-0632	WASHER	15
B-3838-3-5	COTTER PIN	1
B-3883-4339	QUAD-RING	3
B-6138-8-9	DOWEL PIN	2
B-6144	BALL,BEARING,1/2" DIA	75
B-6544	CAP, FITTING, LUBRICATION	6
B-6680	BEARING,NEEDLE,CLOSED END	3
B-6747	SEAL, WASHER	1
C-3317-018	O - RING	1
C-3317-115-1	O - RING	1
C-3317-228	O - RING	1
C-3317-251	O - RING	1
C-3317-426-1	O - RING	1
C-7645-1	BUSHING, KNOB, PITCH CHANGE	3
B-7400-7	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
100059	LABEL, WARNING	1
A-3594-6	LABEL	1
B-6986-500M	INSERT, THREAD, THIN WALL	6

PHC-C3YF-2KUF	O/H Kit	Rev. CT
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
B-7588	TAG, WARNING, AIR PRESSURE	1
A-1381	WASHER, 1/2 " CRES	6
A-1595	SCREW, SHOULDER, 1/4"	4
A-1596	SPRING,EXTENSION	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	9
A-2044	NUT,1/2-20,HEX,SELF-LOCKING	6
A-2249	HUB BUSHING, GUIDE	1
A-2411-1	WASHER	1
A-279	FITTING, LUBRICATION	3
A-285	SPRING PIN, 3/32 ", CRES	6
A-3204	SCREW, SET, 5/16-24	3
A-3205	SCREW, 5/16-24, CAP	1
A-3208	BOLT,7/16-20,12 POINT	6
A-3256	BUMPER, FORK	3
A-65	DOWEL PIN, 1/4	3
B-1592-1	GUIDE, SPRING, PLASTIC	1
B-1938	VALVE ASSEMBLY	1
B-3211	BALL SPACER	3
B-3368	NUT, 5/16-24, HEX, THIN	3
B-3807	NUT,5/8-18,HEX,SELF-LOCKING	1
B-3834-0632	WASHER	9
B-3837-0563	WASHER, CORROSION RESISTANT	4
B-3841-8	SCREW, 1/4-28, FILLISTER HEAD	4
B-3883-4339	QUAD-RING	3
B-6138-8-9	DOWEL PIN	2
B-6144	BALL,BEARING,1/2" DIA	75
B-6544	CAP, FITTING, LUBRICATION	3
B-6680	BEARING,NEEDLE,CLOSED END	3
C-3317-115-1	O - RING	1
C-3317-117	O - RING	1
C-3317-210-1	O - RING	2
C-3317-228	O - RING	1
C-3317-247	O - RING	1
C-3317-427-1	O - RING	1
C-7645-1	BUSHING, KNOB, PITCH CHANGE	3
106545	PLUG, LUBRICATION	3
B-7400-7	CARD, COMMENTS, OVERHAUL KIT	1

PHC-C3YF-2LKUF	O/H Kit	Rev. CT
Component	Description	Quantity
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
B-7588	TAG, WARNING, AIR PRESSURE	1
A-1381	WASHER, 1/2 " CRES	6
A-1595	SCREW, SHOULDER, 1/4"	4
A-1596	SPRING,EXTENSION	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	9
A-2044	NUT,1/2-20,HEX,SELF-LOCKING	6
A-2249	HUB BUSHING, GUIDE	1
A-2411-1	WASHER	1
A-279	FITTING, LUBRICATION	3
A-285	SPRING PIN, 3/32 ", CRES	6
A-3204	SCREW, SET, 5/16-24	3
A-3205	SCREW, 5/16-24, CAP	1
A-3208	BOLT,7/16-20,12 POINT	6
A-3256	BUMPER, FORK	3
A-65	DOWEL PIN, 1/4	3
B-1592-1	GUIDE, SPRING, PLASTIC	1
B-1938	VALVE ASSEMBLY	1
B-3211	BALL SPACER	3
B-3368	NUT, 5/16-24, HEX, THIN	3
B-3807	NUT,5/8-18,HEX,SELF-LOCKING	1
B-3834-0632	WASHER	9
B-3837-0563	WASHER, CORROSION RESISTANT	4
B-3841-8	SCREW, 1/4-28, FILLISTER HEAD	4
B-3883-4339	QUAD-RING	3
B-6138-8-9	DOWEL PIN	2
B-6144	BALL,BEARING,1/2" DIA	75
B-6544	CAP, FITTING, LUBRICATION	3
B-6680	BEARING,NEEDLE,CLOSED END	3
C-3317-115-1	O - RING	1
C-3317-117	O - RING	1
C-3317-210-1	O - RING	2
C-3317-228	O - RING	1
C-3317-247	O - RING	1
C-3317-427-1	O - RING	1
C-7645-1	BUSHING, KNOB, PITCH CHANGE	3
106545	PLUG, LUBRICATION	3
B-7400-7	CARD, COMMENTS, OVERHAUL KIT	1

