

**HARTZELL PROPELLER INC.**  
**SERVICE LETTER**  
**HC-SL-61-359**  
**Polane® Paint (Silver) CM163**

1. Planning Information

A. Effectivity

- (1) All Hartzell Propeller Inc. components that require A-6741-163(-1) Polane® paint (silver) CM163 are affected by this Service Letter.

**WARNING:** DO NOT USE OBSOLETE OR OUTDATED INFORMATION. PERFORM ALL INSPECTIONS OR WORK IN ACCORDANCE WITH THE MOST RECENT REVISION OF THIS SERVICE LETTER. INFORMATION CONTAINED IN THIS SERVICE LETTER MAY BE SIGNIFICANTLY CHANGED FROM EARLIER REVISIONS. FAILURE TO COMPLY WITH THIS SERVICE LETTER OR THE USE OF OBSOLETE INFORMATION MAY CREATE AN UNSAFE CONDITION THAT MAY RESULT IN DEATH, SERIOUS BODILY INJURY, AND/OR SUBSTANTIAL PROPERTY DAMAGE. REFER TO THE SERVICE LETTER INDEX FOR THE MOST RECENT REVISION LEVEL OF THIS SERVICE LETTER.

B. Concurrent Requirements

- (1) Additional service documents may apply to the components/propellers affected by this Service Letter. Compliance with additional service documents may be necessary in conjunction with the completion of the Accomplishment Instructions in this Service Letter. Refer to the Hartzell Propeller Inc. website at [www.hartzellprop.com](http://www.hartzellprop.com) for a cross-reference of service documents.

C. Reason

- (1) Hartzell Propeller Inc. is replacing the silver Polane® paint previously used (Sherwin-Williams P/N F63BXS9852-4311), with a different formula silver Polane® paint (Sherwin-Williams P/N F63TXS30880-4311) for all applications that require A-6741-163(-1) silver Polane® paint CM163.

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D. Description

- (1) This Service Letter provides Additional Maintenance Information (AMI).
- (2) Hartzell Propeller Inc. will use the new formula silver Polane<sup>®</sup> paint (Sherwin-Williams P/N F63TXS30880-4311) for all applications that require A-6741-163(-1) silver Polane<sup>®</sup> paint CM163.
  - (a) The color of the new silver Polane<sup>®</sup> paint is the same as the silver Polane<sup>®</sup> paint used previously.
  - (b) All A-6741-163(-1) silver Polane<sup>®</sup> paint CM163 purchased from Hartzell Propeller Inc. after the release of this Service Letter will be the new formula Polane<sup>®</sup> paint (Sherwin-Williams P/N F63TXS30880-4311).
- (3) Silver Polane<sup>®</sup> paint (Sherwin-Williams P/N F63BXS9852-4311) in inventory/stock, can be used until depleted.
  - (a) When inventory/stock of the silver Polane<sup>®</sup> paint (Sherwin-Williams P/N F63BXS9852-4311), is depleted, the new formula silver Polane<sup>®</sup> paint (Sherwin-Williams P/N F63TXS30880-4311) must be used on all Hartzell Propeller Inc. applications that require A-6741-163(-1) silver Polane<sup>®</sup> paint CM163.

E. Approval

- (1) This technical document is approved by Hartzell Propeller Inc.

**CAUTION: DO NOT USE OBSOLETE OR OUTDATED INFORMATION. PERFORM ALL INSPECTIONS OR WORK IN ACCORDANCE WITH THE MOST RECENT REVISION OF A DOCUMENT.**

F. References

- (1) Hartzell Propeller Inc. Standard Practices Manual 202A (61-01-02), Volume 1 and Volume 7 (Volume 7, Consumable Materials and Packaging and Storage- Available on the Hartzell Propeller Inc. website at [www.hartzellprop.com](http://www.hartzellprop.com))

G. Other Publications Affected

- (1) Hartzell Propeller Inc. Standard Practices Manual 202A (61-01-02), Volume 7 (Volume 7, Consumable Materials and Packaging and Storage- Available on the Hartzell Propeller Inc. website at [www.hartzellprop.com](http://www.hartzellprop.com))

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2. Material Information

A. Consumable Materials

<u>Hartzell Part No.</u>	<u>CM No.</u>	<u>Description</u>	<u>Manufacturer/Supplier Part No.</u>
A-6741-163	CM163	Paint, Polane®, Silver, gallon	Sherwin-Williams, F63TXS30880-4311
A-6741-163-1	CM163	Paint, Polane®, Silver, quart	Sherwin-Williams, F63TXS30880-4311

NOTE 1: All CM numbers in this Service Letter refer to the Consumable Materials chapter of Hartzell Standard Practices Manual 202A (61-01-02).

NOTE 2: The paint specified in this Service Letter is available from Hartzell Propeller Inc. or directly from Sherwin-Williams. When ordering from Sherwin-Williams, refer to the Sherwin-Williams Product Finishes Global Finishes Group website at <http://oem.sherwin-williams.com> to find the nearest location.

3. Accomplishment Instructions

A. Applying the new formula silver Polane® paint CM163

- (1) Apply the silver Polane® paint in accordance with the Paint and Finish chapter of Hartzell Propeller Inc. Standard Practices Manual 202A (61-01-02).

B. Contact Information

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