

HARTZELL PROPELLER INC.
SERVICE LETTER INDEX - March 08, 2023
(excluding HD series propeller and systems)

1	obsolete	Introducing Model HC-83X20-2B that supersedes model HC-83X20-2A.
2	obsolete	Replating propeller parts. (Formerly Service Letter 42)
3	obsolete	Propeller mounting instructions as relating to the roughness problem for propeller model HC-82XF-1B installed on Cessna 180 and 182 aircraft. (Formerly Service Letter 49)
4	obsolete	Replacement of B-1402 collars on propeller models HC-93Z20-2C and HC-83XF-2A installed on Beechcraft aircraft. (Formerly Service Letter 50)
5	obsolete	Overhaul tolerance of A-862 busing installed in pistons of all propeller models HC-8()X and HC-9()Z, except HC-93Z30-2D.
6	obsolete	Notice of manufacturing change of the piston on all two-blade feathering propellers.
7	obsolete	Change in propeller overhaul policy as applied to the HC-83X20-2C/9333C propellers.
8	obsolete	Changing the propeller model HC-82XL-2B to -2C.
9	obsolete	Torque value for A-880-1 and -2 nut.
10	obsolete	Method for restoring tight fits between propeller hub parts that have loosened in service.
11	obsolete	Incorporated in Manual 130B. Modification of Hamilton-Standard Governors for use on Hartzell propellers.
12	obsolete	Plating and anodizing processes.
13	obsolete	Incorporated in Manual 202A (Rev. 7). Recommended propeller overhaul practices regarding replacement of linkscrews.
14	obsolete	Information out of date. Leakage of oil past the control shaft of Hartzell governors (remanufactured Hamilton-Standard governors).
15	obsolete	Approved method for safetying of threaded joints in Hartzell propeller, not otherwise provided for.
16	obsolete	Overhaul and retrofit program for the HC-82XL-1 or -2/8433-12 propeller installed on the Lycoming O-340 powered Riley -Temco 55 and Doyn Conversion; also a few Piper Apache conversions for specified serial numbers.
17	obsolete	Problems encountered with installation of HC-B3Z30-2B propeller on Lycoming IGO, IGSO-540 engines.
18	obsolete	Recommended overhaul procedures regarding replacement of A-14 bearings and A-159 split rings.
19	obsolete	Overspeeding during take-off of the HC-C2YK-1 compact propeller for specified serial numbers.
20	obsolete	Recent developments regarding the HC-A2X20-4 propeller being installed on the early Beech 35 and Navion aircraft as retrofits. Superseded by Service Letter 21.
21	obsolete	Oil leakage problem with the HC-A2X20-4 propeller installed on Beech 35 and Navion aircraft.

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22	obsolete	Increased counterweight length for HC-B3Z30-2B/10151-8 propeller installed on the Beech Model 65-80 and HC-B3Z30-2E/10160-6 propeller for specified serial numbers on the Beech 18 series.
HC-SL-61-023	obsolete	Incorporated in Manual 159. Installation of weight slug for model HC-A2(X,V,MV)K-1 installed on Piper PA-24-250 Comanche aircraft.
24	obsolete	Governor T-drive coupling used on HC-12X20-7, -8 and HC-A2X20-4 propeller installations.
25	obsolete	Propeller spinner mounting bolts used on Aero Commander Model 500A aircraft.
26	obsolete	Propeller blade bearing friction problems.
27	obsolete	Price schedules for accomplishing work required under Bulletin 83 together with price schedules for updating the propellers in order to improve synchronization.
28	obsolete	Rework of the tip of propeller blade model 10151-8 to 10151-8R.
29	obsolete	Grease leakage from the hub of HC-E2YL-2 propellers installed on Piper PA-30 aircraft.
30	obsolete	7/16-20 nuts used on Hartzell Model HC-9()Z() and HC-B()() propellers.
31	obsolete	Installation of anti-icing travel tubes onto certain spinners.
32	obsolete	Grease leaking from propeller models HC-C2Y() and HC-E2Y().
33	obsolete	Oil leakage problem with the C-A2X20-4 propeller installed on Beech 35 and Navion aircraft.
34	obsolete	Modification of blade tips for HC-92()K-2/8447-12A propeller used on Beechcraft Model 95.
35	obsolete	Rework tip of propeller blades model V8433-2R to V-8433-4R on early Beech S35 aircraft.
36	obsolete	Rework tip of propeller blades model 9349 to 9349-6½ on Aero Commander 560F, 680F, 680FL, and 680FP.
37	obsolete	Grease leaks from zerk fittings on all model propellers.
38	obsolete	Cracks Forming From Sharp Edge at the Linkscrew Hole in C-3 Type Clamp.
39	obsolete	Parts no longer in service - Use of A-1889 ball spacers.
40	obsolete	No longer approved for field use. Modification of CHC-C2YK-1A propellers to HC-C2YK-1A.
41	obsolete	Updating Service and Overhaul Procedures for "Compact" HC-C2Y() and HC-E2Y() Propellers.
42	obsolete	Replacement of A-3027 Pin in A-3044 or A-3074 Carbon Block Assemblies.
43	obsolete	"O" ring Requirements for Operation of HC-C2Y()-2 and HC-E2Y()-2 Propellers at Extremely Low Temperatures.
44	obsolete	Reversible Propeller, Model HC-B3TN-3 Used on PT-6 Turbo-Prop Engines.