PHC-C3YF-2UF*1	O/H Kit	Rev. CU
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
A-1381	WASHER, 1/2 " CRES	6
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	9
A-2044	NUT,1/2-20,HEX,SELF-LOCKING	6
A-2411-1	WASHER	1
A-279	FITTING, LUBRICATION	3
A-3205	SCREW, 5/16-24, CAP	1
B-1938	VALVE ASSEMBLY	1
A-3204	SCREW, SET, 5/16-24	3
B-3368	NUT, 5/16-24, HEX, THIN	3
B-3211	BALL SPACER	3
A-3256	BUMPER, FORK	3
B-3807	NUT,5/8-18,HEX,SELF-LOCKING	1
B-3834-0632	WASHER	9
B-3837-0563	WASHER, CORROSION RESISTANT	4
B-3883-4339	QUAD-RING	3
B-6138-8-9	DOWEL PIN	2
B-6144	BALL,BEARING,1/2" DIA	75
B-6544	CAP, FITTING, LUBRICATION	3
C-3317-115-1	O - RING	1
C-3317-117	O - RING	1
C-3317-210-1	O - RING	2
C-3317-228	O - RING	1
C-3317-247	O - RING	1
C-3317-427-1	O - RING	1
A-1595	SCREW, SHOULDER, 1/4"	4
A-1596	SPRING,EXTENSION	1
B-1592-1	GUIDE, SPRING, PLASTIC	1
B-3841-8	SCREW, 1/4-28, FILLISTER HEAD	4
A-2249	HUB BUSHING, GUIDE	1
A-285	SPRING PIN, 3/32 ", CRES	6
A-3208	BOLT,7/16-20,12 POINT	6
A-65	DOWEL PIN, 1/4	3
B-6680	BEARING,NEEDLE,CLOSED END	3
C-7645-1	BUSHING, KNOB, PITCH CHANGE	3
B-7400-7	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
100059	LABEL, WARNING	1
A-3594-6	LABEL	1
B-7588	TAG, WARNING, AIR PRESSURE	1
106545	PLUG, LUBRICATION	3

PHC-C3YF-2UF-OH	O/H Kit	Rev. CV
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
B-7588	TAG, WARNING, AIR PRESSURE	1
B-7589	SCREW, SET, 1/4-28, DRILLED	1
A-1381	WASHER, 1/2 " CRES	6
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	9
A-2044	NUT,1/2-20,HEX,SELF-LOCKING	6
A-2411-1	WASHER	1
A-279	FITTING, LUBRICATION	3
A-3205	SCREW, 5/16-24, CAP	1
B-1938	VALVE ASSEMBLY	1
A-3204	SCREW, SET, 5/16-24	3
B-3368	NUT, 5/16-24, HEX, THIN	3
B-3211	BALL SPACER	3
A-3256	BUMPER, FORK	3
B-3807	NUT,5/8-18,HEX,SELF-LOCKING	1
B-3834-0632	WASHER	9
B-3837-0563	WASHER, CORROSION RESISTANT	4
B-3883-4339	QUAD-RING	3
B-6138-8-9	DOWEL PIN	2
B-6144	BALL,BEARING,1/2" DIA	75
B-6544	CAP, FITTING, LUBRICATION	3
C-3317-115-1	O - RING	1
C-3317-117	O - RING	1
C-3317-210-1	O - RING	2
C-3317-228	O - RING	1
C-3317-247	O - RING	1
C-3317-427-1	O - RING	1
A-1595	SCREW, SHOULDER, 1/4"	4
A-1596	SPRING,EXTENSION	1
B-1592-1	GUIDE, SPRING, PLASTIC	1
B-3841-8	SCREW, 1/4-28, FILLISTER HEAD	4
A-2249	HUB BUSHING, GUIDE	1
A-285	SPRING PIN, 3/32 ", CRES	6
A-3208	BOLT,7/16-20,12 POINT	6
A-65	DOWEL PIN, 1/4	3
B-6680	BEARING,NEEDLE,CLOSED END	3
C-7645-1	BUSHING, KNOB, PITCH CHANGE	3
B-7400-7	CARD, COMMENTS, OVERHAUL KIT	1
B-6986-500M	INSERT, THREAD, THIN WALL	6
106545	PLUG, LUBRICATION	3

PHC-G3YF-1RF-OH	O/H Kit	Rev. BH
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
A-1381	WASHER, 1/2 " CRES	6
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	15
A-2044	NUT,1/2-20,HEX,SELF-LOCKING	6
A-2211	NUT,.718-20,CASTELLATED,THIN	1
A-2245	HUB BUSHING, ROD	1
A-2249	HUB BUSHING, GUIDE	1
A-279	FITTING, LUBRICATION	6
A-3204	SCREW, SET, 5/16-24	3
A-3256	BUMPER, FORK	3
A-867	PCP:KEEPER, SPLIT	1
B-3211	BALL SPACER	3
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	1
B-3368	NUT, 5/16-24, HEX, THIN	3
B-3834-0632	WASHER	15
B-3838-3-5	COTTER PIN	1
B-3883-4339	QUAD-RING	3
B-6138-8-9	DOWEL PIN	2
B-6144	BALL,BEARING,1/2" DIA	75
B-6544	CAP, FITTING, LUBRICATION	6
B-6680	BEARING,NEEDLE,CLOSED END	3
B-6747	SEAL, WASHER	1
C-3317-018	O - RING	1
C-3317-115-1	O - RING	1
C-3317-228	O - RING	1
C-3317-251	O - RING	1
C-3317-426-1	O - RING	1
C-7645-1	BUSHING, KNOB, PITCH CHANGE	3
B-7400-7	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
100059	LABEL, WARNING	1
A-3594-6	LABEL	1

PHC-G3YF-2UF-OH	O/H Kit	Rev. CU
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
B-7588	TAG, WARNING, AIR PRESSURE	1
B-7589	SCREW, SET, 1/4-28, DRILLED	1
A-1381	WASHER, 1/2 " CRES	6
A-1595	SCREW, SHOULDER, 1/4"	4
A-1596	SPRING,EXTENSION	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	9
A-2044	NUT,1/2-20,HEX,SELF-LOCKING	6
A-2249	HUB BUSHING, GUIDE	1
A-2411-1	WASHER	1
A-279	FITTING, LUBRICATION	3
A-285	SPRING PIN, 3/32 ", CRES	6
A-3204	SCREW, SET, 5/16-24	3
A-3205	SCREW, 5/16-24, CAP	1
A-3208	BOLT,7/16-20,12 POINT	6
A-3256	BUMPER, FORK	3
A-65	DOWEL PIN, 1/4	3
B-1592-1	GUIDE, SPRING, PLASTIC	1
B-1938	VALVE ASSEMBLY	1
B-3211	BALL SPACER	3
B-3368	NUT, 5/16-24, HEX, THIN	3
B-3807	NUT,5/8-18,HEX,SELF-LOCKING	1
B-3834-0632	WASHER	9
B-3837-0563	WASHER, CORROSION RESISTANT	4
B-3841-8	SCREW, 1/4-28, FILLISTER HEAD	4
B-3883-4339	QUAD-RING	3
B-6138-8-9	DOWEL PIN	2
B-6144	BALL,BEARING,1/2" DIA	75
B-6544	CAP, FITTING, LUBRICATION	3
B-6680	BEARING,NEEDLE,CLOSED END	3
C-3317-115-1	O - RING	1
C-3317-117	O - RING	1
C-3317-210-1	O - RING	2
C-3317-228	O - RING	1
C-3317-247	O - RING	1
C-3317-427-1	O - RING	1
C-7645-1	BUSHING, KNOB, PITCH CHANGE	3
B-7400-7	CARD, COMMENTS, OVERHAUL KIT	1
106545	PLUG, LUBRICATION	3