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45		obsolete	Problems of installing propellers on engines having S.A.E. 20 and 30 spline shafts.
46		obsolete	New method for applying abrasion ring around blade shank of "Compact" propeller models HC-C2Y, HC-E2Y, and HC-F2Y.
47		obsolete	Increase in counterweight mass for HC-B3TN-5/T10178HE-11 propellers installed on TPE-331 Turbo-Prop powered MU-2 aircraft.
HC-SL-61-48A	rev. 3	12/07/22	Inspection of B-119 Rubber Diaphragm used in propeller models HC-12X20, HC-D2X20, and HC-D3X20. (Ref. AD 65-21-4)
49		obsolete	Propeller tip failures of HC-C2YK/7666-2 propeller installed on the Lycoming IO-360 engine of 200 H.P.
50		obsolete	Counterweight rework for Hartzell Propeller Model HC-E2YK-2/C8475-4 on the Piper PA-31 aircraft.
51		obsolete	Inspection and Maintenance of Model HC-B3TN-3B propeller installed on Beech King Air.
52A		obsolete	Change in Reverse Pitch Setting for HC-B3TN-5C Turbo-Props Used on the AiResearch TPE-331 Engine.
53		obsolete	Incorporated in Manual 202A (Mar/93). Installation of HC-B3(P,R)30-2()/(P,R)10152-5.5 propellers.
54		obsolete	Tip Failures on the HC-C2YK-1/7666-2 Propeller Installed on the Lycoming IO-360 Engine.
55		obsolete	Included in Manual 133B. Inspection of Propeller Blade Shanks of the Basic 8433 Design and instructions for Shot Peening.
56A		obsolete	Conditioning of Propellers for Extreme Cold Weather.
57		obsolete	New Pistons Used in the 2-Blade HC-(C,E,F)2Y(L,-K,-R)-2, -2R and 3-Blade HC-(C,E,F)3YR-2 Propellers (Compact)
58		obsolete	All units in compliance. Torque increase on Cessna 411 Aircraft.
59		obsolete	Increase in Counterweight Mass for HC-B3TN-5/T10282HDE Propellers Installed on TPE-331 Turbo-Prop Powered Handley Page Aircraft.
60		obsolete	Hub and blade shank shot peening in the area of A-2202 bearing race contact, of propeller models HC-C()Y(), HC-E()Y(), and HC-F()Y().
HC-SL-61-61Y	rev. 14	07/07/21	Overhaul periods and service life limits for Hartzell Propeller Inc. aviation components - propellers, governors, accumulators, and propeller dampers assemblies.
62A	rev.1	06/26/08	Spring backup kit for HC-E2Y(K,R)-2RB and HC-E2YL-2() installed on Piper PA-23-250 and PA-E23-250 (six place) Aztec, PA-30 Twin Comanche, and PA-39 Twin Comanche C/R. (Ref. AD 71-21-09)
63		obsolete	Installation of Propeller Model HC-A2X20-4A1/8833-4, 8433.
64		obsolete	De-ice lead wire interference problem for propeller models HC-B3TN-5C/T10178HB-11 and HC-B3TN-5C/T10176HSB-5 installed on Mitsubishi MU-2 series aircraft.

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65C	obsolete	Incorporated in Manual 202A (Rev. 5) - Aluminum Hub Overhaul. Removing/Replacing Studs in "F" Flange of Compact Hubs.
66	obsolete	Inspection of A-3066 springs in propeller model HC-B3TN-5C installed on AiResearch TPE-331 Engines.
67	obsolete	Replaced by Service Bulletin 102 and Service Instruction 67(). Excessive wear of the A-221 rings installed in the oil transfer unit of propeller model HC-A2X20-4A1 propeller.
68B	obsolete	Included in Governor Manual 130B. Modification of Hartzell "-6- ()" series governors to improve RPM control.
69	11/30/71	Strengthened pitch change parts in compact propeller series HC-()(2,3)Y(F,L,K,N)-(1,2). (Ref. AD 77-12-06)
70	obsolete	Incorporated in Manual 202A (Rev. 5) - Aluminum Hub Overhaul. Repairing Damaged Threads in the Mounting Flanges of "Compact" Propeller Hubs into Which Studs are installed.
71	obsolete	Incorporated in Manual 113B. Conversion of HC-()3Y()-1 to -1R propellers.
72B	obsolete	Miscellaneous minor service problems and remedies relating to propeller models HC-B3TN-3, -5 used on turbine engines.
73A	obsolete	Increase in counterweight mass for HC-B3TN-5/T10178HE-11, HC-B3TN-5/T10178E-11, HC-B3TN-5/T10178(H)B-11, and HC-B3TN-5/ propellers installed on TPE-331 turboprop powered engines.
74	obsolete	Standardizing the use of the B-2457-3 fork in two-way compact propellers including the smaller diameter knob.
75	obsolete	Modified Flyball Assembly to Improve RPM Control.
76	obsolete	Standardizing the Use of A-1020 Fiber Spacer Washer on Hartzell Manufactured Spinner Assemblies.
77	obsolete	Inspection of Blade Knob Radius and Modification of Some A-2217-() Pitch Change Blocks in all ()HC-()2()()-() Propeller Assemblies.
78C	obsolete	Conversion of 831-22 Spring Assembly to 831-42 Spring Assembly Contained in the HC-B4TN-3 Propeller Assembly.
79A	obsolete	Conversion of 831-28 Spring Assembly to 831-43 Spring Assembly Contained in the HC-B4TN-5 Propeller Assembly.
80	obsolete	Compatibility of Certain C7479-2R Propeller Blades Used in the HC-F3YR-2 Propeller Installed on the Beech 60, A60 Aircraft.
81	obsolete	The Straightening Processes of Bending and Twisting of the Hartzell Propeller Blades Manufactured of the Hard Alloy.
82A	obsolete	Incorporated in Manuals 113B and 117D. Elimination of the A-2436 hub parting seal, compact props.
83A	obsolete	Availability of Replacement Low Stop Rod for Hartzell Reversing Propellers.
84	obsolete	Availability of "Spinner Assembly Maintenance Instruction Guide".