PHC-H3YF-1RF-OH	O/H Kit	Rev. AL
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
A-1381	WASHER, 1/2 " CRES	6
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	16
A-2044	NUT,1/2-20,HEX,SELF-LOCKING	6
A-2211	NUT,.718-20,CASTELLATED,THIN	1
A-2429-4	STUD, MOUNTING, 1/2-20	6
A-279	FITTING, LUBRICATION	6
A-867	PCP:KEEPER, SPLIT	1
A-3204	SCREW, SET, 5/16-24	3
B-3368	NUT, 5/16-24, HEX, THIN	3
B-3211	BALL SPACER	3
A-3256	BUMPER, FORK	3
B-3834-0632	WASHER	15
B-3838-3-5	COTTER PIN	1
B-3883-4339	QUAD-RING	3
B-6138-8-9	DOWEL PIN	2
B-6144	BALL,BEARING,1/2" DIA	75
B-6544	CAP, FITTING, LUBRICATION	6
B-6747	SEAL, WASHER	1
C-3317-018	O - RING	1
C-3317-115-1	O - RING	1
C-3317-226	O - RING	1
C-3317-228	O - RING	1
C-3317-251	O - RING	1
C-3317-426-1	O - RING	1
A-2245	HUB BUSHING, ROD	1
A-2245-1	HUB BUSHING, ROD	1
A-2249	HUB BUSHING, GUIDE	1
B-6680	BEARING,NEEDLE,CLOSED END	3
C-7645-1	BUSHING, KNOB, PITCH CHANGE	3
B-7400-7	CARD, COMMENTS, OVERHAUL KIT	1

PHC-I3YF-2AL-OH	O/H Kit	Rev. M
Component	Description	Quantity
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
B-7588	TAG, WARNING, AIR PRESSURE	1
B-7589	SCREW, SET, 1/4-28, DRILLED	1
A-1381	WASHER, 1/2 " CRES	6
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	9
A-2044	NUT,1/2-20,HEX,SELF-LOCKING	6
A-2411-1	WASHER	1
A-2429-4	STUD, MOUNTING, 1/2-20	6
A-2435	WASHER, 5/16 "	3
A-2435-1	WASHER, 5/16 "	3
A-279	FITTING, LUBRICATION	3
A-3205	SCREW, 5/16-24, CAP	1
B-1938	VALVE ASSEMBLY	1
A-3204	SCREW, SET, 5/16-24	3
B-3368	NUT, 5/16-24, HEX, THIN	3
B-3211	BALL SPACER	3
A-3256	BUMPER, FORK	3
B-3807	NUT,5/8-18,HEX,SELF-LOCKING	1
B-3834-0632	WASHER	9
B-3837-0532	WASHER, CORROSION RESISTANT	2
B-3837-0563	WASHER, CORROSION RESISTANT	2
B-3883-4339	QUAD-RING	3
B-6138-8-9	DOWEL PIN	2
B-6144	BALL, BEARING, 1/2" DIA	75
B-6544	CAP, FITTING, LUBRICATION	3
C-3317-115-1	O - RING	1
C-3317-117	O - RING	1
C-3317-210-1	O - RING	2
106545	PLUG, LUBRICATION	3
C-3317-228	O - RING	1
C-3317-247	O - RING	1
C-3317-427-1	O - RING	1
A-1595	SCREW, SHOULDER, 1/4"	4
A-1596	SPRING, EXTENSION	1
B-1592-1	GUIDE, SPRING, PLASTIC	1
B-3841-8	SCREW, 1/4-28, FILLISTER HEAD	4
A-2249	HUB BUSHING, GUIDE	1
A-285	SPRING PIN, 3/32 ", CRES	6
A-3208	BOLT, 7/16-20, 12 POINT	6
A-65	DOWEL PIN, 1/4	3
B-6680	BEARING, NEEDLE, CLOSED END	3
C-7645-1	BUSHING, KNOB, PITCH CHANGE	3
B-7400-7	CARD, COMMENTS, OVERHAUL KIT	1