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85	obsolete	Clarification of required overhaul procedures as contained in Supplement No.2, Service Bulletin No. 97A, dated May 25, 1973.
86A	obsolete	Updating Service Letter and Service Bulletin Kit.
87A	obsolete	Incorporation of a Propeller Log Book into Hartzell Propeller Owner's Manual.
88	obsolete	Establishing adequate clearance between the yoke pin of the A-3044 carbon block assembly and its corresponding beta valve linkage.
89	obsolete	Incorporation of 1/3 X 20 Slimsert in certain counterweight knobs of "Y" shank blades.
90	obsolete	Conversion of 831-30 spring assembly to 831-45 spring assembly contained in the HC-B3TN-5 propeller assembly.
91A	obsolete	Conversion of 831-33 spring assembly to 831-45 spring assembly contained in the HC-B3TN-3D, -3DY propeller assembly.
92	obsolete	Verification of correct number of bleed orifices in B-868AT pilot tube.
93	obsolete	Incorporated in Manual 167, Rev. 1 (Apr/06). Replacement of A-944 Link Arm Bushing, HC-B3()30-2().
94A	obsolete	To provide a procedure for the rework of an establishment of a minimum repair tolerance in the "O" ring area of "Y" shank blades.
95	obsolete	Availability of overhaul instruction for turboprop applications, part number 79-98-118D.
96D	obsolete	Revised and updated knob location "Y" shank chart and proposed interchangeability.
97	obsolete	Incorporated in Manual 133C. Modification and Model Change of Double Shoulder 7636D-(), 8433(), 8833(), 933C(), and 10133D-().
98A	obsolete	Hartzell Propeller, Inc. warranty.
99A	obsolete	Inspection of propeller for beta transfer tube alignment in spring assembly.
100	obsolete	Incorporated in Manual 113B. Replacement of A-2921-1 Pitch Adjustment Screw in all HC-()()Y()-4() propellers with new A-4252 Screw.
101A	03/01/79	Availability of Feather Assist Spring Assembly Kit, A-1587,-1.
102	obsolete	Incorporated in Manual 127, Rev. 3 (May/10). Spinner bulkhead requirements to maintain prop balance. Obsolete 05/27/15.
103	obsolete	Replacement of "hard" alloy blades with "standard" alloy installed on aircraft powered by turboprop engines.
104	obsolete	Lightning strikes on the propeller.
105A	obsolete	Obsolete per SI 148A.
106	obsolete	Inspection of both flat and beveled thrust washers installed on some Hamilton Standard propeller blades manufactured by Hartzell Propeller, Inc.

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107B	obsolete	Incorporated in Manual 115N. Fretting between cylinder and bulkhead of spinner dome.
108	obsolete	Availability of overhaul instructions for model HC-B5MP series turboprop (5-blade), part number 79-98-132.
109	obsolete	Incorporated in Manual 127, Rev. 1 (Feb/03) Reinforcement of C-3043-2 and -3 spinners, HC-B3TN-5().
110	obsolete	Availability of revision pages for manuals 113B (79-98-113B) and 117D (79-98-117D) to supplement Bulletin No. 118A.
111	obsolete	Modification of C-3630 reverse valve assembly.
112	obsolete	Information can be found in propeller or aircraft Type Certificate. Availability of propeller placard decals.
113	obsolete	Installation of propeller decal part number POM.
114	obsolete	Hartzell Propeller, Inc. warranty.
115	obsolete	Replacement of the A-218 bushing installed in the HC-A2V20-4 propeller.
116	obsolete	The use of an optional head on the A-2036-() counterweight screw.
117	obsolete	Incorporated in Manual 127, Rev. 1 (Feb/03) Optional use of bolts to replace bulkhead rivets on 836-15R Spinner.
118A	obsolete	Optional modification of the B-3018-2 pilot tube to be installed in HC-B3TN-5 and HC-B4TN-5 propellers.
119	obsolete	Incorporated in Manual 127, Rev. 1 (Feb/03) Applicability of B-3264-() spinner dome caps when used with C-3567 spinner assembly.
120	obsolete	Availability of service information.
121	obsolete	Updating of service letter and service bulletin kit.
122	obsolete	Applicability and installation procedures of two new type "CAUTION" placards now available, part number CAU-112, CAU-113.
123A	obsolete	Incorporated in Manual 127, Rev. 1 (Feb/03) Addition of screw to C-4533-1 Dome used on D-4532-1 Spinner Assy.
124A	02/29/79	Applicability of certain "governor drive gear couplings" installed in double-capacity governors identified with the letter "Z" in the model number (coupling P/N B-4175); i. e., F-6-24LZ.
125A	obsolete	Per SL 155A. A-2043 (3/8 x 24) nut used on both Steel and Aluminum Hub type propellers.
126	obsolete	Information out of date. Synchrophaser computer response to electrical noise in aircraft wiring harness.
127	obsolete	Information is out of date. Synchrophaser computer response to electrical bus noise.
128	obsolete	A revised edition of the Hartzell Governor Specification Manual No. 130B availability.
129	obsolete	Incorporated in Manual 130B. Elimination of body to base parting seal, P/N A3155 in the "F" series governor.
130	obsolete	Hartzell Propeller, Inc. warranty.

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131A	obsolete	Incorporated in Manual 118F. Replacement of the A-1851-T bearing race with the A-1851 bearing race on Hartzell turbine propellers.
132	obsolete	Availability of service information.
133B	obsolete	Replaced by HC-SL-61-169. Blade Clamp Modifications, C-1301 and C-1977, on HC-B()()-().
134	obsolete	Replaced by SA 73. Availability of service information.
135	obsolete	Clarification of required overhaul procedures as contained in Supplement No. 2, Bulletin No. 97A, dated May 25, 1973.
136C	obsolete	To provide a procedure for the rework of and establishment of a minimum repair tolerance in the "O" ring area of "Y" and "D" shank blades.
137	obsolete	Availability of service information.
138	obsolete	Updating of Service Letter, Bulletin, and Instruction Manual No. 126.
139A	obsolete	Included in Governor Manual 130B. Replacement of Governor Flyweight Assembly and modification to existing parts presently in service.
140D	obsolete	Replaced by Bulletin No. 118C, supplement no. 1A. Approved Facilities for the incorporation of SB 118(), supplement 1().
141A	obsolete	Included in Aluminum Blade Repair Manual 133. Change in blade counterweight requirements of the BHC-L2YF-4F/FC8468AR propeller installed on the Beech T-34A aircraft with the Continental IO-470-N engine.
142	obsolete	Incorporated in Manual 139. Procedures for Installation of B-3339 Attaching Bolt on HC-B5()()-() propeller with B-3339 attaching bolt.
143A	obsolete	Inspection of blade knob radius and modification of pitch change blocks in all ()HC-()(2,3,4)()()-() propeller assemblies.
144	not issued	
145	obsolete	Updating of Service Letter, Bulletin, and Instruction Manual No. 126.
146	not issued	
147	obsolete	Included in Aluminum Blade Repair Manual 133. Procedures for Installation of B-3339 Attaching Bolt on HC-B5()()-() propeller with B-3339 attaching bolt.
148A	obsolete	Replaced by S.I. 209. O-ring compound changes.
149	obsolete	Incorporated in Manual 115N. A-4025 Spring Retainer used in HC-B5MP-3()/M10282AB+6,M10876(B,K).
150	obsolete	Repair of loose steel leading edge for blade model LM10585()+4.
150 Supl. 1	obsolete	Processes and procedures to incorporate Service Letter 150 Dated June 20, 1983.
151	obsolete	Hartzell Propeller Products warranty.
152A	obsolete	Incorporated in Manual 113B. Felt seal part numbers A-863, A-810, and B-1843 (-1and -2), as used on steel hub and aluminum hub propellers.

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153		obsolete	Identification of turbine propeller mounting bolts, B-3339 and B-3339-1.
154		obsolete	Incorporated into Manual 202A Volume 6, Rev. 30 (Apr/13). Identification of springs as used in various Hartzell propellers.
155A		obsolete	All stock purged. A-2043 elastic self locking nuts.
156		obsolete	Replaced by Bulletin 149. A-1373 flex lock nut.
157		obsolete	A-848-2 Flex-Lock Nut.
158		obsolete	Replaced by S.B. 215. D-494 Pitch Change Rod.
159		obsolete	Superseded by SB 46 and AD 57-08-04 - Proper fitting of link arms to propeller piston unit with AN501-A10-6 Safety Screws. Obsolete 02/22/11.
160		obsolete	Heli-Coil inserts. Obsolete 09/16/20
161		not issued	
162B		obsolete	B-1925 Teflon Seal on "compact" and "lightweight" propeller blades.
163		08/26/94	Russian certification of propeller for Beech B300 series A/C, not mailed to field.
HC-SL-61-164	rev. 1	obsolete	Incorporated in Manual 127, Rev. 1 (Feb/03) Beech 1900C & D, spinner bulkhead, filler plate replacement.
HC-SL-61-165		12/07/95	All propellers, warning to evaluate unusual grease leaks or vibration.
HC-SL-61-166		obsolete	Incorporated in Manual 127, Rev. 1 (Feb/03) Beech 1900C, spinner dome, minor repairs and service limits.
HC-SL-61-167		12/07/95	All single shoulder steel props, Delrin washer between link and clamp.
HC-SL-61-168		obsolete	Incorporated in Manual 135F. Beech 1900D composite blade, heat blanket to accelerate resin curing.
HC-SL-61-169		obsolete	Incorporated in Manual 202A - Blade Clamp Overhaul (Rev. 7). Blade clamps used on steel hub propellers, part number C-3-(), C-1301-() and C-1977-().
HC-SL-61-170		obsolete	Incorporated in Manual 202A. Hartzell P/N vs. AN, MS, NAS, vendor P/N cross reference.
HC-SL-61-171		obsolete	Incorporated into Manual 127, Rev. 3 (May/10) - Spinner dome and bulkhead interchangeability. Obsolete 12/17/20
HC-SL-61-172	rev. 1	03/15/00	Hartzell Policy - New Fee for Parts Evaluation.
HC-SL-61-173	rev. 1	obsolete	Incorporated in Manuals 118F, Rev. 4 (Oct/97) and 132A, Rev. 6 (Mar/01). Part number information concerning turbine engine steel hub replacement. (Ref. AD 96-18-14)
HC-SL-61-174		obsolete	Incorporated in Manual 114C. Blade Clamp D-6831-1EA supersedes D-6831-1E in 838-1058 Clamp Assembly in ()HC-A3MV(F,K)-4/MV8433N() or MV8433N() Propeller Models.
HC-SL-61-175		not issued	
HC-SL-61-176		12/23/99	Introduction of New Propeller Mounting Bolts, HC-E2YL-(2,7) and HC-(A,8)2(X,V,MV)L-2() series Propellers.
HC-SL-61-177		02/04/97	Ball bearings, new part numbers, usage.

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HC-SL-61-178		not issued	
HC-SL-61-179		obsolete	Incorporated in Manuals 113B, 117D, and 127. New 2 blade "compact" Y shank hubs and spinner modifications.
HC-SL-61-180		obsolete	Incorporated in Manuals 133C, 135F, and 202A. Alternative spray can touch up paint for blades.
HC-SL-61-181	rev. 1	obsolete	Incorporated in Manual 141, Rev. 6 (Jun/06). Introduction of new propeller models HC-E4A-3J, HC-E4P-5E, and HC-D4N-5E. Obsolete 05/27/15.
HC-SL-61-182		04/17/98	"MV" blade modification procedures - limited distribution.
HC-SL-61-183		obsolete	Incorporated in Manual 127, Rev. 1 (Feb/03) D-4511 Spinner Assembly change from 4 retention screws to 8 retention screws.
HC-SL-61-184		obsolete	Incorporated into Manual 202A - Lubrication practices.
HC-SL-61-185	rev. 3	10/21/16	Tachometers
HC-SL-61-186		03/02/99	Antonov AN-38 aircraft with Hartzell HC-B5MA-5A propeller, de-ice boot installation - not mailed to field.
HC-SL-61-187	rev. 5	03/09/22	Introduction of angled lubrication fittings as alternates for straight lubrication fittings on aluminum hub propellers.
HC-SL-61-188		06/08/00	Blade/Clamp Sealing on Agricultural Aircraft.
HC-SL-61-189	rev. 2	obsolete	Incorporated into overhaul manuals - Service tools, consumables, standard parts, blade overhaul requirements, spinner maintenance, application specific information, and standard practices. Obsolete 12/22/15.
HC-SL-61-190		obsolete	Incorporated in Manual 127 - Spinner repair or modification when approved by local airworthiness agency.
HC-SL-61-191		obsolete	Incorporated in Manuals 174 and 114C. Lip seal ring - All Hartzell Propeller A-224-() oil transfer units.
HC-SL-61-192	rev. 1	obsolete	Incorporated in Manual 135F. 1900D Low Watt Density De-ice Boot.
HC-SL-61-193		obsolete	Replaced by HC-SB-61-329 - 7690C() to 7690E Propeller Blade Conversion. - Obsolete 5/16/11
HC-SL-61-194		obsolete	Incorporated in Manual 145. Aerobatic HC-()(2,3)YR-1() Propeller Overspeed. Obsolete 06/15/10.
HC-SL-61-195		obsolete	Incorporated in Manual 143A, Rev. 8 (Nov/99). Introduction of Hardened Preload Set Screw.
HC-SL-61-196		obsolete	Incorporated in Manual 202A, Rev. 18 (Aug/03) - Service Bulletin Reference Decal.
HC-SL-61-197	rev. 4	obsolete	Incorporated in Manual 115N, Rev. 9 (Aug/03) - Feathering Propeller Air Charge Reduction.
HC-SL-61-198		obsolete	Incorporated into Manual 135F, Rev. 31 (Dec/18). Introduction of Counterweight Clamp for HC-E4A-3(I,J) propellers. Obsolete July 03/19.
HC-SL-61-199		obsolete	Incorporated in Manuals 113B, Rev. 22 (Jun/00), 117D, and 127. Introduction of New Hub Design and Spinner Bulkhead Modification.
HC-SL-61-200		obsolete	Incorporated in Manual 145. Accumulator Pressure Reduction/Part Number Change. Obsolete 06/15/10.