PHC-J3YF-1MF-OH	O/H Kit	Rev. H
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
A-2249	HUB BUSHING, GUIDE	1
A-2245	HUB BUSHING, ROD	1
C-3317-226	O - RING	1
A-2245-1	HUB BUSHING, ROD	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	9
B-3834-0632	WASHER	9
A-279	FITTING, LUBRICATION	3
B-6544	CAP, FITTING, LUBRICATION	3
A-2429-5	STUD, MOUNTING, 1/2-20	6
A-2044	NUT,1/2-20,HEX,SELF-LOCKING	6
A-1381	WASHER, 1/2 " CRES	6
B-6138-8-9	DOWEL PIN	2
C-3317-228	O - RING	1
B-3883-4339	QUAD-RING	3
B-6144	BALL,BEARING,1/2" DIA	75
B-3211	BALL SPACER	3
A-867	PCP:KEEPER, SPLIT	1
C-3317-426-1	O - RING	1
C-3317-018	O - RING	1
C-3317-115-1	O - RING	1
A-2211	NUT,,718-20,CASTELLATED,THIN	1
B-3838-3-5	COTTER PIN	1
C-3317-251	O - RING	1
B-6747	SEAL, WASHER	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	1
A-3204	SCREW, SET, 5/16-24	3
B-3368	NUT, 5/16-24, HEX, THIN	3
A-3256	BUMPER, FORK	3
C-7645-1	BUSHING, KNOB, PITCH CHANGE	3
106545	PLUG, LUBRICATION	3
B-6680	BEARING,NEEDLE,CLOSED END	3
B-7400-7	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
100059	LABEL, WARNING	1
A-3594-6	LABEL	1

PHC-J3YF-1N-OH	O/H Kit	Rev. H
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
A-1381	WASHER, 1/2 " CRES	6
A-2044	NUT,1/2-20,HEX,SELF-LOCKING	6
A-2211	NUT,.718-20,CASTELLATED,THIN	1
A-279	FITTING, LUBRICATION	3
A-3594-6	LABEL	1
A-2430	SPLIT RETAINER	1
A-867	PCP:KEEPER, SPLIT	1
A-3256	BUMPER, FORK	3
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	1
B-3838-3-5	COTTER PIN	1
B-6138-8-9	DOWEL PIN	2
B-6144-1	BALL,BEARING,3/8" DIA	99
B-6544	CAP, FITTING, LUBRICATION	3
B-6747	SEAL, WASHER	1
B-793	BALL SPACER	3
C-3317-018	O - RING	1
C-3317-028	O - RING	3
C-3317-045	O - RING	3
C-3317-115-1	O - RING	1
C-3317-226	O - RING	1
C-3317-228	O - RING	1
C-3317-251	O - RING	1
C-3317-340-8	O - RING	3
C-3317-426-1	O - RING	1
A-2245	HUB BUSHING, ROD	1
A-2245-1	HUB BUSHING, ROD	1
A-2249	HUB BUSHING, GUIDE	1
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
B-3368	NUT, 5/16-24, HEX, THIN	3
101307	SCREW, SET, 5/16-24	3
C-7645	BUSHING, KNOB, PITCH CHANGE	3
B-7400-7	CARD, COMMENTS, OVERHAUL KIT	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	9
106545	PLUG, LUBRICATION	3