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HC-SL-61-201		obsolete	Incorporated in Manual 202A, Rev. 12 (Nov/00). Rework Procedure for D-6831-() Clamps.
HC-SL-61-202		not issued	
HC-SL-61-203		obsolete	Incorporated in Manual 143A, Rev. 11 (Dec/01). Introduction of an improved Fork Assembly, part number C-6568, for HC-(D,E)4()-3 propellers incorporating the C-633 fork.
HC-SL-61-204		obsolete	Incorporated in Manual 133C, Rev. 8 (Aug/00). Introduction of Optical Comparator Overlay CST-2924 (Rev. C).
HC-SL-61-205		obsolete	Incorporated in Manual 159, (Original). Introduction of Propeller Part and Blade Configuration Numbers.
HC-SL-61-206		08/02/00	Reversing Outer Clamp Bolts for Spinner Clearance.
HC-SL-61-207		not issued	
HC-SL-61-208		not issued	
HC-SL-61-209	rev. 4	obsolete	Information is now available on Hartzell website or CD-Rom Recent Service Manual Revisions, Status of Manuals.
HC-SL-61-210		obsolete	Incorporated in Manual 202A. Introduction of an alternate metallic silver top coat blade paint.
HC-SL-61-211	rev. 2	obsolete	Incorporated into 202A Volume 4 Revision 29 (Nov/15) and TR-009 - Introduction of New Blade Pilot Tubes P/N 100320-() for ()HC-()(2,3)(X,V,MV,Z)()-(). Obsolete 12/22/15.
HC-SL-61-212	rev. 2	11/11/15	Introduction of Overhaul Kits.
HC-SL-61-213		obsolete	Information is out of date. Introduction of Improved Lubrication fitting cap.
HC-SL-61-214		06/18/01	Improved installation of beta rod guide lug and snap ring on Seabee aircraft with reversing propeller HC-A3(X,V,MV)20-3L.
HC-SL-61-215	rev. 1	11/03/05	Blade thrust bearing inspection for HC-E4A-3()/E10950() propellers installed on Raytheon Beechcraft 1900D airliners.
HC-SL-61-216		obsolete	Introduction of spinner mounting bracket for HC-B3TF-7A propellers used with an 835-39() spinner assembly.
HC-SL-61-217		03/21/03	Replacement of hardware at propeller overhaul.
HC-SL-61-218		not issued	
HC-SL-61-219		obsolete	Incorporated in HC-SB-61-261 - Correction of serial number effectivity in AD 96-18-14.
HC-SL-61-220		not issued	
HC-SL-61-221		05/20/02	E-4501-3 Hub Unit Modification for anti-ice slinger ring.
HC-SL-61-222		obsolete	Incorporated in Manual 202A Rev. 18 (Aug/03) - Propeller hub identification and marking.
HC-SL-61-223		obsolete	Incorporated into 202a Volume 3 Revision 36 (Dec/15) - Hub/fork interference for ()HC-()2Y()-() () propellers using a B-2457-3 fork manufactured before revision "AZ" and a propeller hub with a "B" serial number suffix. Obsolete 12/22/15.
HC-SL-61-224		01/10/03	Replacement of B-7019-2 Preload Set Screws on 1900D Aircraft.
HC-SL-61-225	rev. 1	12/18/03	Introduction of new CNC spinner assemblies.

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HC-SL-61-226	rev. 1	obsolete	Incorporated in Manual 113B Rev. 30 (Jun/05), Manual 117D Rev. 11 (Jun/05), Manual 133C Rev. 15 (Sept/03) and Manual 202A Rev. 19 (Sept/03) - Shot peening of pitch change knobs on "Y" shank blades with "F" knobs, rework of pitch change block and installation of new bushings.
HC-SL-61-227		not issued	
HC-SL-61-228		03/20/03	Inspection of B-2423-1 cylinders installed on (P)HC-()(2,3)Y()-(2,5)() propellers for machined ring in cylinder.
HC-SL-61-229	rev. 2	obsolete	Incorporated in Manual 202A Vol. 6 and Vol. 11. Introduction of new propeller labels and replaced propeller labels. Obsolete 05/27/15.
HC-SL-61-230		obsolete	Incorporated in Manual 115N and Manual 145. Introduction of one piece spinner dome and new hardware. Obsolete 05/27/15.
HC-SL-61-231		04/01/04	Use of propeller jack.
HC-SL-61-232		obsolete	Incorporated in Manual 133C. Introduction of P, R, W, and Z shank blades with the "N" modification. Obsolete 05/27/15.
HC-SL-61-233		02/23/04	HC-B3TW-3() propeller modification when installed on Walter 601 engine.
HC-SL-61-234		obsolete	Incorporated in Manual 182. De-ice and anti-ice boot installation. Obsolete 06/15/10.
HC-SL-61-235	rev. 1	09/15/04	D-4026 pitch change rod serial number 1047 or higher for HC-B5M()-(2,3)().
HC-SL-61-236		obsolete	Incorporated in Manual 180, Rev. 10 (Feb/11). Introducing a new de-ice wire harness and harness installation for Pilatus PC-12.
HC-SL-61-237		obsolete	No longer applicable - D-5117-1 counterweight clamp insert installation and inspection.
HC-SL-61-238		obsolete	C-3317-347-2 O-ring recall. Obsolete 05/27/15.
HC-SL-61-239		obsolete	Incorporated into Manual 181, Rev. 4 (Jun/14). Rework procedures for the slip ring split mounting plate on PHC-J3YF-2 installed on Raytheon 58 Barons equipped with propeller de-ice with aircraft serial number TH1889 through TH2093.
HC-SL-61-240		obsolete	Incorporated into Manuals 142 and 143A - Introduction of D-6506 pitch change rod for HC-(D,E)4(A,N,P,W)-(2,3) propellers. Obsolete 5/16/11
HC-SL-61-241	rev. 3	02/02/15	Introduction of the new blade seal for "E" shank lightweight turbine propellers.
HC-SL-61-242		03/15/05	HC-C2YK-1BF propellers with F7496() blades shipped without a "P" suffix letter to indicate installation of "B" suffix serial number hubs only.
HC-SL-61-243		03/15/05	New propeller models that can only use a "B" suffix serial number hub.