PHC-J3YF-1RF-OH	O/H Kit	Rev. AK
Component	Description	Quantity
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
A-1381	WASHER, 1/2 " CRES	6
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	15
A-2044	NUT,1/2-20,HEX,SELF-LOCKING	6
A-2211	NUT,.718-20,CASTELLATED,THIN	1
A-279	FITTING, LUBRICATION	6
A-867	PCP:KEEPER, SPLIT	1
A-3204	SCREW, SET, 5/16-24	3
B-3368	NUT, 5/16-24, HEX, THIN	3
B-3211	BALL SPACER	3
A-3256	BUMPER, FORK	3
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	1
B-3834-0632	WASHER	15
B-3838-3-5	COTTER PIN	1
B-3883-4339	QUAD-RING	3
B-6138-8-9	DOWEL PIN	2
B-6144	BALL,BEARING,1/2" DIA	75
B-6544	CAP, FITTING, LUBRICATION	6
B-6747	SEAL, WASHER	1
C-3317-018	O - RING	1
C-3317-115-1	O - RING	1
C-3317-226	O - RING	1
C-3317-228	O - RING	1
C-3317-251	O - RING	1
C-3317-426-1	O - RING	1
A-2245	HUB BUSHING, ROD	1
A-2245-1	HUB BUSHING, ROD	1
A-2249	HUB BUSHING, GUIDE	1
B-6680	BEARING,NEEDLE,CLOSED END	3
C-7645-1	BUSHING, KNOB, PITCH CHANGE	3
B-7400-7	CARD, COMMENTS, OVERHAUL KIT	1

PHC-J3YF-2UF-OH	O/H Kit	Rev. BL
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
A-3594-6	LABEL	1
B-7588	TAG, WARNING, AIR PRESSURE	1
B-7589	SCREW, SET, 1/4-28, DRILLED	1
A-1381	WASHER, 1/2 " CRES	6
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	9
A-2044	NUT,1/2-20,HEX,SELF-LOCKING	6
A-2411-1	WASHER	1
A-279	FITTING, LUBRICATION	6
A-3205	SCREW, 5/16-24, CAP	1
B-1938	VALVE ASSEMBLY	1
A-3204	SCREW, SET, 5/16-24	3
B-3368	NUT, 5/16-24, HEX, THIN	3
B-3211	BALL SPACER	3
A-3256	BUMPER, FORK	3
B-3807	NUT,5/8-18,HEX,SELF-LOCKING	1
B-3834-0632	WASHER	9
B-3837-0563	WASHER, CORROSION RESISTANT	4
B-3883-4339	QUAD-RING	3
B-6138-8-9	DOWEL PIN	2
B-6144	BALL,BEARING,1/2" DIA	75
B-6544	CAP, FITTING, LUBRICATION	6
C-3317-115-1	O - RING	1
C-3317-117	O - RING	1
C-3317-210-1	O - RING	2
C-3317-226	O - RING	1
C-3317-228	O - RING	1
C-3317-247	O - RING	1
C-3317-427-1	O - RING	1
A-1595	SCREW, SHOULDER, 1/4"	4
A-1596	SPRING,EXTENSION	1
B-1592-1	GUIDE, SPRING, PLASTIC	1
B-6680	BEARING,NEEDLE,CLOSED END	3
A-65	DOWEL PIN, 1/4	3
A-3208	BOLT,7/16-20,12 POINT	6
A-285	SPRING PIN, 3/32 ", CRES	6
A-2249	HUB BUSHING, GUIDE	1
A-2245-1	HUB BUSHING, ROD	1
B-3841-8	SCREW, 1/4-28, FILLISTER HEAD	4
C-7645-1	BUSHING, KNOB, PITCH CHANGE	3
B-7400-7	CARD, COMMENTS, OVERHAUL KIT	1