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HC-SL-61-244		02/28/05	Introduction of the B-3599 self-locking nut as an alternate for the B-3359 nut.
HC-SL-61-245		obsolete	Incorporated into Manual 133C, Rev. 23 Mar/08. Announcing shot peening of pitch change knobs on "Y" shank blades from the factory.
HC-SL-30-246		06/02/05	Spare parts release - de-ice hardware for PHC-J3YF-2 propellers installed on Raytheon Baron.
HC-SL-30-247		obsolete	Incorporated into Manual 180, Rev. 7 (Dec/09). Introduction of new 101204-() anti-ice travel tubes. Obsolete July 03/19.
HC-SL-61-248		09/15/05	Introduction of 101224() and 101225() start lock brackets.
HC-SL-61-249		01/13/06	Spinner bulkheads affected by Brazilian AD 80-12-03.
HC-SL-61-250		08/26/05	Introduction of A-1272 inner bearing ring with optional oil hole.
HC-SL-61-251	rev. 1	01/13/06	B-6509-1 compression spring failures.
HC-SL-61-252		11/03/05	Inspection and recall of A-80-() bolts.
HC-SL-61-253		05/11/06	IRAN inspections for Steel Hub propellers installed on Agricultural installations.
HC-SL-61-254	rev. 1	03/09/22	Propeller operation in restricted RPM ranges.
HC-SL-61-255		05/11/06	IRAN inspections for Aluminum Hub propellers installed on Agricultural installations.
HC-SL-61-256		03/16/06	The hex nut, P/N A-3439, is an alternate for the B-3382 hex nut.
HC-SL-61-257		obsolete	Incorporated into Manual 127, Rev. 7 (Jul/15) - The B-6626-20 bolt supersedes the B-3384-20H bolt. Obsolete 12/17/20
HC-SL-61-258	rev. 1	01/12/07	Alternate blade clamp sealing procedure.
HC-SL-30-259	rev. 15	03/09/22	Introduction of Hartzell Propeller Inc. propeller mounted ice protection components.
HC-SL-30-260	rev. 23	09/01/22	Introduction of Hartzell de-ice boots, anti-icing boots, and airframe mounted ice protection components.
HC-SL-30-261		obsolete	Introduction of Hartzell Propeller Ice Protection System Manual 180 (30-61-80).
HC-SL-61-262		obsolete	Incorporated in Manual 127, Rev. 3 (May/10). New spinner mounting kit for HC-C3YN-2UF propellers installed on a Cessna 421C by Ram Corporation STC 10185SE. Obsolete 05/27/15.
HC-SL-61-263		obsolete	Incorporated in Manual 158A. Beta rod end support ring for Piaggio P-180 aircraft. Obsolete 05/27/15.
HC-SL-61-264		not issued	
HC-SL-61-265	rev. 2	10/09/09	Introduction of smooth forged three-bladed compact propeller hubs.
HC-SL-61-266		not issued	
HC-SL-61-267		03/19/07	Introduction of 0.010 inch thick Teflon® tape.
HC-SL-61-268	rev. 1	09/10/09	Installation of Teflon® tape on N-shank composite blades.

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HC-SL-61-269		obsolete	Inspection requirements for HC-E5N-3 and HC-E5B-5 propellers with vibration. Obsolete 10/24/11. Incorporated into HC-SB-61-295 and other service information.
HC-SL-61-270		08/07/07	Part number stamping on A-880-() nuts.
HC-SL-61-271		obsolete	Incorporated into Manual 157, Rev. 1 (Oct/09). Introduction of new feathering spring, spring seat and flanged spring retainer for 5 lightweight turbine propellers. Obsolete July 03/19.
HC-SL-61-272	rev. 2	04/15/09	Introduction of new compact propellers for the Aero Commander 500.
HC-SL-61-273	rev. 2	01/15/13	Instructions for modification to Oil-Filled configuration as authorized by Hartzell Service Bulletin only.
HC-SL-61-274		11/14/07	New configuration for the A-2067 stud.
HC-SL-61-275	rev. 1	08/06/09	New cylinder, stop plate and pitch stop plate for HC-E5N-3() propellers installed on Piaggio P-180 aircraft.
HC-SL-30-276	rev. 2	04/15/09	Introduction of new de-ice kit and de-ice boots for Cessna 400 (formerly Columbia 400).
HC-SL-61-277	rev. 6	09/16/20	Governor installation instructions.
HC-SL-61-278		11/05/08	Introduction of new low pitch set screw and nut.
HC-SL-30-279	rev. 8	03/06/13	Introduction of Hartzell de-ice boots.
HC-SL-61-280		not issued	
HC-SL-61-281		obsolete	Incorporated in Manual 202A, Volume 1. Obsolete Oct 27/10.
HC-SL-61-282	rev. 1	11/13/09	New preload plate inspection criteria and wear limits.
HC-SL-30-283	rev. 2	obsolete	Incorporated in Manual 181 and Manual 182. Repair procedure for loose or damaged de-ice boot leadwires. Obsolete 06/15/10.
HC-SL-30-284	rev. 1	08/13/08	Introduction of Hartzell de-ice boot P/N 102643 for Socata TBM 700 and TBM 850.
HC-SL-30-285	rev. 1	08/13/08	Introduction of Hartzell de-ice boot P/N 102746 for Beech Baron 58().
HC-SL-61-286		obsolete	Replaced by HC-SB-61-311 Rev. 1 - Spinner Cracking on Mooney M20(), Piper PA24, and Piper PA28R-180 Aircraft. Obsolete Aug 06/09.
HC-SL-61-287		07/18/08	Introduction of the B-7424-1 spacer for installation of composite bulkheads.
HC-SL-61-288		08/13/08	Change to blade E10950PC(B,K) bill of material for the D-7745-B blade bearing race.
HC-SL-61-289		not issued	
HC-SL-61-290	rev. 1	04/09/10	Introduction of smooth forged two-bladed compact propeller hubs.
HC-SL-61-291		obsolete	Replaced by HC-SB-61-324 - Introduction of 102877 feathering spring for steel hub propellers. Obsolete 01/14/11
HC-SL-61-292		01/12/09	Modification of the D-5555-1(P) bulkhead for synchrophaser hardware and dynamic balance.
HC-SL-61-293	rev. 1	03/12/10	Introduction of alternate C-3317-340-8 O-ring on "Y" shank aluminum blades.

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HC-SL-61-294	rev. 1	obsolete	Field inspection criteria and minor repair by certified Airframe and Powerplant Mechanics, or international equivalent, for the affected blade models. - Replaced by Manual 170.
HC-SL-30-295	rev. 3	11/06/13	Introduction of new de-ice boot, de-ice wire harness, and installation configuration for HC-E4A-3D propellers installed on Pilatus PC-12.
HC-SL-30-296		not issued	
HC-SL-61-297		not issued	
HC-SL-61-298		not issued	
HC-SL-61-299		obsolete	Incorporated in Manual 133C. Permit use of previous revision comparator overlays for limited time. Programs expired - obsolete 12/1/09.
HC-SL-61-300	rev. 1	08/06/09	Stamping correct TC number on serial number specific hubs.
HC-SL-61-301		obsolete	Introduction of the C-3317-340-8 O-ring as a supercedure to the C-3317-340 O-ring. Obsolete 07/13/16.
HC-SL-61-302		not issued	
HC-SL-61-303		04/09/10	Introduction of the C-3317-340-8 O-ring for use in Hawker Beechcraft 1900D applications.
HC-SL-30-304	rev. 3	obsolete	Incorporated into Manual 180, Rev. 27 (Aug/18). Modification to anti-ice configuration and new anti-ice kit for the HC-E4N-3P(Y)/D9511FSB propeller installed on the Quest Aircraft, LLC. Kodiak 100. Obsolete 12/17/20.
HC-SL-61-305		obsolete	Incorporated in Manual 113B, Rev. 40 (Aug/12). Introduction of a new hub design for -1 compact propellers with an engine-side pitch change rod bushing. Obsolete 07/01/15.
HC-SL-30-306		03/11/11	Introduction of Hartzell de-ice boot P/N 4H1601-14 for Cessna 414A.
HC-SL-30-307		03/11/11	Introduction of Hartzell de-ice boot P/N 102878 for Korean Aerospace KT-1, KT-1C, and KT-1T.
HC-SL-30-308	rev. 1	12/07/22	Introduction of Hartzell PMA approval for de-ice boots and de-ice wire harnesses.
HC-SL-30-309		03/11/11	Introduction of Hartzell de-ice boot P/N 4H2271-12 for Hawker Beachcraft 65-A90, B90, C90, C90A, and E90.
HC-SL-30-310		03/11/11	Introduction of Hartzell de-ice boot P/N 4H1601-14 for Cessna P337H and T337G (front).
HC-SL-30-311		03/11/11	Introduction of Hartzell de-ice boot P/N 4H2271-12 for Hawker Beechcraft 200 and B200.
HC-SL-30-312		03/11/11	Introduction of Hartzell de-ice boot P/N 4H2271-12 for De Havilland Twin Otter DHC-6-300
HC-SL-30-313		03/11/11	Introduction of Hartzell de-ice boot P/N 4H1601-14 for Cessna 310(), 310(I,P,Q,R), and T310(P,Q,R).
HC-SL-30-314		03/11/11	Introduction of Hartzell de-ice boot P/N 4H2271-12 for Hawker Beechcraft C90, C90A, and E90.
HC-SL-30-315	rev. 1	03/16/11	Introduction of Hartzell de-ice boot P/N 4H2271-12 for Hawker Beechcraft F90.
HC-SL-30-316		03/11/11	Introduction of Hartzell de-ice boot P/N 4H2271-12 for Hawker Beechcraft 100 and A100.