PHC-L3YF-1RF-OH	O/H Kit	Rev. BH
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
A-1381	WASHER, 1/2 " CRES	6
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	15
A-2044	NUT,1/2-20,HEX,SELF-LOCKING	6
A-2211	NUT,.718-20,CASTELLATED,THIN	1
A-279	FITTING, LUBRICATION	6
A-867	PCP:KEEPER, SPLIT	1
A-3204	SCREW, SET, 5/16-24	3
B-3368	NUT, 5/16-24, HEX, THIN	3
B-3211	BALL SPACER	3
A-3256	BUMPER, FORK	3
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	1
B-3834-0632	WASHER	15
B-3838-3-5	COTTER PIN	1
B-3883-4339	QUAD-RING	3
B-6138-8-9	DOWEL PIN	2
B-6144	BALL,BEARING,1/2" DIA	75
B-6544	CAP, FITTING, LUBRICATION	6
B-6747	SEAL, WASHER	1
C-3317-018	O - RING	1
C-3317-115-1	O - RING	1
C-3317-228	O - RING	1
C-3317-251	O - RING	1
C-3317-426-1	O - RING	1
A-2245	HUB BUSHING, ROD	1
A-2249	HUB BUSHING, GUIDE	1
B-6680	BEARING,NEEDLE,CLOSED END	3
C-7645-1	BUSHING, KNOB, PITCH CHANGE	3
B-7400-7	CARD, COMMENTS, OVERHAUL KIT	1
100062	LABEL, WARNING	1
100059	LABEL, WARNING	1
A-3594-6	LABEL	1

HC-B3TN-3AF-OH	O/H Kit	Rev. EG
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
100059	LABEL, WARNING	1
100062	LABEL, WARNING	1
107995-22	BOLT, 7/16-20, 12 POINT	6
A-2038-12	SCREW, 1/4-28, CAP	1
A-2626-2	SCREW, 10-32, CAP	3
A-285	SPRING PIN, 3/32 ", CRES	9
A-3026	CARBON BLOCK - UNIT	1
A-304	LINKSCREW, 1/2-20	3
A-3087	PCP:SPACER, SPRING	5
A-3338-4	ANTI - SEIZE COMPOUND, 1/3 OZ	1
A-3482	RING,RETAINING,CRIMPED	6
A-3594-6	LABEL	1
A-385	SPACER, "M","T" BLADE SHANK	3
A-4543	COTTER PIN, T HEAD	1
B-3384-4H	BOLT, 1/4-28, HEX HEAD	12
B-3808-4	NUT,HEX,SELF-LOCKING	12
B-3834-0632	WASHER	6
B-3840-6	SCREW, 10-32, FILLISTER HEAD	6
B-3843-25PP	SNAP RING,EXTERNAL	1
B-3844-53	CLEVIS PIN	1
B-3851-0432	WASHER	24
B-3897-1	PLUG,EXPANSION	3
B-6588-1	FITTING, LUBRICATION	6
B-6682	BEARING, NEEDLE	3
B-6684	BEARING, NEEDLE	3
A-1306	GASKET, CLAMP	6
A-1372	BOLT,7/16-20,12 POINT	6
A-1373	NUT,7/16-20,HEX,SELF-LOCKING	6
A-1464	LINK PIN UNIT	3
A-1877	RETAINER,BEARING,WIRE	3
A-2037-1	SCREW, 5/16-24, CAP	1
A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	3
A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
A-2051-1	BOLT, 5/16-24, HEX HEAD	9
A-3099	SPRING, COMPRESSION, BETA	3
A-321	SCREW,3/8-24 DOUBLE 60Ø HEAD	6
A-3439	NUT,3/8-24,HEX,THIN	3
A-867	PCP:KEEPER, SPLIT	1
A-880-1	NUT,HEX,SELF-LOCKING,THIN	1
A-944	SLEEVE, LINKSCREW	3
B-1843	SEAL, DUST, PISTON	1
B-3339	BOLT, MOUNTING, 9/16-18, 12 POINT	8
B-3599	NUT,3/8-24,HEX,SELF-LOCKING	3
A-3439	NUT,3/8-24,HEX,THIN	3
B-3742	BALL SPACER	3
B-3838-3-2	COTTER PIN	6
B-3838-3-3	COTTER PIN	3
B-3840-5	SCREW, 10-32, FILLISTER HEAD	4

HC-B3TN-3AF-OH	O/H Kit	Rev. EG
<u>Component</u>	<u>Description</u>	<u>Quantity</u>
B-3840-6	SCREW, 10-32, FILLISTER HEAD	3
B-3843-56ZD	SNAP RING,EXTERNAL	3
B-6144-2	BALL,BEARING,9/16" DIA	57
B-6544	CAP, FITTING, LUBRICATION	6
C-3317-020	O - RING	1
C-3317-230	O - RING	1
C-3317-232	O - RING	3
C-3317-235	O - RING	1
C-3317-347-2	O - RING	1
A-6119	BUSHING, LINK ARM	3
B-7400-5	CARD, COMMENTS, OVERHAUL KIT	1
A-1854	RETAINER,RING,WIRE	3