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HC-SL-30-317		03/11/11	Introduction of Hartzell de-ice boot P/N 102878 for Fairchild Aircraft Metro II, SA226-TC.
HC-SL-61-318		07/13/11	D-630-8(P) spinner assembly for Quest Kodiak
HC-SL-61-319		02/22/11	Modification of the C-2294-11(P) spinner bulkhead for travel tube clearance. Used on HC-C2YR-1BFP/F7497 on M20J.
HC-SL-61-320		03/14/12	Because commercial support (parts availability) and ICA for the X shank propeller models affected by this Service Letter are no longer available, upgrade to an MV shank style propeller is recommended.
HC-SL-61-321		obsolete	Introduction of 104364 UID plate for HC-E4A-2(A)/E9612() on Hawker Beechcraft Model 3000, Texan T-6A Texan II. Obsolete 07/13/16.
HC-SL-30-322	rev. 2	08/27/12	Introduction of Hartzell de-ice boot P/N 103880 for Hawker Beechcraft B200(C)(G)(T).
HC-SL-30-323		11/10/11	Introduction of Hartzell de-ice boot P/N 4H2271-12 for Hawker Beechcraft C90GT.
HC-SL-61-324		10/21/11	Changes penetrant inspection to a recommendation after field repair of Hartzell aluminum blades.
HC-SL-61-325	rev. 1	obsolete	Introduction of beta rod bore hub modification of HC-E5N-3(A)(L)/(H,L)E8218 propellers for Piaggio P-180. Obsolete 07/13/16.
HC-SL-30-326		09/05/12	Introduction of Hartzell de-ice boot P/N 102878 for Piper PA-46.
HC-SL-30-327		09/05/12	Introduction of Hartzell de-ice boot P/N 102878 for Piper PA-46-500TP
HC-SL-30-328	rev. 2	03/06/13	Introduction of Hartzell de-ice boot P/N 102643 for Cessna 441.
HC-SL-61-329		08/27/12	Introduction of new blade paint process.
HC-SL-61-330		05/15/12	Installation of electrically actuated governors - not mailed to the field.
HC-SL-61-331		obsolete	Incorporated into Manual 127, Rev. 6 (Feb/14). Alternate screw for spinner dome attaching for D-5710-(2,3)(P) spinner assembly. Obsolete 06/01/17.
HC-SL-61-332		obsolete	Incorporated into Manual 113B, Rev. 43 (Jul/16). New 104737 blade plug for use in N()7605()() and N()7893()() composite blades. Obsolete 06/01/17.
HC-SL-30-333		11/16/12	Introduction of Hartzell de-ice boot P/N 103020 for Polish Aviation (MIELEC) M28B.
HC-SL-30-334	rev. 1	obsolete	Incorporated into Manual 180. Introduction of de-ice overhaul kits. Obsolete 03/15/16.
HC-SL-30-335	rev. 3	11/01/19	Restrainer strap installation.
HC-SL-61-336		12/18/12	Installation of the seal washer on S-1-44F governors.
HC-SL-61-337		obsolete	Incorporated into Manual 130B, Rev. 15 (Apr/14). Redesigned head for S Series governors.
HC-SL-61-338		obsolete	Incorporated into 202a Volume 3 Revision 36 (Dec/15) - Mounting bore repair procedure for F-flange compact propeller hubs. Obsolete 12/22/15.
HC-SL-61-339	rev. 2	obsolete	Incorporated into HC-SB-61-392, Rev. 1. Hub/rod bushing modification procedures. Obsolete 07/07/21.

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HC-SL-61-340		08/19/13	Introduction of an alternate pitch change fork B-3252-2(I).
HC-SL-61-341		10/31/13	New governor control lever for S-1-24 governors.
HC-SL-61-342		08/19/13	Introduction of a new cylinder for specific compact -4 propellers to include a 5/8 inch stop screw.
HC-SL-61-343		04/01/14	New lubrication grease gun fitting.
HC-SL-61-344		not issued	
HC-SL-61-345	rev. 1	06/01/15	Change to the A-2247-1 stud used in HC-(C,E,F)2YL-(1,2,4) propellers.
HC-SL-61-346		10/01/15	Instructions for adding drain holes to affected spinner bulkheads.
HC-SL-61-347		10/01/15	Introduction of the 102691 bolt as an alternate for the A-2433 hub clamping bolt used on affected propeller models, spinner mounting kits, and de-ice kits.
HC-SL-61-348		07/01/15	Hub clamping bolt inspection
HC-SL-61-349		not issued	
HC-SL-61-350	rev. 1	06/01/17	Assembly/disassembly instructions for C-497() piston unit.
HC-SL-61-351		10/01/15	Introduction of the A-2051-1 bolt as an alternate for the A-2051 bolt used to attach the spinner mounting plate on affected steel hub propeller models.
HC-SL-61-352		02/01/16	Introduction of the 106212 pitch change rod as an alternate for the D-3657 pitch change rod on affected propellers.
HC-SL-61-353		11/11/15	Shell Aviation withdrawal of AeroShell Grease 5 and Hartzell Propeller Inc. recommended alternative
HC-SL-61-354		08/01/16	Introduction of the 106545 lubrication hole plugs for Hartzell Propeller Inc. aluminum hub propellers.
HC-SL-61-355		08/01/16	Introduction of the 106561 composite blade minor repair kit and the A-6741-335 composite blade cosmetic touch-up kit.
HC-SL-61-356		07/13/16	Primer Sealer Color Change
HC-SL-61-357		not issued	
HC-SL-61-358		12/01/16	Introduction of the plate kit TE615 for use with the beta system puller TE100.
HC-SL-61-359		10/02/17	Introduction of a different formula of A-6741-163(-1) silver Polane® paint, CM163.
HC-SL-61-360	rev. 1	08/01/18	Blade damage evaluation for NC10245() blades installed on (but not limited to) Pilatus PC-12 aircraft.
HC-SL-61-361		04/27/17	Modification of the unfeathering tool TE316.
HC-SL-61-362		09/05/18	Introduction of redesigned A-1851-T blade retention bearings.
HC-SL-61-363		not issued	
HC-SL-61-364		04/03/20	Corrosion inhibitor on counterweights
HC-SL-61-365		obsolete	Incorporated into Manual 180, Rev. 30 (Nov/19). Introduction of the 107083 hub clamping bolt as an alternate for the A-3219-1 bolt used on affected propellers. Obsolete 02/10/22
HC-SL-61-366		01/06/20	Introduction of NYCO GN3058 as the preferred grease for all affected propellers.

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HC-SL-61-367	rev. 1	12/17/20	Introduction of 107995-() bolts as replacements for A-2036-() cap screws used to attach counterweights on affected propellers.
HC-SL-61-368		11/18/21	Introduction of redesigned hubs for compact propellers
HC-SL-30-369		11/03/21	Erosion tape installation on blades with de-ice boots
HC-SL-61-370		07/07/21	Introduction of an approved cleaning process for propellers used in agricultural/firefighting installations.
HC-SL-61-371		08/05/21	Introduction of alternate blade clamp O-ring p/n C-3317-AR-157 for HC-92(W,Z)(F,K)-(1,8) propellers.
HC-SL-61-372		12/07/22	Introduction of revised Hartzell blade decal
HC-SL-61-373		12/07/22	Introduction of adhesive CM94 as an alternate for CM16 when installing split bearing races on affected blades.
HC-SL-61-374	*	03/08/23	Introduction of the online product registration form.

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