!	5D3-N338A(1,2)-OH	O/H Kit	Rev. D
!	<u>Component</u>	<u>Description</u>	<u>Quantity</u>
!	A-3338-4	ANTI - SEIZE COMPOUND, 1/3 OZ	1
!	100059	LABEL, WARNING	1
!	100062	LABEL, WARNING	1
!	106545	PLUG, LUBRICATION	5
!	A-2043-1	NUT,3/8-24,HEX,SELF-LOCKING	10
!	A-2048-2	WASHER, MOUNTING, 9/16 " CSK	8
!	A-2411-1	WASHER	3
!	A-279	FITTING, LUBRICATION	5
!	A-3594-6	LABEL	1
!	A-3623	RING, BACKUP	6
!	A-466	SLEEVE, GUIDE, SPRING	3
!	A-5839-156	RING,RETAINING,INTERNAL SPIRAL	5
!	B-1843	SEAL, DUST, PISTON	1
!	B-3339-1	BOLT,MOUNTING,9/16-18,12 POINT	8
!	B-3384-2H	BOLT, 1/4-28, HEX HEAD	10
!	B-3830	BOLT, 5/16-24,12 POINT	10
!	B-3834-0632	WASHER	20
!	B-3837-0463	WASHER, CORROSION RESISTANT	20
!	B-3839-5	PCP:NUT, HEX, THIN, DRILLED	6
!	B-3841-5	SCREW, 1/4-28, FILLISTER HEAD	1
!	B-3842-0500	SPRING PIN, 3/32 ", CRES	10
!	B-3850-12	BOLT,7/16-20,12 POINT	10
!	B-3851-0432	WASHER	10
!	B-458	SPRING, COMPRESSION, BETA	3
!	B-474	NUT,1 1/8-12,HEX,SELF-LOCKING	1
!	B-6068	SPACER, ROD, ANTI-ROTATION	2
!	B-6144-1	BALL,BEARING,3/8" DIA	165
!	B-6544	CAP, FITTING, LUBRICATION	5
!	B-6761	GUIDE, SPRING, PLASTIC	1
!	B-793	BALL SPACER	5
!	C-3317-011	O - RING	3
!	C-3317-028	O - RING	5
!	C-3317-158	O - RING	5
!	C-3317-211-2	O - RING	1
!	C-3317-213-2	O - RING	1
!	C-3317-217	O - RING	1
!	C-3317-230	O - RING	1
!	C-3317-246	O - RING	5
!	C-3317-251	O - RING	1
!	C-3317-340-8	O - RING	5
!	C-3317-426-2	O - RING	1
!	A-2249	HUB BUSHING, GUIDE	2
!	A-6153-137	RING,RETAINING,EXTERNAL SPIRAL	1
!	A-6153-162	RING,RETAINING,EXTERNAL SPIRAL	1
!	B-1243	INSERT, 9/16-18, CRES, STAKED	8
!	B-6142	INSERT, 1/4-28, CRES, COILED	10
!	C-3317-026-2	O - RING	1
!	C-3317-135-2	O - RING	1

!	5D3-N338A(1,2)-OH	O/H Kit	Rev. D
!	<u>Component</u>	<u>Description</u>	<u>Quantity</u>
!	B-3860-10L	WASHER, DIMPLED, 100ø CRES	5
!	B-3867-272	SCREW, 10-32, 100ø HEAD, CRES	5
!	B-6545	CAM FOLLOWER	5
!	A-3026	CARBON BLOCK - UNIT	1
!	A-4543	COTTER PIN, T HEAD	1
!	B-3843-25PP	SNAP RING,EXTERNAL	1
!	B-3844-53	CLEVIS PIN	1
!	B-7400-3	CARD, COMMENTS, OVERHAUL KIT	1